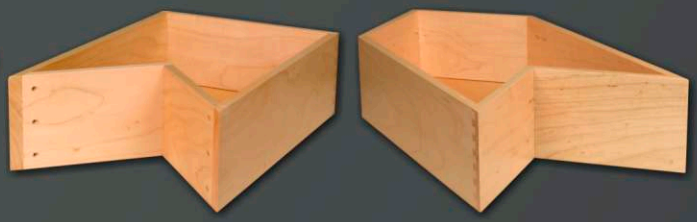
# PRODUCT CATALOG

Elias Woodwork

www.eliaswoodwork.com



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Dear Valued Customer,

Since 1983, Elias Woodwork has utilized the benefits of being located at the geographical center of North America. The progressive visions of the company's owners to implement Lean Manufacturing and Just In Time principles, along with the eagerness to work with other companies in a wide range of industries, has allowed us to continue to be competitive in the global market.

In the last 30 years, Elias Woodwork has been growing very rapidly. At this point in our business development we are concentrating on making improvements in the existing operations to ensure that we offer the best products and service. Elias Woodwork currently employs a large staff of hard-working and dedicated people who are proud of the products and services they provide.

With a diverse product line that continues to grow, our facility itself has grown to its current size of 285,000 sqft, this includes 28,100 sqft of staining, lacquering and painting within the facility that utilizes the latest computerized, high-quality equipment that provides top quality consistent finishes.

A major part of our production is based on building cabinet doors and refacing products for the Kitchen and Bath industry as well as for the Recreational Vehicle Industry. Recently, we have added several new lines of products; custom ready to assemble cabinet boxes, a polyester-saturated paper on MDF cabinet door line (DLV), a high gloss acrylic line of cabinet doors and many new Thermofoil colors, plus a greatly expanded wood species selection.

With the growth potential we identified in our beginnings has come the opportunity to service customers outside of Manitoba and outside of Canada. The world is becoming a smaller place every day and products can be sold and shipped all around the world. Every day we are shipping to cabinet shops, commercial millwork shops, and refacing companies in the United States and Canada. International trade has become very important to us and we hope to cultivate the relationships necessary to sustain growth in this area.

It gives us great pleasure to present our products and services to you in this catalog. There are still many products we provide that are not present here, as we are able to manufacture almost any custom wood product. We invite you to request any products you might need that are not considered 'standard' for our industry.

We hope that your experience with Elias Woodwork will be pleasant and beneficial for your company. We look forward to working with and for you.

Sincerely,

Ralph D. Fehr

**Office Hours**
Our office hours are 8:00 a.m. to 4:30 p.m. Central Time, Monday to Friday. During these hours you can expect the phone to be answered by a human being. Orders, quotes, and miscellaneous can be sent by fax or email 24 hours a day, 7 days a week.

**Ordering**
Orders may be placed by email, phone, fax, and mail. Order forms are available at the back of this catalog and they may be photocopied. Fillable Order Forms can be downloaded from our website or sent to you at any time, just contact your Elias Woodwork Customer Service Specialist.

Email: orderdesk@eliaswoodwork.com
Fax: 1-204-325-5617
Toll Free: 1-800-665-0623
Local: 1-204-325-9962
Mail: Box 1659, Winkler Manitoba
Canada, R6W 4B5
Shipping: 275 Badger Ave, Winkler
Manitoba Canada, R6W 4B5

**Quotes**
When a project needs specific pricing, request a quote to ensure accurate numbers for your job. In the woodworking industry, many projects can call for non-standard items that we don't show in our catalog but are needed in order to quote or complete a project. Please phone, email or fax all information and dimensions of such items as completely as possible so that an Elias Woodwork Customer Service Specialist may provide you with an accurate quote as promptly as possible.

**Payment Policy**
Elias Woodwork requires all orders to be prepaid with your VISA or MASTERCARD until credit terms have been established. If you would like to apply for credit, please contact our credit department and ask to have a credit application forwarded to you.

**Credit Cards**
Elias Woodwork is committed to maintaining the accuracy, confidentiality and security of your credit card information. Procedures are in place to ensure that only the necessary staff will see and have access to your information.

All transactions will be handled in appropriate currency, so exchange rates will not be an issue. For more information, please contact your Customer Service Specialist.

**Changes**
Within hours of receiving your order confirmation, we put your order into production. Occasionally it happens that after you have sent your confirmation back, you need to make changes to your order. Changes cannot be made after we receive your approved confirmation, you will need to re-order the items.

**Expedited Production – The Service Matrix**
Elias Woodwork strives to provide quick order lead times on all products in an effort to help your business run smoothly. However, there are situations where you may need a few parts, or even an entire order quicker than usual. This is where the Elias Woodwork Service Matrix can help. Our Scheduling Team can provide quotes for lead times as little as 1 day, depending on the product. While this expedited production service does cost more, it can be well worth it to complete your job on time. We will quote all upcharges ahead of time so you can make a quick, informed decision. Most orders will be quoted with four production time options, including Economy, Optimum Advantage, Priority Plus and Urgent Express. Quoted lead times begin when all order details are clear and the order confirmation has been received.

The Service Matrix refers only to production lead times. Expedited shipping such as Next Day Air is available, but it must be specifically requested. We can also provide freight quotes as requested.

**Freight**
Within Canada: Small orders will generally be shipped by either Purolator or UPS. Larger orders will generally be shipped by one of a number of different LTL carriers. Elias will carefully choose the freight provider for you, basing the decision on past performance of the carrier and also considering your location. If you have a preferred carrier please let an Elias Customer Service Specialist know prior to shipping.

Within USA: Small orders will generally be shipped by UPS. Larger orders will generally be shipped by one of a number of different LTL carriers. Elias will carefully choose the freight provider for you, basing the decision on past performance of the carrier and also on your location. If you have a preferred carrier please let an Elias Customer Service Specialist know prior to shipping.

**Freight Costs**
We offer FREE shipping on any shipment that qualifies for prepaid freight. If the order does not qualify for prepaid freight, the order will be shipped out prepaid and the freight charge will be added to the Elias invoice. This procedure allows you to take advantage of Elias Woodwork's bulk rates and prevents having to set up accounts at various freight companies.
Note: Elias Woodwork reserves the right to charge any Accessorial freight charges by the freight company to your account at a later date.
PREPAID FREIGHT: To qualify for prepaid freight your order must include a minimum of 30 five piece wood cabinet doors.
Note: Some exceptions may apply. Speak to a Customer Service Specialist.

**Accessorial Charges**
Accessorial charges are extra fees attached to transportation services for duties beyond simply shipping goods from point A to point B. Examples of services and approximate costs include: waiting time, storage, packing, extra fuel, power lift-gate, calling before delivery, residential delivery, re-delivery of freight, breaking down a skid, etc. These examples are only a few of the charges that can occur but they reflect the ones most applicable to our industry. The cost for these services will vary between different LTL carriers. If your order qualifies for our FREE shipping, these accessorial charges are not included in the flat rate shipping cost. Elias Woodwork does not discourage the use of the services, but want you to be aware of any additional costs association with shipping. Please ask your Customer Service Specialist to obtain rates for you prior to your order leaving Elias Woodwork. If your shipment requires a carrier offered service while in transit Elias Woodwork reserves the right to pass on the charge to you as the fee is realized.

**Packaging**
Elias Woodwork packages its product to ensure its arrival to your location free of damage. It is important to inform an Elias Woodwork Customer Service Specialist if you do not have forklift availability. This will determine packaging techniques used for your product so that you are able to receive the product efficiently and it will remain damage free. Most packaging required to ensure the safety of your product is done FREE of CHARGE.

**Freight Damage Claims**
Upon receiving a shipment, please be sure to inspect for any signs of damage that may have occurred during shipping before signing the waybill. If there are any signs of damage please notify the driver and request a claim inspection to be performed by the freight carrier. If you suspect any damage at all, please sign the waybill “DAMAGED” as most companies do not want their drivers waiting around while you inspect each package and the product inside.

If after removing the packaging some damage is noted, it is important to keep the original packaging, your copy of the waybill and contact an Elias Woodwork Customer Service Specialist within 24 hours. All packaging, product, and the waybill must be kept on hand until the claim is approved. Elias Woodwork will contact the freight company to inquire if a claim can still be made. Your assistance to provide information for a quick and proper claim is extremely important. When contacting us to notify us of the claim, be sure to have the Elias Woodwork Sales Order number or Invoice Number, the waybill, photos and any other information available to allow for a quick and proper claim.

**Remakes / Replacement Products:**
If Elias Woodwork makes a mistake on your order, or if freight damage has occurred, we will replace the products on our Priority Plus service level at no charge. These products will be shipped by the standard Ground service. It can be upgraded to Air service at your request. With this request, you will be required to cover the cost difference between the Ground and Air service. Please email photos and a complete description of the issue so we can complete the warranty process as quickly as possible.

**Custom Products**
From custom table legs to custom radius cabinet doors, Elias Woodwork is equipped to produce whatever product you need to complete that next project. Elias Woodwork has grown over the years by helping our customers satisfy their customers with the final product they were expecting and for a reasonable price.

Elias Woodwork is equipped with a wide variety of state of the art equipment and skilled crafts people, which means we are able to produce many items not shown in this catalog. We can usually manufacture the item to the specs that you supply; simply send us a drawing or a description! We regularly manufacture custom parts for many different industries, from Residential Kitchens to Commercial Millwork to Recreational Vehicles and more!

**New Products**
Elias Woodwork is constantly adding new products to our extensive product selection. Many new miter frame profiles, panel profiles, outside edge profiles, applied molding profiles and molding / millwork profiles are consistently being designed and produced. If you need something which you do not see in our catalog, please contact your Customer Service Specialist for information on new products and profiles. You may also physically send us a drawing or template as well as fax or email any drawings and we will advise if we already have the product, or something similar.

**Warranty**
Elias Woodwork warrants that its manufactured products will be free from defect in workmanship and material for one year from the date of shipment. The warranty on RTF products is 5 years. Elias Woodwork will not be liable for any damages caused by improper handling, storage or installation of our products. Elias Woodwork will not be liable for any costs incurred by the customer for finishing, removal, installation, travel, or labor of any kind, nor any other product used with our products. This warranty covers only the replacement of our product as ordered by the customer, and the shipping charges to and from Elias Woodwork. Proof of warranty claim may be requested via photos or returned product. Please see each product section for more important information regarding our product warranty.

**Confirmations**
The Purpose:
To ensure that all information regarding wood species and grade, profiles, sizes, finish, customer information and ship date are correct and/or acceptable to the customer. Every order sent to Elias Woodwork will have a confirmation sent back to the customer to verify that we understand what you want. Production will not begin until a signed confirmation is received unless otherwise arranged.

How to Use / Read:
Order confirmations can be sent via email or fax, so please let us know what is more convenient for you. Once received, please carefully read the instructions on the order confirmation. Check all information including all the product details, finish, quantities and sizes, as well as your shipping address and any special delivery requirements.

The estimated ship date shown will only take effect when the confirmation has been received by Elias Woodwork. The ship date shown on the confirmation is only valid if you confirm the order by the date and time specified, usually the morning of the following business day.

If your customers require faster lead times, don't forget that you can change your ship date by taking advantage of our rush service levels.

# Wood Grades

Please read the following descriptions of our wood species and grades carefully when selecting a wood species for your order. If you have more questions regarding color matching or panel stave sizes, please call your Customer Service Specialist. Please also note that because climate and ecosystems across North America are so diverse, no two trees are exactly alike so neither will two boards be exactly alike. If you would like a closer look at a specific grade, we recommend that you order a sample. Based on our experiences with wood, we have also made some finishing recommendations for each wood species and grade. For instance, if you are planning on using a clear or light finish, please choose either the select or premium grade.

## *Alder, Flat Cut*

**Clear** – Color on this type of door will be fairly uniform with consistent grain structure. You will receive a light brown color matched door free of knots. This type of door is usually finished with a light colored spray stain.

**Knotty** – Color on this type of door will be fairly uniform but grain variations and knots of all types and sizes will be present. It should be noted that alder knots usually contain slightly opened cracks or are pitted. Even though the knots are pitted, an attempt is made to make sure they are not completely through the door. This type of door is usually finished with a light colored spray stain.

## *Ash, Black, Flat Cut*

**Select** – Black Ash has a medium to coarse texture similar to Oak. The heartwood is a light brown color, though darker shades can also be seen. Black Ash tends to be a bit darker in color than our White Ash. Our select grade is free of knots and is best suited for medium to dark stains.

## *Ash, White, Flat Cut*

**Select** – White Ash has a medium to coarse texture similar to Oak. Our Select grade of White Ash consists of mainly the sapwood, making the color white and uniform in appearance. This grade is virtually knot free and is suited for clear coat and light stains.

## *Bamboo, Vertical Grain Carbonized*

**Select** – Vertical grain is made by laminating strips of bamboo turned on their edges so that the flat faces are pressed together. Bamboo is a low resin, open grained material that takes stains and top coats exceptionally well. Carbonized bamboo may also be called "caramelized". Raw Carbonized Bamboo is a medium brown color.

## *Beech, Flat Cut (Steamed Beech)*

**Select** – This wood is primarily reddish-brown in color and slightly coarse with conspicuous rays and tiny pores. The grain is straight with a fine, even texture. There is very little variation in colors in the Select grade of Beech.

## *Cedar, Flat Cut*

**Clear** – Clear Cedar has a rich textured grain with colors ranging from mellow ambers, to reddish cinnamons and rich sienna browns. Its warm coloring is complemented by a uniform, fine-grained texture with a satin luster. Cedar accepts a range of finishes, from fine oils and stains to solid coatings and paint.

**Knotty** – Knotty Cedar has a rich textured grain with colors ranging from mellow ambers, reddish cinnamons and rich sienna browns. The only difference from our Clear grade is that we include a variety of different size of knots in each door. Its warm coloring is complemented by a uniform, fine-grained texture with a satin luster. Cedar accepts a range of finishes, from fine oils and stains to solid coatings and paint.

## *Cherry, Flat Cut*

**Natural** – is our most economical grade of Cherry cabinet door. A variety of color and grain variations including sapwood and a moderate amount of pitch marks and/or pin knots are randomly assembled to yield an attractive door with lively character. Virtually any spray stain finish colors work well on this door depending on taste.

**Select** – Is our most common grade of Cherry cabinet door. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform with little or no sapwood and well matched. Moderate color variations are allowed between doors. A few small pitch marks and/or pin knots may be allowed and some sapwood and or mineral streaks may be found in machined areas. This door is well suited to most applications where medium to light spray stain finishes are required.

**Premium** – Is our finest grade of Cherry cabinet door. Color and grain uniformity are assured. All doors in a given order are made from material of the same color and grain characteristics with very low tolerance for pitch marks, sapwood, and pin knots or variations in machined areas. This door is of excellent quality and perfect for clear or light finishes, or where customer's expectations of color uniformity are extremely high.

**Rustic** – Is a special designer grade of Cherry cabinet door with enhanced character. Color, grain variations, and smaller knots including a limited amount of sapwood, and a large amount of pitch marks are matched to result in a unique and expensive old world look. Virtually any finish colors in spray stains work well on this door depending on taste.

## *Fir, Flat Cut*

**Clear** – Fir ranges in color from light in the sapwood to yellowish reddish-brown in the heartwood. The grain is defined and has a distinctive grain pattern when flat cut. The wood is fine to medium texture, straight grain and non-porous. This grade is free of knots.

## *Fir, Quarter Cut*

**Select** – Fir ranges in color from light in the sapwood to yellowish reddish-brown in the heartwood. When Fir is Quarter Cut (sometimes referred to as vertical grain or VG Fir) the growth rings create a straight line look on the surface. The wood is fine to medium texture, straight grain and non-porous. This grade is free of knots.

## *Hickory, Flat Cut (sometimes called Pecan)*

**Premium** – In our Premium grade of Hickory cabinet doors you will receive a calico look in each door. Sapwood and heartwood are matched and blended to flow through the panel in such a way as to minimize abrupt color changes along lamination lines. This is a very attractive, natural looking door and is usually finished clear but most light spray stains also work well on this door.

**Rustic** – Our Rustic grade of Hickory is our most colorful grade. Color and grain variations including sapwood and heartwood are included in each door producing a door that has colors that range from whites to blacks. Closed knots, mineral staining, and pitch marks are allowed throughout. Doors in this wood type are usually finished clear but most light spray stains also work well on this door.

## *Lyptus, Flat Cut*

**Select** – Colors are selected so each door will show the full range of natural colors, from salmon pink to a darker brownish red. Color tends to deepen with age. The grain tends to be straight and even. Also, since the wood is grown and pruned on a plantation, there tends to be few knots or other abnormal grain patterns.

## *Mahogany, African, Flat Cut*

**Select** – African Mahogany has a pale reddish-brown color with a straight, interlocking grain. The irregular patches or streaks in the grain produce beautiful dark and light bands of color when finished. It is free of knots and suited for clear coats to dark stains.

## *Maple/HDF (Paint Grade)*

Our most common paint grade cabinet door and our standard default is manufactured with a Hard Maple frame and an HDF panel. This product is best suited for a solid colored lacquer or "paint" finish. Please specify other combinations if required.

## *Pine, Flat Cut (Eastern White)*

**Knotty** – Is our most popular grade of Pine cabinet door. Color, grain variations, knots, and other natural characteristics are selected and matched to produce an attractive door. Large knots are avoided in stile material to avoid warping. An attempt is made to ensure knots in panels are well spaced, will remain tight, and are not generally in machined areas. Knotty Pine doors are usually finished clear or with very light spray stains to avoid the blotchiness often associated with wipe on stains.

**Clear** – Color and grain variations are selected and matched to produce a fairly uniform light colored door. Clear coat or spray stains are recommended.

## *Red Birch, Flat Cut*

**Select** – Our Select grade of Red Birch comes out of the Yellow Birch species. We only use heartwood resulting in the reddish-brown color to appear in each door. It is free of knots and suited for clear coat or stain.

## *Red Oak, Rift Cut*

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Rift Cut, this wood type minimizes the ray flakes in the Red Oak and creates a fairly 'straight grain' look. This door is well suited to most applications where light to medium spray or wipe stain finishes are specified.

## *Red Oak, Flat Cut*

**Natural** – Is our most economical grade of Red Oak cabinet door. Color and grain variations are allowed. Mineral stain, sapwood, and a limited number of pin knots are allowed with the best side turned forward at glue up. Machining quality is the same as any other grade. This grade is best suited to medium to dark finishes or spray stains with hiding characteristics.

**Select** – Is our most common grade of Red Oak cabinet door. Color and grain variations are held to closer tolerances than in the Natural grade. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. This door is well suited to most applications where lighter spray or wipe stain finishes are specified.

**Premium** – Is our top grade of Red Oak cabinet door. Color and grain uniformity are assured. All doors in a given order are made from material of the same color and grain characteristics with very low tolerance for variations in machined areas. This door is of impeccable quality and perfect for clear or light spray or wipe stain finishes.

## *Red Oak, Quarter Cut*

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in a machined areas. Being Quarter Cut, this wood type creates a fairly 'straight grain' look with an emphasis being placed on choosing material with ray flakes. This door is well suited to most applications where light to medium spray or wipe stain finishes are specified.

## *Walnut, Flat Cut*

**Select** – Is our most common grade of Walnut cabinet door. Color and grain variations are tolerated to a limited degree. The color variation is fairly uniform allowing the lighter colors to appear only in some deeper profiles and on the back side of the door. A few pin knots and small knot clusters may be allowed if overall color is consistent. This wood is well suited for light stains to dark stains.

**Premium** – Is our finest grade of Walnut cabinet door. Color selection is very important. We are careful to pick the darker colors only. We make sure the lighter shades normally in Walnut are not included on the face or in the profiles of this door. A few pin knots and small knot clusters may be allowed if overall color is consistent. This wood is well suited for light to dark stains.

**Rustic** – Color variations are tolerated to a limited degree. The color variation is fairly uniform allowing the lighter colors to appear only in some deeper profiles and on the back side of the door. The biggest difference in our Rustic Walnut as compared to our Select Walnut is we make sure each door has knots in the face of the door. Walnut knots tend to be pitted and cracked in the knot area. This grade is well suited for all types of finish, depending on personal preference.

## *White Birch, Flat Cut*

**Select** – Our Select White Birch is slightly off white in color and each stave is color matched to give a uniform white appearance. Some refer to White Birch as Paper White Birch. This grade is free of knots and can be stained or clear coated.

## *White Oak, Flat Cut*

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors, with a few small pin knots being allowed. This door is well suited to most applications where light to medium stain finishes are specified.

## *White Oak, Rift Cut*

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Rift Cut, this wood type minimizes the ray flakes in the White Oak and creates a fairly 'straight grain' look. This door is well suited to most applications where light to medium spray or wipe stain finishes are specified.

## *White Oak, Quarter Cut*

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Quarter Cut, this wood type creates a fairly 'straight grain' look with an emphasis being placed on choosing material with ray flakes. This door is well suited to most applications where light to medium spray or wipe stain finishes are specified.

## *White Maple, Flat Cut*

**Natural** – Is our most economical grade of White Maple cabinet door. Color and grain variations along with mineral staining and brown heartwood are purposely encouraged with a time limited effort in matching. Machining quality is the same as any other grade. This grade is best suited to medium to dark spray stains with some hiding characteristics.

**Select** – Is our most common grade of White Maple cabinet door. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and brown heartwood allowed in machined areas. This door is well suited to most applications where medium to light spray stain finishes are specified.

**Premium** – Is our finest grade of White Maple cabinet door. Color and grain uniformity are assured. All doors in a given order are made from material of the same color and grain characteristics with very low tolerance for variations in machined areas. This door is of excellent quality and perfect for clear or light spray stain finishes.

## *Yellow Birch, Flat Cut*

**Select** – In the Select grade of Yellow Birch you will receive the light sapwood and the reddish brown heartwood in each door. Our select Yellow Birch will portray a calico look in each door. This grade will be free of knots and is best suited for medium to dark stains.

## *Yellow Poplar, Flat Cut*

**Select** - Fine textured, soft and lightweight. Yellow Poplar has grayish-white sapwood with greenish brown heart so the color ranges from a light green to an off white. It machines well and takes paint exceptionally well. Poplar is frequently finished to look like other woods, and also works well as a paint grade wood. This grade is free of knots.

# Prefinishing

**Top Coats, Stains, Paints and Glazes**
We understand the important role that kitchen and bath cabinetry play in defining a home's personality. Research has shown that over 80% of purchases are made based on the color of these two important rooms. Having a large selection of colors and wood species available is essential in today's rapidly changing market. With the consumer's ability to experience different colors, wood species and textures through mediums such as the internet and magazines, the market place goes through "the in-thing" at an alarming rate. These trends naturally create an appetite for new colors very quickly. These rapid changes in style have forced all cabinet manufacturers to increase their selection of stain, paint and glaze colors and techniques on a larger selection of wood species than ever. Our collaboration with world-renowned color experts, including those with the Akzo Nobel Valspar group, give us a distinct advantage in this area. This knowledge, in turn, enables our customers to offer the most desirable products to the marketplace. Elias Woodwork's selection of products is constantly evolving and our design team is working hard at keeping up with the fast pace of change in today's kitchen and bath industry.

The following section of the catalog is devoted to explaining the products, equipment and procedures used to achieve the top quality coatings that we are proud to offer. Elias Woodwork works hard to maintain the best quality and step-by-step procedures for all stains, paints, glazes and top coats and our goal is that you will notice the difference.

We are constantly driven to making our industry more sustainable. Our products are formulated to have a reduced impact on the environment without sacrificing performance and durability. Over-spray that occurs on the flat line spray machines is captured and remixed back into the system keeping waste to a minimum.

**Clear Coats**
Elias Woodwork uses a 35° (degree) post catalyzed laquer (conversion varnish) as the standard sheen for clear finishes. Clear coats are applied onto the product by machine while lying horizontally to achieve a high solids, no sag, no run finish. It is then transferred directly into a flashoff oven. This oven has a controlled environment and temperature. The oven is key to preventing airborne particle contamination of the top coat. The result of this process is a clear coat that measures approximately 3.2 mils thick with very little to no airborne particle contamination.

**Stains**
Elias Woodwork offers a large range of standard stain colors on a large variety of wood species. Each of the stain colors has been chosen by industry experts and represents the latest trends in color and fashion. These finishes are applied in a variety of different ways. From traditional wipe-on stains and no-touch spray stains to multi-step combination stains. Each stain color and application technique is carefully developed in collaboration with the experts at Akzo Nobel Valspar Coatings. The chemists from Akzo Nobel Valspar are at the Elias Woodwork facility during stain development and testing. Together, we work to develop colors and techniques that your company will benefit from. Stains are carefully developed with the following principles: pleasing to the consumer, repeatable by our production department and economical for you. Elias Woodwork uses machines when applying stains wherever possible which helps maintain consistency and reduce application cost. To maintain consistency we keep two complete sets of color samples on file for reference. One of these sets of samples is safely stored outside of our spray facility and protected from the degrading effects of light. The other set is kept in the spray booth and is compared to all finished product, to help maintain color consistency. Elias Woodwork has dedicated full-time personnel whose job it is to study and maintain stain and color. These people understand things that impact the final color and things like lighting and wood species are carefully considered in the development stages. We carefully consider the different lighting sources in the development process so our stain colors will look correct in all lighting sources. We understand the importance of color and it will show. A 35° sheen top coat is standard on all stained products.

All of Elias Woodwork's standard stain colors can be purchased separately in one litre or four litre quantities. Touch up stain pens and fill sticks are also available in select colors.

Please ask your Customer Service Specialist for a complete stain sample set.

**Solid Colors (Painted)**
Elias Woodwork offers a full solid color (i.e. paint) selection. The standard sheen of solid color finishes is 10°. The solid colors are machine sprayed and oven dried. The product is machine sprayed horizontally to achieve high solids, with a no-sag, no-run finish. It is then machine transferred directly into flash off ovens. These ovens are environment and heat controlled. The ovens are key to preventing airborne particle contamination from getting trapped in the top coats. The result of this process is a coat that measures approximately 3.2 mils thick with very little to no airborne particle contamination. Our glazes and different glaze techniques can be added to the solid colors, creating many different eye pleasing combinations. We have a standard solid color selection, please ask for a full sample color chain. Custom color formulations or matches are possible, please ask a Customer Service Specialist for more information.

**Sheen**
Standard sheen (default for stained or clear coated products) = 35°
Low sheen (default for solid color lacquers i.e. paint) = 10° / Gloss sheen = 45°

**Glazes**
Elias Woodwork offers glaze finishes that can be used together with any of our clear, stained or painted finishes. Our standard glaze is a dry type and is applied using the old world techniques. We also work with wet glazes, and when used together with solid color paints, this creates a look from a different time (brushstroke glaze technique uses a wet glaze). Elias Woodwork personnel apply glazes by hand, let them dry and finish the technique by hand, leaving a glazed finish that give our new product an old look. We find there is no substitute to this age old hand process and no machine can duplicate a natural looking glaze finish. Every piece that you see is a piece of art; it is done by hand, adding to its unique look. Elias offers four different glazing techniques. Adding glaze to a beautifully finished cabinet door produces abundant opportunities. Glazes can be added to any type of finish: clear coat, stain or solid color. Please ask your Customer Service Specialist for more details.

**Glaze Techniques Defined**

Artisan Glaze

This technique produces straight, clean glaze lines. The glaze is sprayed onto the cabinet door, and then hand-rubbed off, remaining in the grooves and corners of the cabinet door. The part of the product that does not have glaze on it will be cleaned off entirely, giving a crisp and clean contrast between the glazed and non-glazed areas. (Elias code = "A")

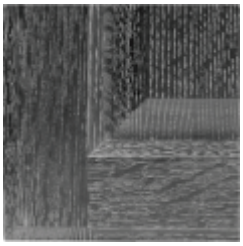
Feathered Glaze

This technique has a heavier build of glaze in the deeper grooves and fades off into the smooth flat areas. The Feathered technique allows for some glaze to appear on the smooth surfaces but will be most concentrated in the grooves and corners of the doors. Most would agree that this look gives you a more "old" or "antiqued" look. (Elias code = "F")

Brushstroke Glaze

This wet glaze does not dry instantly and can be "worked with" while wet for a short period of time. We manipulate the wet glaze with a brush, creating a "grain" direction on the surface of the door. This technique reproduces a look similar to a antique cabinet door, recreating the feeling of a home from another time. (Elias code = "B")

Ceruse Glaze



This is a dry glaze that is sprayed on the whole door. The entire door is then wiped clean including the grooves leaving glaze only in the wood grain. We recommend only using quarter cut oak or a similar species wood species with deep grain for this method. (Elias code = "C")

**Product Aging Techniques**
The art of producing a product that appears old and antique is a highly subjective topic. We work hard to create a piece of art out of every cabinet door while also trying to maintain uniformity throughout the entire kitchen. We understand that every kitchen needs to look naturally aged, creating the feeling of an old, quality made and timeless piece of furniture. Our goal is to create the appearance and feeling of quality made woodwork that was produced one hundred years ago, when handwork prevailed and longevity was paramount. The aging process is done by hand and carefully follows our proprietary process, insuring a systematic, consistent outcome. We have succeeded in creating a correctly aged door when you find yourself saying; "I wish these doors could talk because I am sure they have a story to tell." Please read the following to help understand the differences in our techniques.

**Please note the following defaults with our aged cabinet doors.**
All of our aging techniques are applied to solid wood, raised panel cabinet doors. Through research we have found the following Elias Woodwork profile closely represents the correct time period and compliments this aging process - Code = E500, 201(57.2 Style width), O (panel), B (outside edge). We always protect our products after aging with a 10° (low sheen) clear top coat. When an order includes parts and accessories such as moldings, corbels and valances we always apply the same aging technique to all of the parts to maintain a uniform appearance. We will not by default do the aging process to veneers or plywood products as this process generally will break through the veneers and make that product unusable.

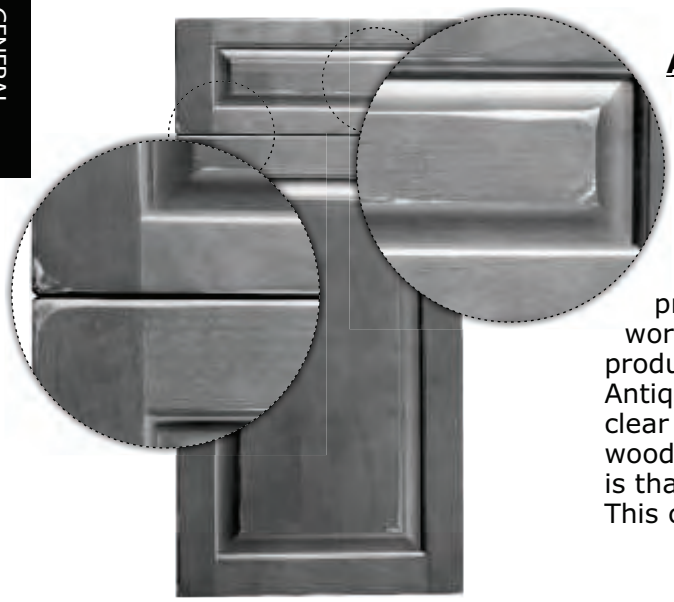
Default door used for Aged door with a 2 ¼" frame is called: **NOBEL** (E500, 201 (57.2), O, B)
Default door used for Aged door with a 3" frame is called: **ROYAL** (E500, 201 (76.2), O, B)

**Default Wood Type for the Aging Process**
Cherry or Alder are the recommended wood species when manufacturing cabinet doors and accessories for the aging process. Poplar can be substituted for Cherry or Alder when solid color paint is the chosen finish. Wood species such as Oak, Maple, Bamboo and Hickory are too dense and do not lend themselves to the aging process.

**Aging Techniques Defined**

**Rub-Through** involves some corners and edges getting sanded to create a tasteful yet slightly old look. As the name suggests, the sanding on this technique does not round the corners aggressively but only removes a minor amount of wood. Outside corners and raised panel corners of the cabinet doors are sanded off prior to the stain/paint process and then sanded again after the staining/painting process. Some of the sharper edges are sanded off after the stain/paint process to help create the look of heavy use. The finished product is clear coated to preserve the look and seal up the raw wood that was exposed in the sanding process. This creates a very elegant look while creating the feel of an old high-quality kitchen. The Rub-Through technique is least aggressive of our aging looks. (Elias code = "RT")

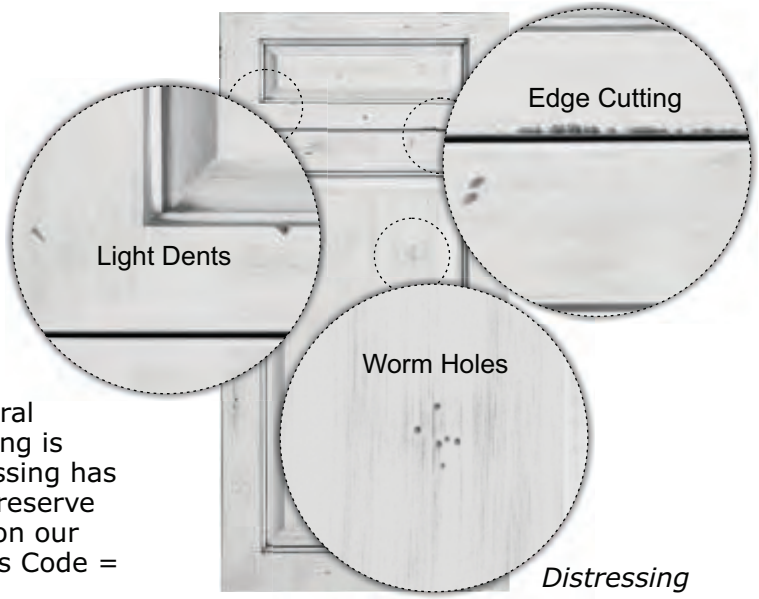
*Rub-Through*



*Antiquing*

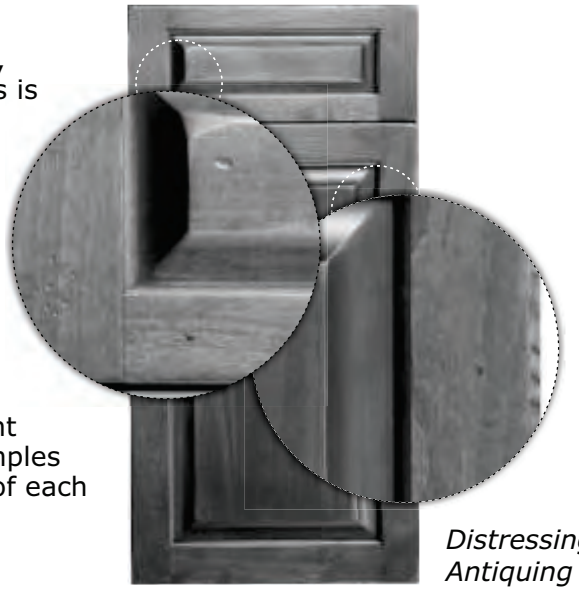
**Antiquing** involves some corners getting sanded down, either on the frame or on the raised panel if applicable. We also sand some areas of the inside profiles so they are rounded off to help create a used look. The Antiquing is done prior to staining/painting and also after staining/painting. By doing this sanding after the stain/ paint, it creates a slow transition from a stained/painted product to the raw wood; this then creates a naturally worn look. Antiquing can be used on our stained products and solid color "painted" products. After the Antiquing has been done for the final time the doors are clear coated to preserve the finish and protect any bare wood. The difference between Antiquing and Rub-Through is that Antiquing has more aggressively sanded corners. This creates a more rustic look. (Elias Code = "A")

**Distressing** is defined as the process of applying various light dents, light cutting and some randomly placed "worm holes" in the door. This distressed characteristic is applied with custom made tools and is applied randomly to each piece. The distressing also dictates the occasional cutting on the outside edge of the door; this cut is sanded smooth to the touch and adds to the overall "distressed" look. The joints on the door frame may also be cut to emphasize a crack. (This is a non-structural crack, made for appearance only). The distressing is done prior to staining/painting. Once the distressing has been completed the doors are clear coated to preserve their appearance. This distressing can be used on our stained and solid color "painted" products. (Elias Code = "D")




*Distressing*

**Distressing/Antiquing** is defined as combination of Distressing and Antiquing, as per the definitions above, applied to each door. The Distressing/Antiquing process is applied both prior to and after the staining/painting process. By doing this the stain or paint "feathers" off from raw wood to finished product creating a naturally worn and well used look. The product is then clear coated to preserve the look. The Distressing/Antiquing can be used on our stained products and solid color "painted" products. (Elias Code = "DA")



*Distressing / Antiquing*

**Samples**

To be sure of whether any of these finishes are the right appearance for you or your customer, please order samples before starting a project. You may also view a picture of each technique on our website at www.eliaswoodwork.com.

Samples of all our products are available upon request. Sample doors are eligible for a 20% sample discount on top of your current discount price. Sample doors will come with identification labels on the back that lists the door details (outside edge, panel profile, etc.) for ease of selling and ordering. Orders for display kitchens or show room displays may be ordered as you would any other order, just let us know that it is a sample for an upcoming project or your showroom. For cabinet door samples we currently stock certain doors and can ship these out in a timely fashion. Please see the Sample Kit page on our website for a list of stocked sample doors. Any other style and wood type is available; it would need manufacturing time prior to shipping. For all other samples including molding, drawer boxes, etc., please call your Customer Service Specialist.

# Sample Kits

We have several dealer aid sample kits available. Each kit contains sample doors, catalog & marketing material and sample color chains for our wood painted & stained, RTF, DLV & Acrylic colors. All product samples and sample chains can be ordered individually or as add-ons to your kit. We also have a carry case available for your customer visits. There is additional marketing material to assist with customer sales and each kit can be customized with your choice of door samples from our stock door list. Call us today for Sample Kit options available, or to order your customized kit.

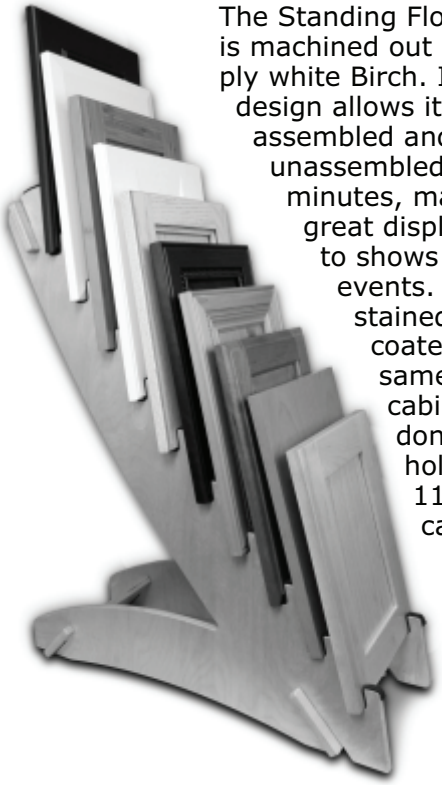
# Displays

For all displays we have preselected the sample doors to show a large range of styles, materials and coating types to make sure you have something for everyone's tastes. If you would like to select the cabinet door styles yourself please indicate the doors you would like to have on your purchase order or talk to your Customer Service Specialist.

The Free Standing Cabinet display holds up to twenty six 11” x 15” cabinet doors that are hinged and can be leafed through similar to pages in a book. The lower portion of the display has working cabinet doors and includes shelving in for brochures and other literature. There is space on the top of the display for your company's name and logo. The cabinet is made from Maple plywood that is stained and top coated with the same finishing lines that our cabinet doors go through. The cabinet doors will be machined for the supplied hardware but you will need to fix the brackets to the doors when you receive them.

Free Standing Display - **FSD**

Standing Floor Display - **SFD**



The Standing Floor Display is machined out of a nine ply white Birch. Its unique design allows it to be assembled and unassembled in just minutes, making it a great display to take to shows and events. This stand is stained and top coated with the same process that cabinet doors are done with and holds up to ten 11" x 15" cabinet doors.

Hanging Wall Display - **HWD**

The Hanging Wall Display consists of two aluminum "L" brackets machined to hold fifteen cabinet doors. The kit includes polished chrome hardware that attaches to the cabinet doors and fits in the supplied "L" brackets which will need to be fixed to a wall or mounted to your display unit. The cabinet doors are 11" x 15" in size and will be machined for the supplied hardware but you will need to fix the brackets to the doors when you receive them. There are fifteen cabinet doors included with this display.

Table Top Refacing Display - **TTRD**

Table Top Refacing Before and After display is intended to help you describe the refacing process and give your customers a visual for transforming their existing cabinets from old to new which aids in the selling process. This versatile, light weight display is small enough to be carried and is intended for table top use. It can be utilized in a show room, as a home sales tool or even a trade show display. The display comes with two cabinet doors, a face frame, hinges, door pulls and crown molding.

# NOTES

# WOOD PRODUCTS

## Wood Products Product Care & Handling:

After removing from packaging, your wood finished product *requires 28 days of Curing Time* to reach final hardness! PLEASE HANDLE WITH CARE!!

**Cleaning:**

As with all wood products, avoid excessive moisture on your newly installed wood products. Simply wipe with a clean cloth; do not spray on water. Use a damp 100% cotton cloth. A small amount of mild dish detergent may be used if required. Wipe dry immediately with a dry, soft cloth. This process may be repeated as often as necessary. It is recommended that you complete small areas at a time so that the moisture from the damp cloth will not remain on the wood for an extended period of time. For best results, wipe in the same direction as the wood grain, rather than across the grain or in a circular motion.

Please do not use products containing ammonia, bleach, wax, or silicone, as these types of products may damage the finish on your wood products. Warm water and clean, cotton cloths are best for cleaning wood products.

Everyday spills should be wiped dry immediately to avoid standing water or moisture on the wood. Do not allow wet cloths to hang against any wood product, as this could result in eventual damage to the wood or the finish.

**Environment:**

Solid wood does expand in warm, humid conditions which are common in spring and summer, and contracts in cold, dry conditions found in fall and winter. Homes with solid wood products should maintain a constant **humidity level of 35-50%** to avoid expansion and contraction damage.

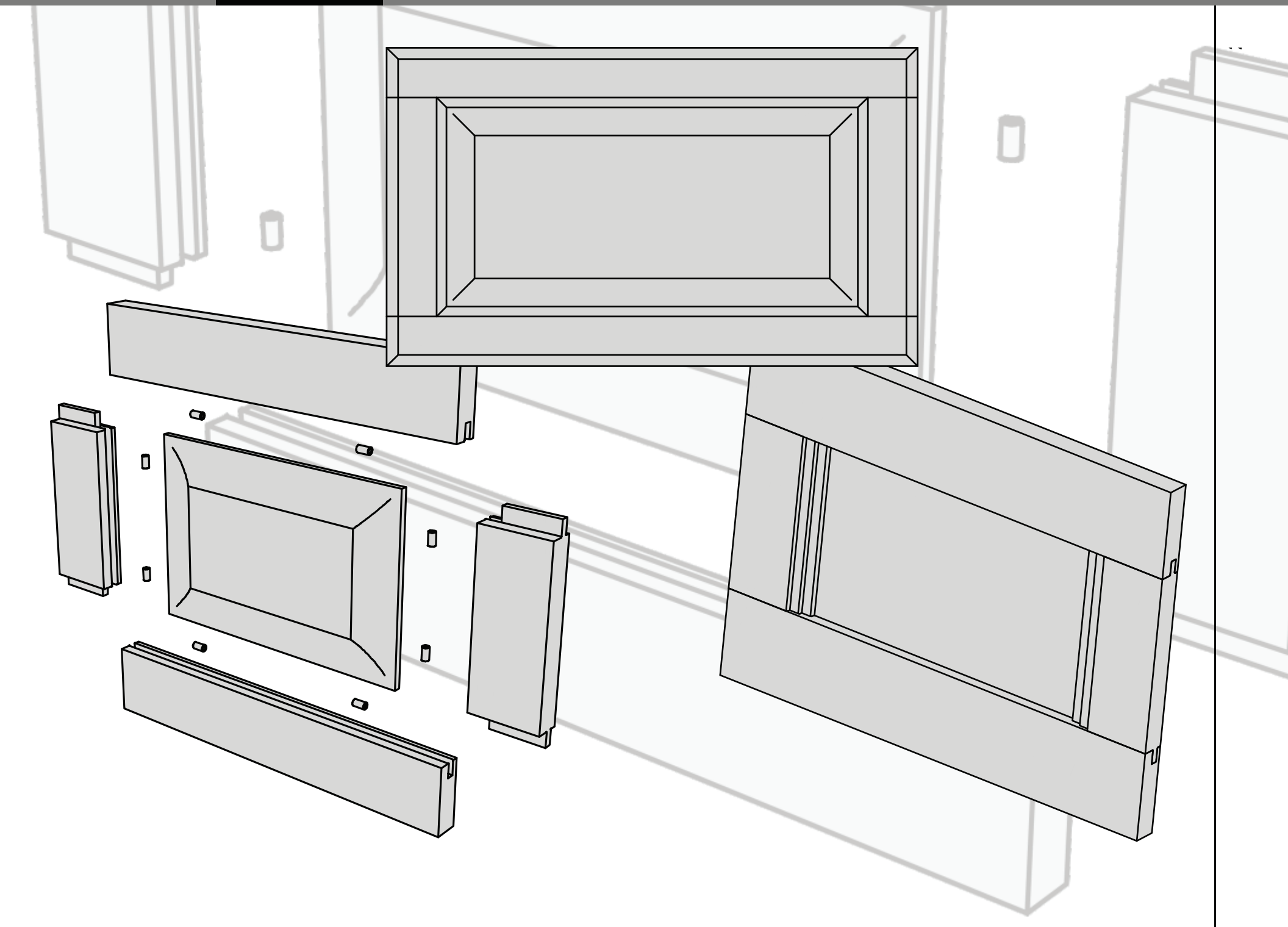
**Solid Color Finishes:**

The high quality top coat used has a multilayer finish application adhesion which requires a curing time of 28 days AFTER the door has been unpacked and installed.

- **DO NOT** Use any abrasive material (including your fingernails) to dust off the product.
- **DO NOT** SPRAY on any liquid to clean the door, simply wipe with a clean cotton cloth, dampened with warm water only. Make sure to wipe dry right away to avoid damage to the product.
- **DO NOT** under any circumstance use multipurpose cleaner of **ANY KIND** as the chemicals found in them will compromise the beautiful finish of this high quality product.
- **DO NOT** apply **ANY** mechanical force to the Glaze on the product (if applicable). The Glaze is an esthetic component, not a structural component and is therefore **NOT** meant to be scratched.

Over time and during the normal use of doors and drawer fronts with a colored lacquer (painted) finish, a non-structural hairline crack in the finish may appear on the joints of the doors & drawer fronts. This type of crack in no way jeopardizes the structural soundness of the product; it is merely an esthetic characteristic which is considered normal in a colored lacquer finish and is not covered by warranty.

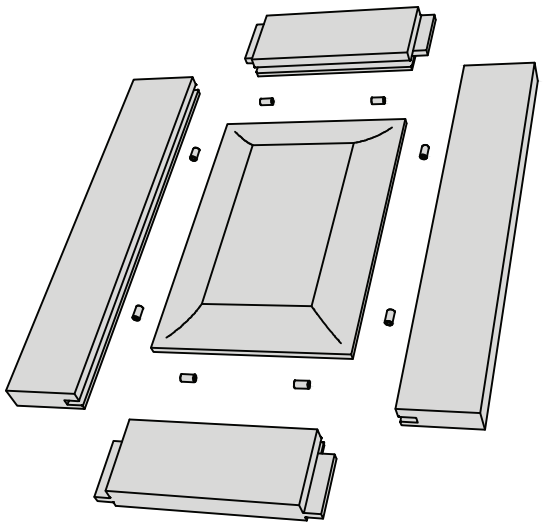
# TENON DOORS



**Orders:**
Elias Woodwork accepts orders either in metric to the nearest millimeter or in inches to the nearest 1/16" . Whenever you are ordering or speaking with a Customer Service Specialist, please refer to cabinet doors WIDTH by HEIGHT.

From a single vanity to a condominium project we will accept orders from one door to several thousands. Although our manufacturing system has been engineered to be able to produce 1 door almost as efficiently as 1000 there will still always be some economies of scale that may influence pricing on large orders. For this reason we may be able to work out lower prices for large projects when you need that extra edge to get the job. This project pricing is established on a job by job basis and is completely separate from your standard discount.

**Tenon Door Construction:**
Elias Woodwork manufactures its wood tenon style cabinet doors without the use of any metal pins. All solid panels are installed with rubber spacers to allow for expansion or contraction in different environmental situations. All plywood panels are glued in on all four sides as plywood is structurally stable and this prevents any possible vibration problems in the future with the plywood panel.



**Center Rails on Tenon Doors:**
Defaults: Cabinet doors over 48" in height will have a horizontal center rail inserted. Cabinet doors over 24" in width will have a vertical center stile inserted. Cabinet doors over 48" in width will have 2 vertical center stiles inserted. All center stiles and rails will be centered to create even sized panels. If you require a 5 piece drawer front with a solid panel over 24" in width but do not wish to have the center stile you may order the panel with horizontal grain.

**Tolerance:**
Elias Woodwork warrants that it's wood cabinet doors have a size tolerance of +/- 1mm. Warping is always a factor with wood cabinet doors. Elias Woodwork warrants that any door or drawer front under 24"x48"will have an allowance of 1/8" for warpage. Doors or drawer fronts between the sizes of 24"x48" and 24"x72" will have an allowance of ¼" for warpage. Any doors or drawer fronts wider than 24" or higher than 72" will not be warranted for warpage.
Note: This applies to doors and drawer fronts with one vertical grain panel.

**Tenon Door Thickness**
All tenon doors are 0.8" (20mm) thick.

**Quality Standards For Every Tenon Door:**
Every door is:

- assembled in an automated clamp to ensure squareness.
- squared again and edged to your desired profile on a CNC automated double ender.
- thickness sanded with 100, 150 and 180 grit sand paper front and back.
- machine orbital sanded front and back.
- hand orbital sanded front for select and premium grades.
- profile sanded on the raised panel and outside edges.
- fladder sanded front and back.
- individually inspected for quality and ensure all cross grain scratches have been removed.

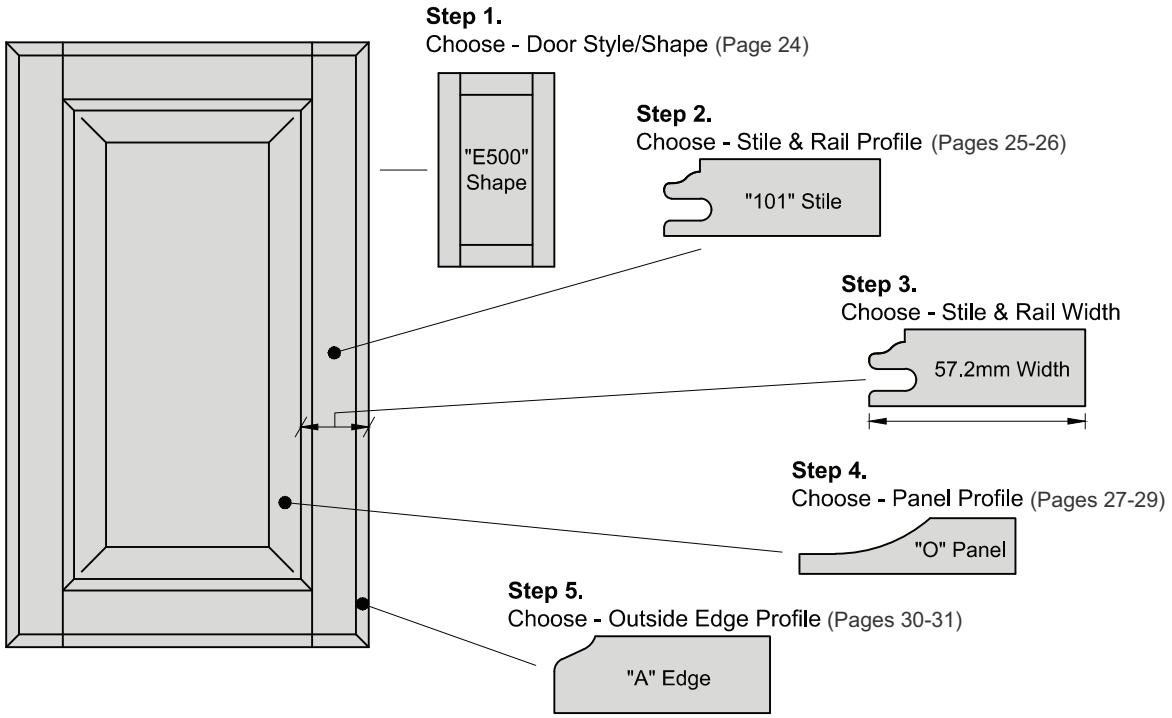
## Tenon Door Code Explanation

**E500 101 (57.2) O A 1 - - - L3 3 76.2 76.2 [- - -] -**

**E500**: Door Shape
**101**: Stile & Rail Profile
(**57.2**): Stile & Rail Width
**O**: Panel / Frame / Mullion Option
**A**: Outside Edge Profile
**1**: Number of Panels
**-**: Applied Molding Option
**-**: Decorative Pegs Option
**-**: Finger Pull Option
**L3**: Hinge Boring Option
**3**: Hole Edge Inset (mm)
**76.2**: Hole Center To Top Offset (mm)
**76.2**: Hole Center To Bottom Offset (mm)
[**- - -**]: Finishing Options (Finish Color / Glaze Color / Lacquer Type)
**-**: Treatment

## How to Order

Five Simple steps to order tenon doors:

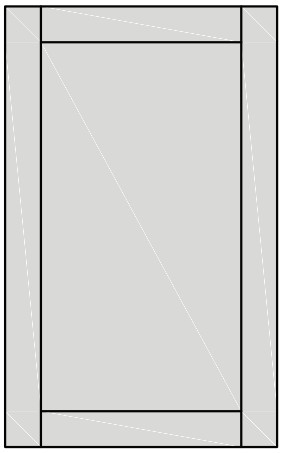



## Minimum Size Calculation

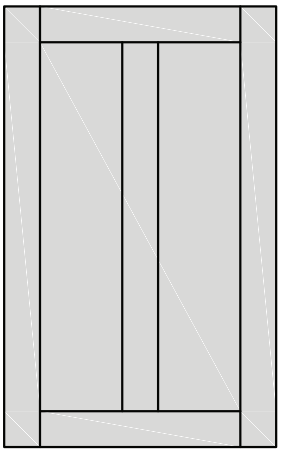
For Solid Panel Tenon Doors & Drawer Fronts - (Stile / Rail Width x 2) + (Panel Profile Reveal x 2) + ½"
*See pages 27-29 for panel profile reveals.

For Plywood Panel Tenon Doors & Drawer Fronts - (Stile / Rail Width x 2) + 1"

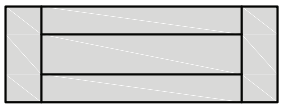
# DOOR SHAPES



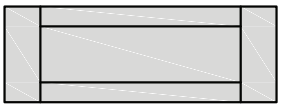
E500
Square Tenon Door



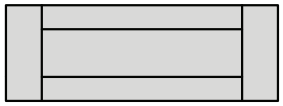
E500 2V



E501
Tenon Drawer Front
1-3/4" Top and
Bottom Rails

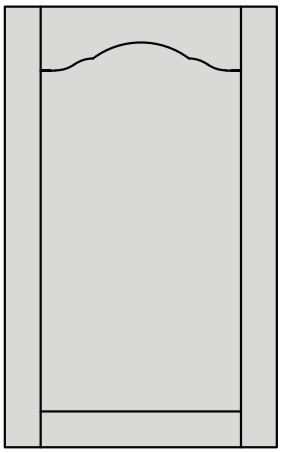


E502
Tenon Drawer Front
1 1/4" Top and
Bottom Rails

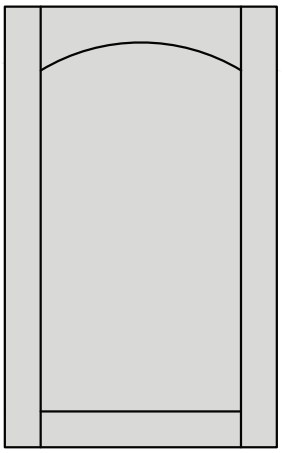


E503
Tenon Drawer Front
1 1/2" Top and
Bottom Rails

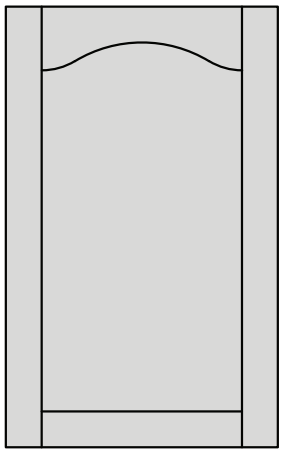
E515
Tenon Drawer Front



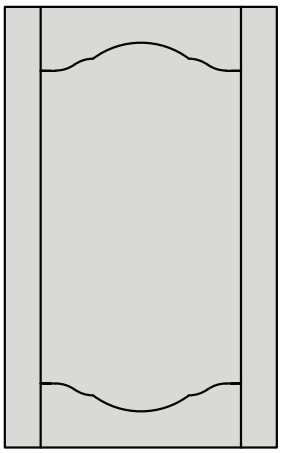
E600W
Princeton Arch Tenon Door



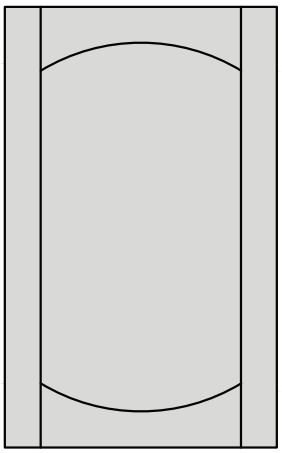
E600X
Windsor Arch Tenon Door



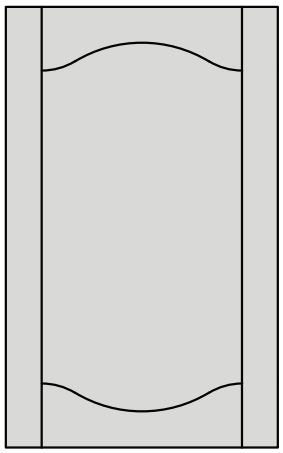
E600Y
Cathedral Arch Tenon Door



E800W
Princeton Double Arch
Tenon Door



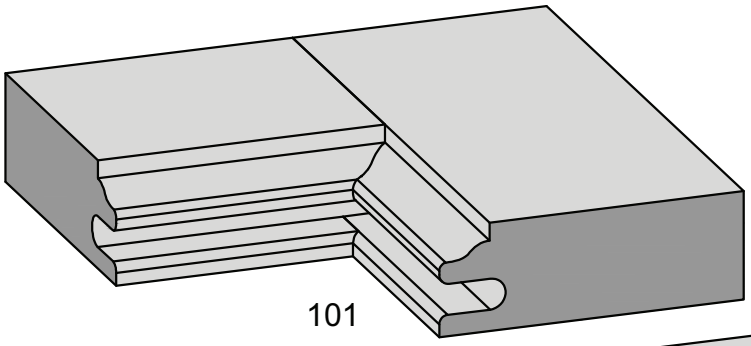
E800X
Windsor Double Arch
Tenon Door



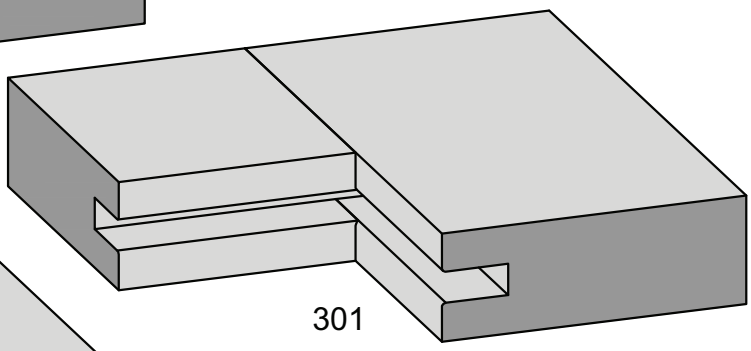
E800Y
Cathedral Double Arch
Tenon Door

# STILE / RAIL OPTIONS

**NOTE:** Standard Stile / Rail widths are 2 ¼" (57mm) and 3" (76mm). Call for custom width requirements.

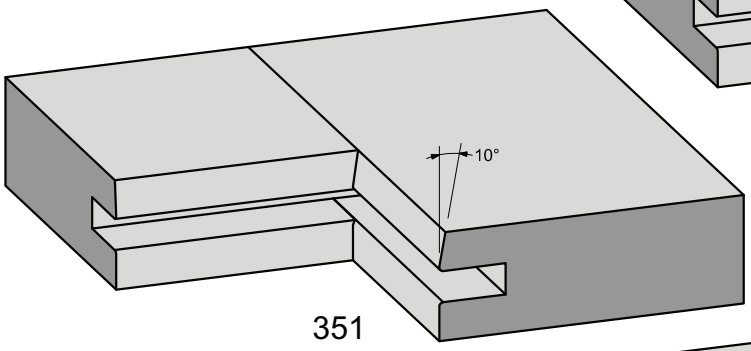


101



301

Does not work with a raised panel.




351

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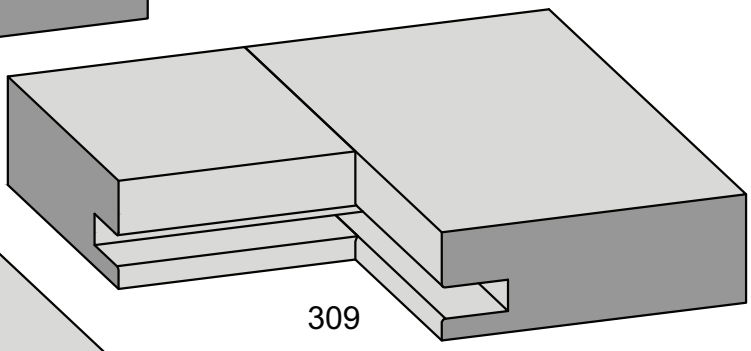
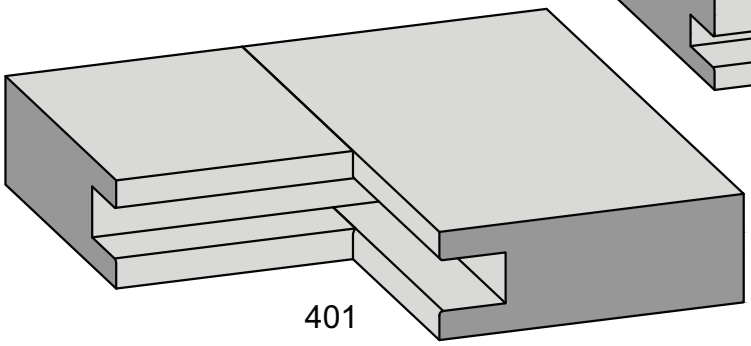
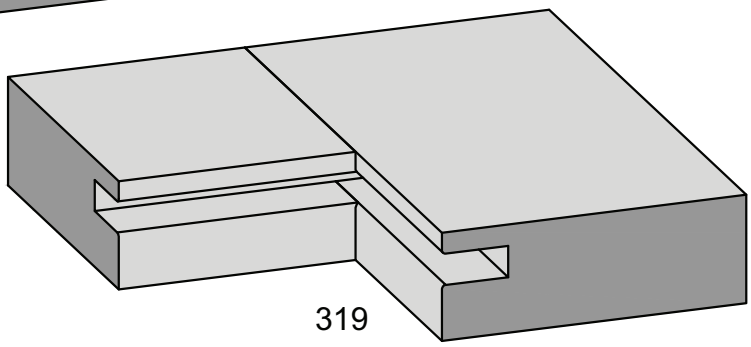


309



401

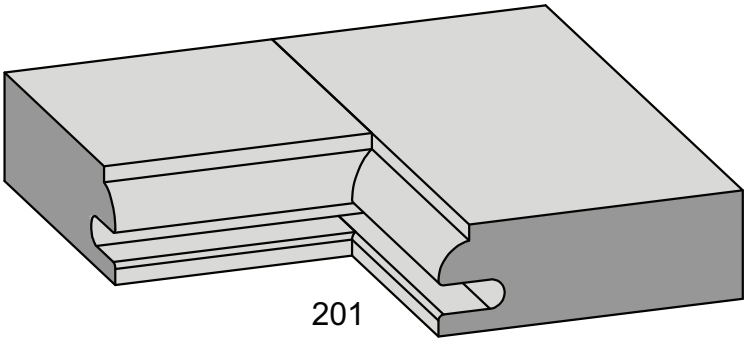
Only works with P2F Panel



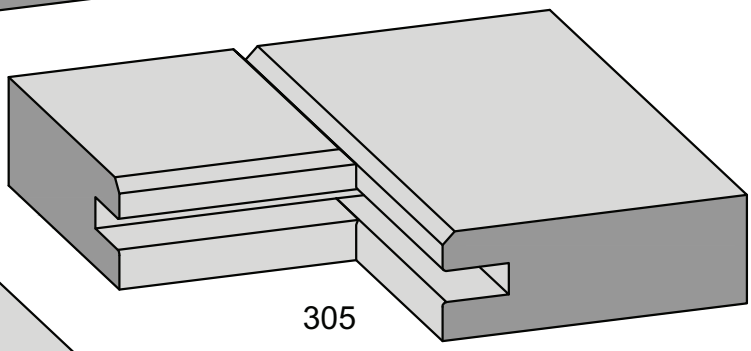
319

Does not work with a raised panel.

**NOTE:** Standard Stile / Rail widths are 2 ¼" (57mm) and 3" (76mm). Call for custom width requirements.

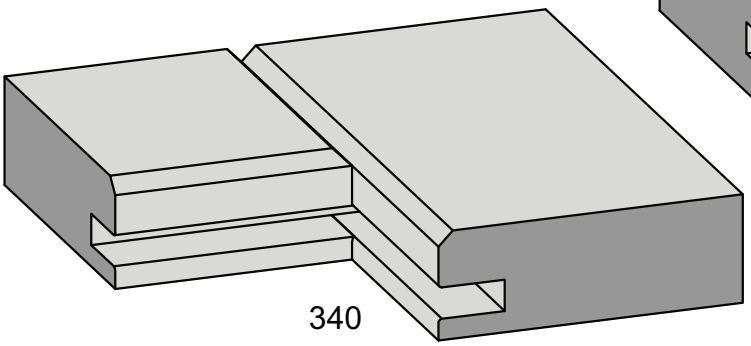


201

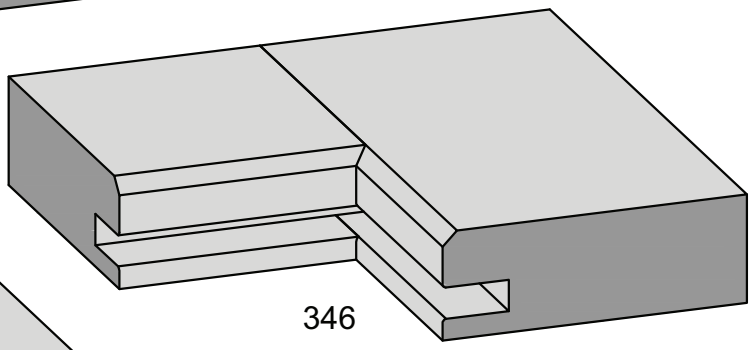


305

Does not work with a raised panel.



340



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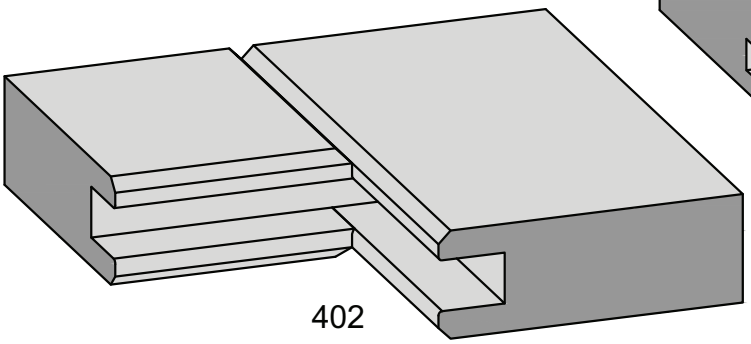
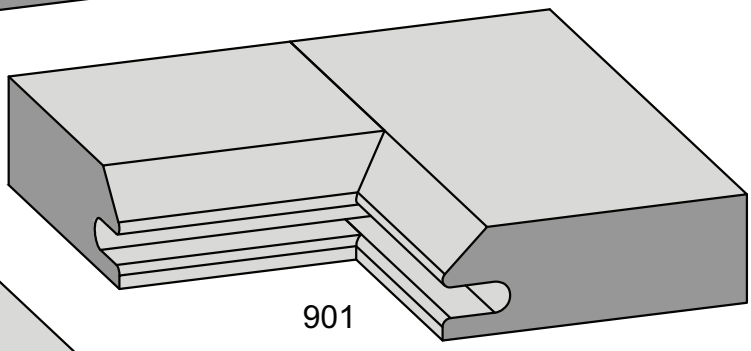
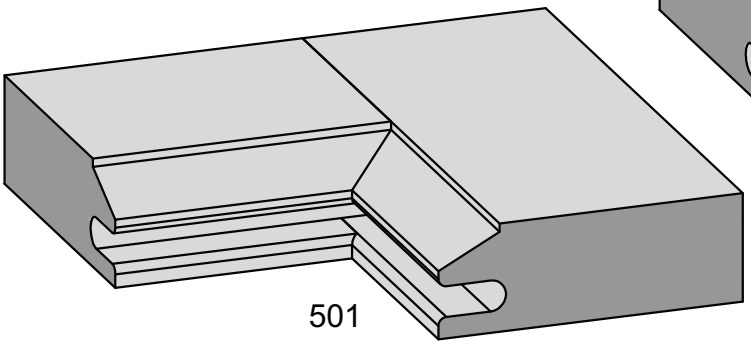


402

Only works with P2F Panel



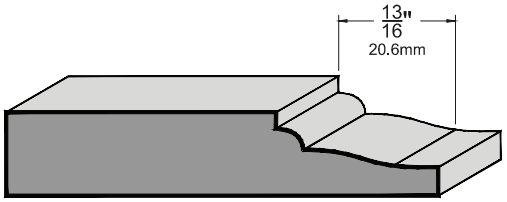
901



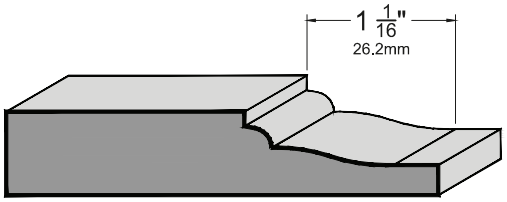
501

# PANEL PROFILES

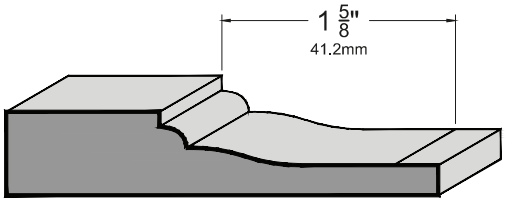
DFU



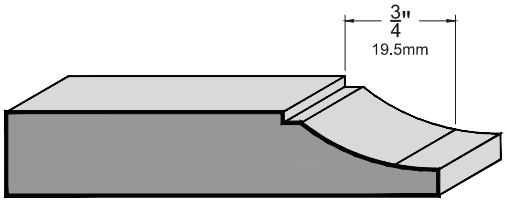

U



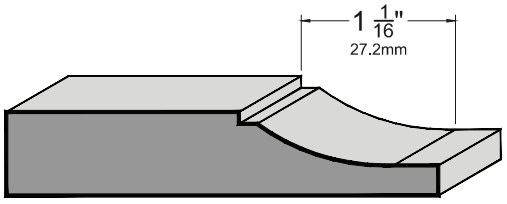

S059



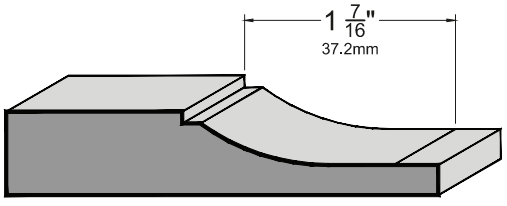

DFR



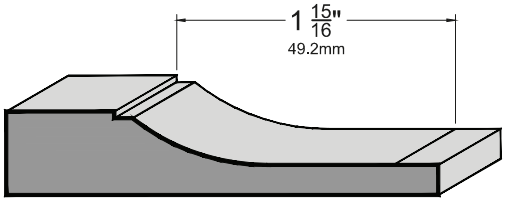

R



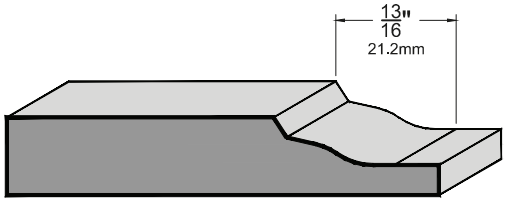

S065




S078




DFN

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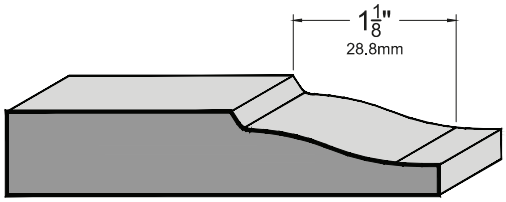
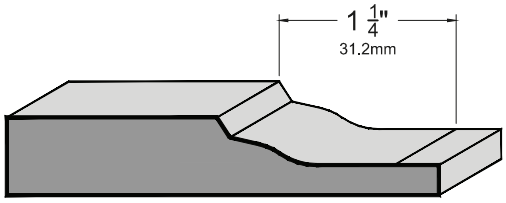



S067

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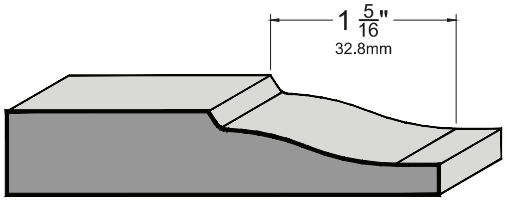


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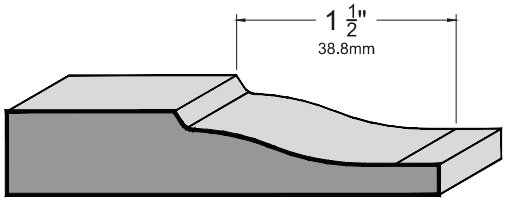
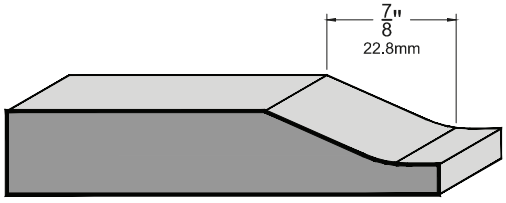



M

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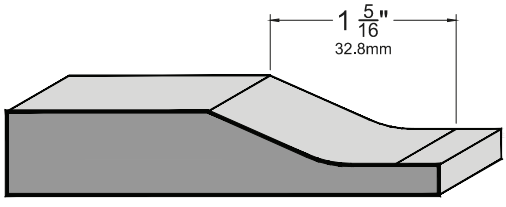
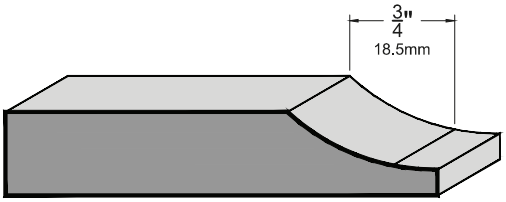


DFO

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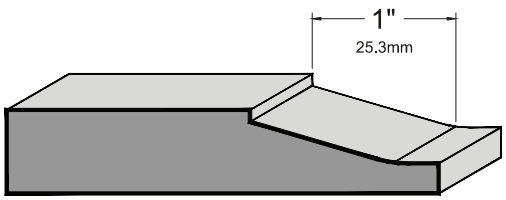


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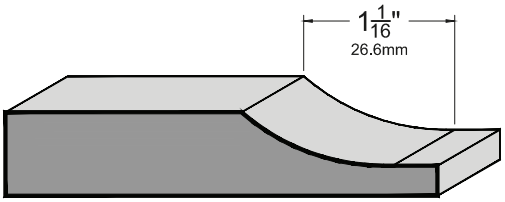
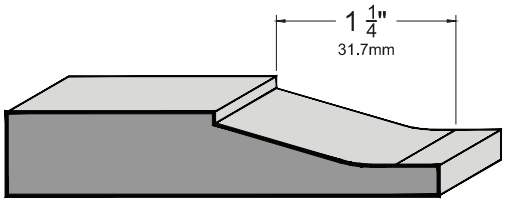
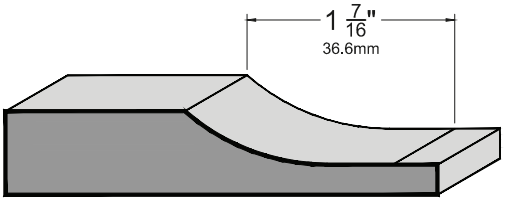


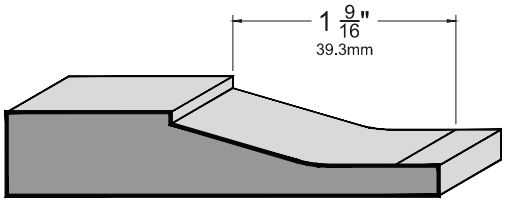

S073




S063




S060

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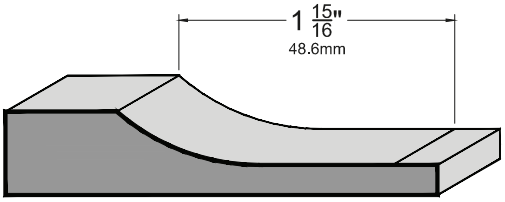


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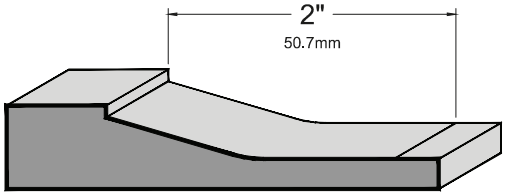
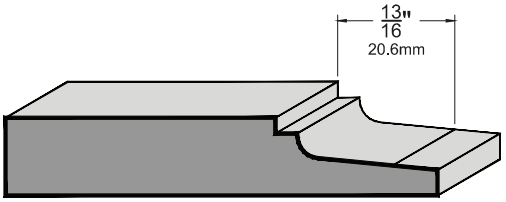
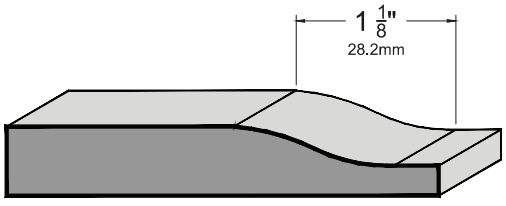



S083




S055

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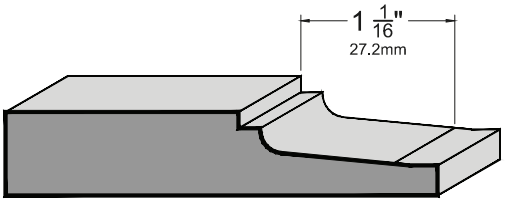


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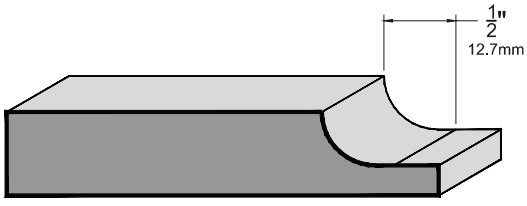


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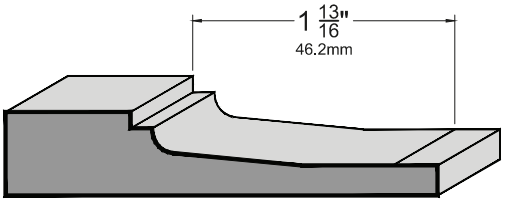
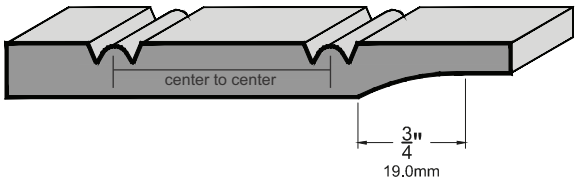
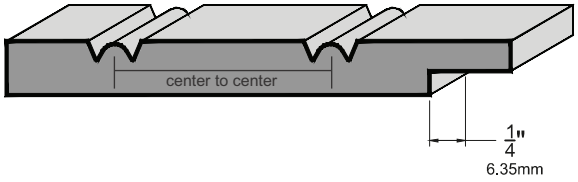


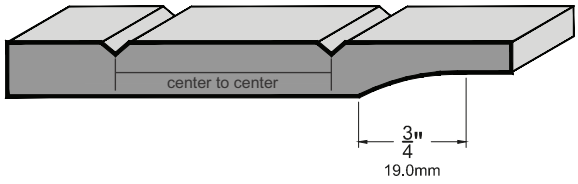
ORB15 - 1 ½" (38mm) spacing center to center
ORB2 - 2" (51mm) spacing center to center
ORB3 - 3" (76mm) spacing center to center



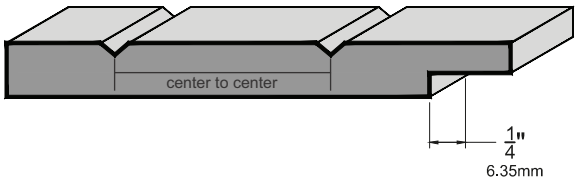

DFORB15 - 1 ½" (38mm) spacing center to center
DFORB2 - 2" (51mm) spacing center to center
DFORB3 - 3" (76mm) spacing center to center




ORV15 - 1 ½" (38mm) spacing center to center
ORV2 - 2" (51mm) spacing center to center
ORV3 - 3" (76mm) spacing center to center




DFORV15 - 1 ½" (38mm) spacing center to center
DFORV2 - 2" (51mm) spacing center to center
DFORV3 - 3" (76mm) spacing center to center

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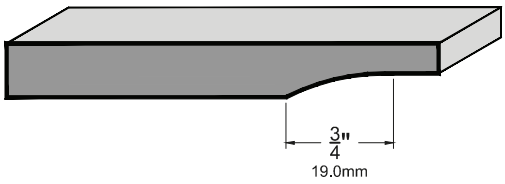
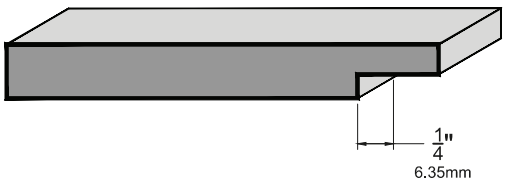
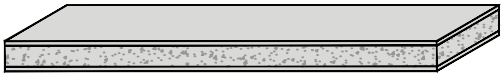



DFOR



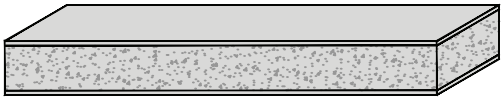

Two sided wood veneer panels with engineered wood core.

P2D



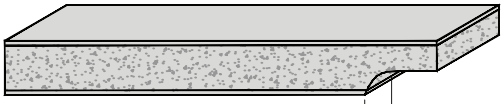
5.2mm / 0.205" thick

P2F



9.5mm / 0.375" thick
*Only compatible with 401 & 402 stile/rail option*

R2F



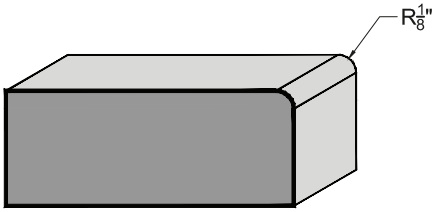
9.5mm / 0.375" thick

3/16"
4.78mm

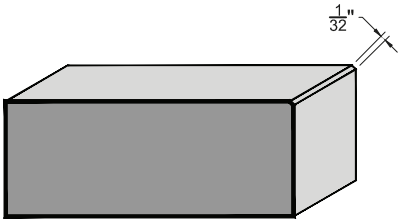
# EDGE PROFILES

I

B




D34

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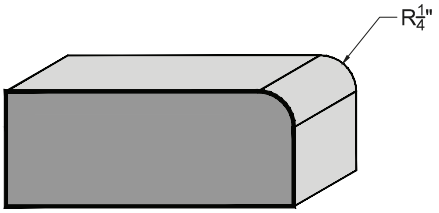


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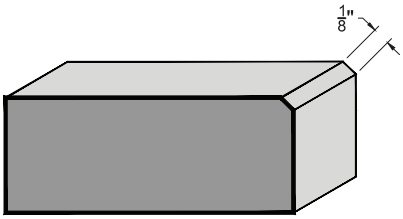


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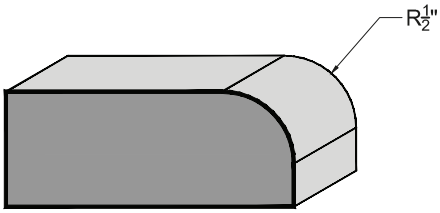


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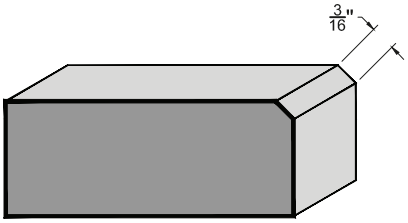


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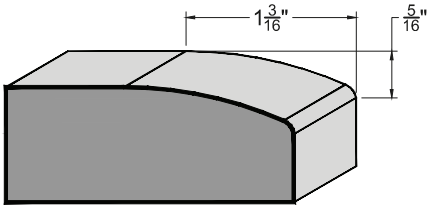


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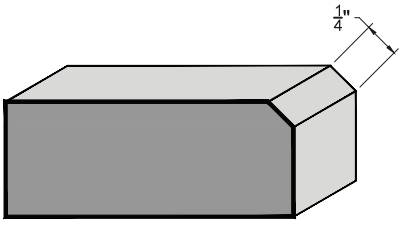


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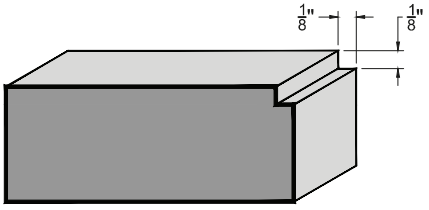


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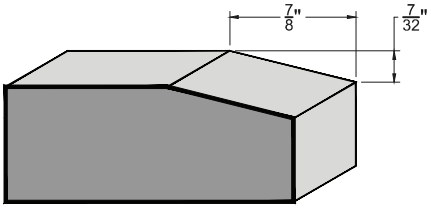


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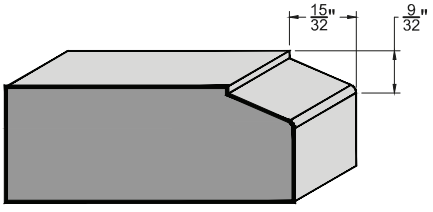

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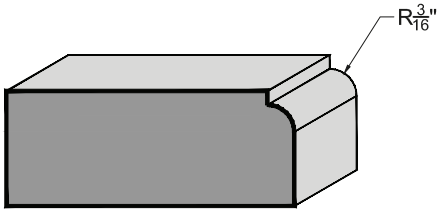


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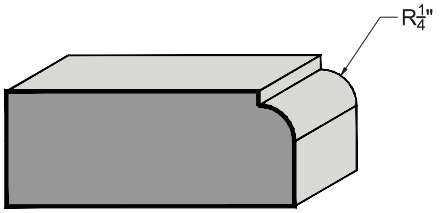


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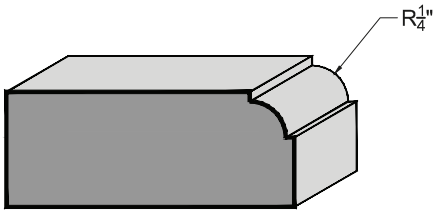


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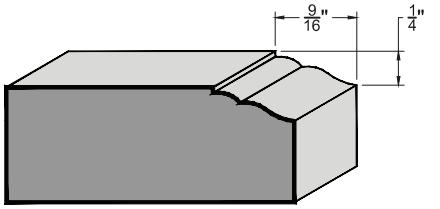


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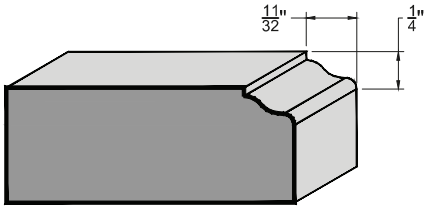


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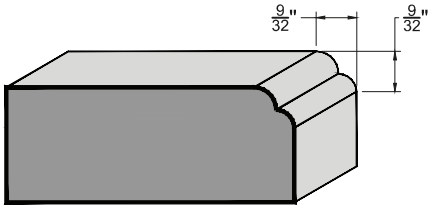


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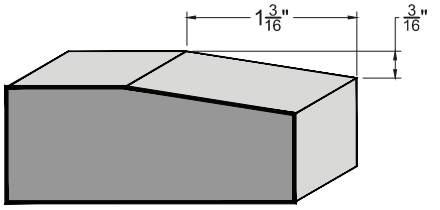


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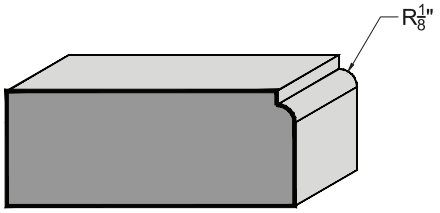


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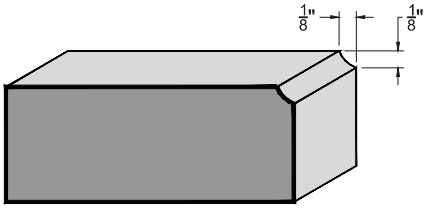


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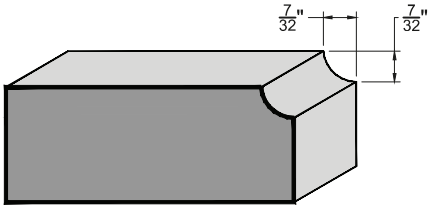


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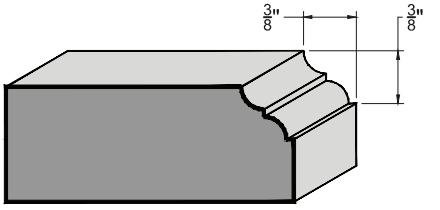


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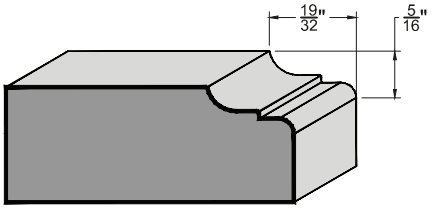


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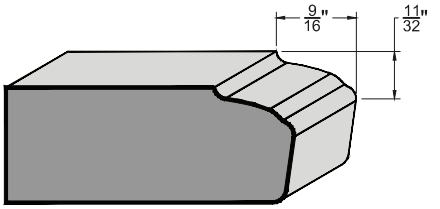


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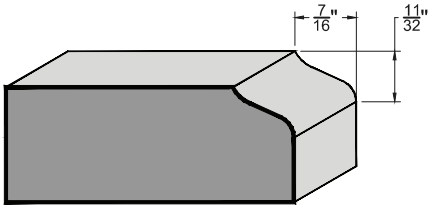
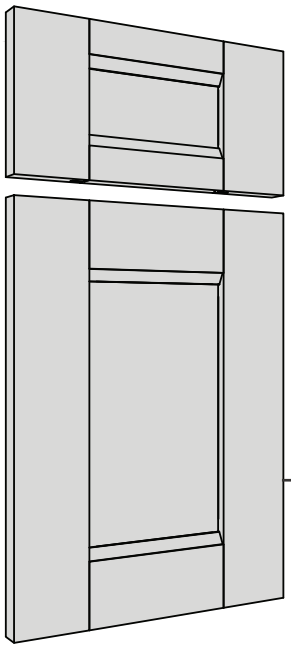
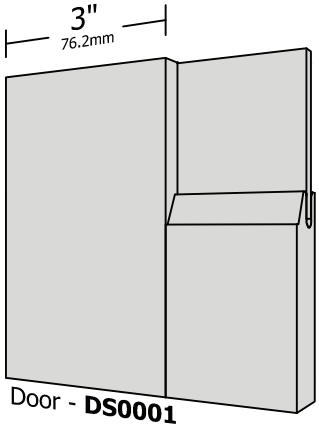
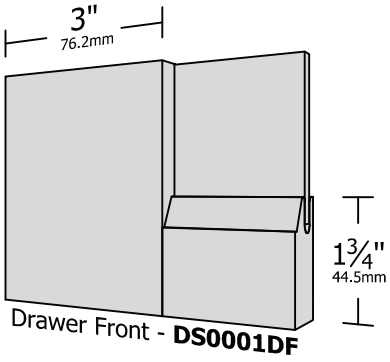
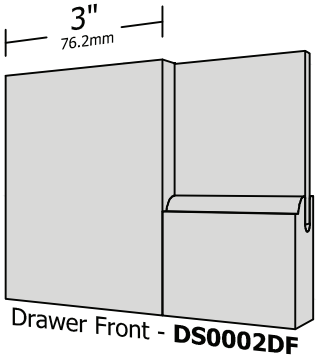


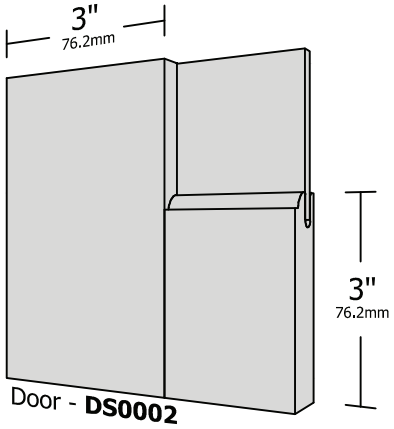
# DESIGNER SERIES DOORS

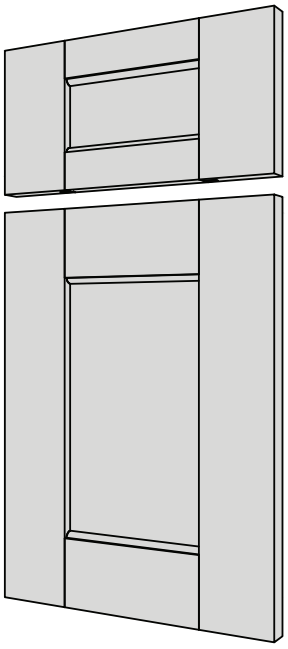


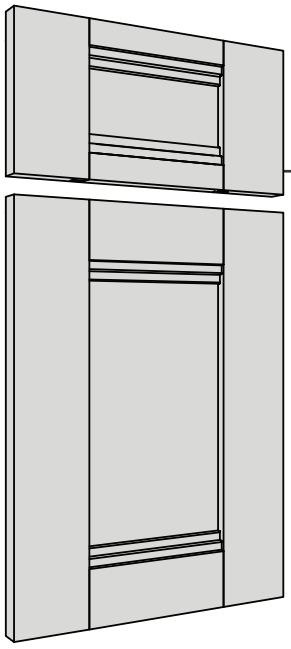


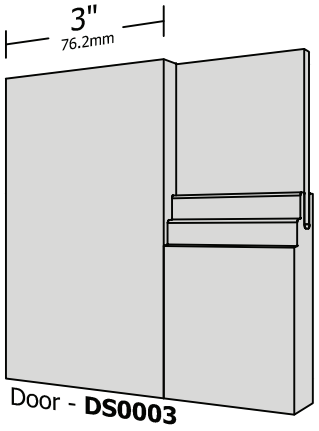



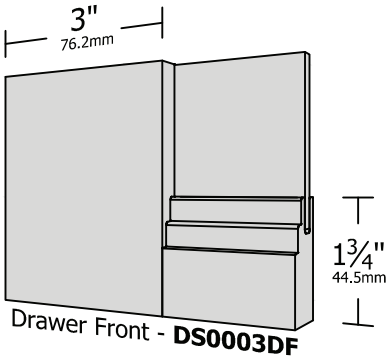



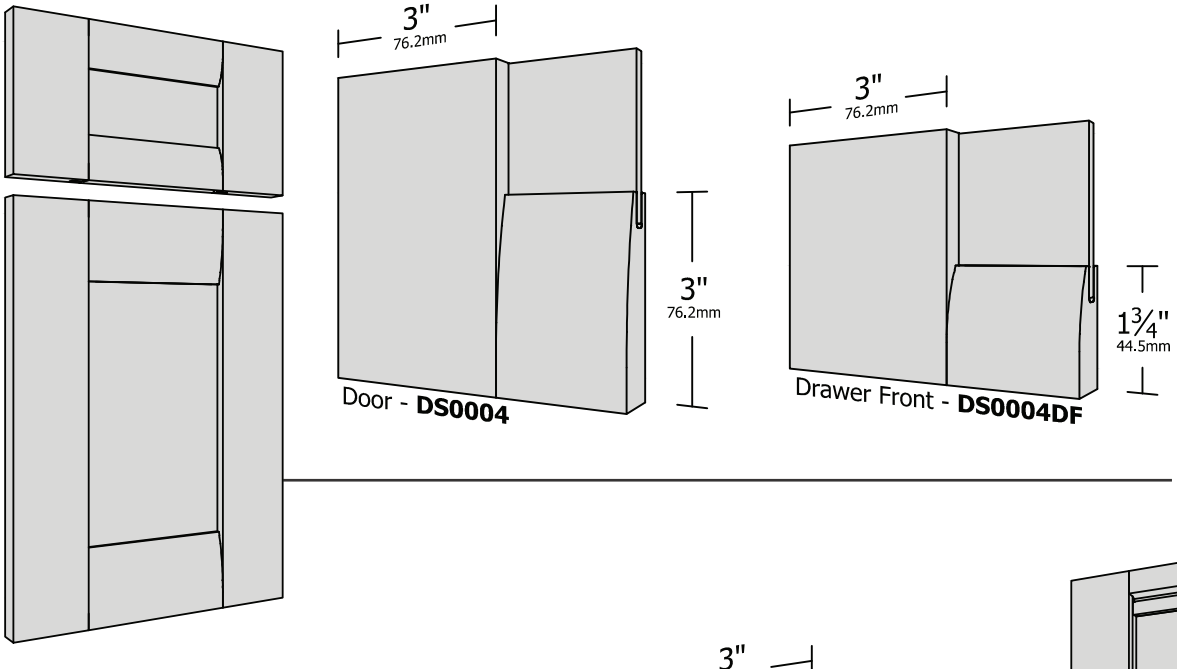



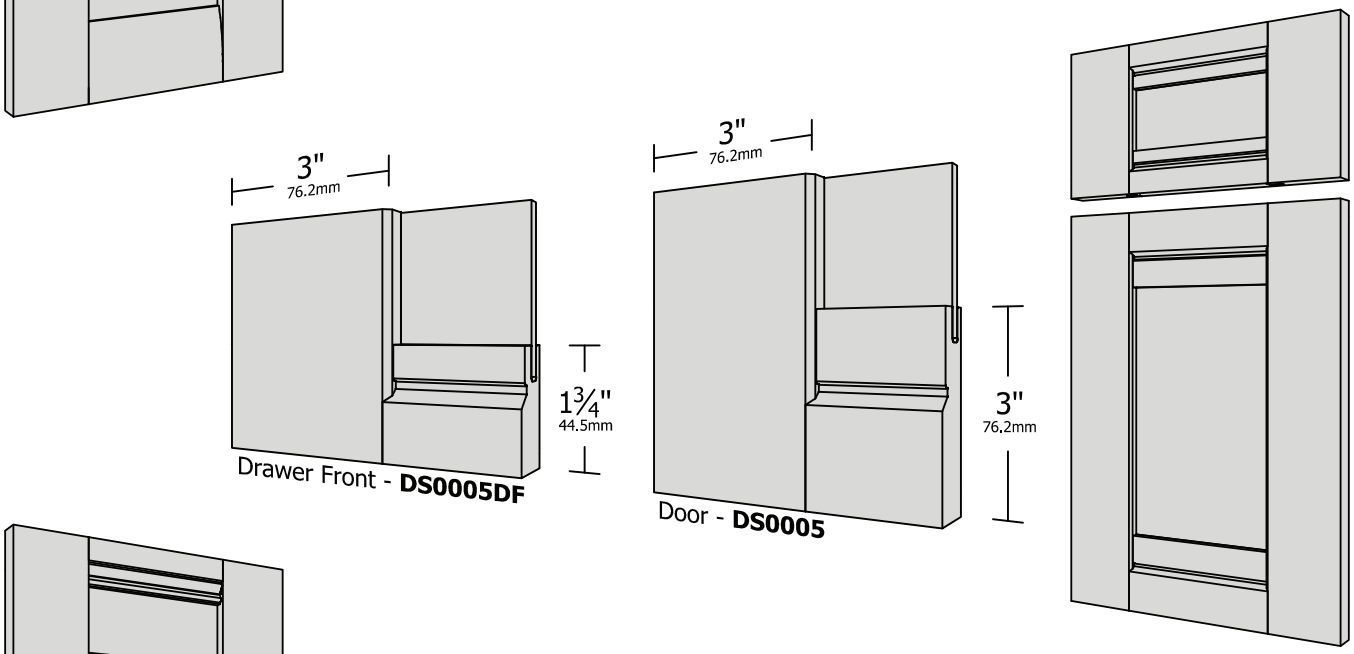



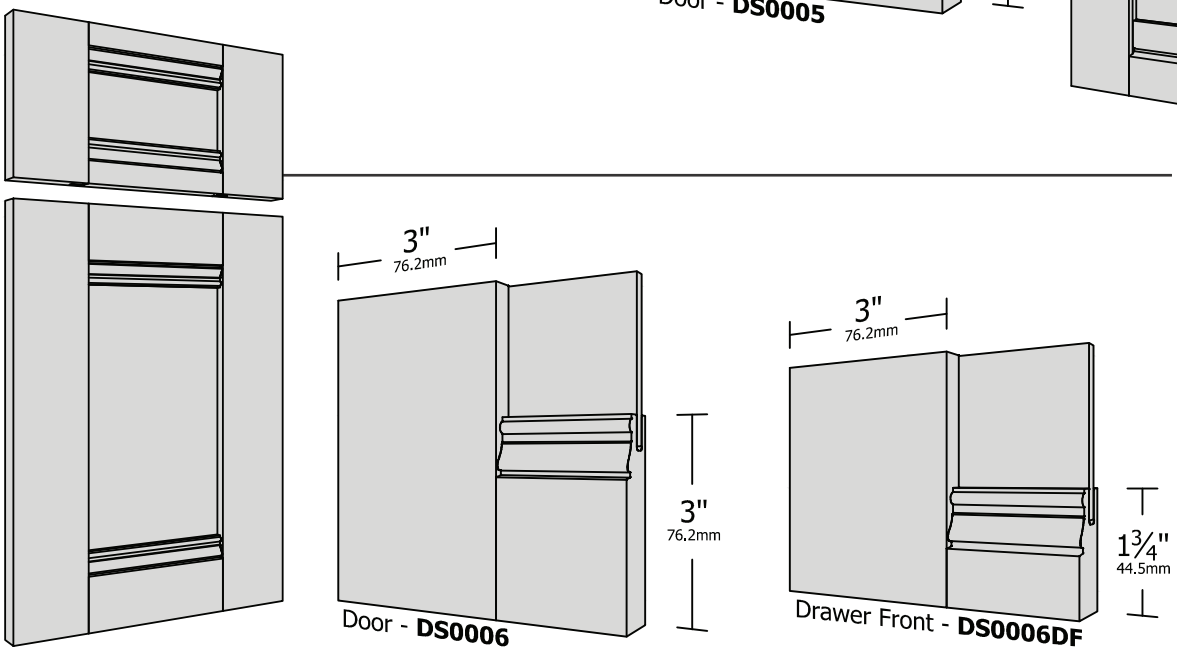


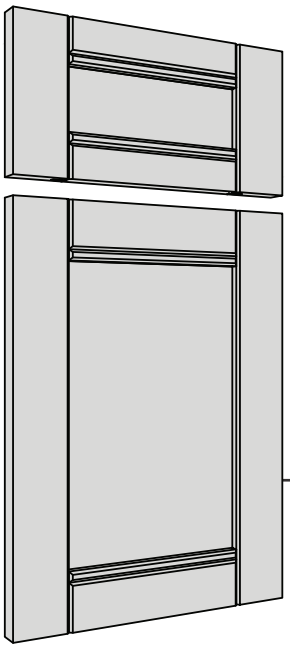


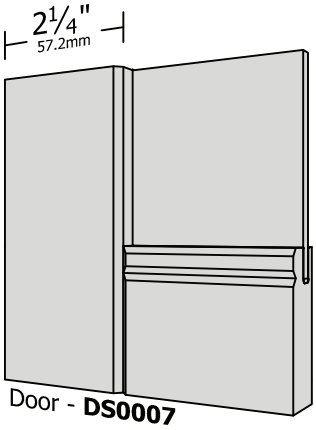



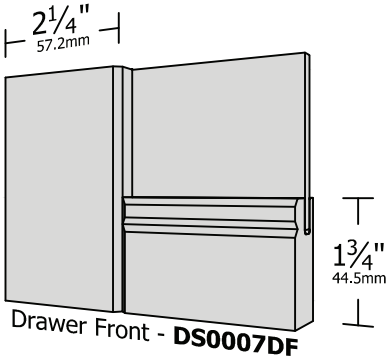

3"
76.2mm
3"
76.2mm
Door - **DS0004**
3"
76.2mm
1¾"
44.5mm
Drawer Front - **DS0004DF**

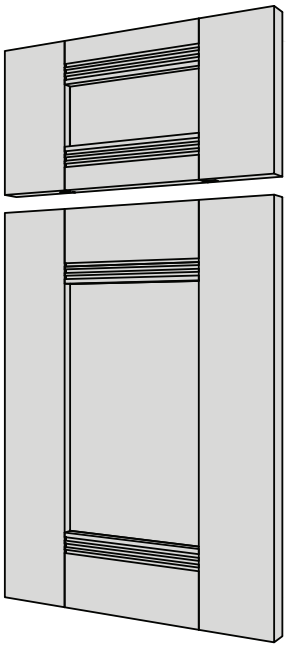

3"
76.2mm
1¾"
44.5mm
Drawer Front - **DS0005DF**
3"
76.2mm
3"
76.2mm
Door - **DS0005**

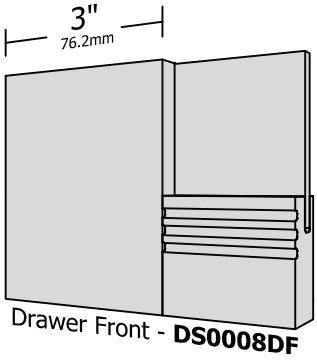

3"
76.2mm
3"
76.2mm
Door - **DS0006**
3"
76.2mm
1¾"
44.5mm
Drawer Front - **DS0006DF**

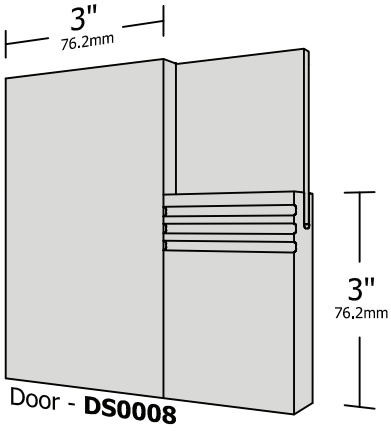


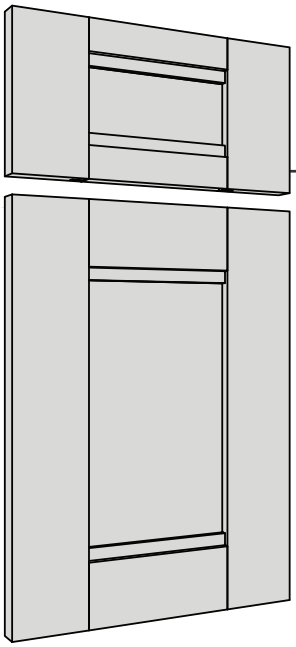

2¼"
57.2mm
2¼"
57.2mm
Door - **DS0007**

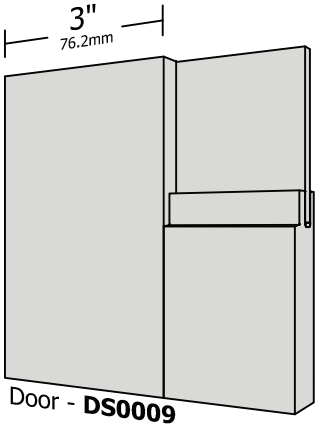

2¼"
57.2mm
1¾"
44.5mm
Drawer Front - **DS0007DF**

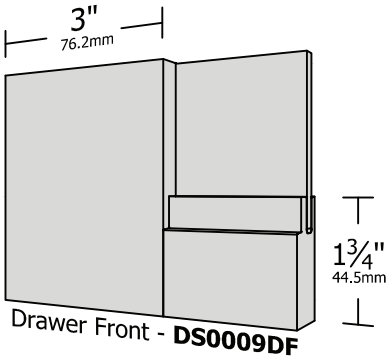



3"
76.2mm
1¾"
44.5mm
Drawer Front - **DS0008DF**

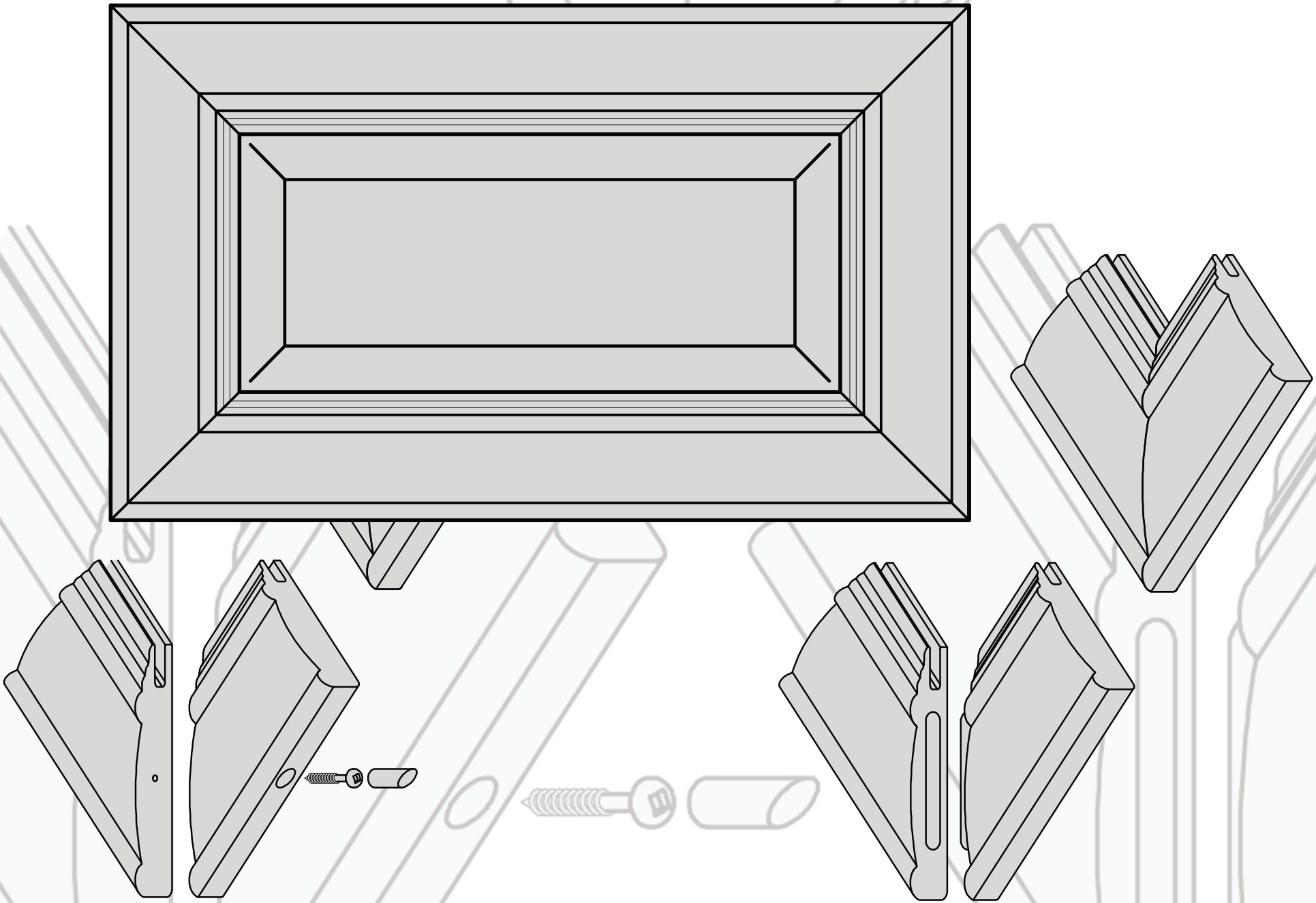

3"
76.2mm
3"
76.2mm
Door - **DS0008**




3"
76.2mm
3"
76.2mm
Door - **DS0009**


3"
76.2mm
1¾"
44.5mm
Drawer Front - **DS0009DF**

# MITER DOORS



### Orders:
Elias Woodwork accepts orders either in metric to the nearest millimeter or in inches to the nearest 1/16". Whenever you are ordering or speaking with a Customer Service Specialist, please refer to cabinet doors WIDTH by HEIGHT.

From a single vanity to a condominium project we will accept orders from one door to several thousands. Although our manufacturing system has been engineered to be able to produce 1 door almost as efficiently as 1000 there will still always be some economies of scale that may influence pricing on large orders. For this reason we may be able to work out lower prices for large projects when you need that extra edge to get the job. This project pricing is established on a job by job basis and is completely separate from your standard discount.

### Multiple Panels
Elias Woodwork manufactures miter doors with multiple panels utilizing center stiles and rails. Any multiple panel miter door is not a standard production item, therefore requires additional lead time and a quoted price. Please contact your Customer Service Specialist to receive further information.

### Tolerance:
Elias Woodwork warrants that it's wood cabinet doors have a size tolerance of +/- 1mm. Warping is always a factor with wood cabinet doors. Elias Woodwork warrants that any door or drawer front under 24"x48"will have a warpage allowance of 1/8". Doors or drawer fronts between the sizes of 24"x48" and 24"x72" will have a warpage allowance of ¼". Any doors or drawer fronts wider than 24" or higher than 72" will not be warranted for warpage. Note: This applies to doors and drawer fronts with one vertical grain panel.

### Quality Standards For Every Miter Door:
Every door is:
- orbital and/or hand sanded in every panel profile.
- thickness sanded on back side with 100, 150 and 180 grit sand paper.
- orbital and/or hand sanded on face side.
- individually inspected for quality and ensure proper corners and smoothness.

### Minimum Size Calculations for Miter Doors
For Solid Panel Miter Doors & Drawer Fronts
- (Stile / Rail Width x 2) + (Panel Profile Reveal x 2) + ½"

*See pages 27-29 for panel profile reveals.

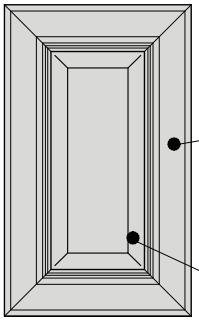
For Plywood Panel Miter Doors & Drawer Fronts
- (Stile / Rail Width x 2) + 1"

### Miter Door Code Explanation

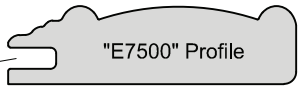
**E7500 O - 1 - - - L3 3 76.2 76.2 M [- - - -] -**

**E7500**: Miter Frame Profile
**O**: Panel / Frame / Mullion Option
**-**: Outside Edge Profile (Edge can only be changed on frame profiles which come standard with a square edge)
**1**: Number of Panels
**-**: Applied Molding Option
**-**: Decorative Pegs Option
**-**: Finger Pull Option
**L3**: Hinge Boring Option
**3**: Hole Edge Inset (mm)
**76.2**: Hole Center To Top Offset (mm)
**76.2**: Hole Center To Bottom Offset (mm)
**M**: Miter Joint Construction Option
[**- - -**]: Finishing Options (Finish Color / Glaze Color / Lacquer Type)
**-**: Treatment

## How to Order

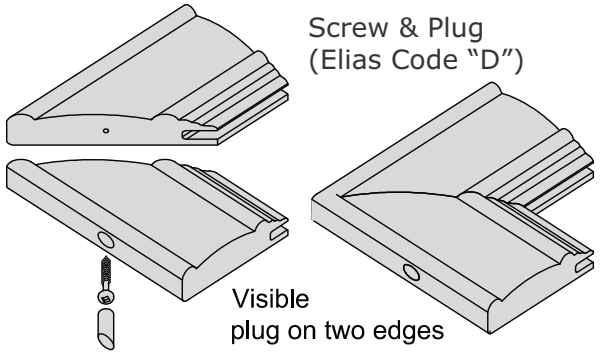


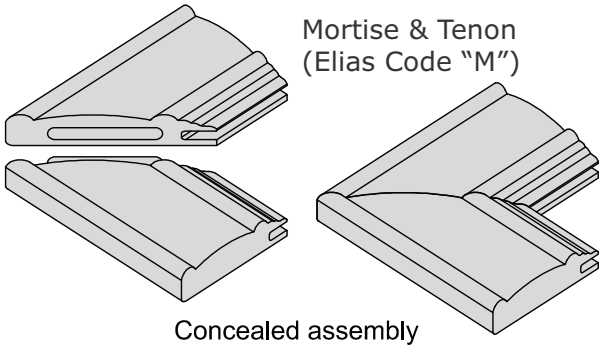
**Step 1.**
Choose - Profile of Door Frame (pages 38-56)




**Step 2.**
Choose - Panel Profile (pages 27-29)

## Miter Joint Construction Options

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# FRAME PROFILES

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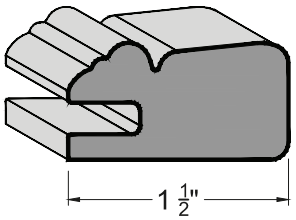


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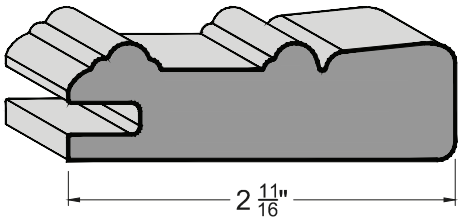


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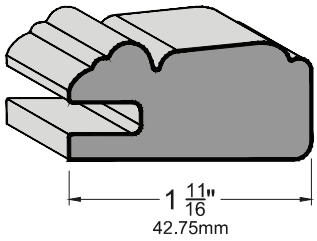


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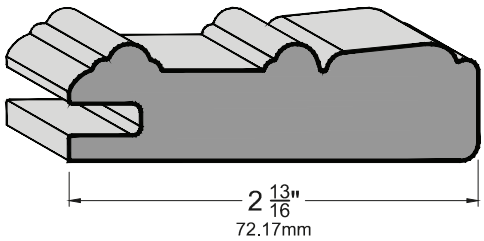


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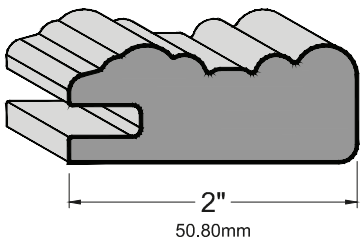


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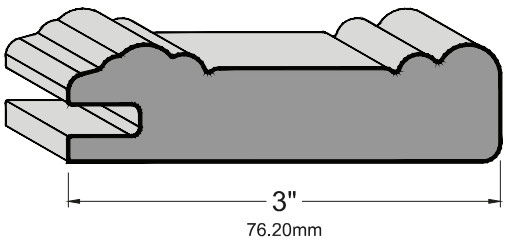


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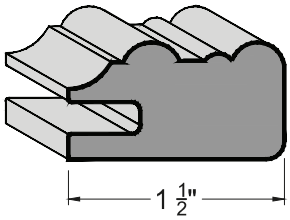


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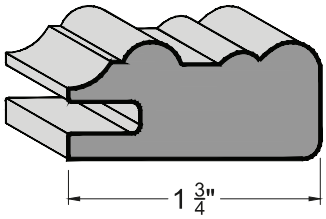


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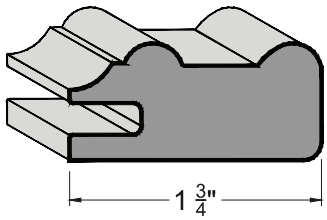


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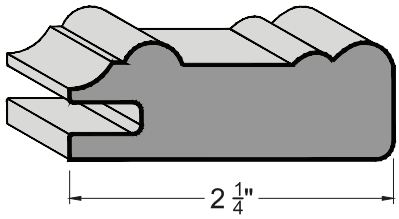


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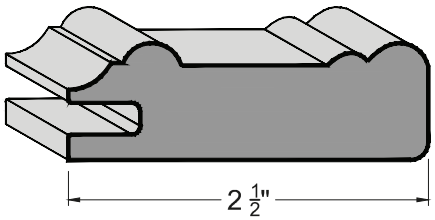

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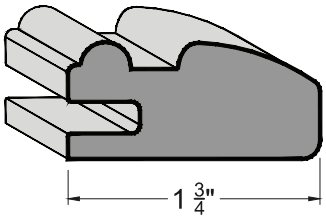


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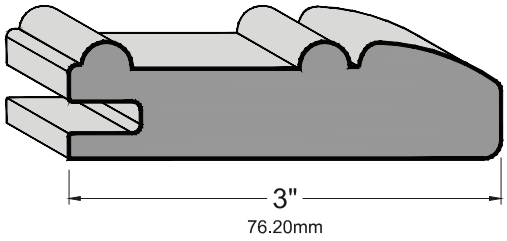


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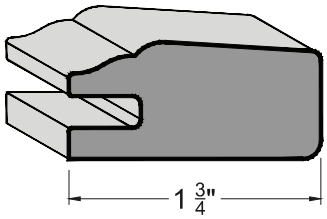


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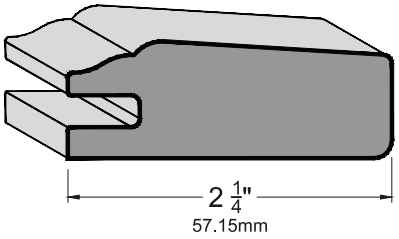


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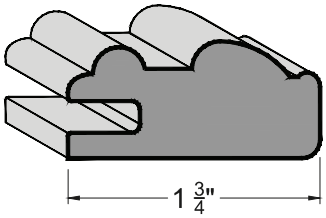


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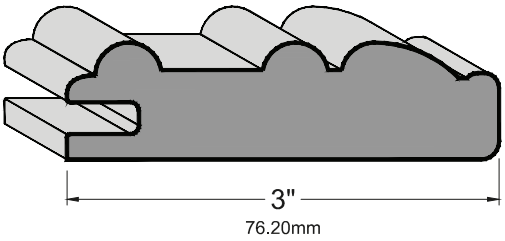


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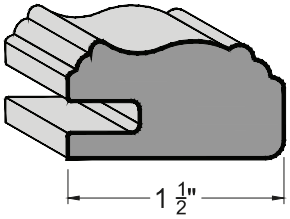


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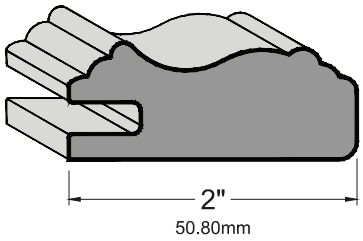


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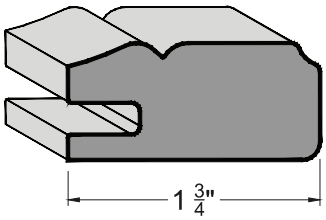


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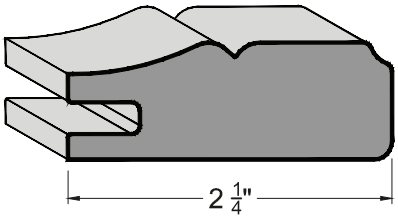


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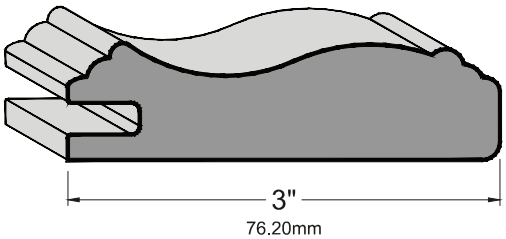

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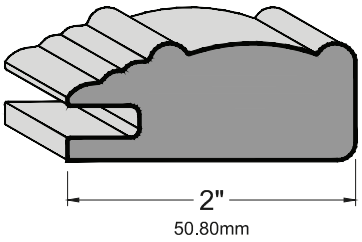


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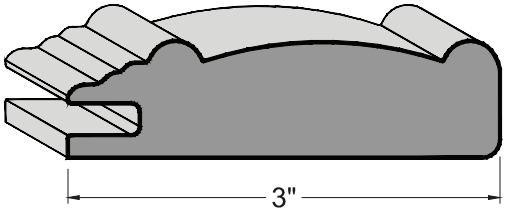


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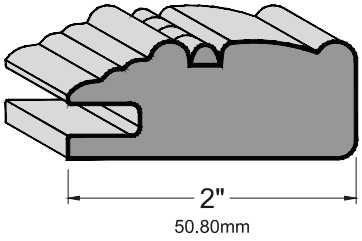


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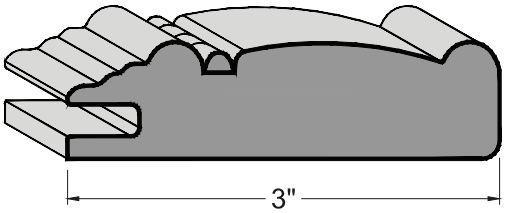


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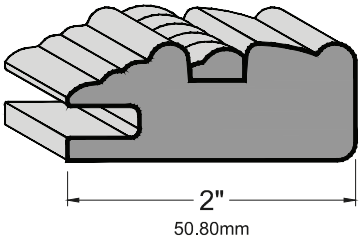


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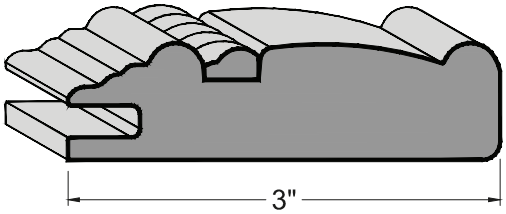


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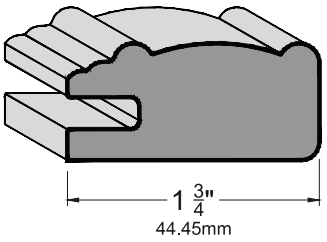


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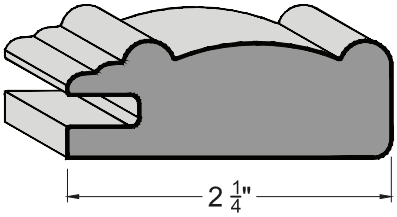


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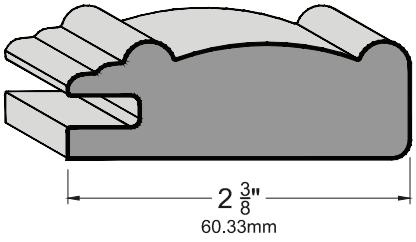


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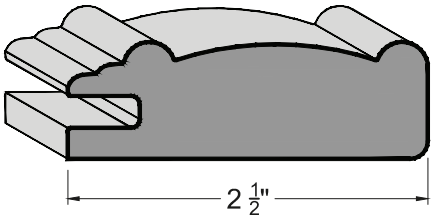


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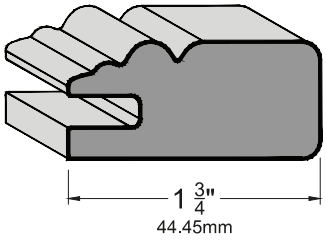


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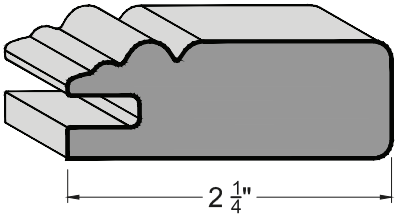

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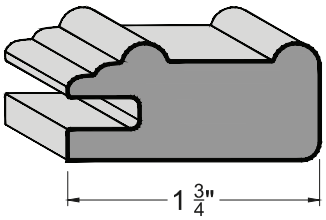


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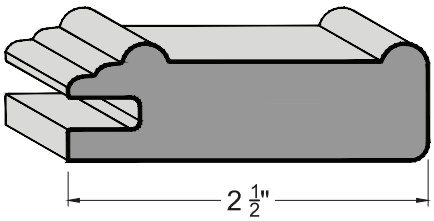


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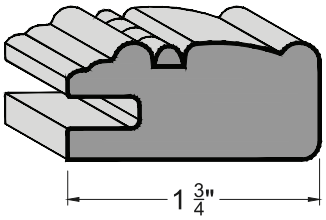


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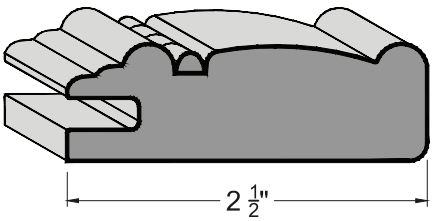


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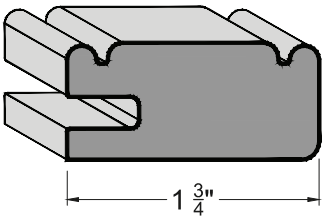


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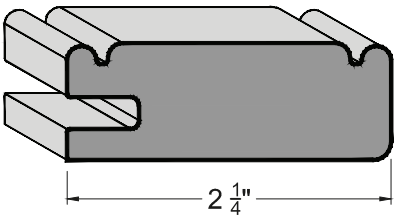


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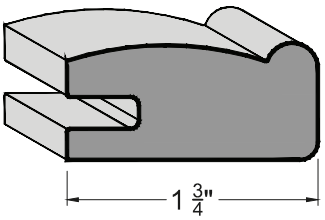


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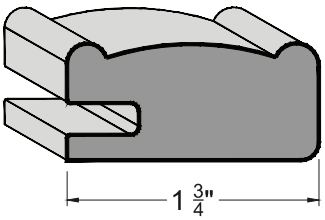


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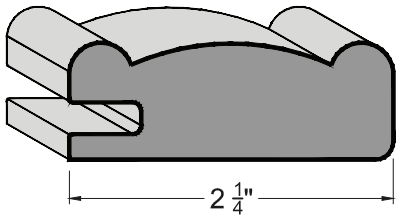


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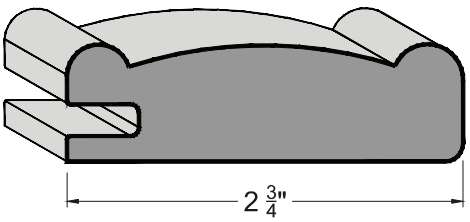


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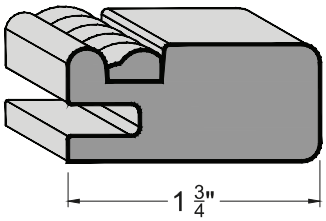


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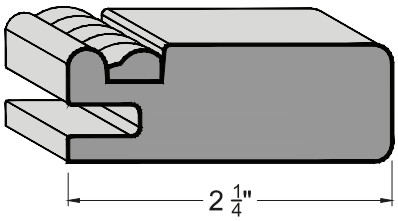

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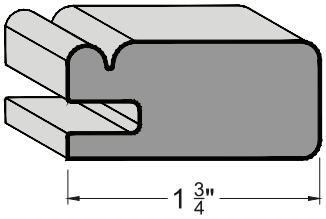


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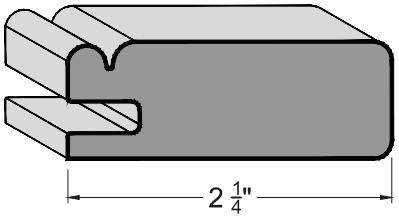


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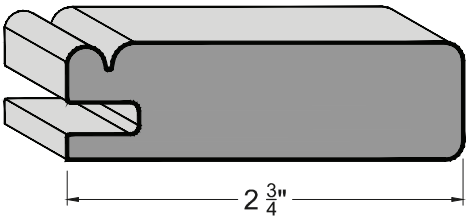


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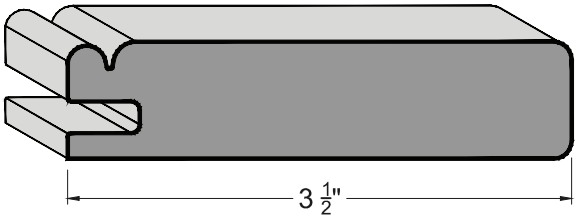


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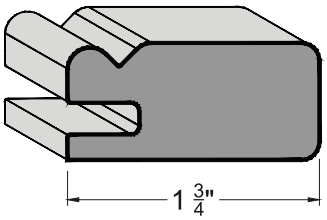


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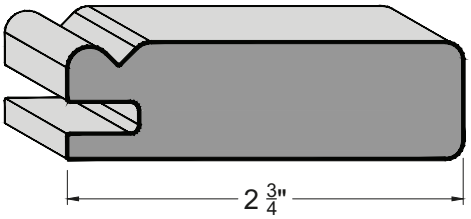


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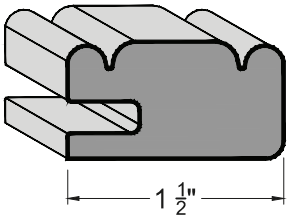


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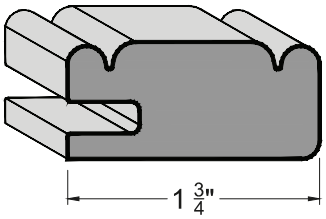


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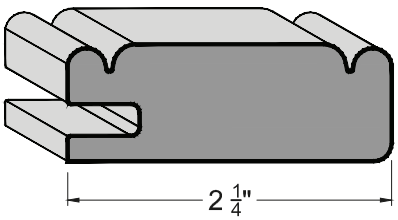


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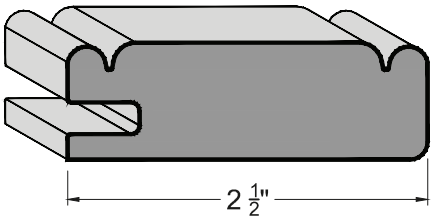


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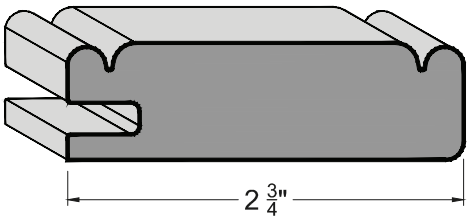


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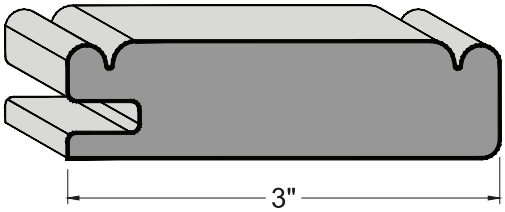

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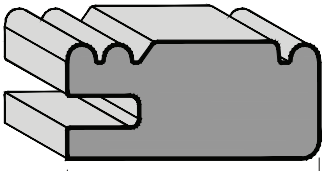


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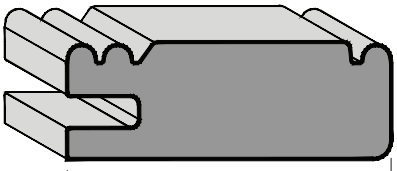


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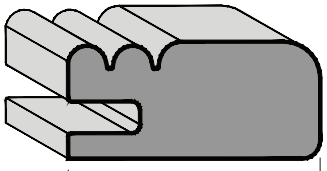


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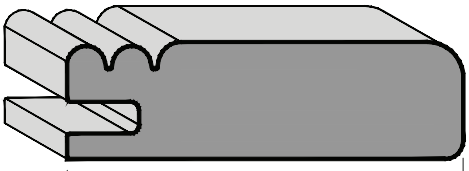


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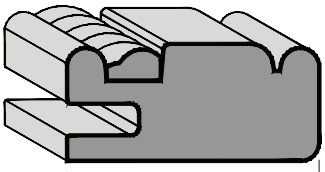


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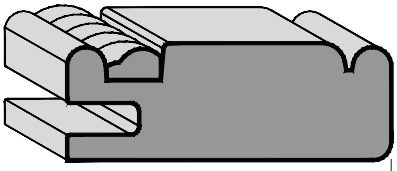


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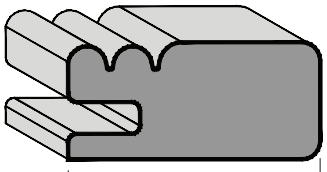


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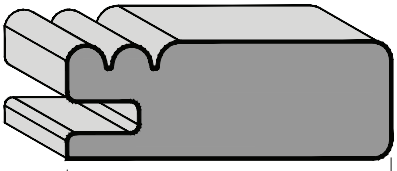


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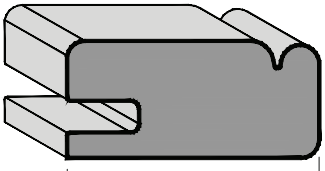


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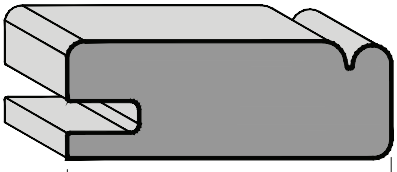


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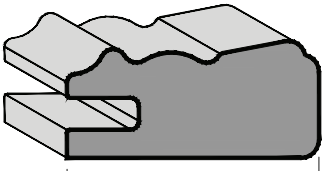


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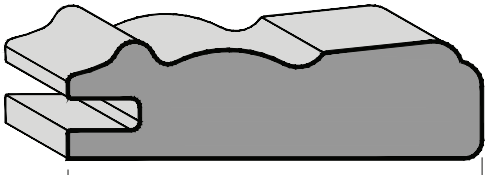

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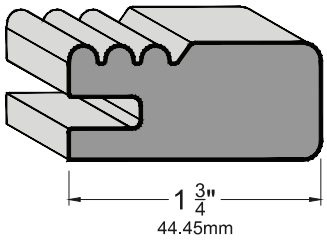


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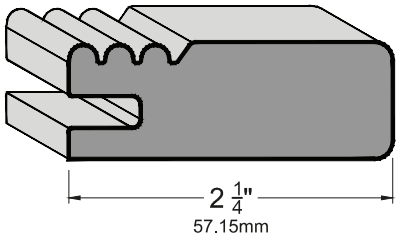


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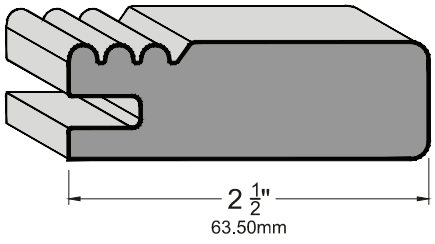


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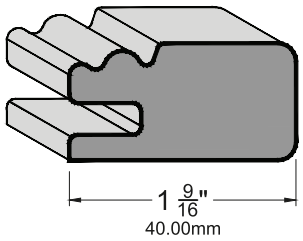


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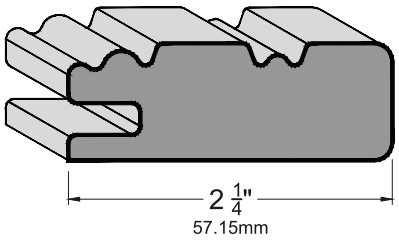


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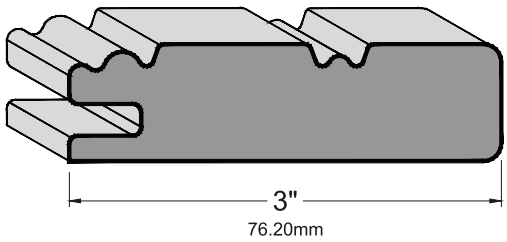


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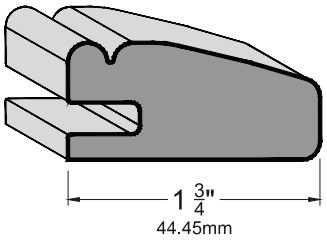


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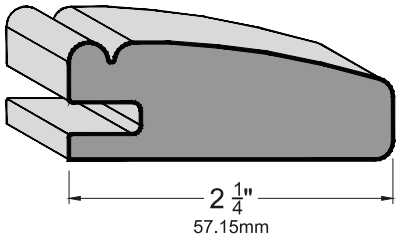


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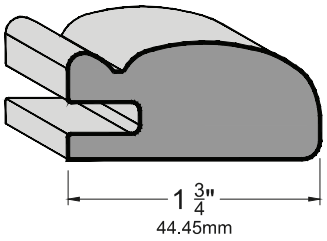


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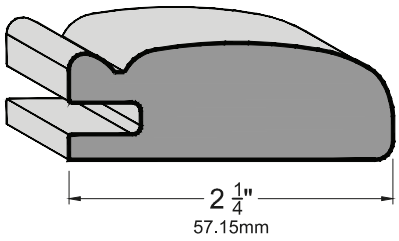


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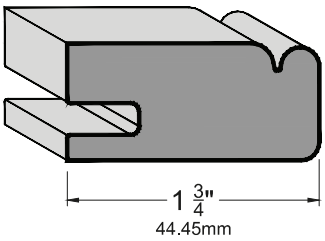


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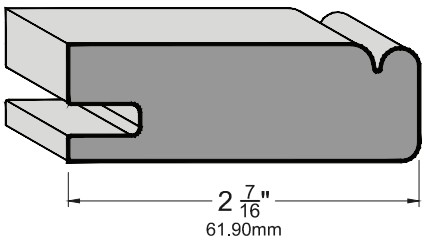

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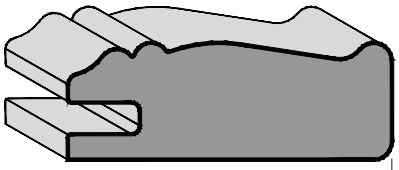


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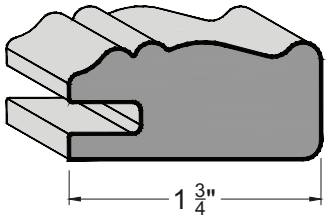


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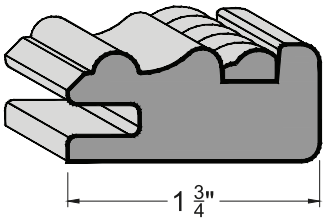


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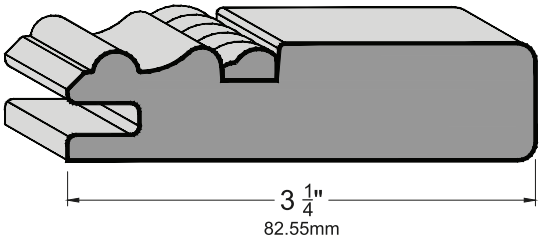


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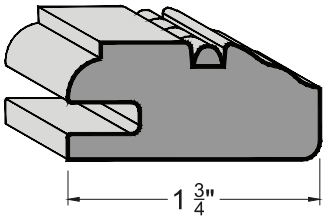


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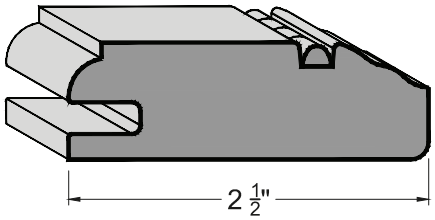


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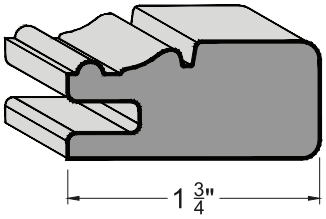


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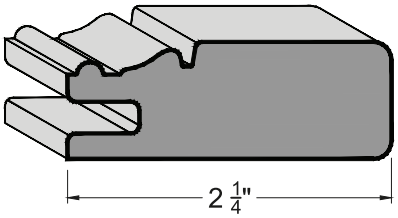


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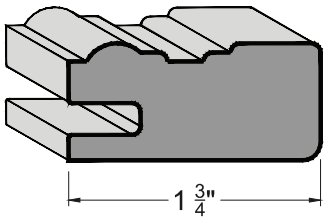


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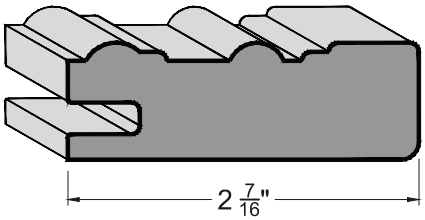


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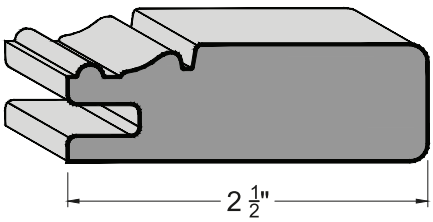


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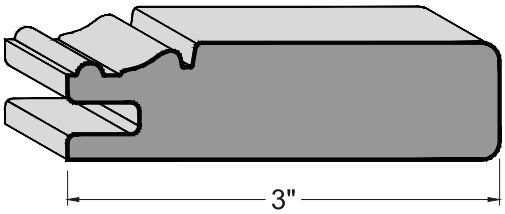

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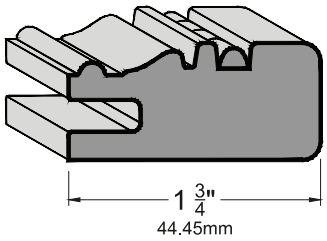


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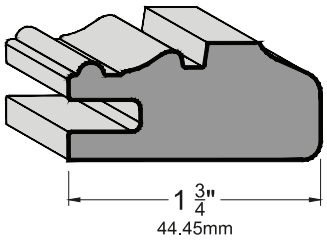


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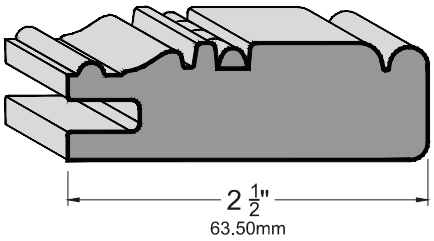


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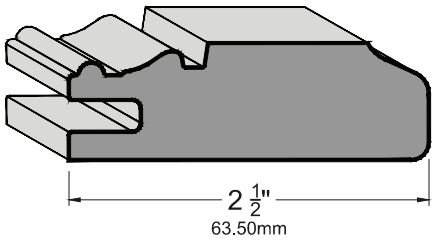
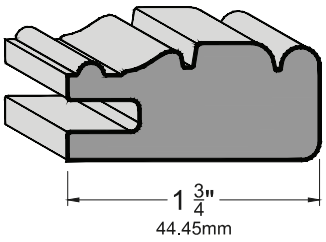



E1807

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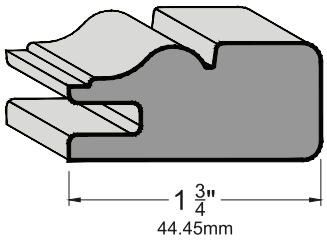


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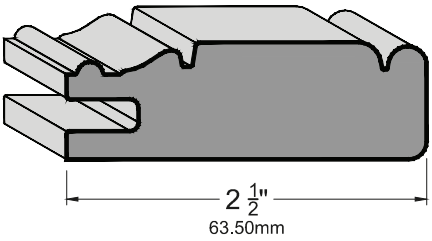


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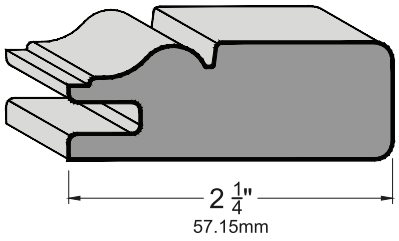


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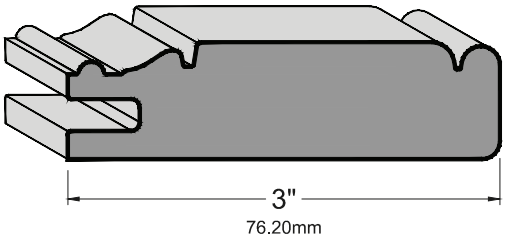


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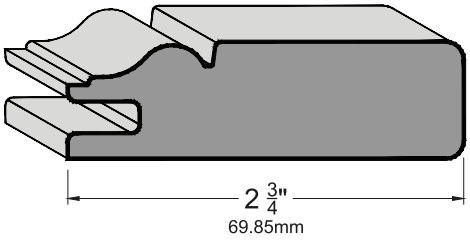


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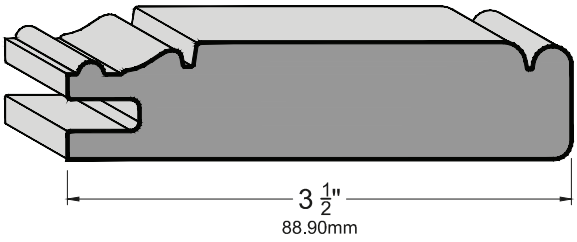


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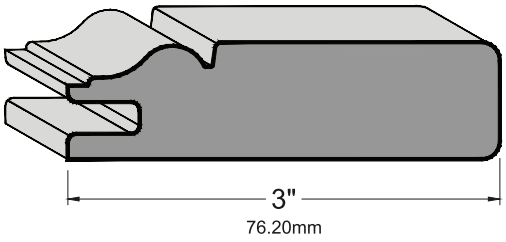

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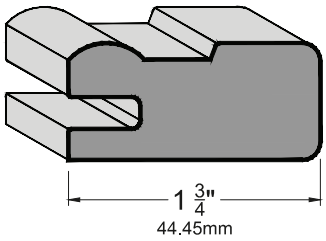


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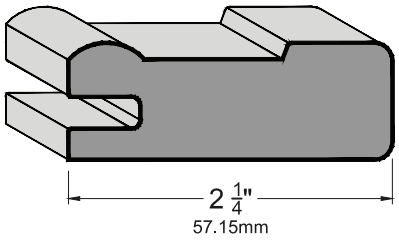


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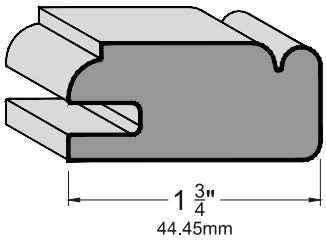


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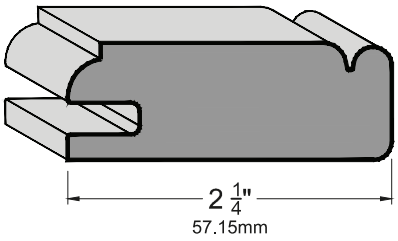


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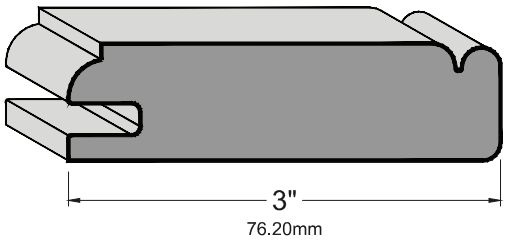


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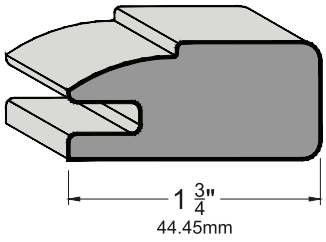


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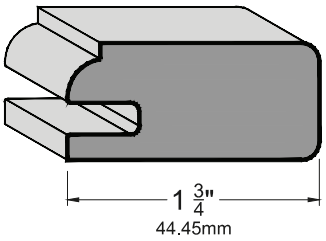


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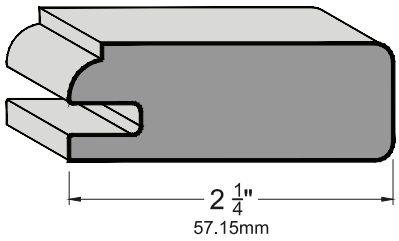


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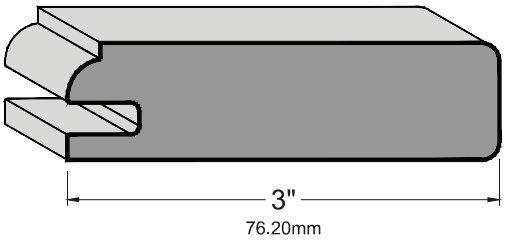


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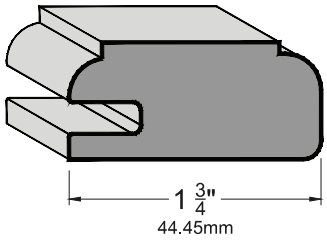


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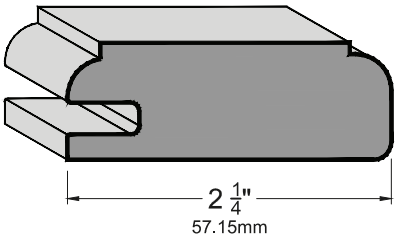


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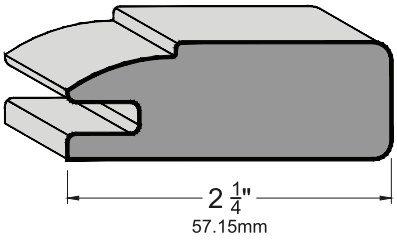

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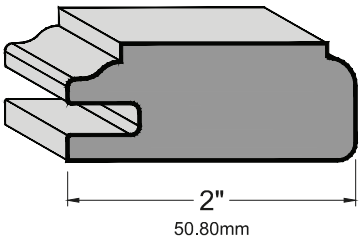


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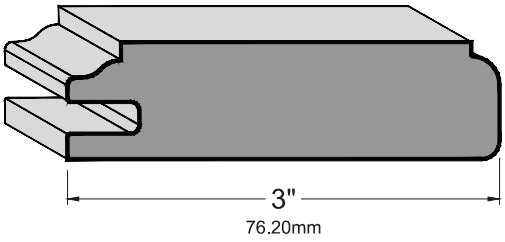


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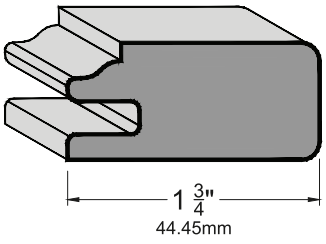


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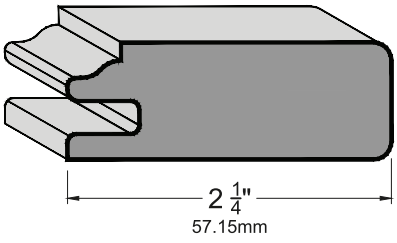


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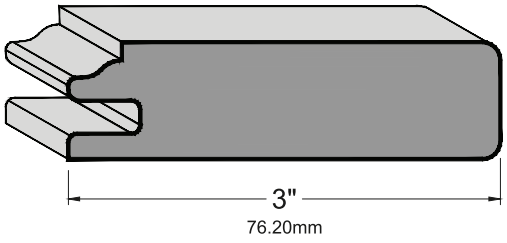


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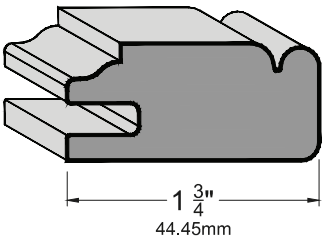


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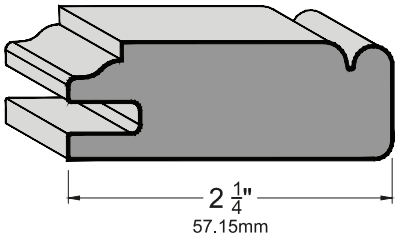


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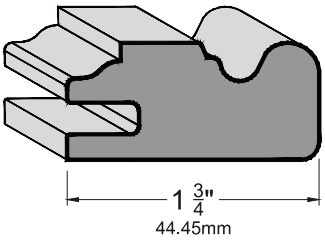


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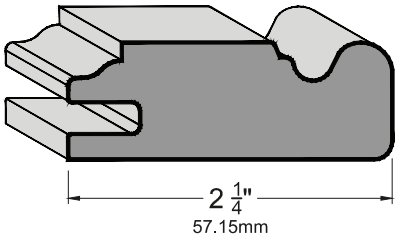


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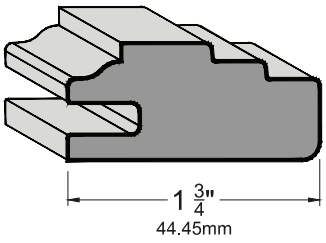


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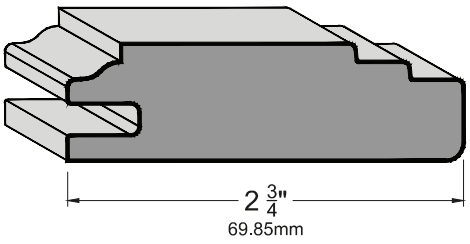
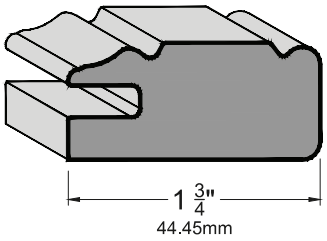


Only compatible with P2D, R2F or reverse raised panels.

E8553

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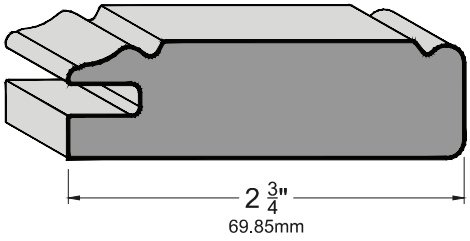


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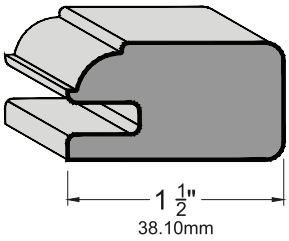


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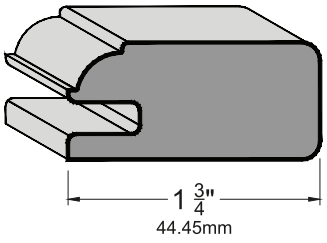


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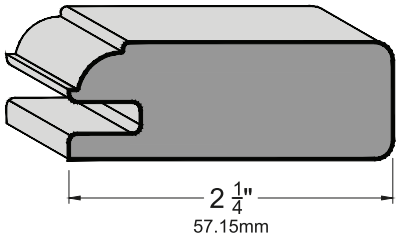


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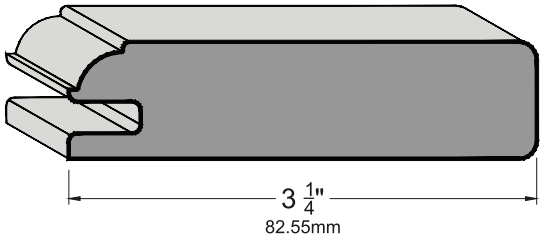


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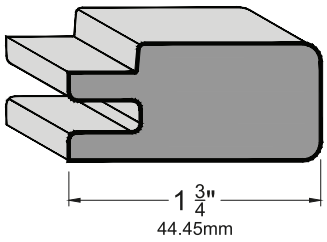
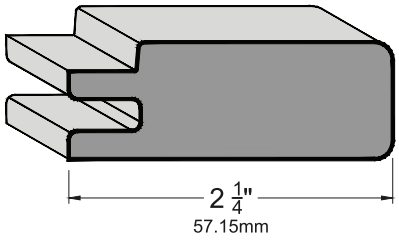



E8681

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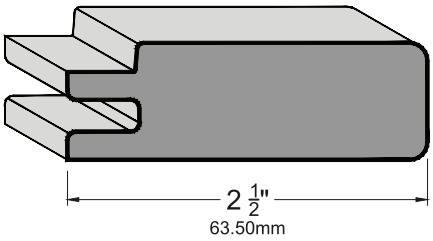


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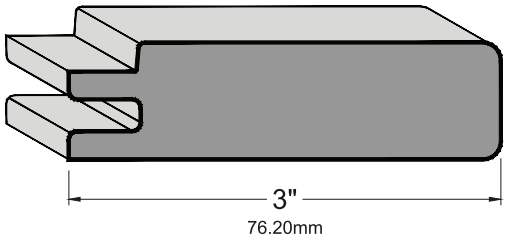


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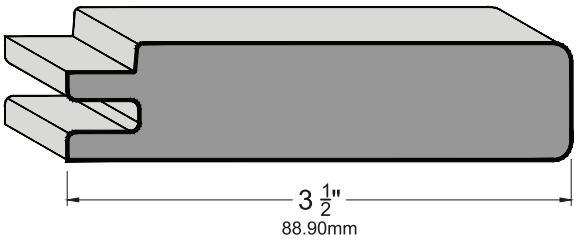

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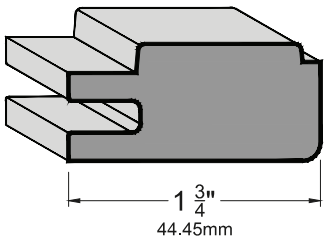


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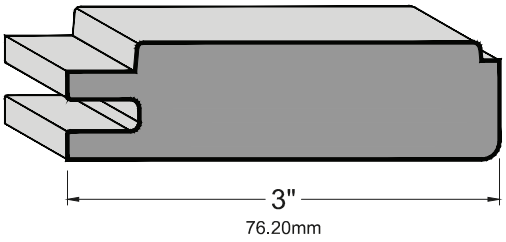


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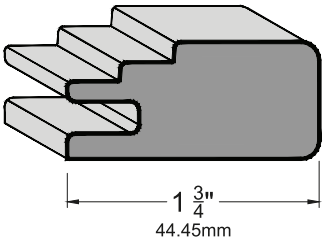


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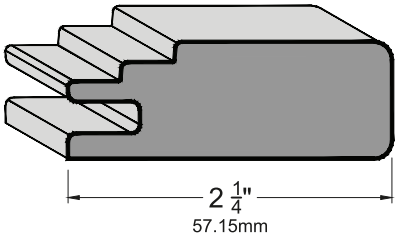


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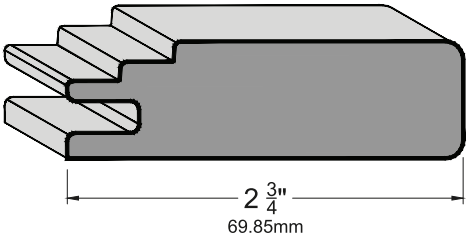


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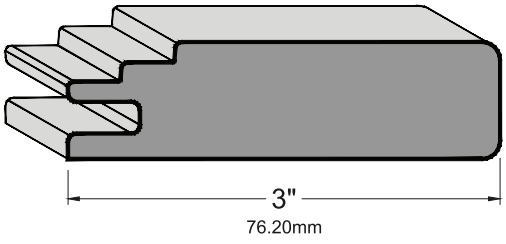


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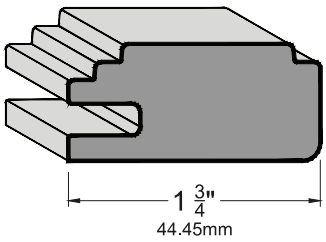


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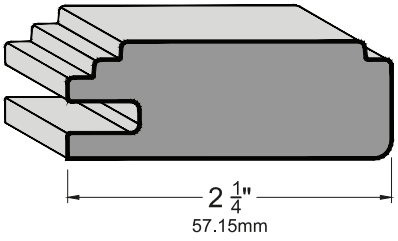


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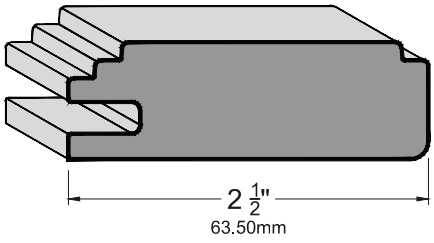


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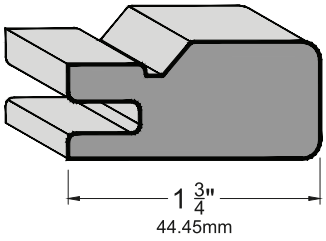


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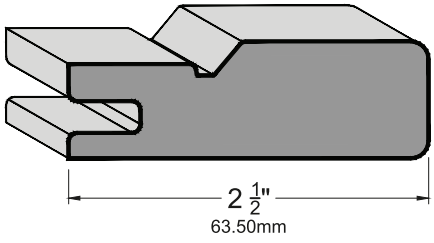


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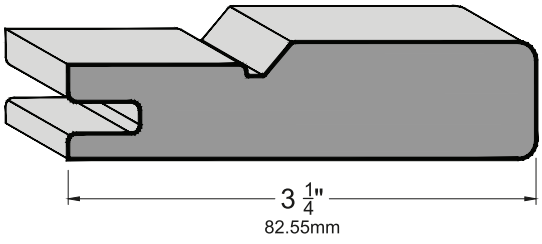

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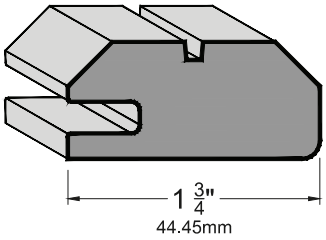
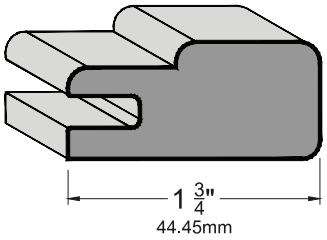
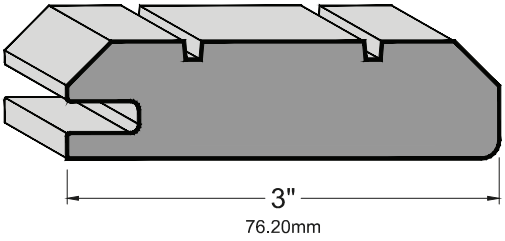


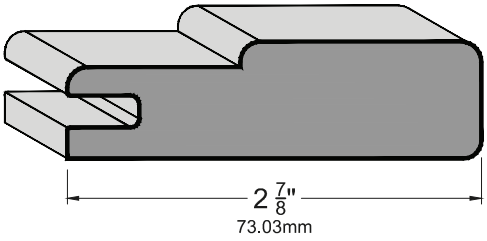

E8694




E1026




E3310

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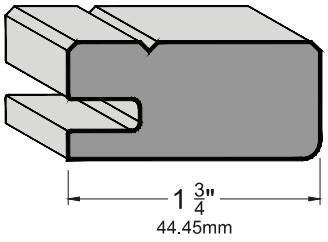
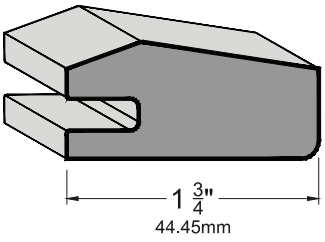
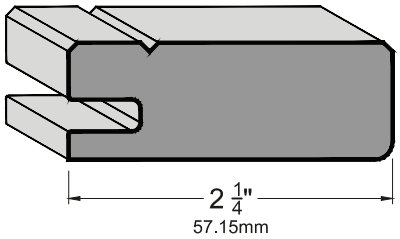



E8687




E1022

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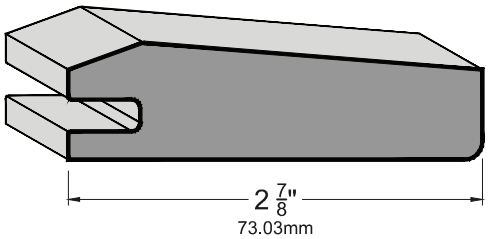
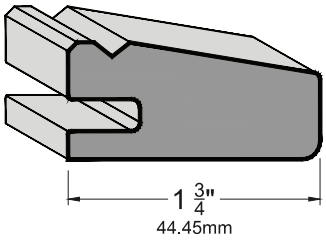
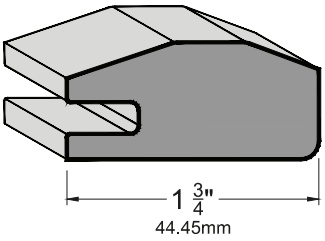


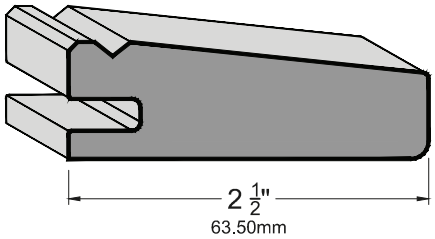

E2201



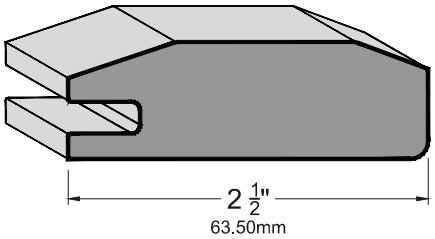

E8696



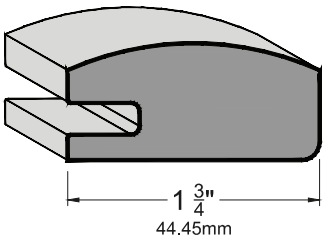

E2200



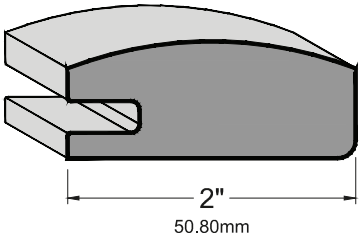

E8657



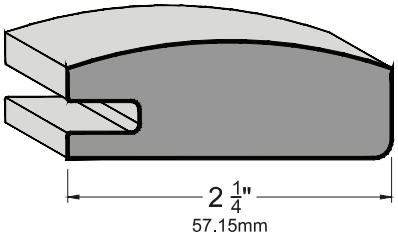
E8689



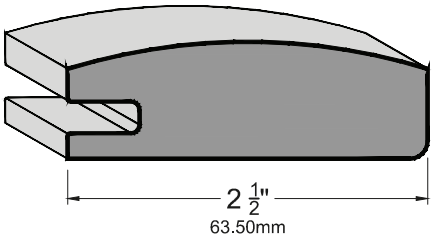

E1010



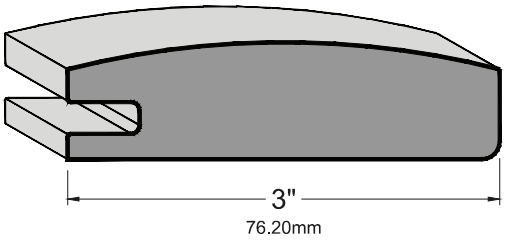

E1021




E8688

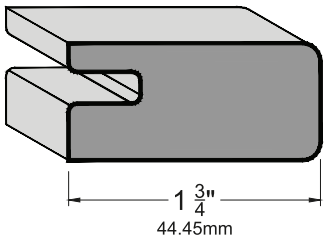



E1020

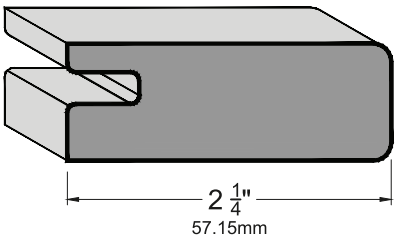



Only compatible with P2D, R2F or reverse raised panels.

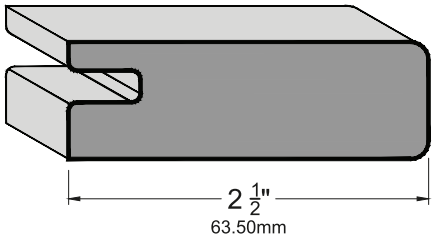
E2412



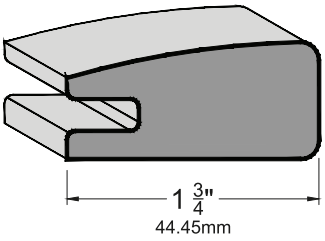

E2411



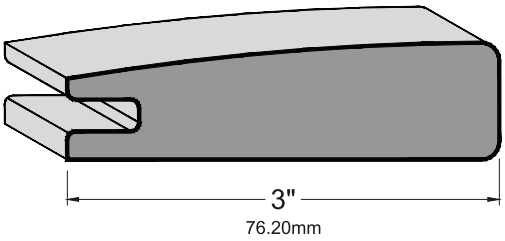

E8691




E1035

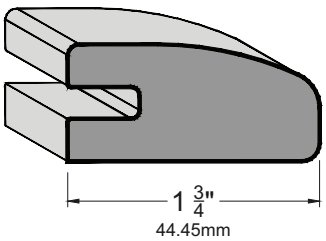



E1024

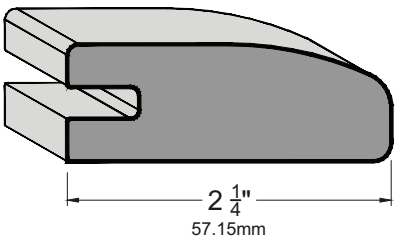



Only compatible with P2D, R2F or reverse raised panels.

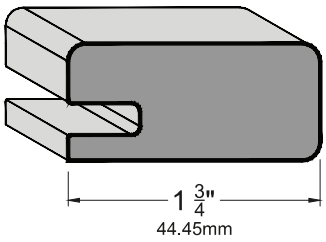
E8739



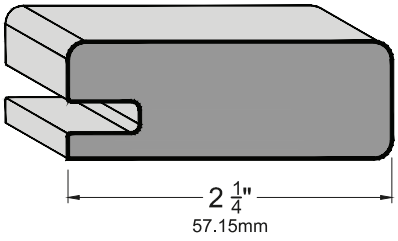

E8611



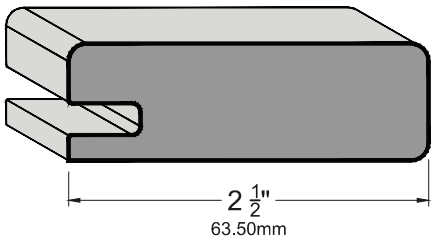
E2431



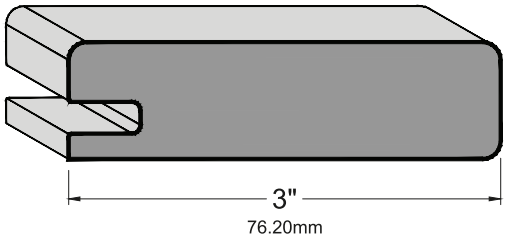

E2430




E8690

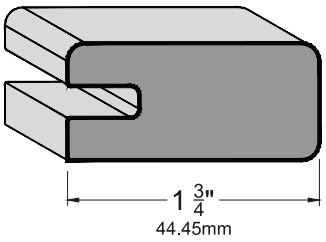



E8805

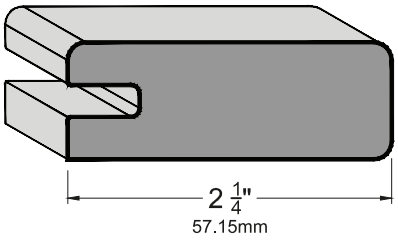



Only compatible with P2D, R2F or reverse raised panels.

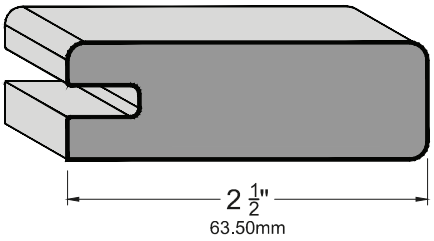
E2420



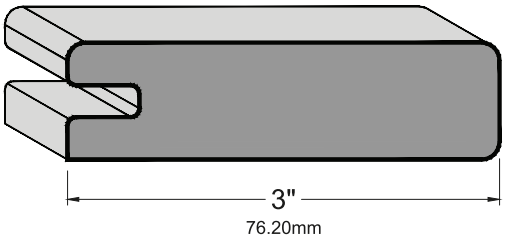

E2410



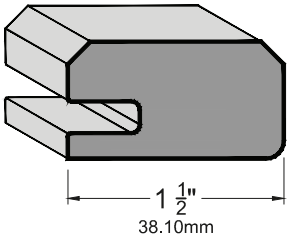

E8672



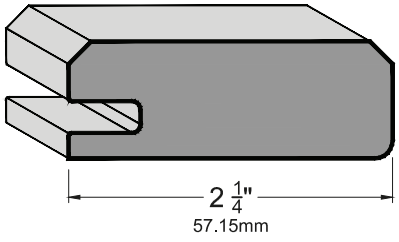

E8806



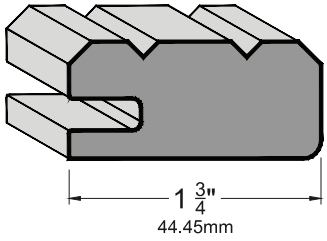

E8638



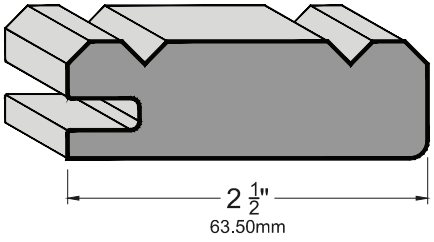

E8626



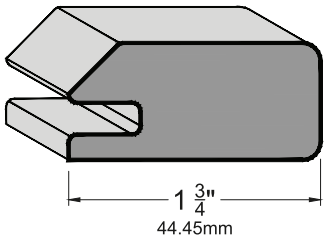

E2101



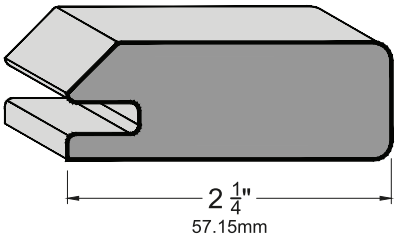

E2100



E8799

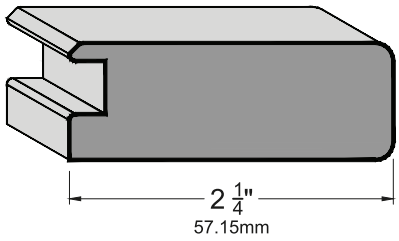



E8798



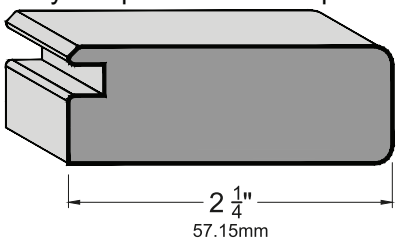

Only compatible with P2F panel.

E8730



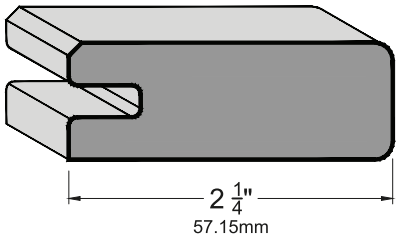

Only compatible with P2D panel.

E8930

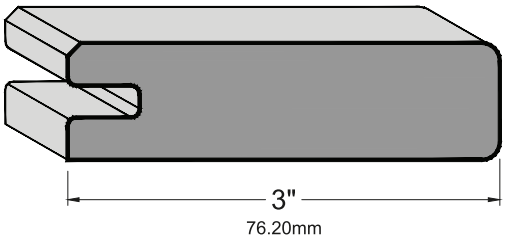



Only compatible with P2D, R2F or reverse raised panels.

E8533

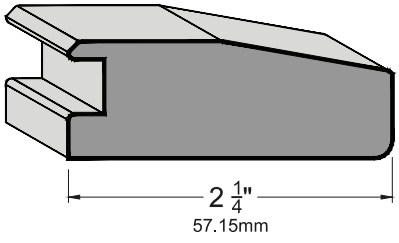



E8535



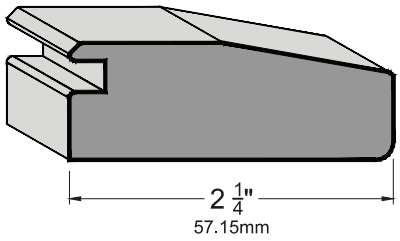

Only compatible with P2F panel.

E8731

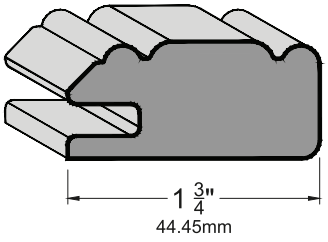



Only compatible with P2D panel.

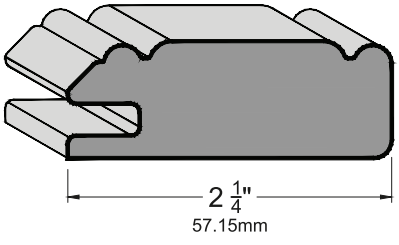
E8931




E8804

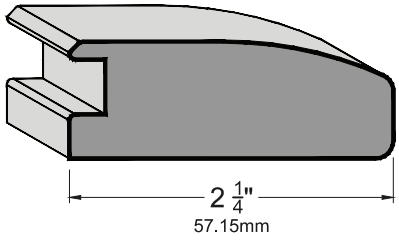



E8787



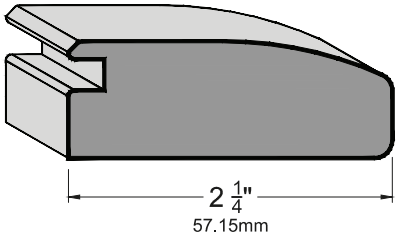

Only compatible with P2F panel.

E8732

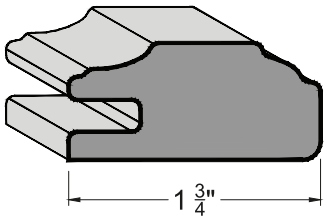



Only compatible with P2D panel.

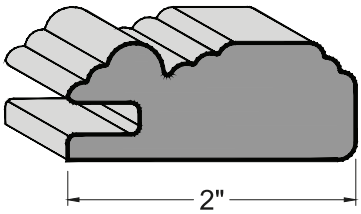
E8932



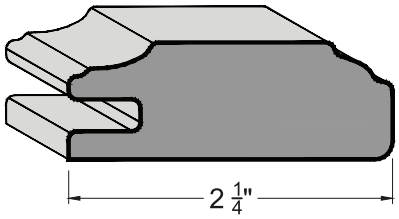
E8809



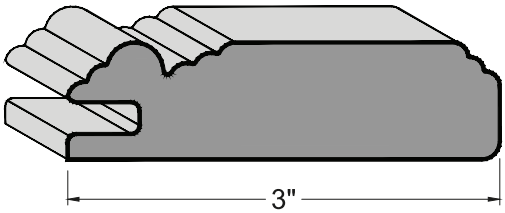

E8715



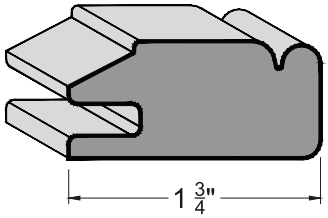

E8729



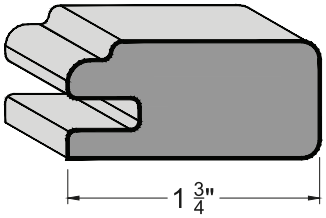

E8714



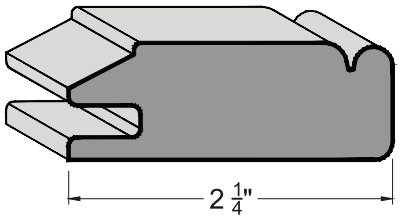

E8746



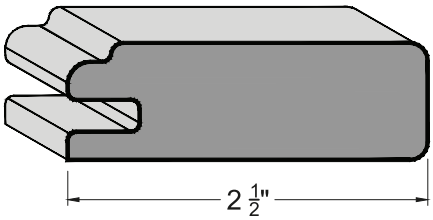

E8764




E8745




E8763

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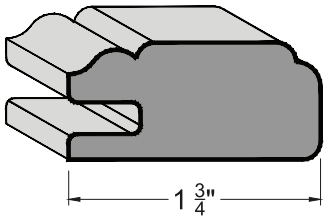


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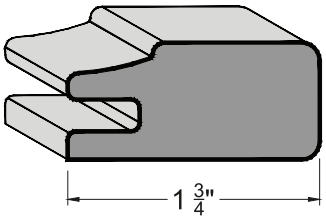


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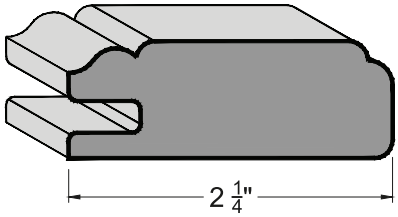


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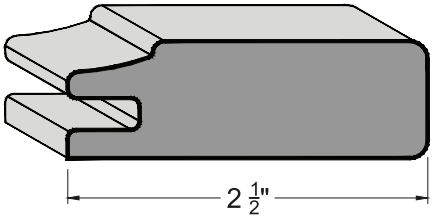

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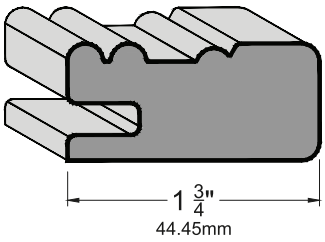


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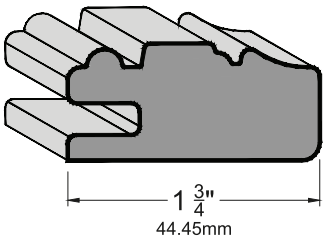


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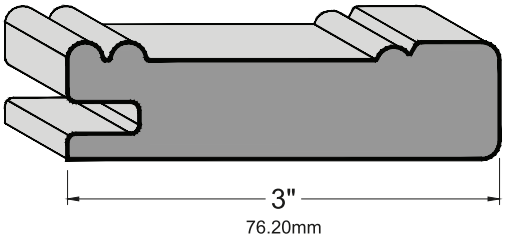


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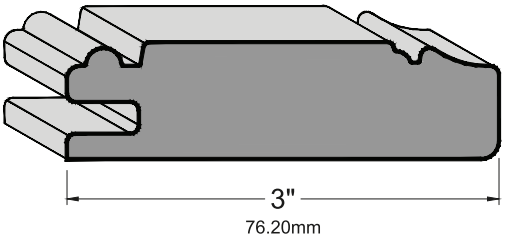


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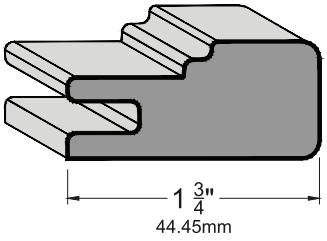


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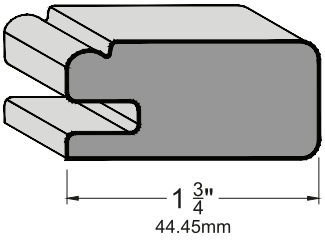


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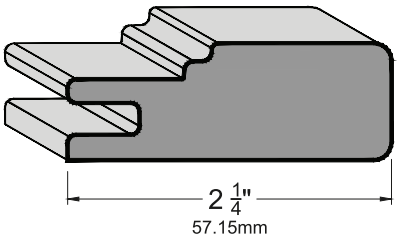


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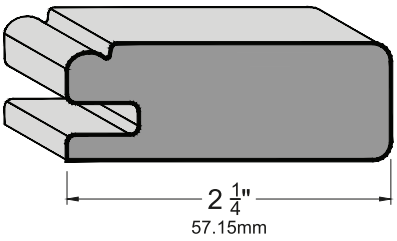


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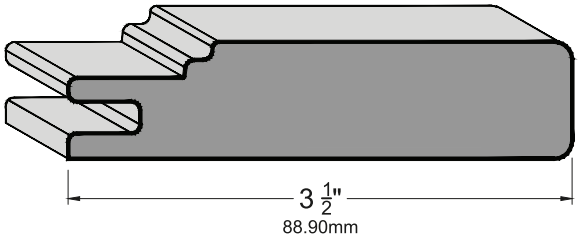
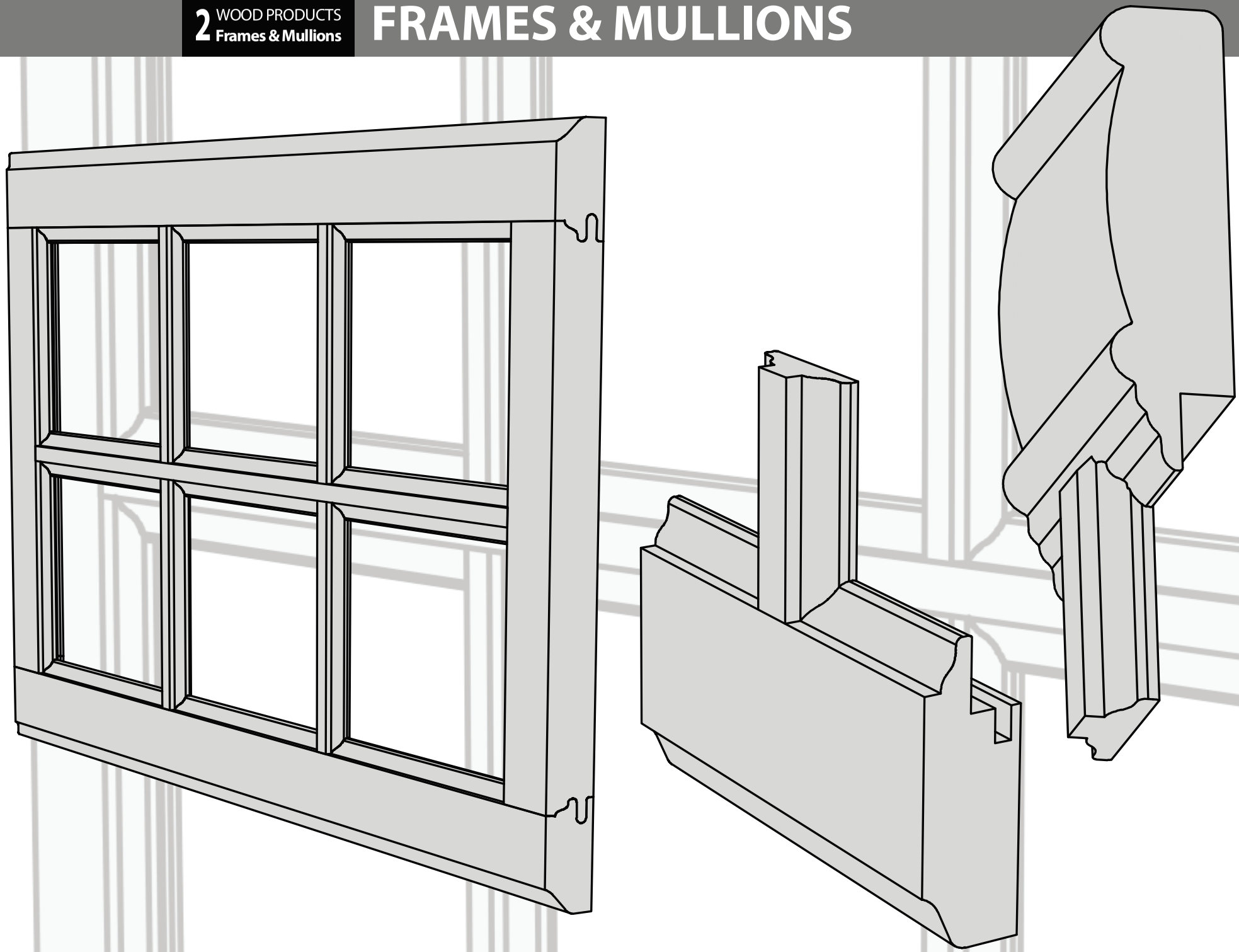
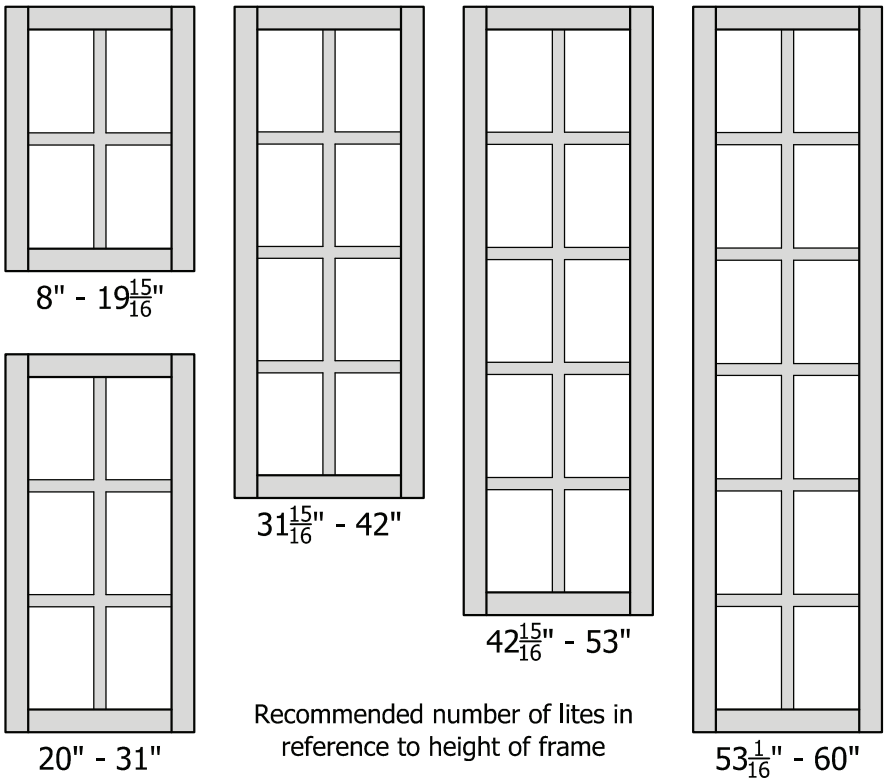


# FRAMES & MULLIONS



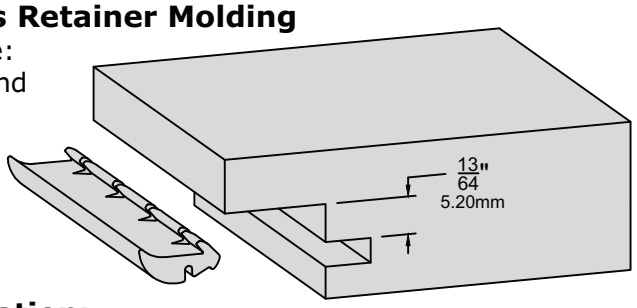
**Orders:**
Elias Woodwork accepts orders in either metric to the nearest millimeter or in inches to the nearest 1/16". Whenever you are ordering or speaking with a Customer Service Specialist, please refer to cabinet doors WIDTH by HEIGHT. When ordering frames, please also indicate if you would like to receive rubber retainer molding, and select the color (brown, white or clear) that best suits your needs. We prefer you use our forms which outline all the information needed to complete your order.

**Mullion Reference Chart:**



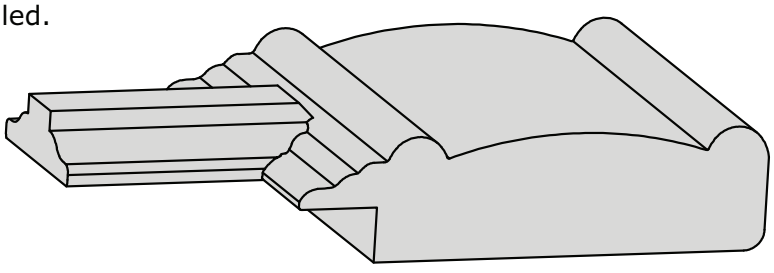

**Mullions**
All mullions are manufactured to accept a single piece of glass and come with equally spaced lites. Custom spacing or an odd number of lites in a frame are available upon request. Please attach a sketch or drawing with your order for any custom mullion profiles and contact your Customer Service Specialist for a quote. If the number of lites is not specified for a mullion frame on an order, we will refer to the Mullion Lite Reference Chart and manufacture it accordingly. Check your order confirmations very carefully to ensure that your mullion frames will be produced as required.

**Rubber Glass Retainer Molding**
Colors available: Brown, white and clear.



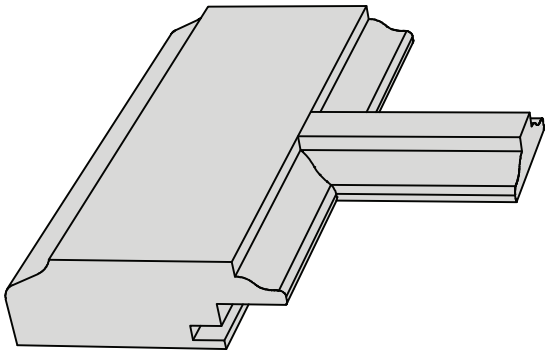

**Code Explanation:**
See pages 23 & 36 of the Tenon & Miter Door information for code explanations and ordering instructions.

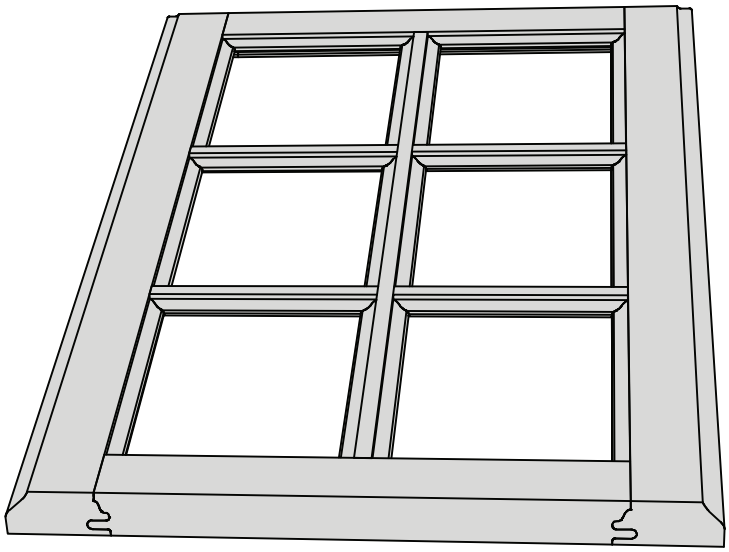
**Coped End Mullions**
Coped end mullions are a standard feature on most of our profiles. The matching profile and depth of the coped end mullion grilles add to the overall look of a mullion frame, especially when using a glazed finish. The grilles come installed.



### Mullion Bars

Mullion bar profiles will complement door frame profiles selected.





### Tenon & Miter Frame Glass Size Calculator

Tenon frame backs are routed with a 5/16" radius on the inside of the profile. Glass size calculation below configures glass size to ensure square glass inserts will fit.

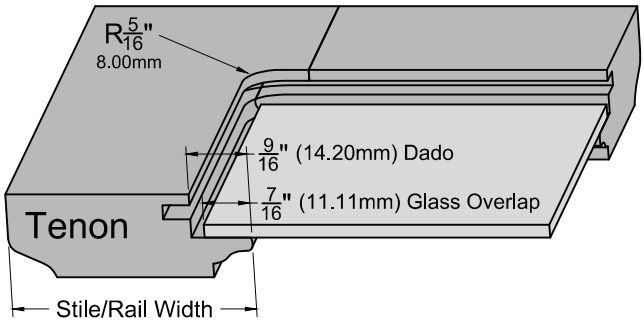
Door size — (stile/rail width x 2) + (glass overlap x 2)

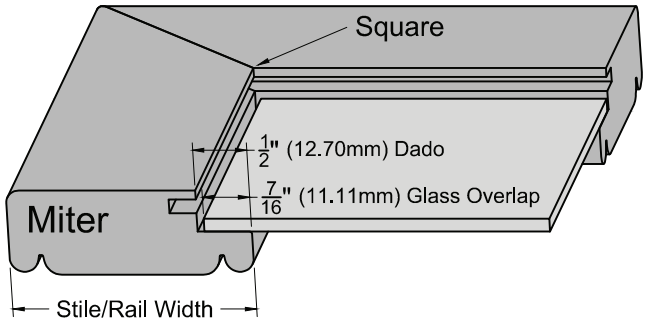
ie: E500 101(2.25) FRM A 1 - - - - - - Size 15" x 30"

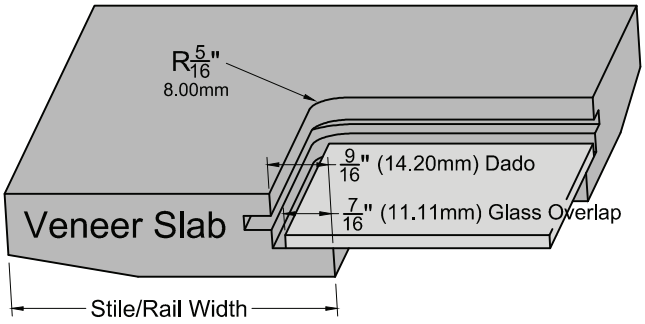
15" — (2 1/4" x 2) + (7/16" x 2) = 11 3/8"
30" — (2 1/4" x 2) + (7/16" x 2) = 26 3/8"

Glass size = 11 3/8" x 26 3/8"

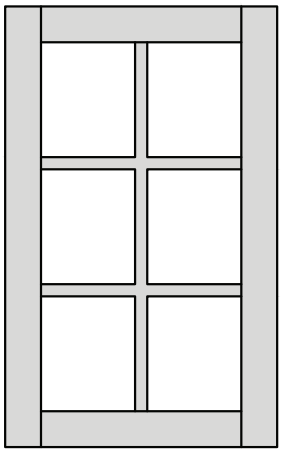
*Note: Tenon frames may have different sizes of stiles and rails in the same frame.*



# STYLES



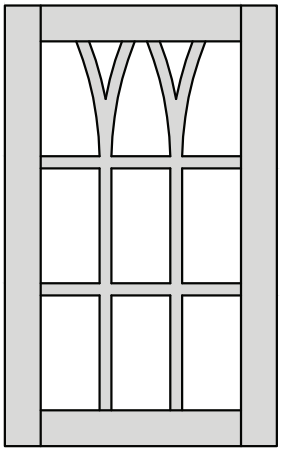
F23

**Standard Mullion Frames**
Standard multi-lite Mullion Frames come with equally sized lites.
Please refer to code explanation below for product code numbers.

Eg. F23
- 2 indicates number of lites across.
- 3 indicated number of lites down.

Frames available: F12, F13, F14, F15, F16,
F21, F22, F23, F24, F25, F26,
F31, F32, F33, F34, F35, F36,
F42

Custom frames are available upon request.



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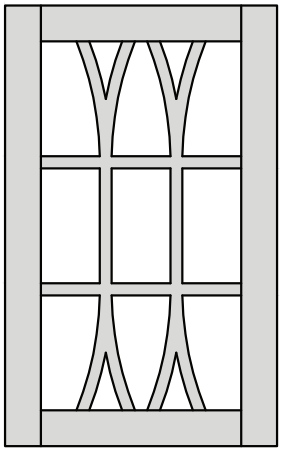

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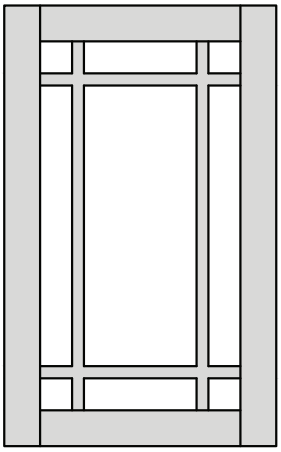

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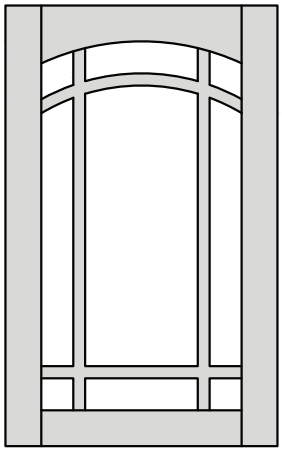

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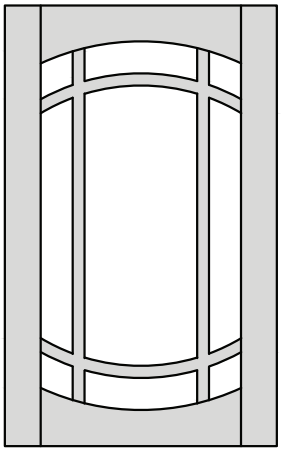

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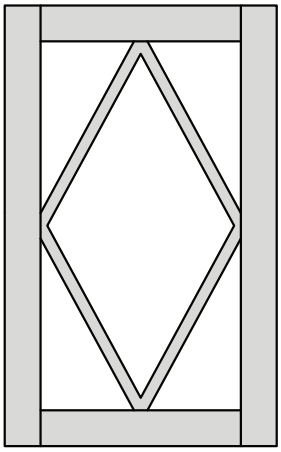

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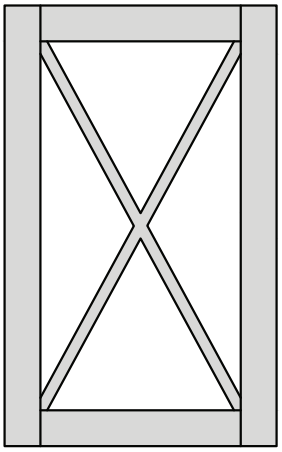

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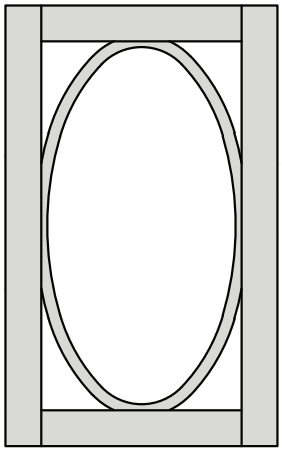

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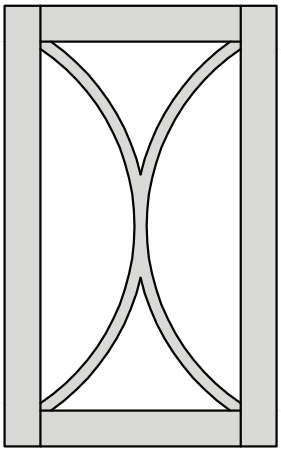

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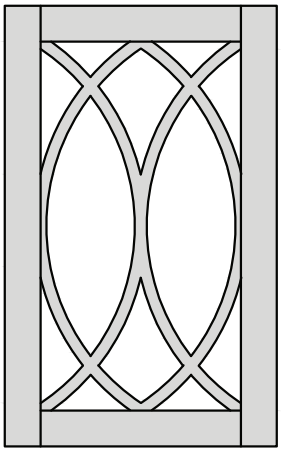

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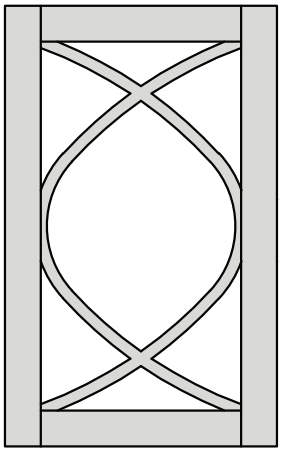

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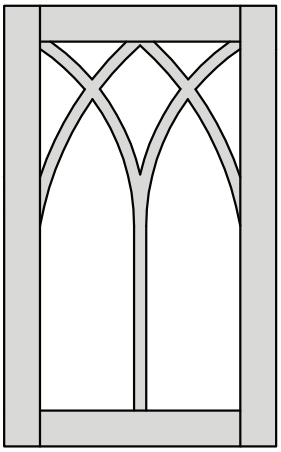

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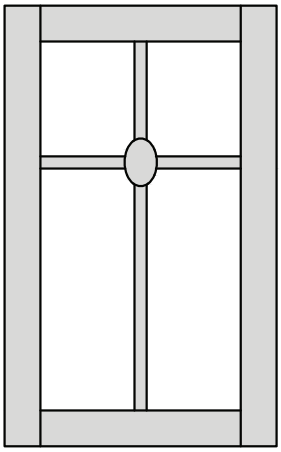

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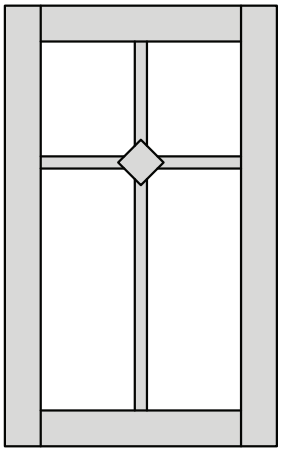

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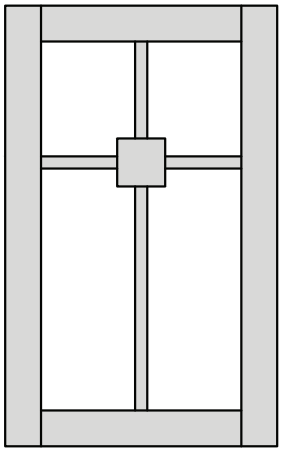

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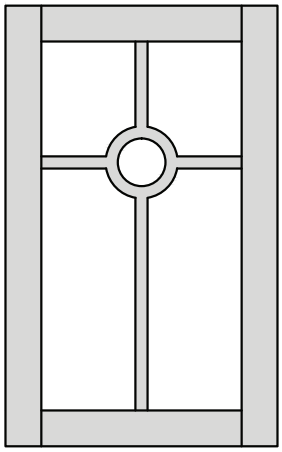

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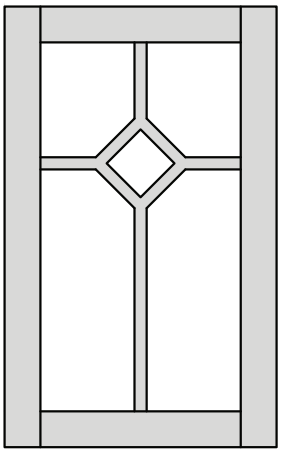

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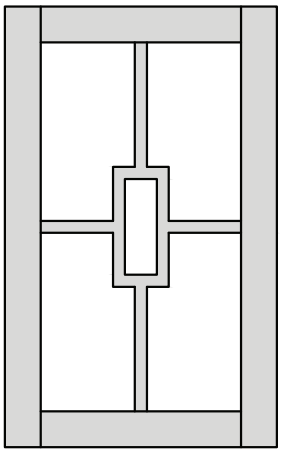

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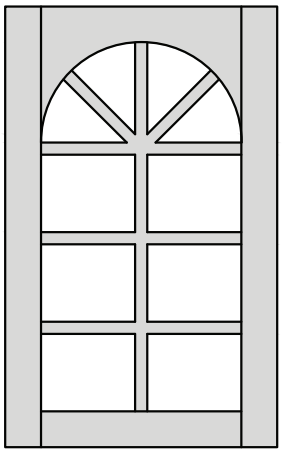

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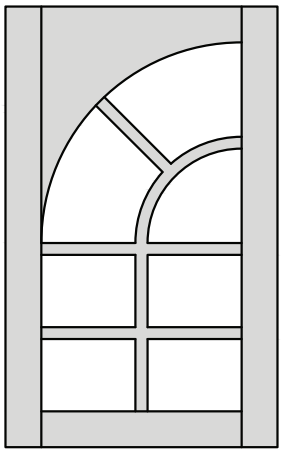
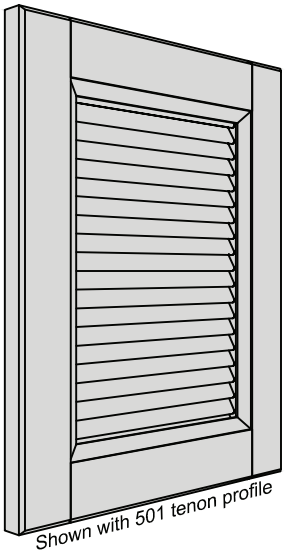
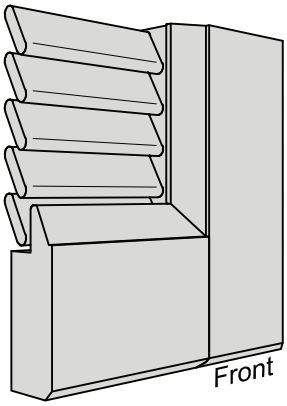
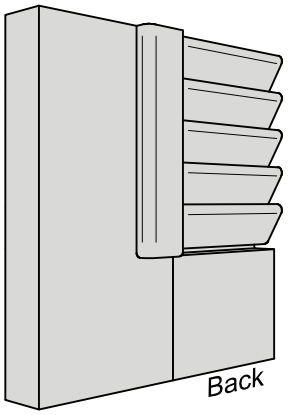


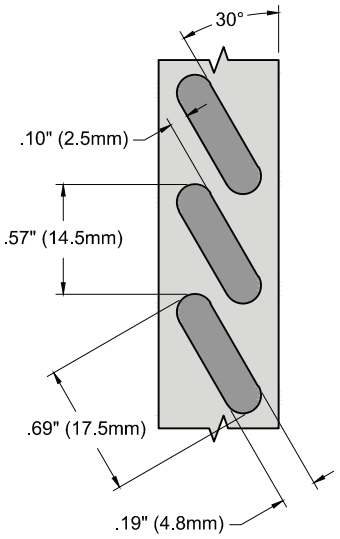
FM020

# LOUVERED DOORS



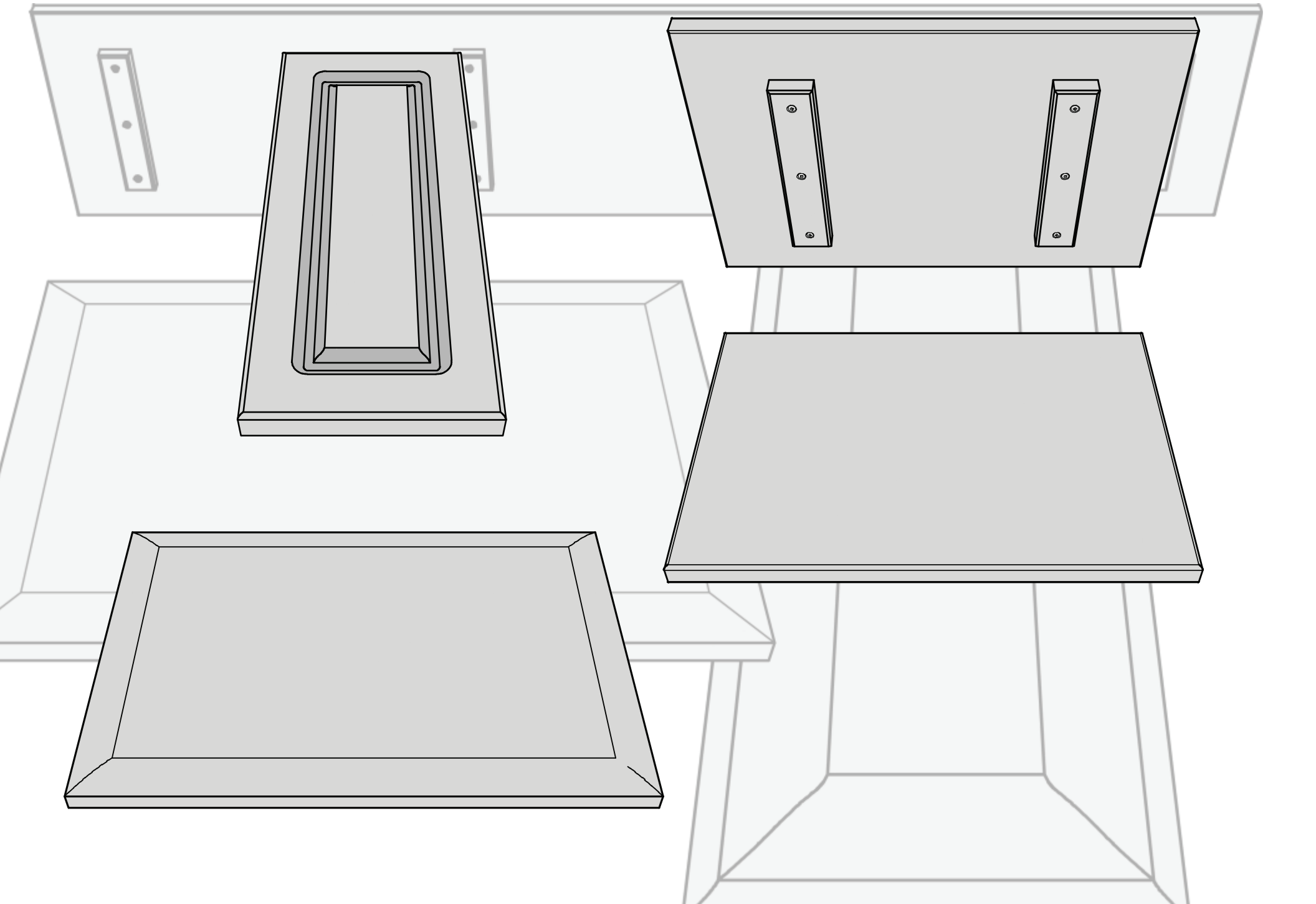



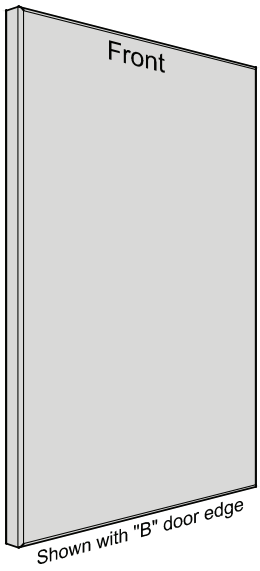

Elias Woodwork offers a louver insert that can be coupled with any of our Miter or Tenon doors frames. Our louvered doors allow for air flow and can be manufactured to match your regular doors for a seamless design. Indicate code "FL" for your panel option when ordering.

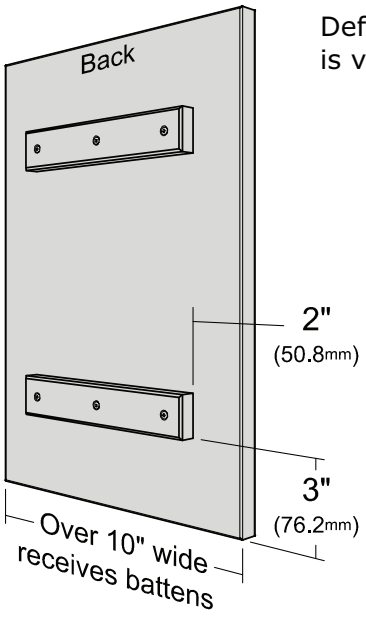
# NOTES

# SLAB DOORS & DRAWER FRONTS

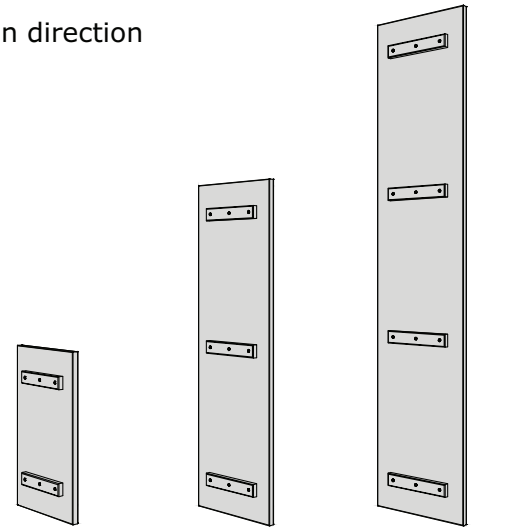


# Solid Wood Slab Doors




Default grain direction is vertical.

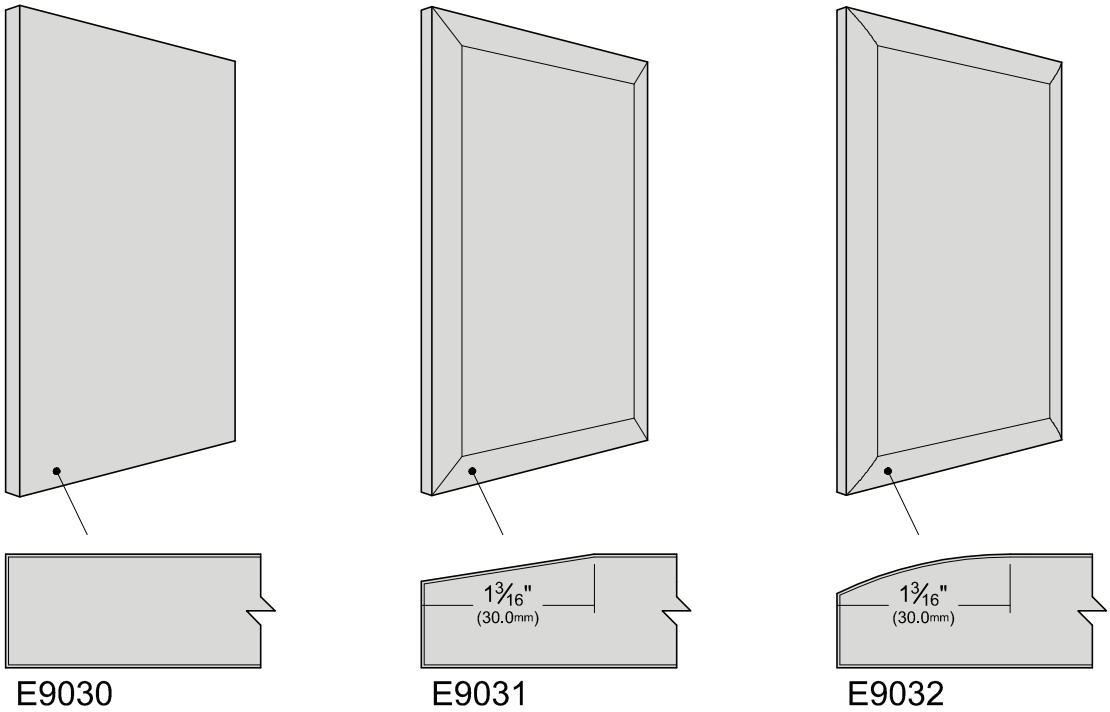



E912

*(Recommended drawer front: E900)*

See page 30 - 31 for available edge profiles.

# Veneer Slab Doors & Drawer Fronts

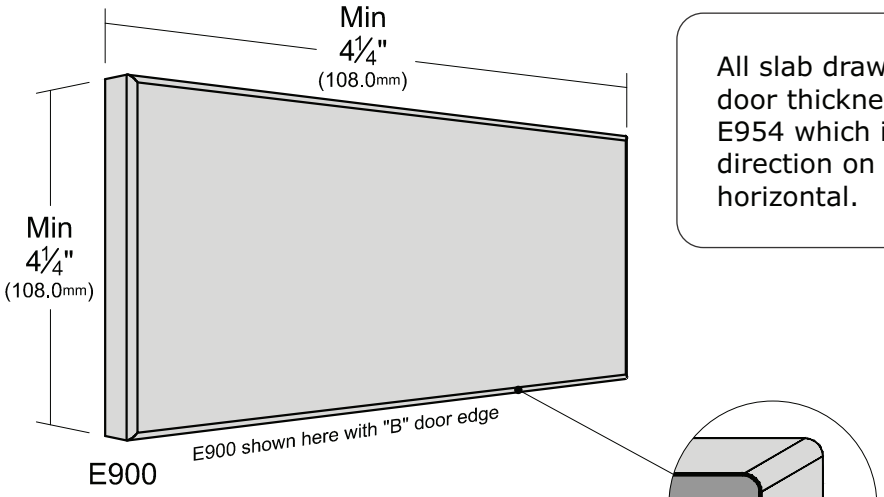



E9030 E9031 E9032

These slab doors and drawer fronts are edge-banded with veneered front and back. Default grain direction is vertical. Horizontal grain is available upon request.

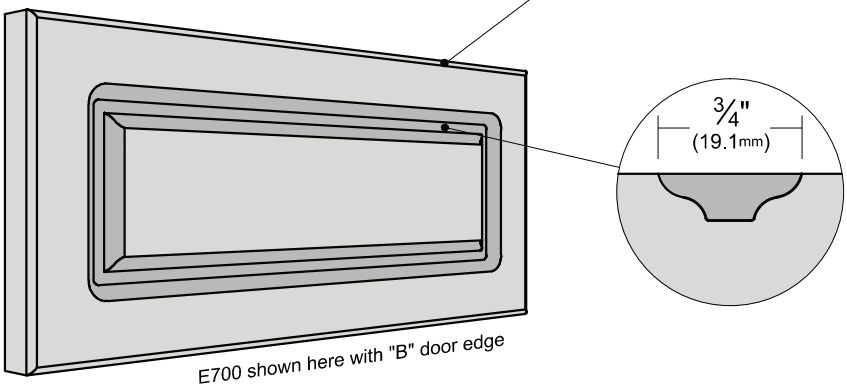
# Solid Wood Slab Drawer Fronts

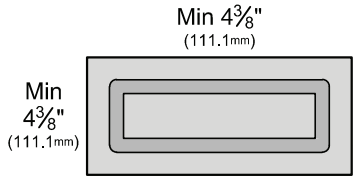
All slab drawer fronts are 0.8" standard door thickness with the exception of the E954 which is 1 1/16" thick. Default grain direction on all slab drawer fronts is horizontal.



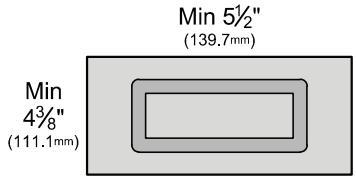

E900

## Routed Groove Profiles

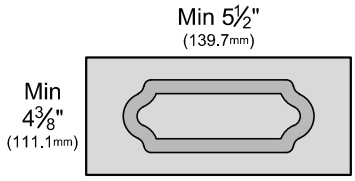


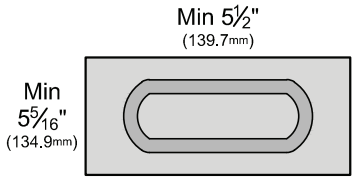

E700



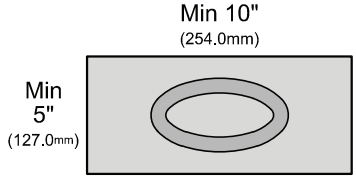

E750



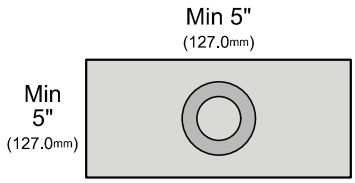

E760



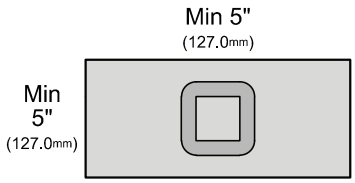

E761



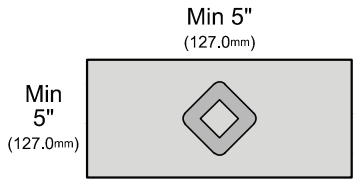

*E705




*E706

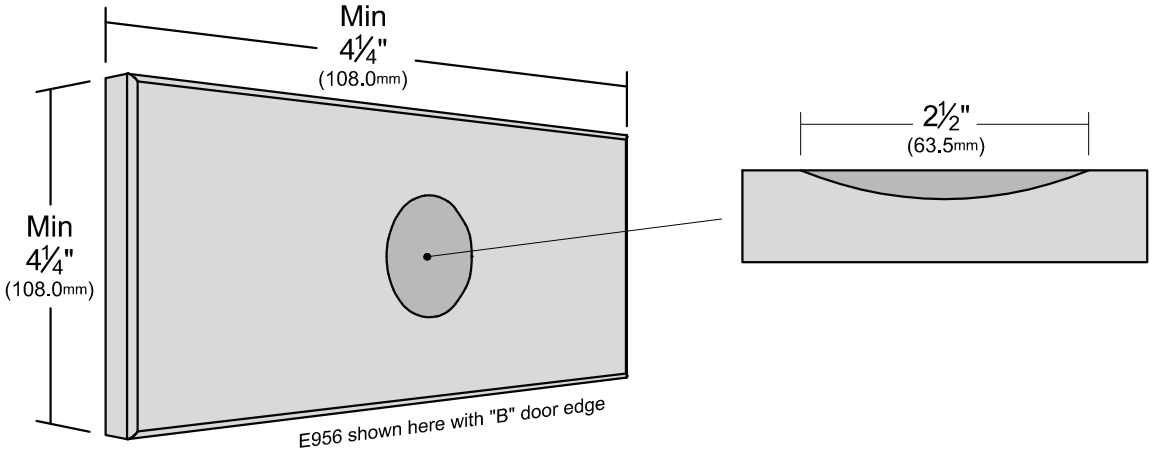



*E707

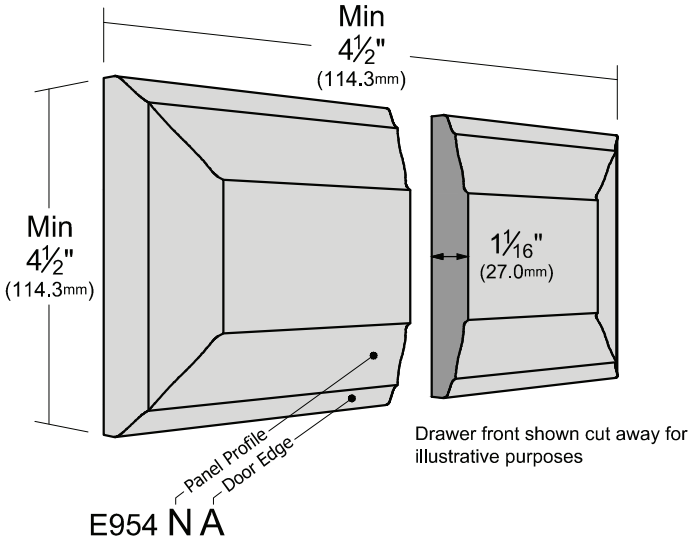



*E708

* Routed Groove Patterns are one size only and do not change with the size of your drawer front.



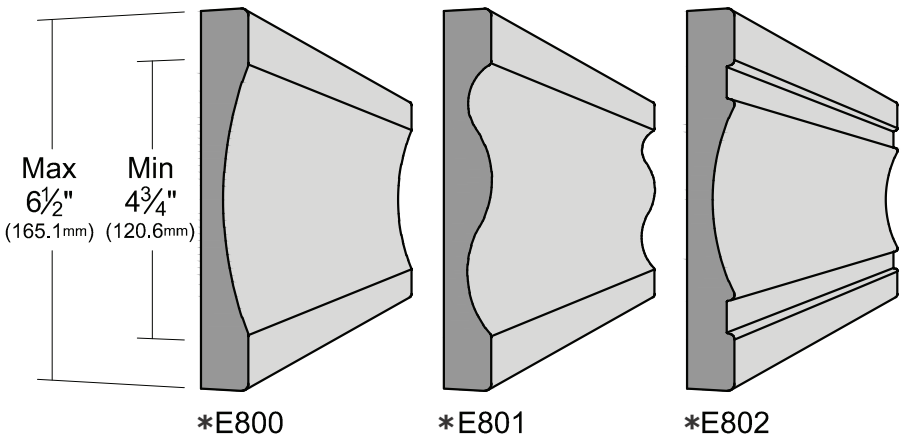

E956




E954 N A

| Panel Profile Options | | |
|---|---|---|
| DFN | M | S055 |
| DFO | N | S070 |
| DFR | O | U |
| L | R | |

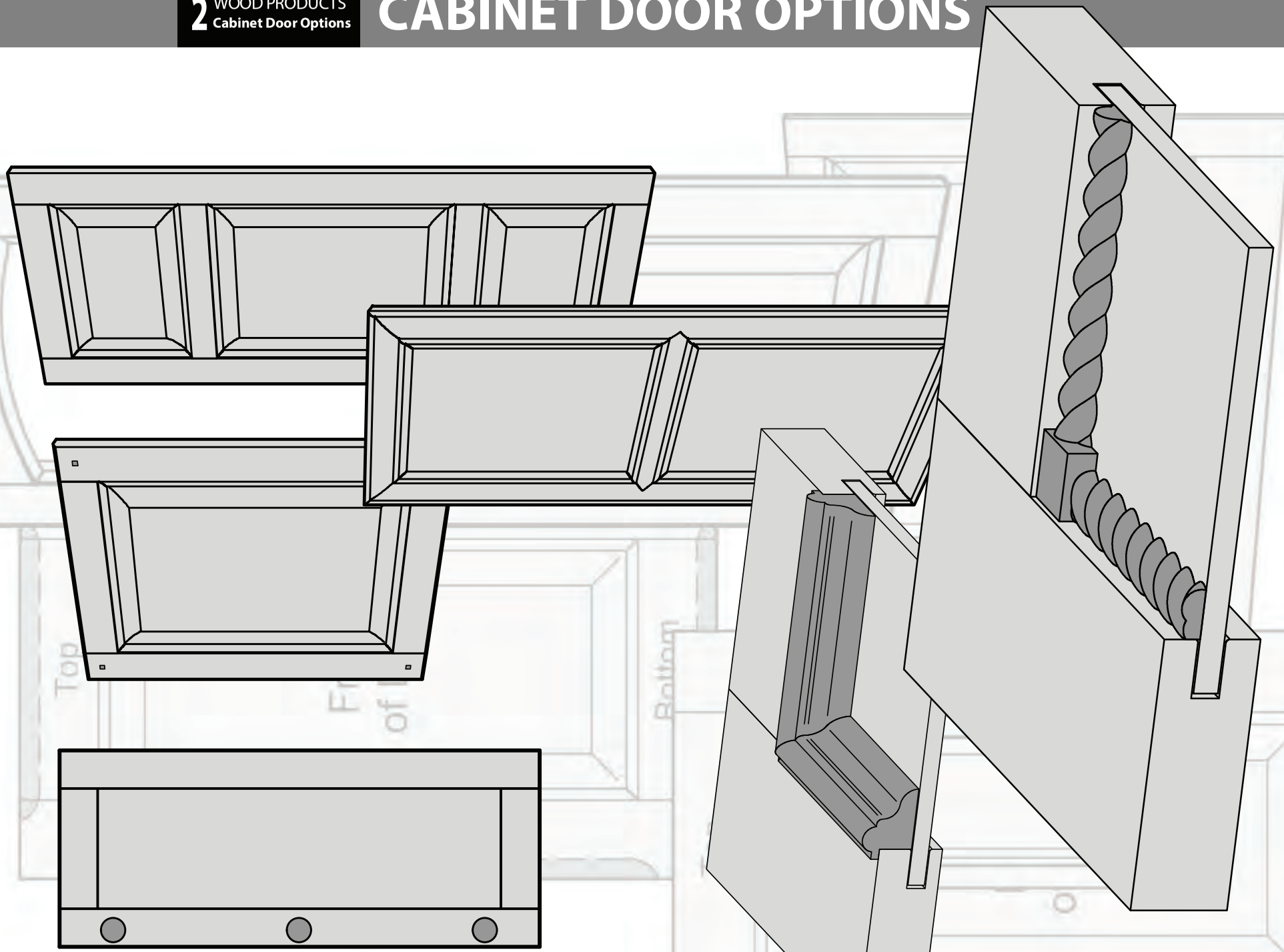
| Door Edge Options | | |
|---|---|---|
| A | D10 | K |
| B | D13 | M |
| C | D34 | T |
| D | E | V |
| D01 | F | W |
| D04 | G | Y |
| D05 | I | Z |
| D06 | J | |




*E800 *E801 *E802

*Comes standard with a "B" edge.

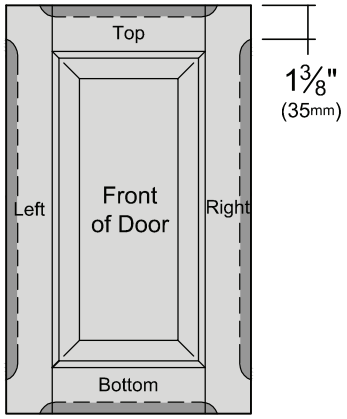
# CABINET DOOR OPTIONS



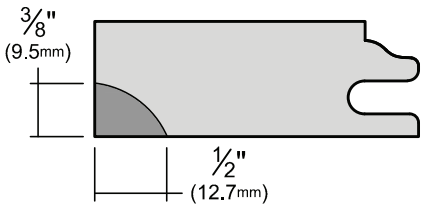
# Finger Pulls

- **FPL** (Left)
- **FPR** (Right)
- **FPLR** (Left & Right)
- **FPT** (Top)
- **FPB** (Bottom)
- **FPTB** (Top & Bottom)

**Note:** Finger Pull code indicates pull location as oriented from front side of door/drawerfront.

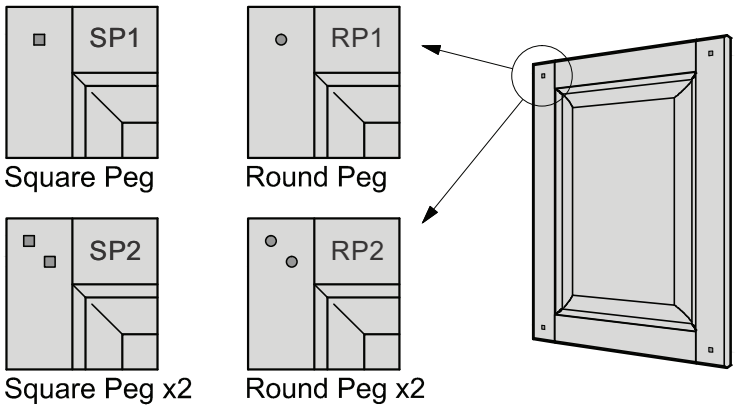



**Note:** All door/drawerfront finger pulls stop 1⅜"(35mm) from sides except screw and dowel miter door/drawerfronts which stop at 2½"(64mm)



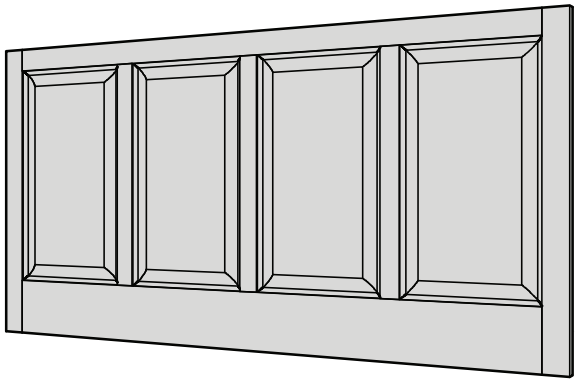

# Decorative Pegs

All pegs are sanded flush with face of door. End grain will be exposed on all pegs. Both square and round pegs are 1/4" in diameter. Pegs placement will vary based on door style.



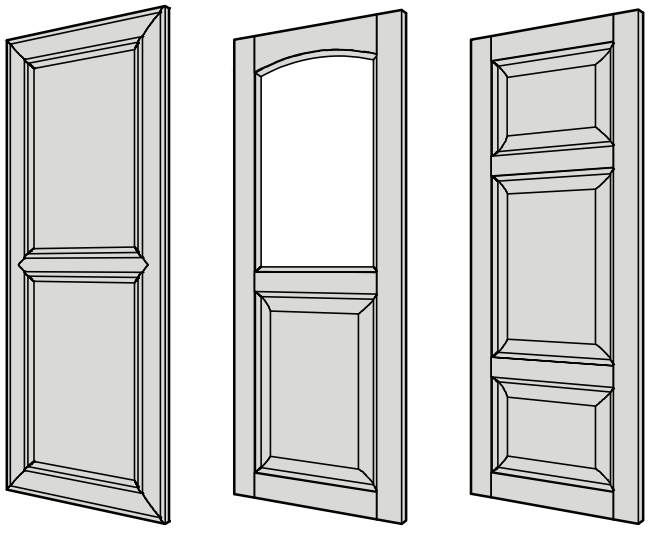

# Wainscot Panels

There are no standard styles or options for wainscott panels. All wainscott panels are manufactured to customer specifications. Please submit a complete drawing for each panel.



# Custom Doors

There are no standard styles or options for Custom Doors. Custom Doors are manufactured to customer's specifications. Please submit a complete drawing for each door.



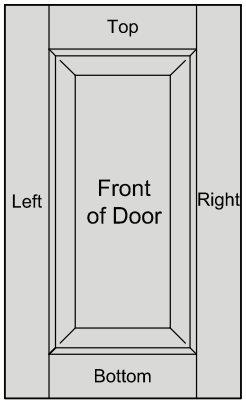
# Hinge Boring

E500 101 (57.2) O A 1 --- **L 3 3 88.9 88.9** -----

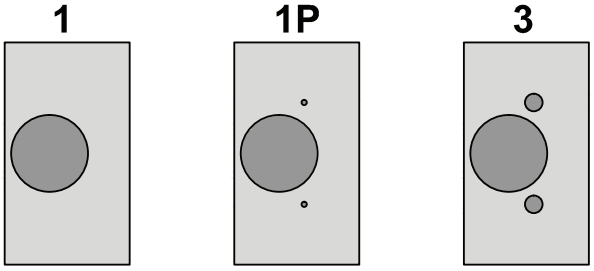
**Side of door drilled:**

- **L** (Left)
- **R** (Right)
- **LR** (Left & Right)
- **T** (Top)
- **B** (Bottom)
- **TB** (Top & Bottom)

**Note:** Hinge bore code indicates hinge location as oriented from front side of door.




**Hinge drill style:**




One **1⅜"(35mm)** hole

One **1⅜"(35mm)** hole with two **3/32"(2.5mm)** pilot holes

One **1⅜"(35mm)** hole with two **5/16"(8mm)** holes

**Hinge bore location measurements:**

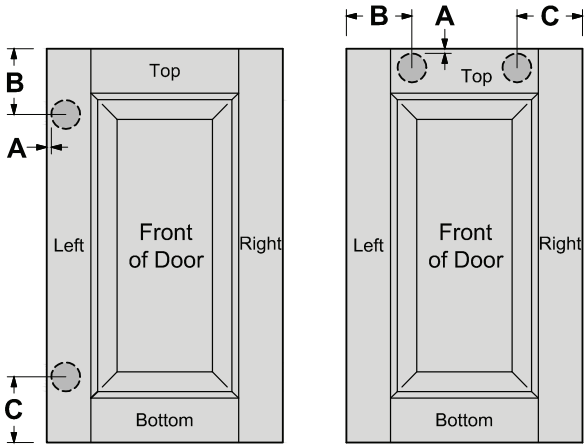
E500 101 (57.2) O A 1 --- **L3 3 88.9 88.9** -----
A B C

**A -** Distance from the edge of door to the edge of the large hinge hole.

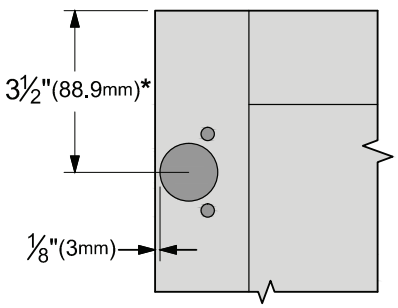
**B -** If door is drilled on the right or left, this is the distance from the top edge of the door to the center of the large hinge hole.
- If door is drilled on the top or bottom, this is the distance from left edge of the door to the center of the large hinge hole as oriented from the front of the door.

**C -** If door is drilled on the right or left, this is the distance from the bottom edge of the door to the center of the large hinge hole.
- If door is drilled on the top or bottom, this is the distance from right edge of the door to the center of the large hinge hole as oriented from the front of the door.

**Note:** Hinge bore measurements are in **millimeters**



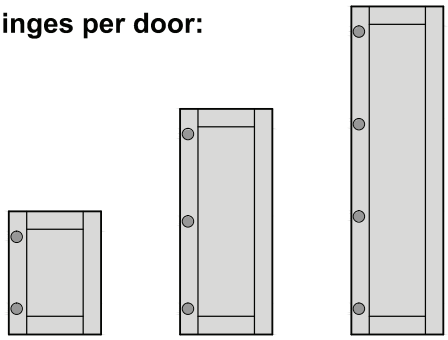

**Standard hinge bore measurements:**




**NOTE:** Middle hole is bored 2" up from mid rail on double panel Miter doors.

***Note:**
**-Under 6.75"(171mm)** height doors cannot be hinge drilled on sides.
**-6.75"(171mm) to 10"(254mm)** height doors will be hinge drilled 2" from top and bottom.
**-10.01"(255mm) to 12"(305mm)** height doors will be hinge drilled 2½" from top and bottom.
**-Over 12"(305mm)** height doors will be hinge drilled 3½" from top and bottom as shown.
**-Screw and dowel miter doors** cannot be hinge drilled less than 2¾" from top and bottom of door therefore the minimum height of a screw and dowel miter door that can be hinge drilled is 8¼" (210mm).

**Standard number of hinges per door:**



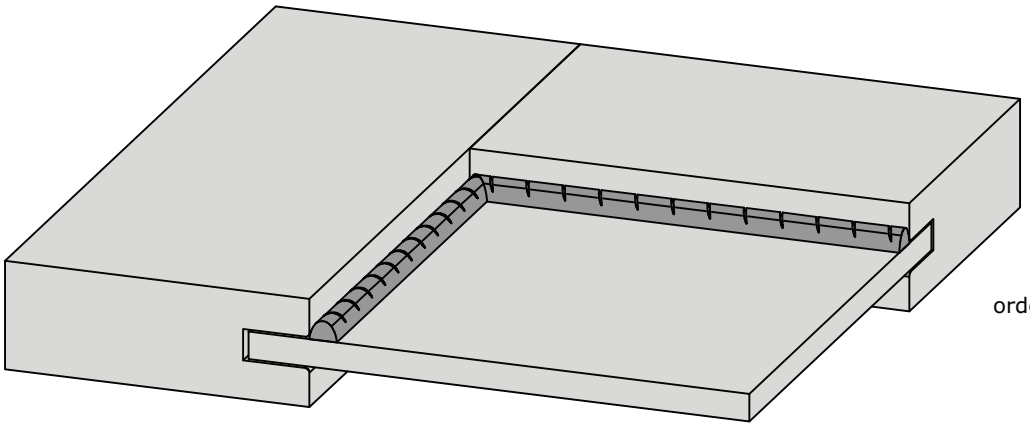
Two Hinges Up to 35.99" (Up to 914mm)

Three Hinges 36" - 71.99" (915mm - 1828mm)

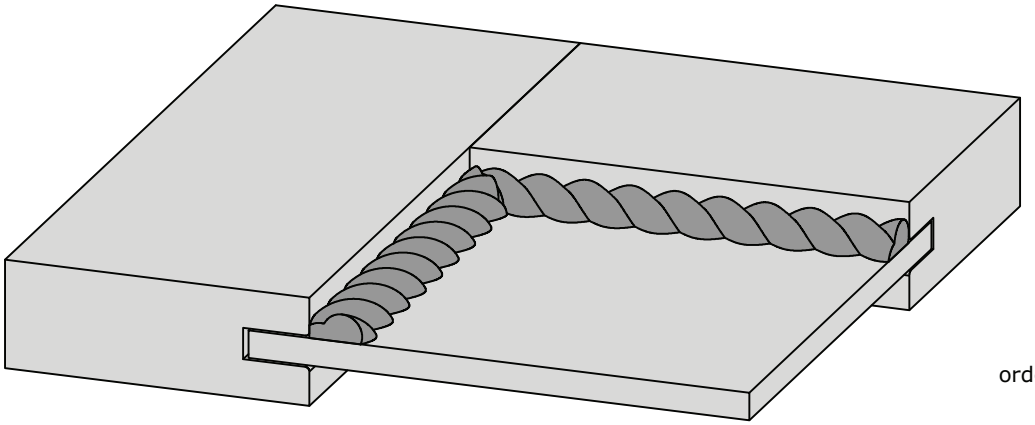
Four Hinges 72" - 107.99" (1829mm - 2743mm)

# Applied Moldings

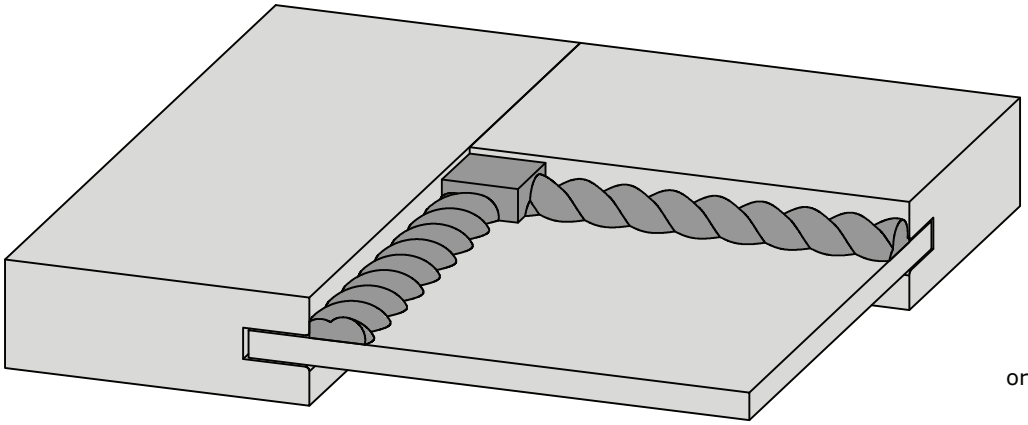
Door frame and panel profiles shown with applied moldings are for example only. Many different profile combinations are available including several raised panel profiles.



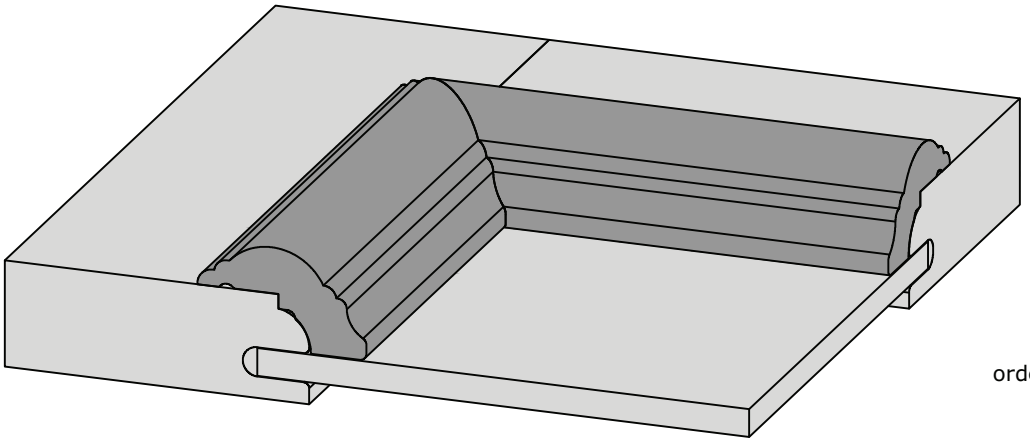
AM01
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J549)



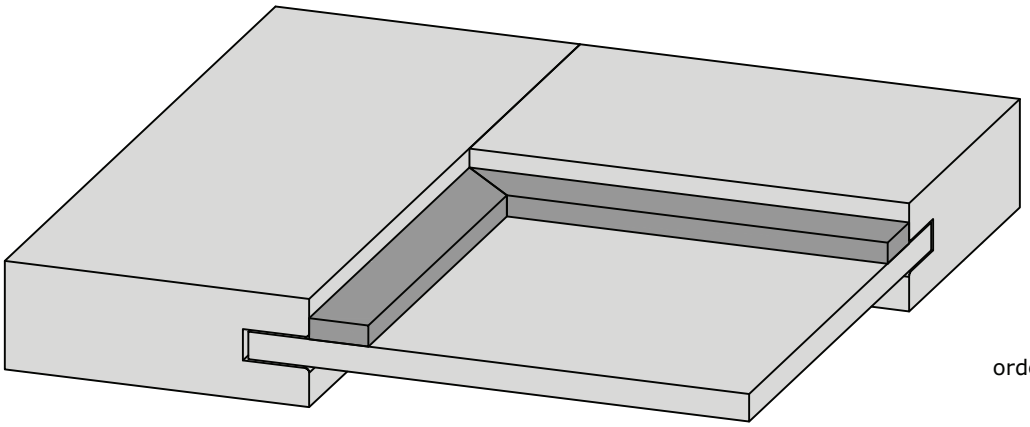
AM02
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J551)



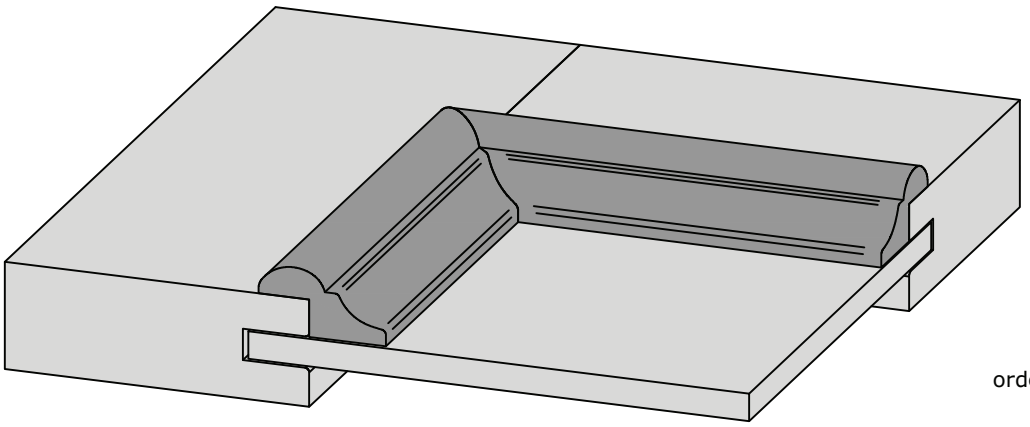
AM03
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J551 with 9/16" corner block)



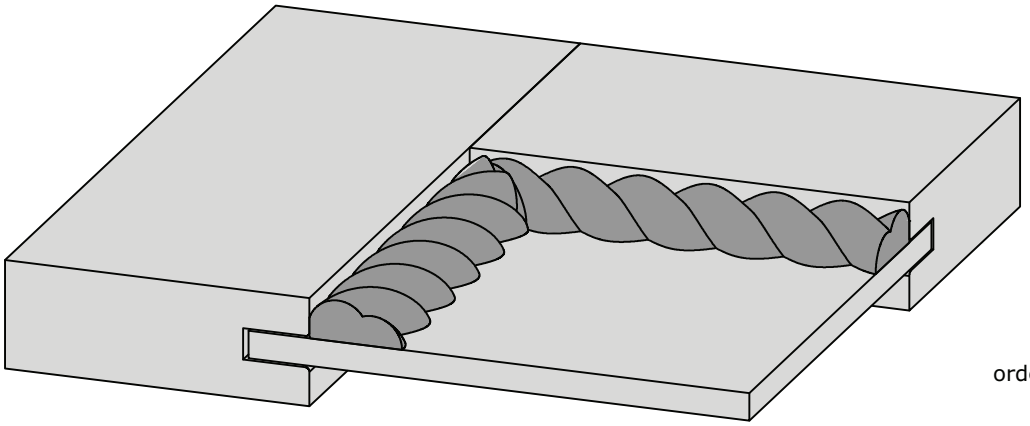
AM04
Eg. shows:
Frame - 201
Panel - P2D
(Applied molding can be ordered separately as J283)



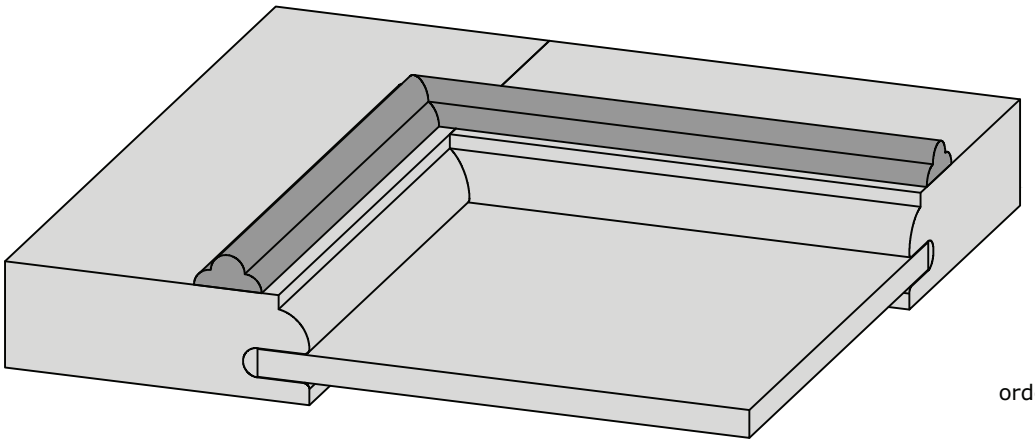
AM05
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J560)



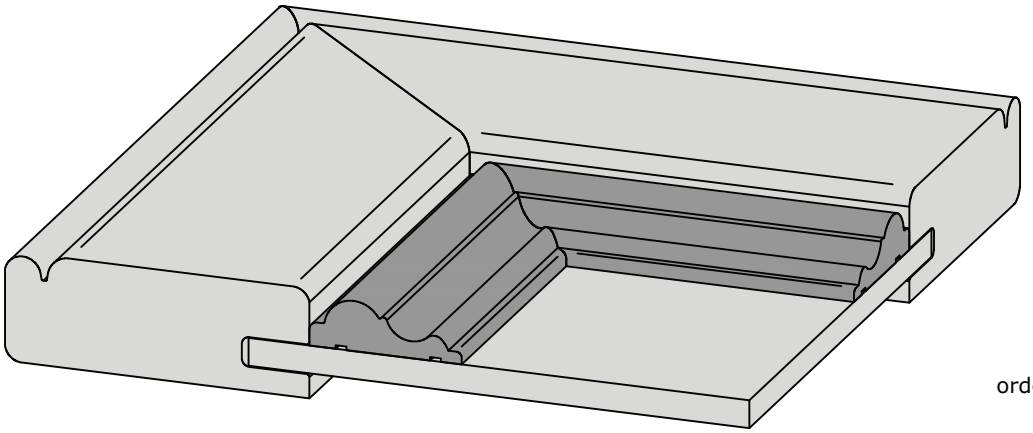
AM06
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J295)



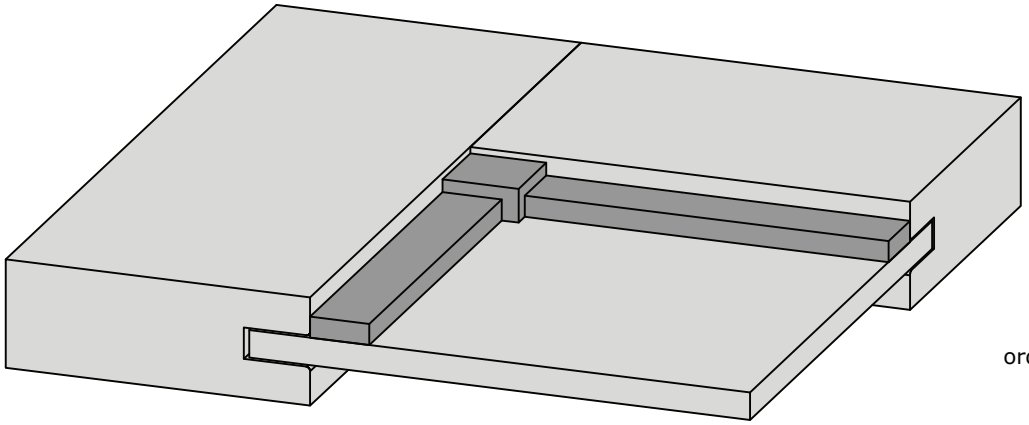
AM09
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J553)



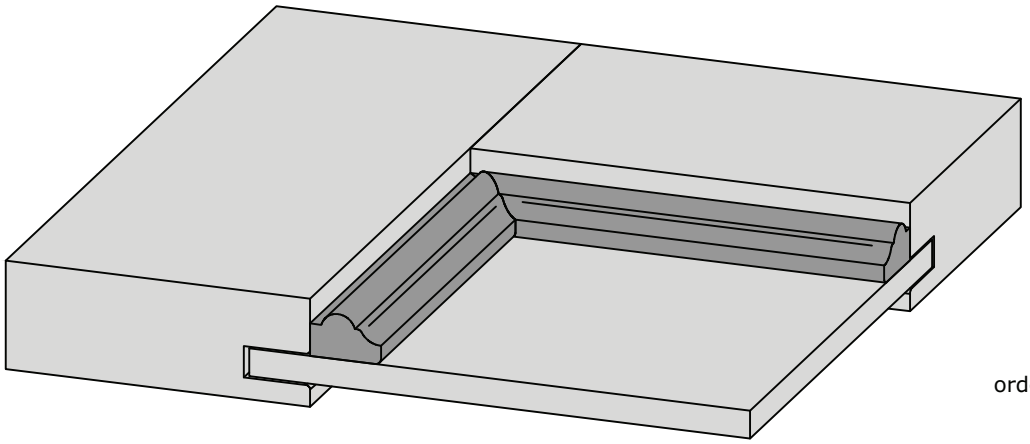
AM11
Eg. shows:
Frame - 201
Panel - P2D
(Applied molding can be ordered separately as J395)



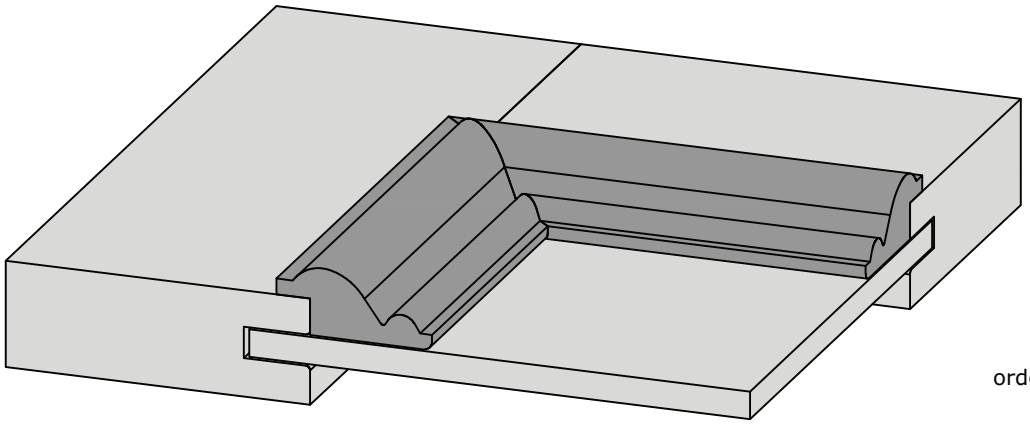
AM12
Eg. shows:
Frame - E2630
Panel - P2D
(Applied molding can be ordered separately as J817)



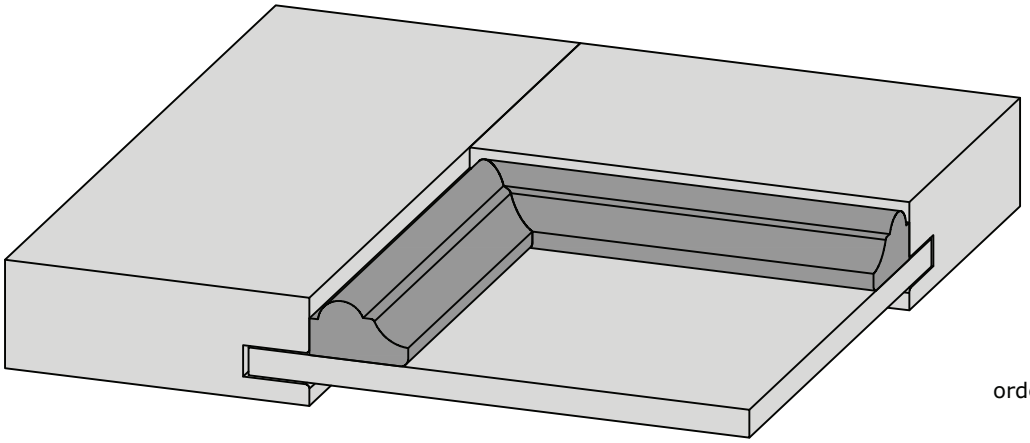
AM13
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J560 with 9/16" block)



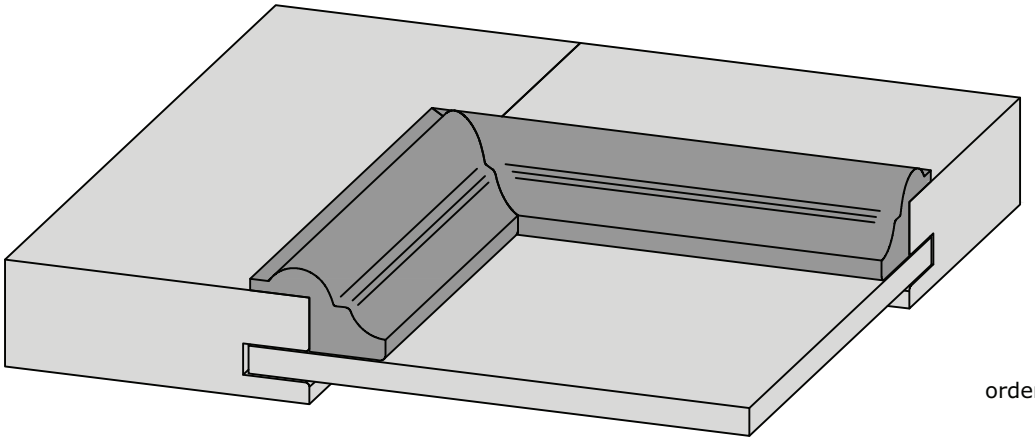
AM14
Eg. shows:
Frame - 309
Panel - P2D
(Applied molding can be ordered separately as J575)



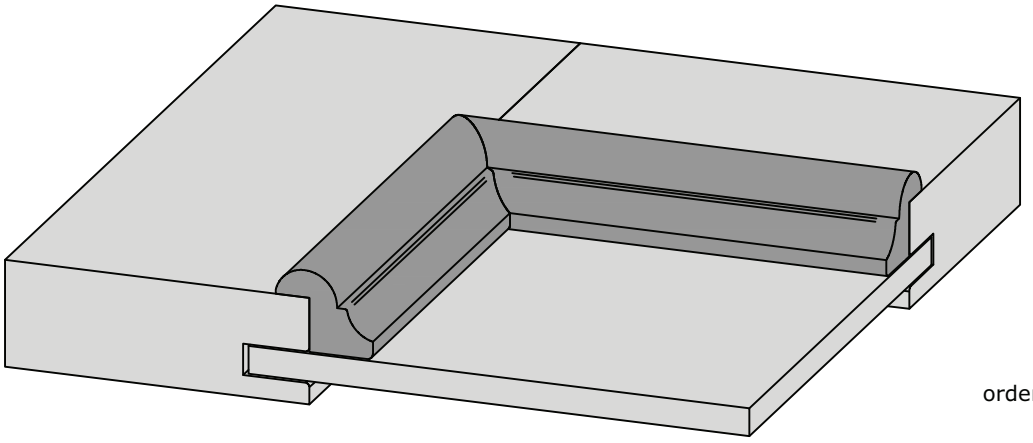
AM15
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J675)



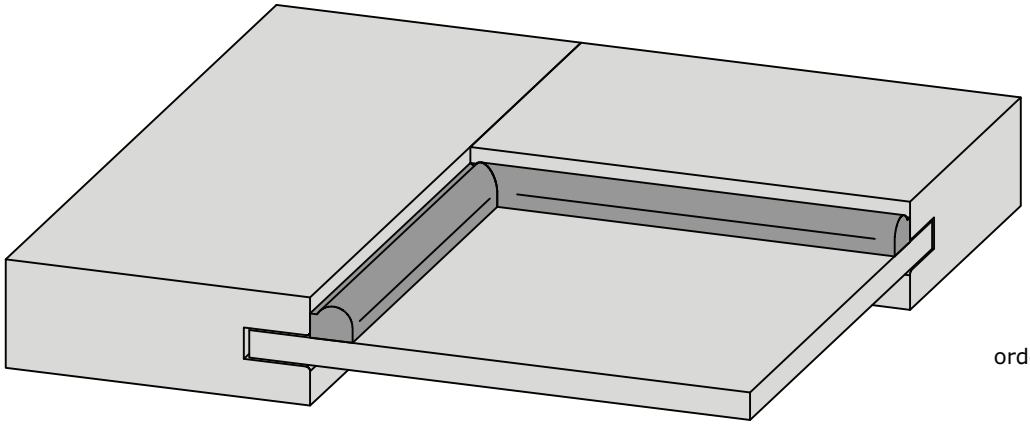
AM16
Eg. shows:
Frame - 309
Panel - P2D
(Applied molding can be ordered separately as J676)



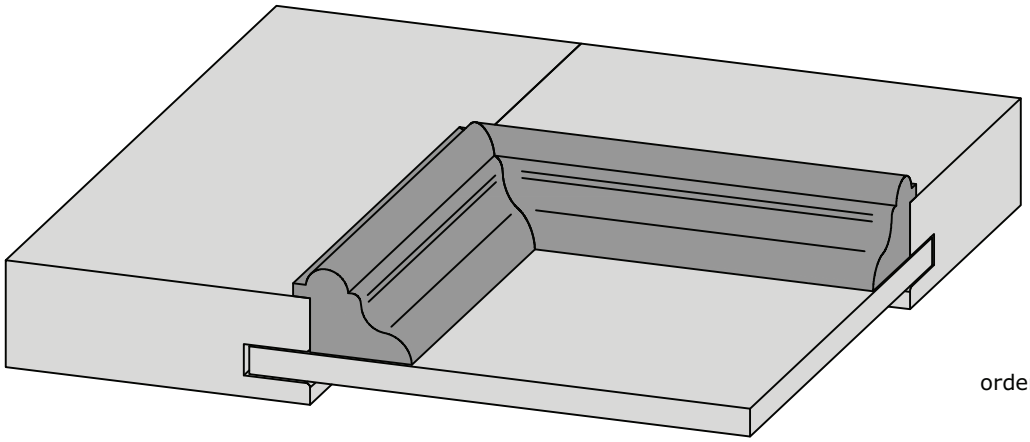
AM17
Eg. shows:
Frame - 309
Panel - P2D
(Applied molding can be ordered separately as J1626)



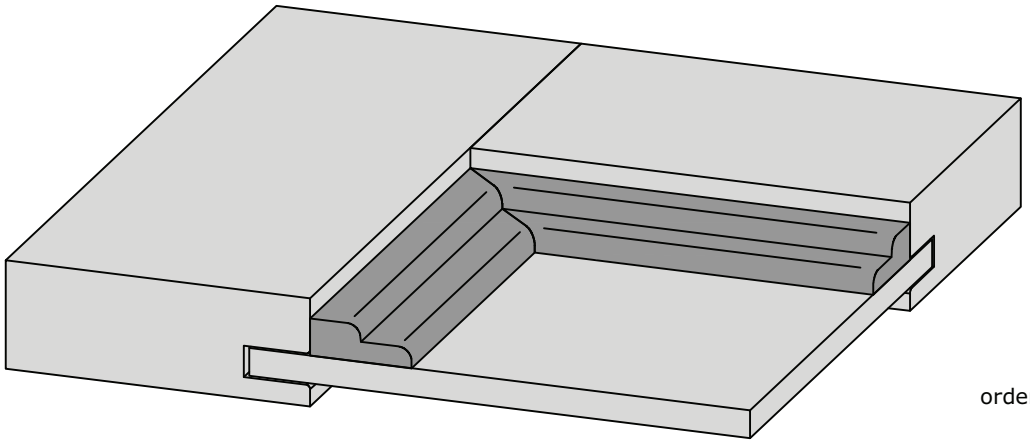
AM18
Eg. shows:
Frame - 309
Panel - P2D
(Applied molding can be ordered separately as J1547)



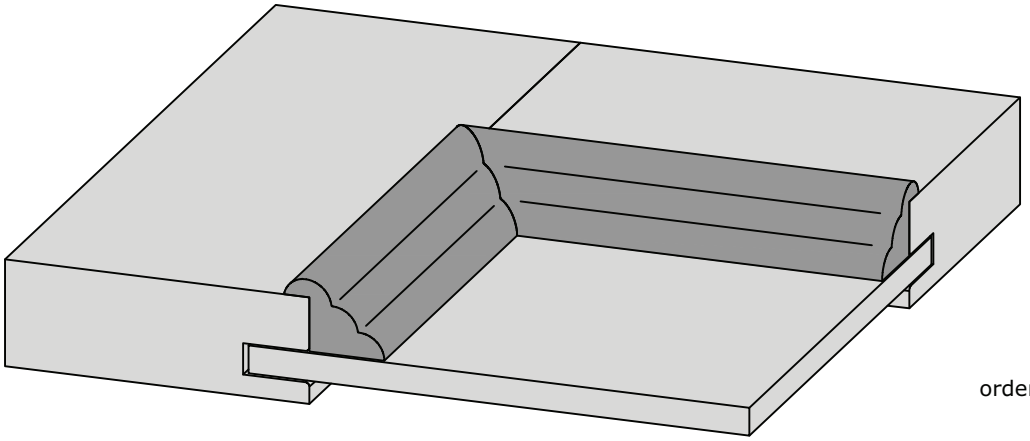
AM20
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J971)



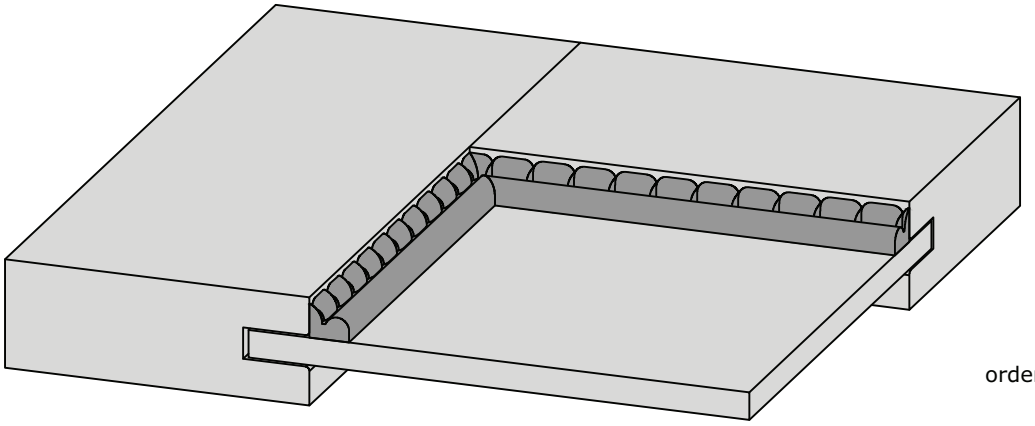
AM22
Eg. shows:
Frame - 309
Panel - P2D
(Applied molding can be ordered separately as J1667)



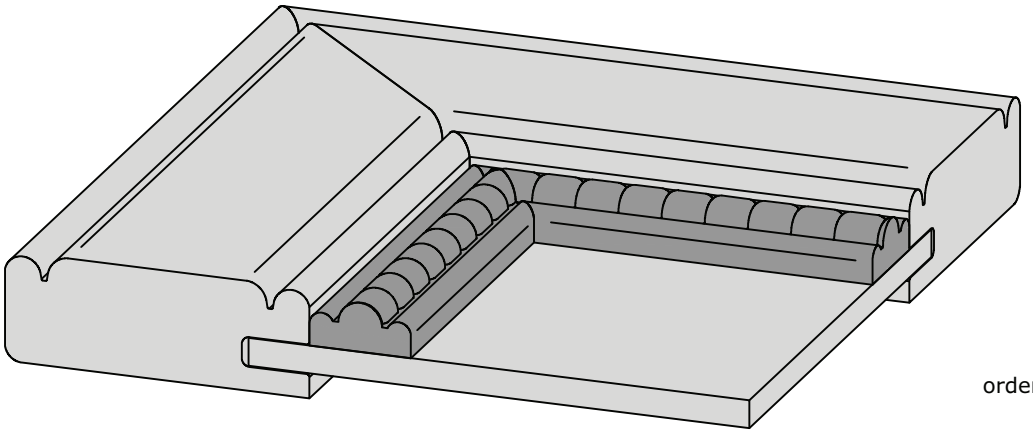
AM25
Eg. shows:
Frame - 309
Panel - P2D
(Applied molding can be ordered separately as J1251)



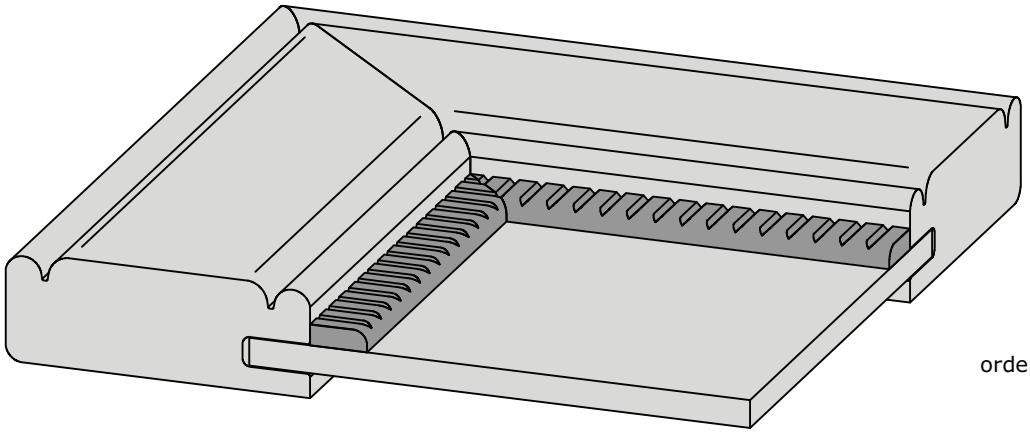
AM29
Eg. shows:
Frame - 309
Panel - P2D
(Applied molding can be ordered separately as J1668)



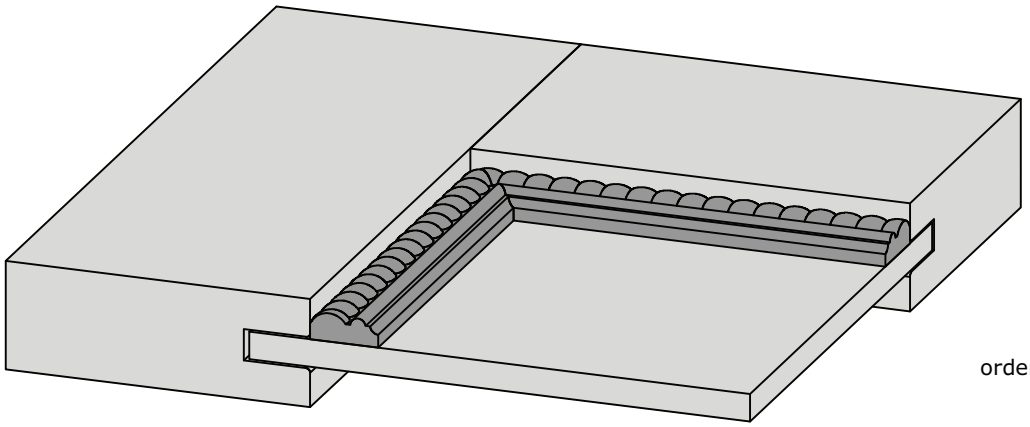
AM31
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J1655)



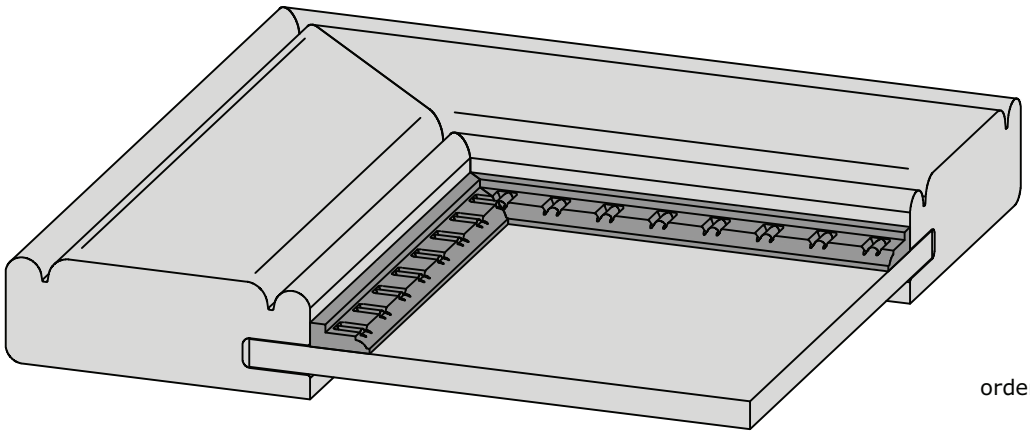
AM32
Eg. shows:
Frame - E2600
Panel - P2D
(Applied molding can be ordered separately as J1656)



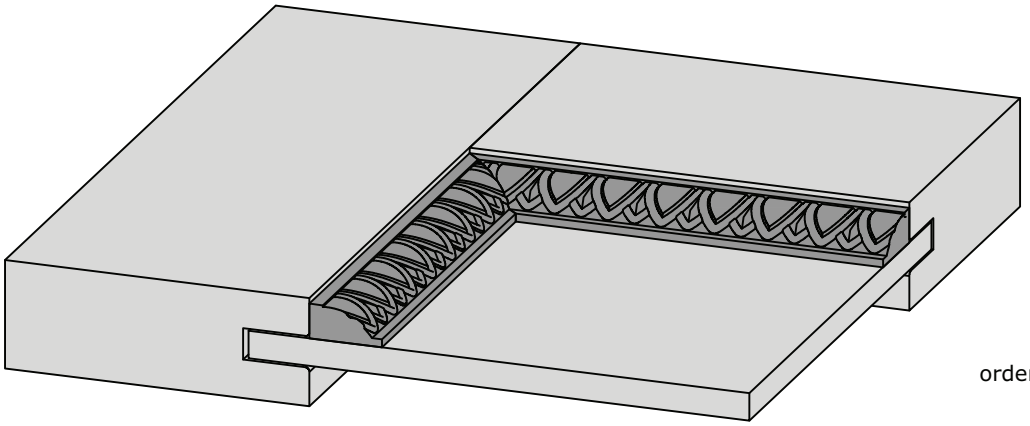
AM33
Eg. shows:
Frame - E2600
Panel - P2D
(Applied molding can be ordered separately as J1657)



AM34
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J1658)



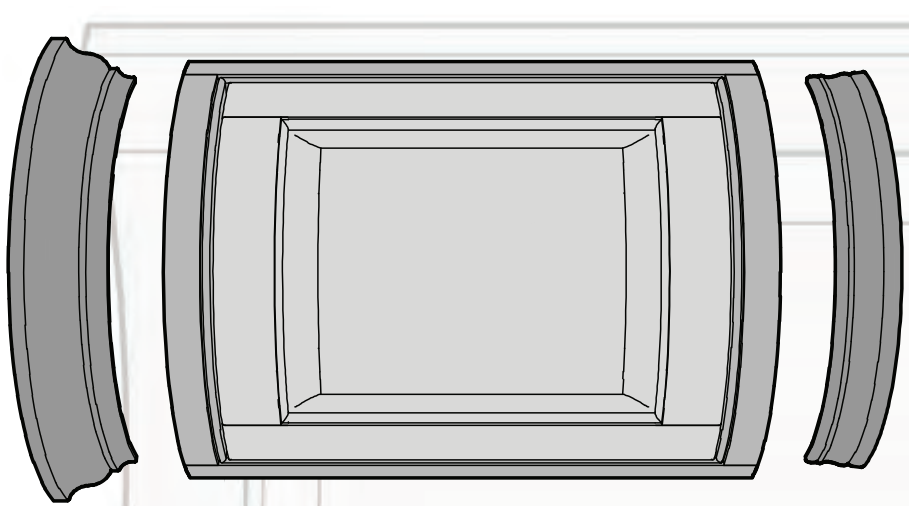
AM35
Eg. shows:
Frame - E2600
Panel - P2D
(Applied molding can be ordered separately as J1659)

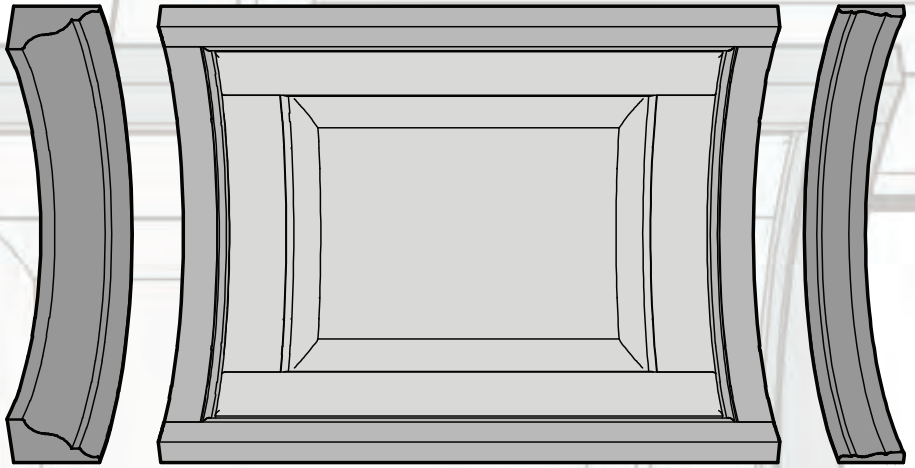


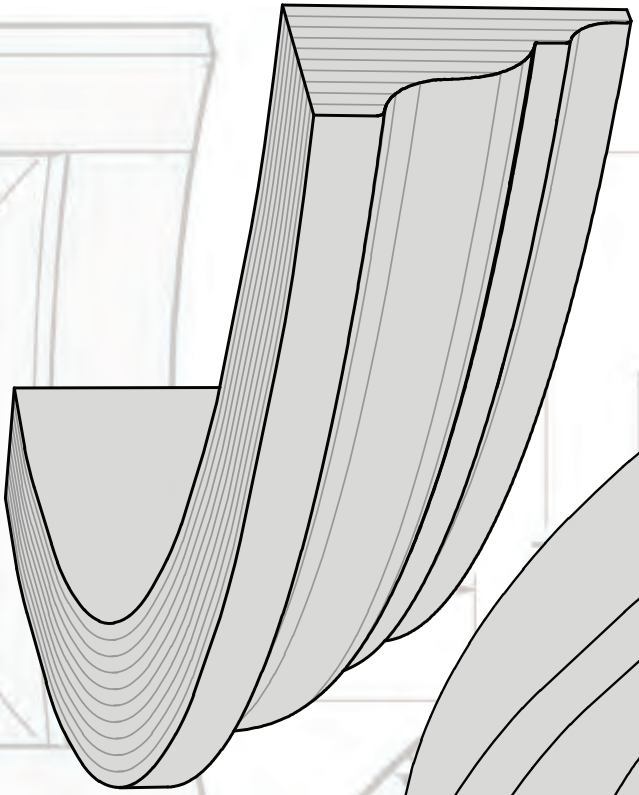
AM36
Eg. shows:
Frame - 301
Panel - P2D
(Applied molding can be ordered separately as J1660)

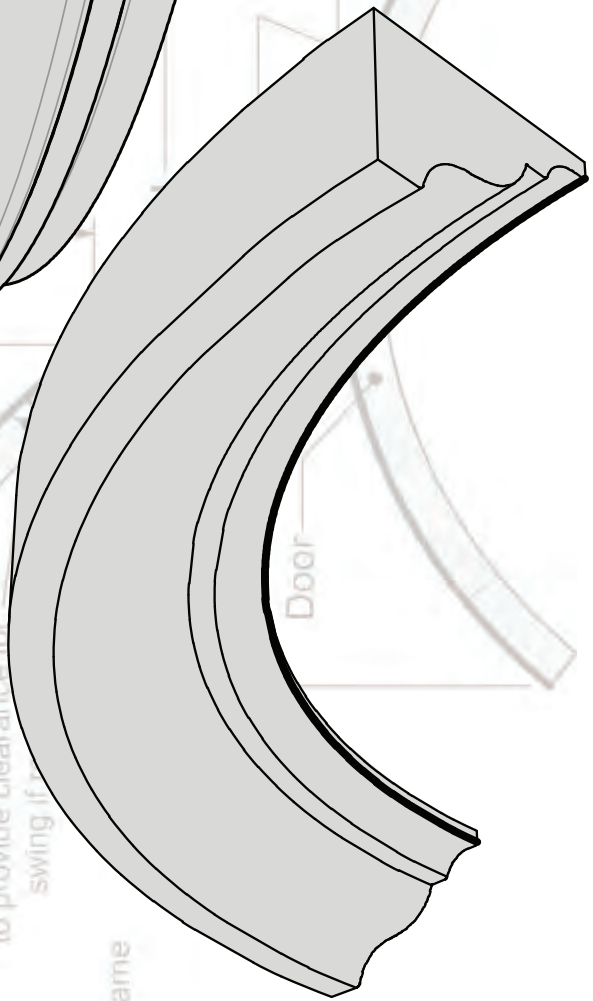
# NOTES

# CURVED DOORS & ACCESSORIES









**Ordering:**
An easy to use radius door order form is located in the back of this catalog. You may also request a copy from your Customer Service Specialist or find the form on the Elias Woodwork web site. When using your own forms, please include all information relavant to the door. CAD drawings or hand drawings, that include all measurements, are also ways of sending information for quote requests.

**Door Styles:**
Radius doors are available in most tenon and miter styles in this catalog along with most profiles. Refer to pages 22-31 for the tenon door style and rail options, panel options and outside edge options. Refer to pages 36-56 for the miter door options and pages 27-29 for the panel options. Slab type curved doors are also available; refer to page 64 for details. Custom profiles are available; please contact your Customer Service Specialist to receive a quote.

**Wood Species:**
Refer to the "Wood Grades" on pages 9-12 in the "General Information" section of the catalog for the available wood species. HDF can be specified for paint grade curved doors and moldings, please specify this on your order/quote request form.

**Tolerances:**
Elias Woodwork warrants that the radius doors have a size tolerance of +/- 1 mm.

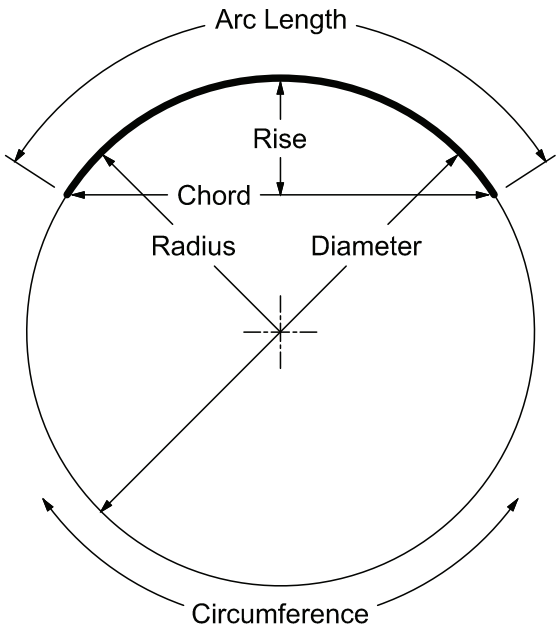
**Industry Applications:**
Elias Woodwork specializes in industries where design is the main focus, no matter the quantity.
Radius doors are commonly used in designs for kitchens, bathrooms, in commercial settings and the RV industry. Curved doors tend to be the "highlight" in the design and help to establish the overall look and feel of the design. Working with companies in these industries has allowed Elias Woodwork to produce orders in large quantities on an ongoing basis.

With a new sophisticated production system coupled with highly skilled and inventive employees you have a one-stop manufacturer for your custom designed radius door and large quantity orders. Elias Woodwork will produce your radius doors the way they were designed; you specify the radius and we will manufacture to your specification.

# Glossary of Terms

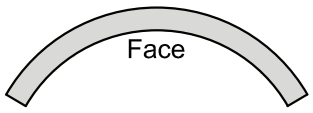
When ordering or talking about curved products please refer to the following terms, these are terms used by the craftspeople of Elias Woodwork.

1. Glossary for the following terms:
   - Radius
   - Diameter
   - Chord
   - Rise
   - Arc Length
   - Circumference

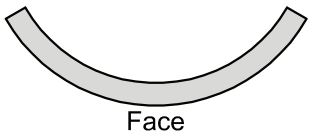


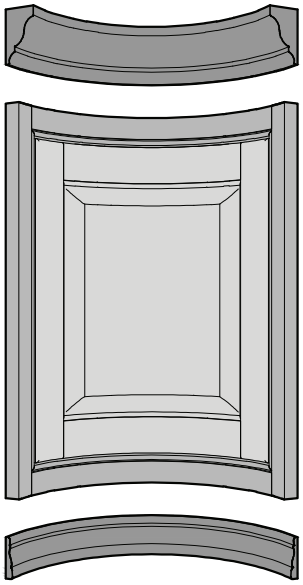

2. Glossary when referring to convex and concave:

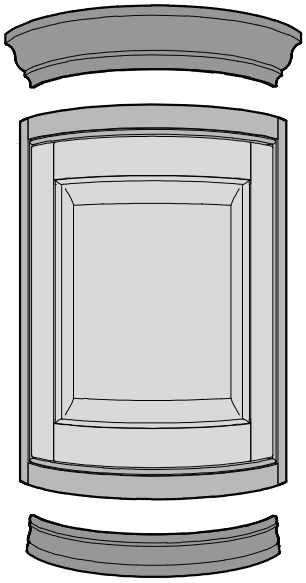
Concave:




Convex:

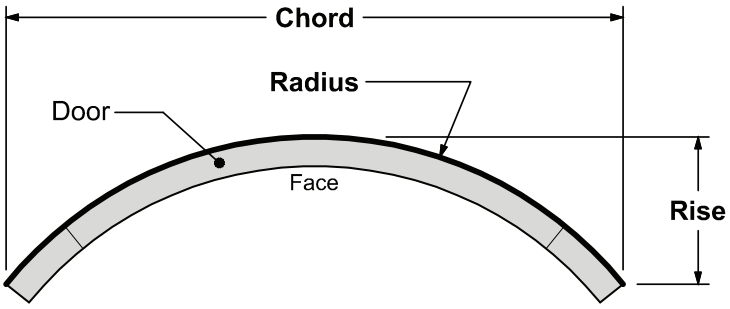


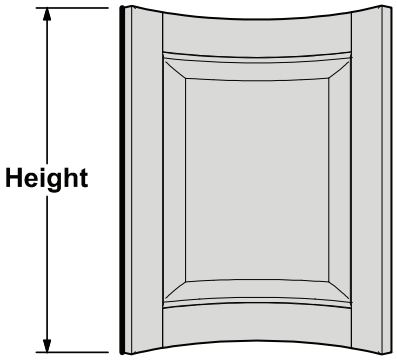





# Ordering Curved Cabinet Doors

**Diagram #1**
**Concave:**




Required Concave Measurements for diagram #1:

- Radius
- Chord
- Height

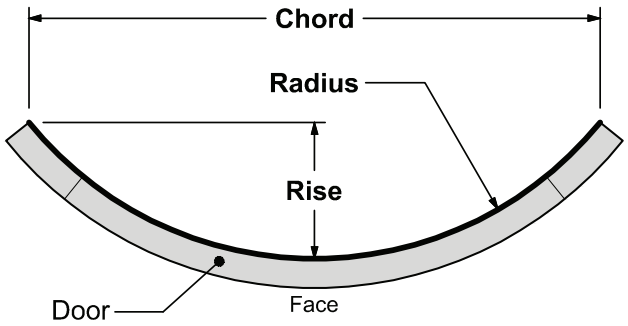
**- - - - - - - OR - - - - - - - - -**

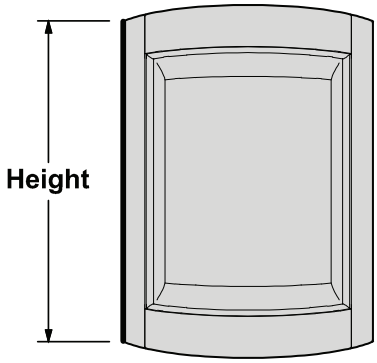
Required Convex Measurements for diagram #2:

- Rise
- Chord
- Height

When ordering curved cabinet doors you will need to complete measurements for one of the following diagrams. Please note the points where the measurements are taken from as this is critical in making the door fit accurately. After wood species and door code has been established **ONE** of the following diagrams needs to be completed before manufacturing can start. Door code and wood species is required along with the Rise, Height, Chord or Radius. See diagrams #1 and #2.

**Diagram #2**
**Convex:**



# Curved Overlay Face Frame & Door



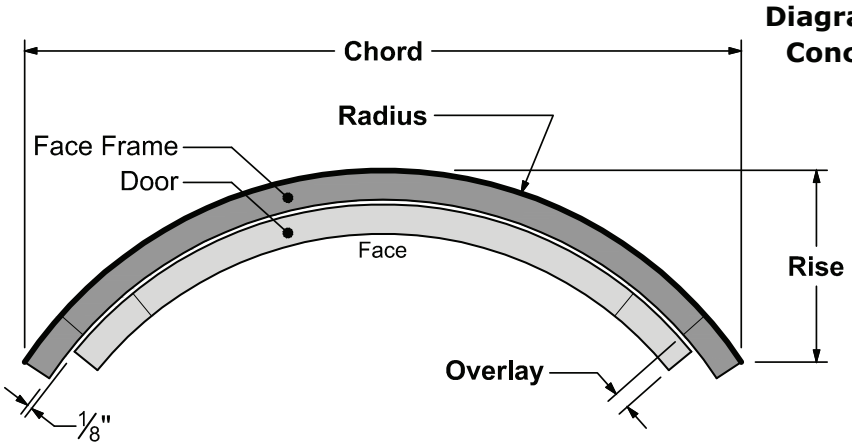
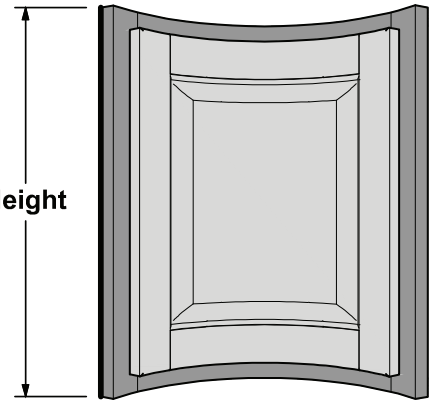



**Diagram #3 Concave:**




Our standard overlay face frame is made from our square four sided material (reference page 85, product code "S" to view this cross section). Our standard joinery for the face frames is the pocket screw method. Please note that this pocket screw will be visible from the back side. When ordering curved overlay face frames you will need all measurements for one of the following diagrams. Note the points where the measurements are taken from as this is critical in making the face frame fit accurately. When ordering curved face frames with curved doors you need to supply measurements for the face frames only, the door measurements will be a calculation taken from the face frame measurements and done for you. The door overlay is the only measurement required on the curved door. Please supply measurements for either diagram #3 or #4.

Required Concave Measurements for diagram #3:

- Radius
- Chord
- Height
- Door Overlay

- - - - - - - OR - - - - - - - -

Required Convex Measurements for diagram #4:

- Rise
- Chord
- Height
- Door Overlay

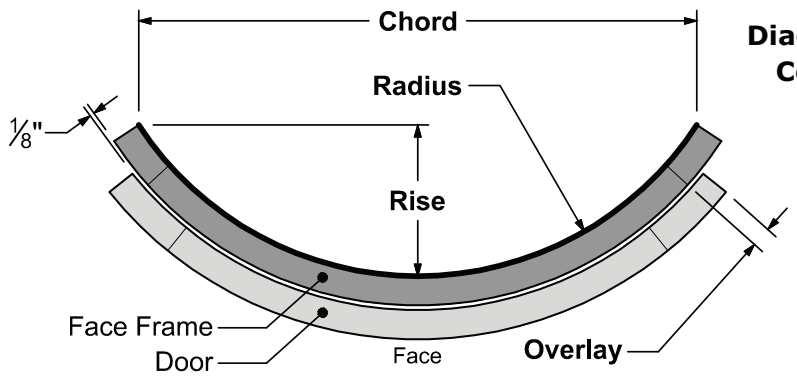
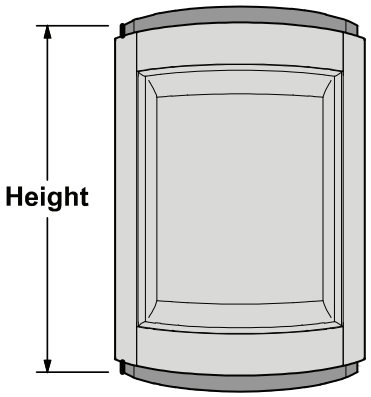
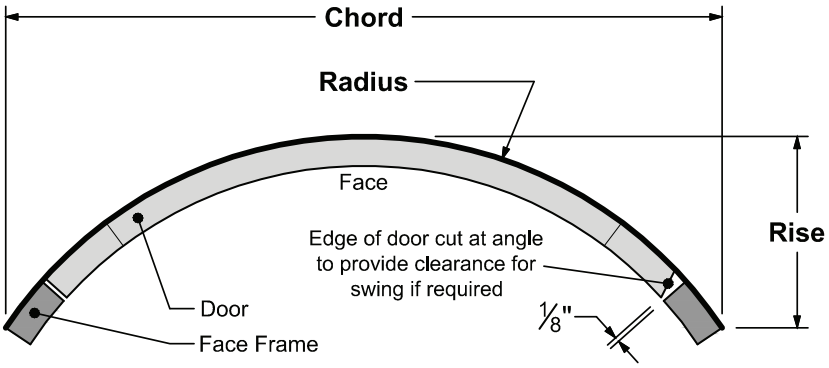


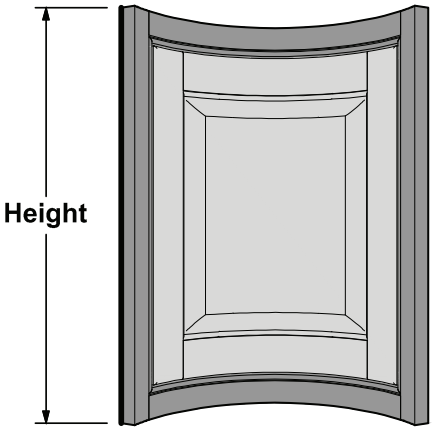

**Diagram #4 Convex:**



# Curved Inset Face Frame & Door

**Diagram #5**
**Concave:**




Our standard inset face frame can be made from our square four sided material (reference page 85, product code "S" to view this cross section) or our beaded face frame material (reference page 81, product code "B" to view this cross section). Our standard joinery for the face frames is the pocket screw method. Please note that this pocket screw will be visible from the back side. When ordering curved inset face frames you will need all measurements for one of the following diagrams. Note the points where the measurements are taken from as this is critical in making the face frame fit accurately. When ordering curved face frames with curved doors you need to supply measurements for the face frames only, the door measurements will be a calculation taken from the face frame measurements and done for you.

Required Concave Measurements for diagram #3:

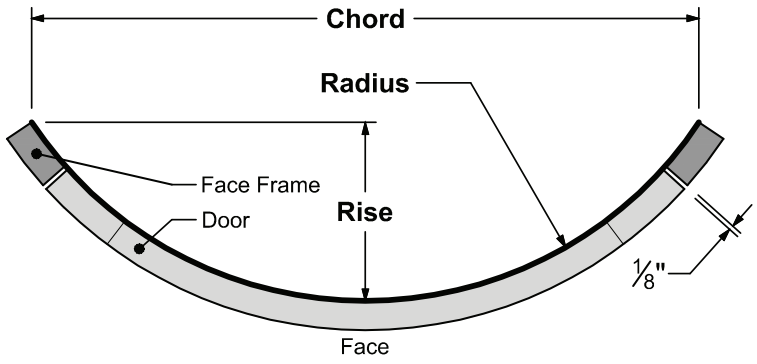
- Radius
- Chord
- Height

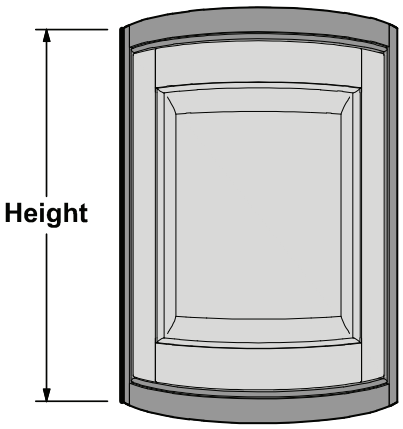
**- - - - - - - OR - - - - - - -**

Required Convex Measurements for diagram #4:

- Rise
- Chord
- Height

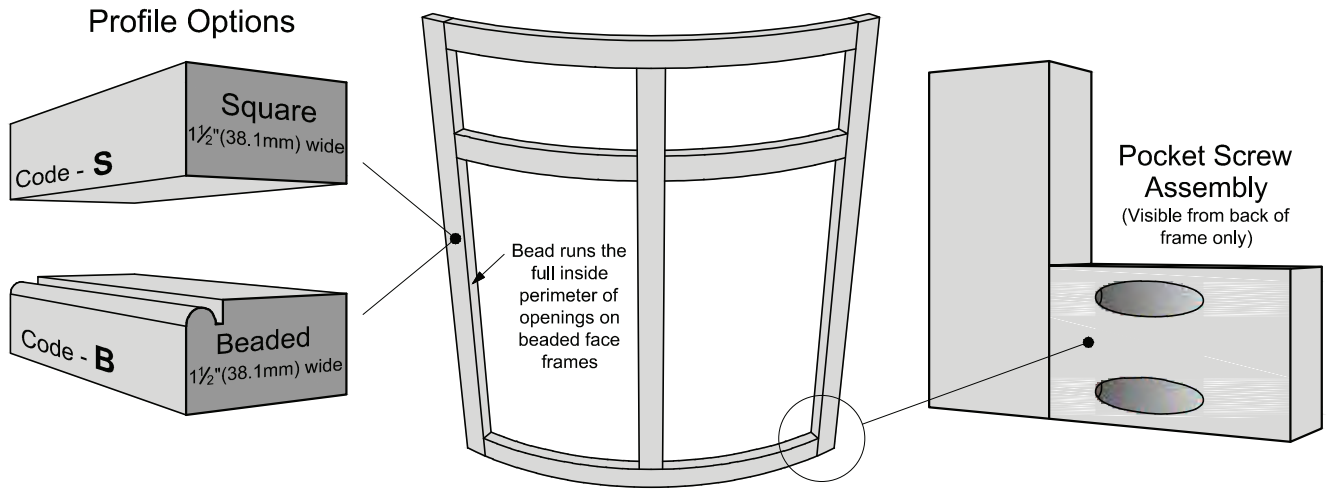
**Diagram #6**
**Convex:**



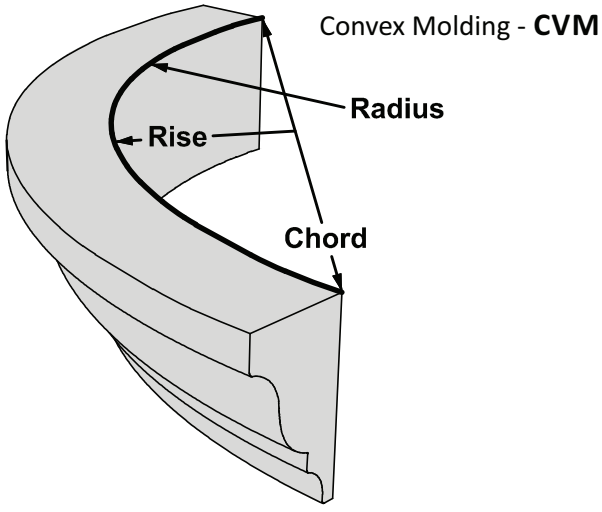
# Face Frame Standard Options

We have two standard options for face frames to choose from. Our standard face frame width is 1 ½" and our standard thickness is 0.8", to match the cabinet door thickness. If you require other sizes of stiles or rails on the face frame, please specify upon ordering.
When ordering the overlay face frames with cabinet doors the door overlay must be provided as there is no standard measurement. When ordering overlay face frames, please note the default is our Square profile (Code = "S"). When ordering inset face frames you must choose the Square option (Code = "S") or the Beaded option (Code = "B"). When the Beaded option is chosen, note that the bead will be on the inside of the face frame, up against the outside of the cabinet door. The door measurements will be a calculation taken from the face frame measurements and will be done for you.

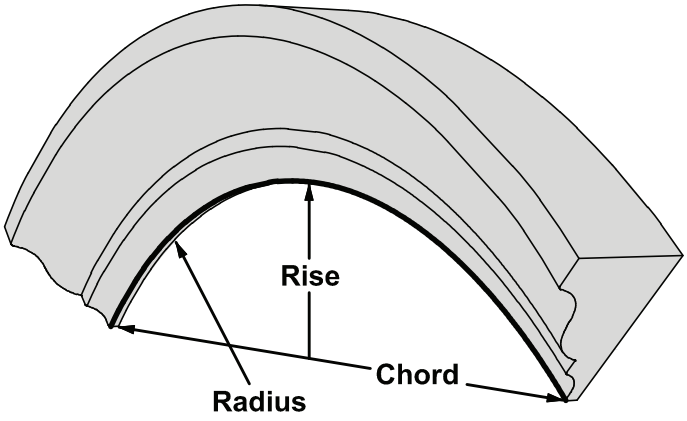



# Convex, Concave & Arched Molding

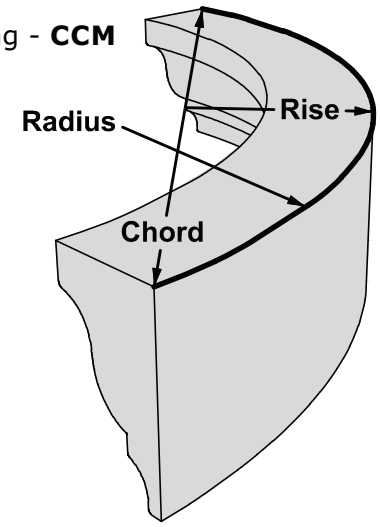
The craftspeople of Elias Woodwork are able to manufacture almost any molding as a radius or arch to your specification. When curved or arched moldings are required for your project please take into consideration the following diagrams, they will help in describing what is required and what measurements are required for manufacturing. It is also critical to show the points where the measurements are taken from as this is critical to making an accurately fitting piece. Lastly, these diagrams tell you the terminology that the craftspeople at Elias Woodwork use in describing curved or arched moldings. Please use these terms when ordering to ensure a proper fitting molding.



Arched Molding - **ARCM**



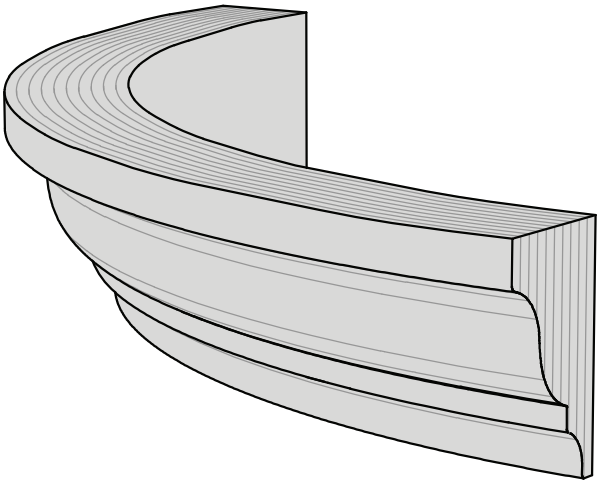

Concave Molding - **CCM**



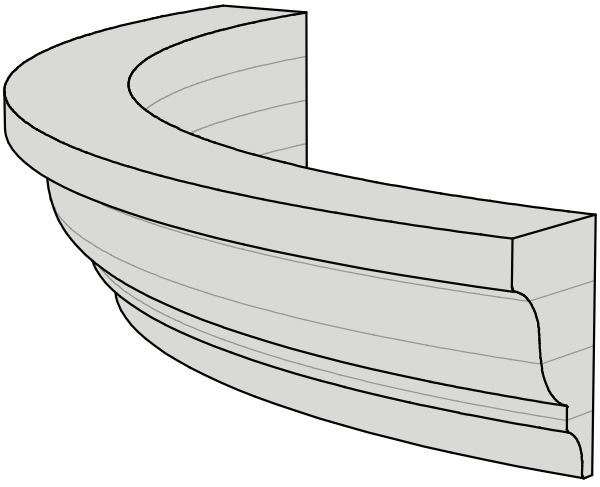

# Glue-up Methods

**Solid Wood**
The following diagrams show three different methods of gluing up the solid wood for the curved or arched moldings. These glue-up methods will produce different looks, so it is essential to pick the appropriate glue-up method for results that best suit your project.

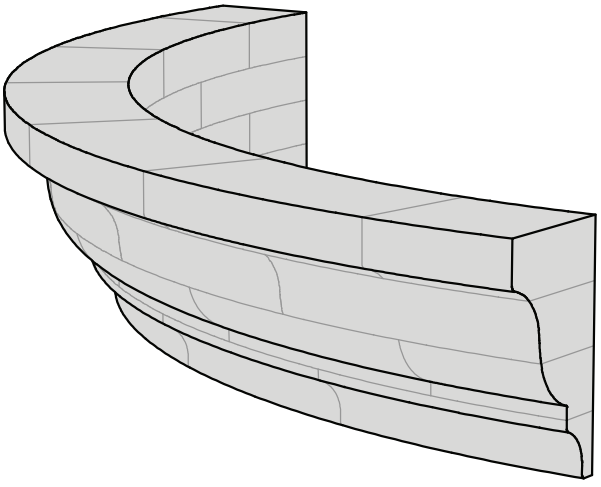
**Paint Grade**
Our paint grade curved and arched moldings are manufactured in medium density fiberboard (HDF). When they are ordered as "paint grade" our default is to use HDF unless otherwise specified. If wood is required for painting, please specify the wood species and glue-up method.



"Strip" Style Glue-up - **SG**



"HDF" Style Glue-up - **MG**



"Block" Style Glue-up - **BG**

# Available Molding Profiles



Following is a list of moldings that Elias Woodwork produces that do not require tooling charges. These "J" numbers can be viewed in the molding section of the catalog, starting with page number 124. These moldings can be made to your specific radius or arch. Refer to page 85 and 86 for required measurements and for choosing glue-up methods. Other profiles can be made, simply send in a diagram with the desired profile and an estimate will be sent to you. Drawings can be sent through fax or through email. If you prefer to send an email with a CAD file please note that we are able to open most CAD files.

List of Standard Tooling for Curved and Arched Molding:

**Crown Moldings**

- J004 (pg. 145)
- J008 (pg. 143)
- J011 (pg. 141)
- J012 (pg. 146)
- J059 (pg. 142)
- J070 (pg. 140)
- J113 (pg. 141)
- J117 (pg. 141)
- J118 (pg. 141)
- J123 (pg. 147)
- J124 (pg. 147)
- J127 (pg. 142)
- J181 (pg. 142)
- J806 (pg. 143)
- J807 (pg. 143)
- J809 (pg. 143)
- J882 (pg. 141)
- J884 (pg. 143)
- J888 (pg. 142)
- J889 (pg. 140)
- J957 (pg. 142)
- J1118 (pg. 145)
- J1155 (pg. 144)
- J1312 (pg. 141)
- J1486 (pg. 149)
- J1499 (pg. 144)
- J1517 (pg. 143)
- J1612 (pg. 144)

**Light Rail**

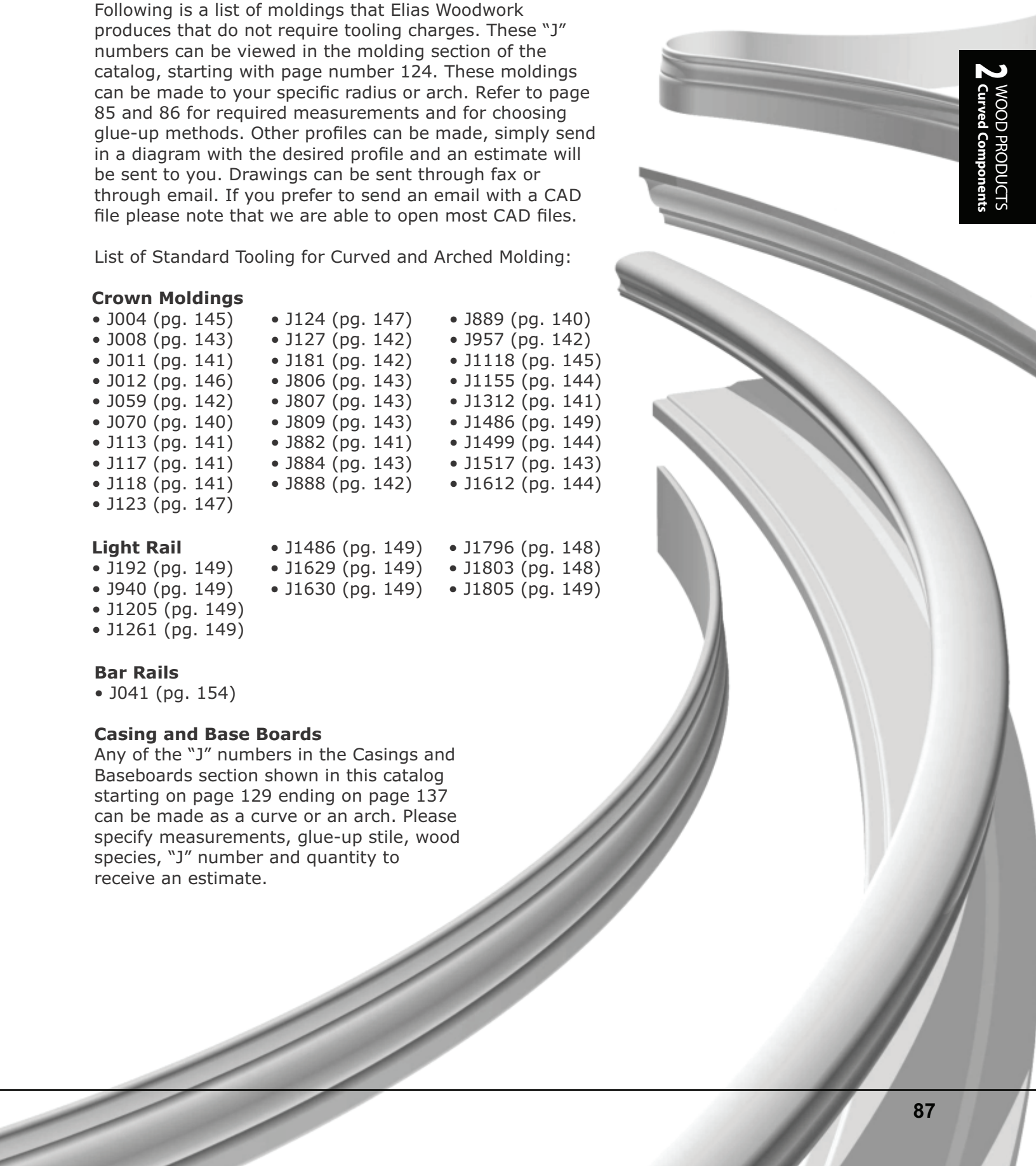
- J192 (pg. 149)
- J940 (pg. 149)
- J1205 (pg. 149)
- J1261 (pg. 149)
- J1486 (pg. 149)
- J1629 (pg. 149)
- J1630 (pg. 149)
- J1796 (pg. 148)
- J1803 (pg. 148)
- J1805 (pg. 149)

**Bar Rails**

- J041 (pg. 154)

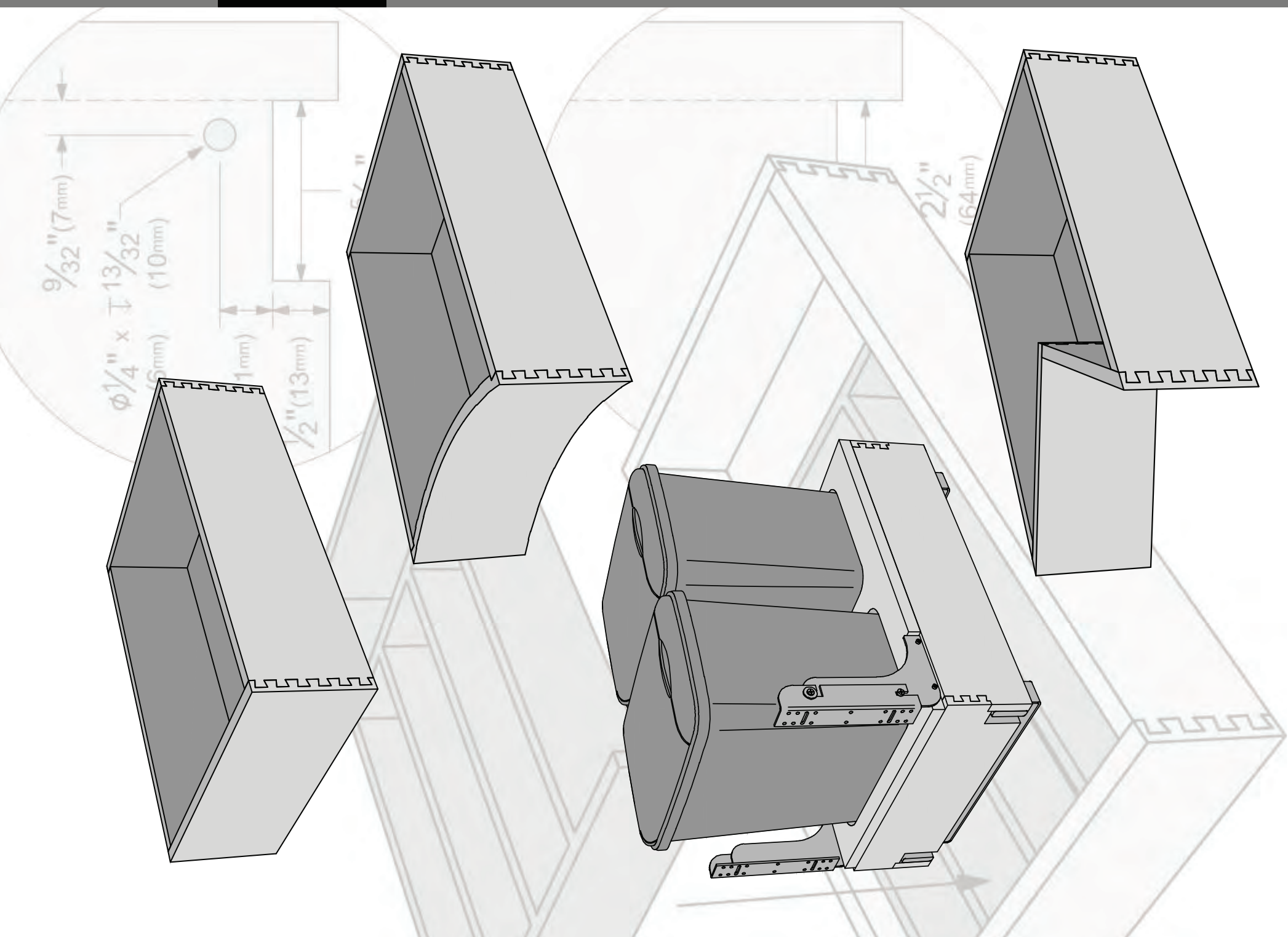
**Casing and Base Boards**

Any of the "J" numbers in the Casings and Baseboards section shown in this catalog starting on page 129 ending on page 137 can be made as a curve or an arch. Please specify measurements, glue-up stile, wood species, "J" number and quantity to receive an estimate.



# NOTES

# DRAWER BOXES



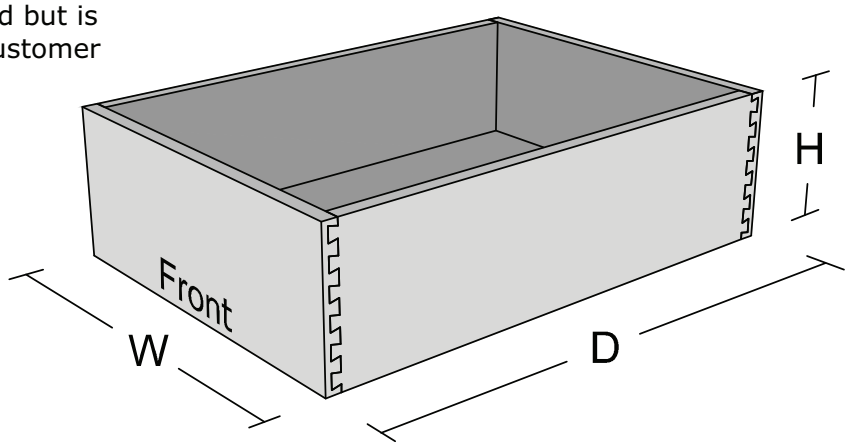
**Ordering**
Dovetail Drawer Boxes can be ordered to specifically suit your needs. Whether you prefer to assemble the box yourself or receive it already assembled, either way the product can be produced unfinished or finished.

When ordering, please refer to drawer boxes using WIDTH x DEPTH x HEIGHT, as illustrated in the diagram below.

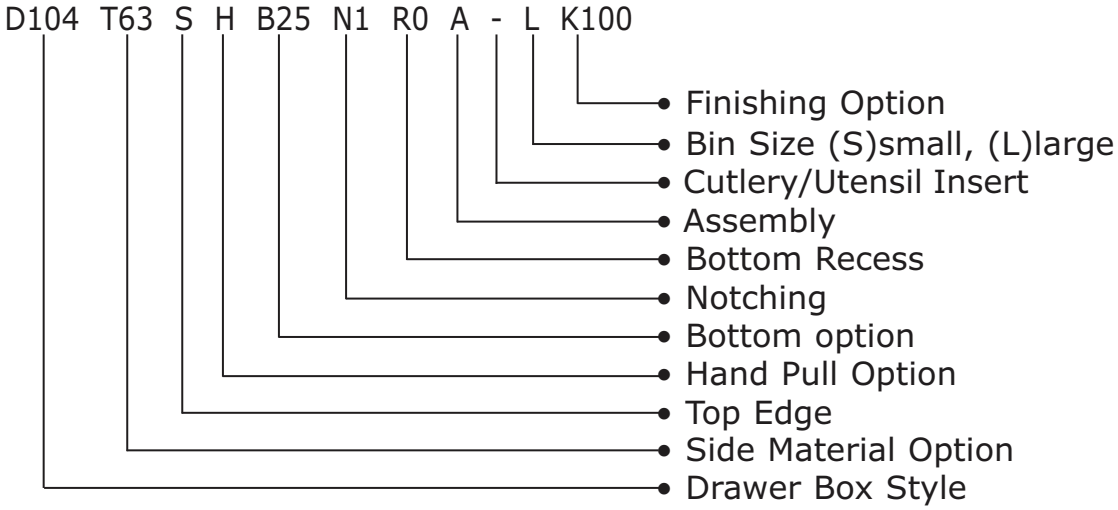
**Tolerances**
Elias Woodwork warrants that the width and height are to be within +/- 1 mm and the depth to be within +/- 3mm.

**Hardware**
Drawer box hardware is not included but is available upon request. Call your Customer Service Specialist for details.

**Prefinishing**
Elias Woodwork sprays a 35° post catalyst lacquer (conversion varnish) as the standard sheen of clear finish. When the drawer boxes are ordered assembled and prefinished the clear lacquer is applied after the drawer box is assembled. The drawer box is sprayed on the inside and outside but not on the underside. When ordering "prefinished" our standard default is to finish the drawer box with a clear lacquer coating. When a drawer box is ordered unassembled and prefinished the parts will come clear lacquered on all sides. Note that when ordered unassembled and prefinished an adhesive that adheres to lacquer must be used in the assembly process.




**Code Explanation**



# WOOD GRADES

**Wood Types for Dovetail Boxes**
Please read the following descriptions of our wood species and grades carefully when selecting a wood species for your order. If you have more questions regarding color matching or panel stave sizes, please call your Customer Service Specialist. Please also note that because climate and ecosystems across North America are so diverse, no two trees are exactly alike so neither will two boards be exactly alike. If you would like a closer look at a specific grade, we recommend that you order a sample.

**Standard Drawer Box Wood Grades**

Soft Maple (Our most used material in making Dovetail drawer boxes)
Is our most economical grade of solid wood for making dovetail drawer boxes. Many color and grain variations along with mineral staining and brown heartwood are allowed in this grade. Machining quality is the same as any other grade.

Birch Plywood (Our most economical material in making Dovetail drawer boxes)
Is our most economical material for wood for making dovetail drawer boxes. The color of the surface veneers is white and uniform. Machining quality is the same as any other grade. The edges of the box and dovetails will show the plies of the veneers.

**Special Drawer Box Wood Grades**

Select Red Oak
Is our standard grade of Oak. Color and grain variations are held to closer tolerances. The color is fairly uniform and well matched. Moderate color variations are allowed between boxes. A few of the smallest pin knots are allowed in this grade and is considered normal.

Select White Maple
Is our standard grade of Maple. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between staves. A few of the smallest pin knots may be allowed in this grade and is considered normal.

Natural Cherry
Is our most economical grade of Cherry. A variety of color and grain variations including sapwood and a moderate amount of pitch marks and or pin knots are allowed so as to make an attractive drawer box with lively character.

Select Cherry
Is our standard grade of Cherry. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform with little or no sapwood and well matched. Moderate color variations are allowed between staves. A few small pitch marks and/or pin knots may be allowed and some sapwood and or mineral streaks may be found in machined areas.

Premium Hickory
For this calico species the sapwood and heartwood are matched and blended to flow through the panel in such a way as to minimize abrupt color changes along lamination lines. The color varies from a light brown to nearly white.

Clear Alder
Colors will be fairly uniform with consistent grain structure. This grade of Alder is free of knots and light brown in color.

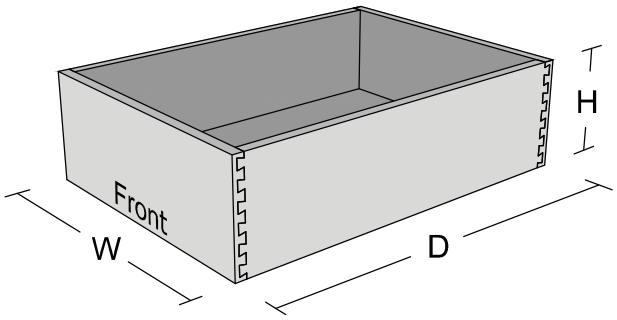
Select Walnut
Is our standard grade of Walnut. Color and grain variations are tolerated to a limited degree. The color variation is fairly uniform on all four sides of the drawer. A few pin knots and small knot clusters may be allowed if overall color is consistent.

Vertical Carbonized Bamboo
Shows thin strips and reveals linear grain pattern. Through carbonization of sugars, a brown/tan color is achieved.

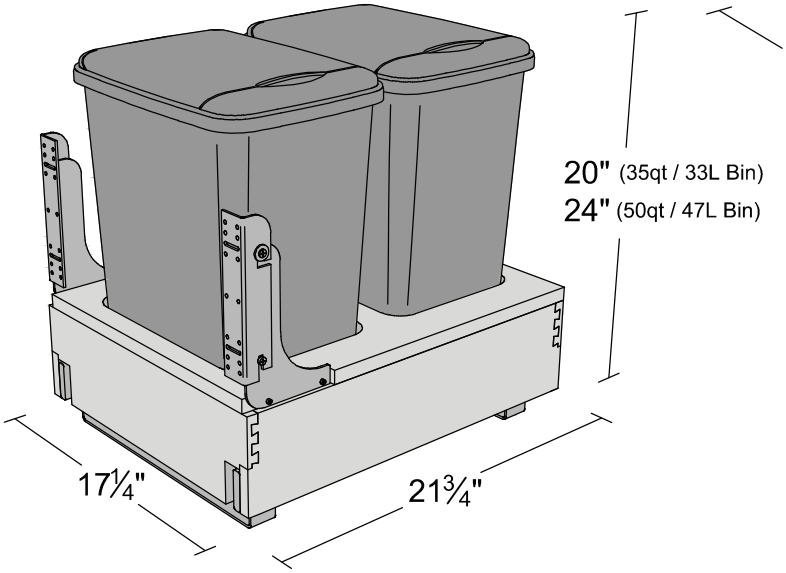
**Other species** are available upon request. Please speak to your Customer Service Specialist for more information.

# Drawer Box Shapes

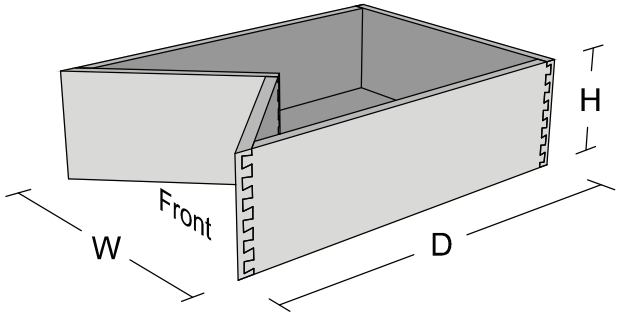
**D104**
This is our standard dovetail drawer box which is entirely ordered to custom sizes. This dovetail drawer box is intended to have a drawer front installed to the face. If this box is ordered with the clear lacquer option, it will be sprayed after assembly.



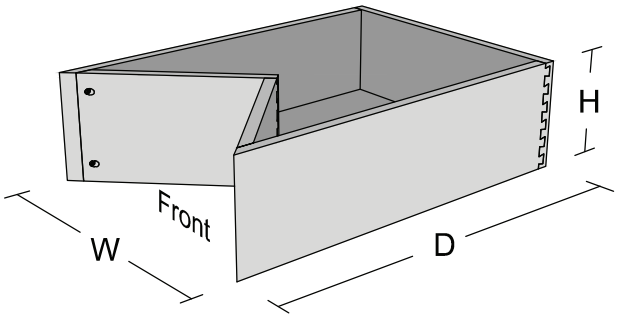

**D112S/L**
This is our recycling / trash container dovetail drawer box. The dovetail box portion comes in one standard height with built-in door mount brackets; width and depth and comes with either a D12S 35 quart (33 liters) or D12L 50 quart (47 liters) trash/recycling containers. The Dovetail box remains the same size for two container sizes, only the height of the kit changes according to the container size. White and green lids are optional accessories.



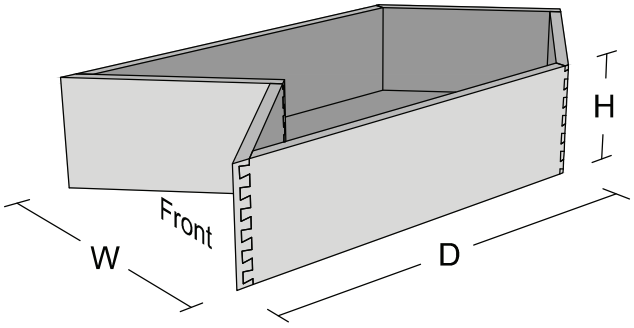

**D120**
This is a corner drawer box with a square back. This corner drawer box has dovetails on all five corners of the box. This box is intended to have a drawer front installed to the face of the dovetail drawer box.



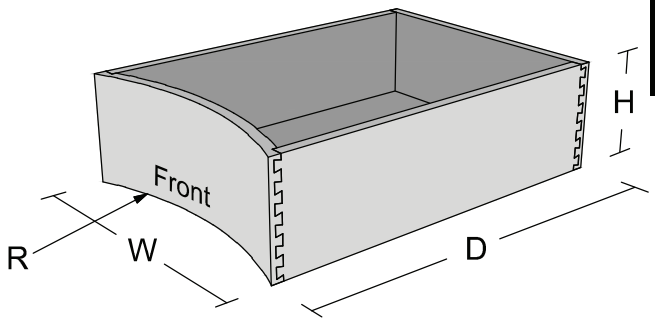

**D123**
This is a corner drawer box with a square back. This corner box has dovetail construction on the back of the box and butt joint on the face and is joined together with a steel wood screw fastener. This construction helps reduce the cost of the corner drawer when compared to the dovetail construction. This box is intended to have a drawer front installed to the face of the dovetail drawer box.



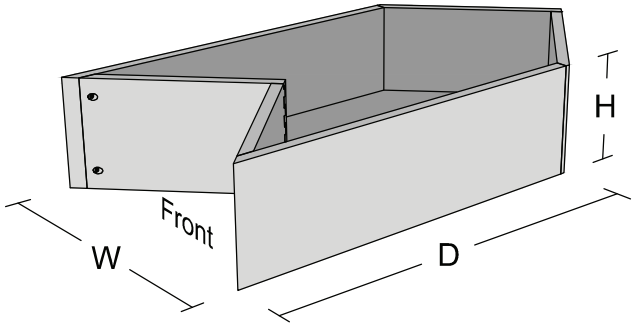
**D125**
This is a dovetail corner drawer box with a "V" back. The D125 has a dovetail joint on all six corners making this box a work of art and setting a high level of quality in box making. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



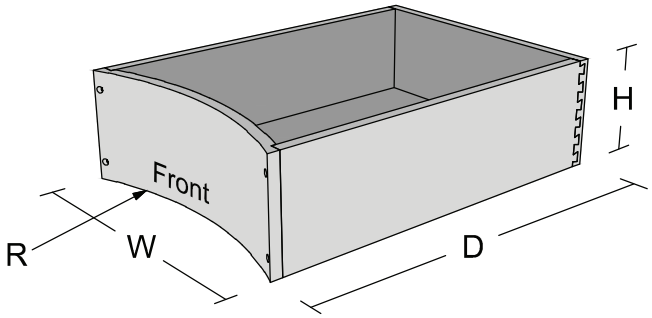

**D130**
This dovetail drawer box has a concave face (radius needs to be specified). This box has the dovetail joints on all four corners, making this radius front drawer a stunning piece of art. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



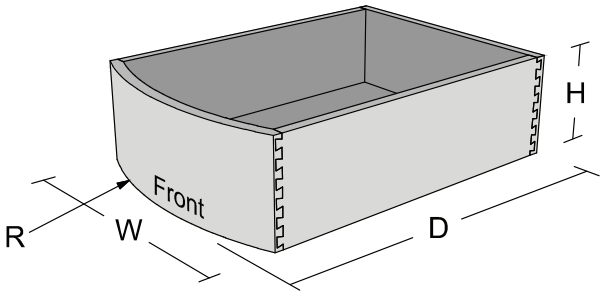

**D126**
This is a corner drawer box with a "V" back. The D126 differs from the D125 in that only the two ninety degree inside joints are dovetailed together, the four outside joints are butt joints and held in place by wood screws. The reason for this assembly method is to keep the costs lower. Keep in mind that the screw holes are covered when the drawer front is attached. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



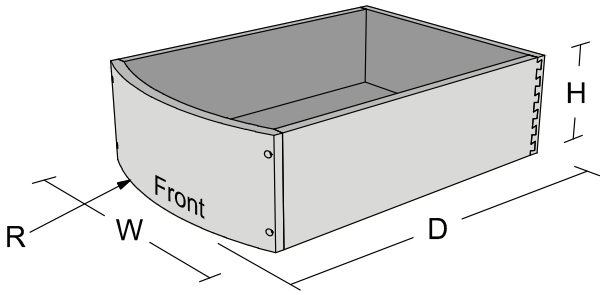

**D132**
This drawer box has a concave face (radius needs to be specified). This box has the dovetail joints on the back of the box and has a butt joint on the front that is screwed together with wood screws. This helps reduce the cost of the box. Keep in mind that the screws get covered when the drawer front is attached. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



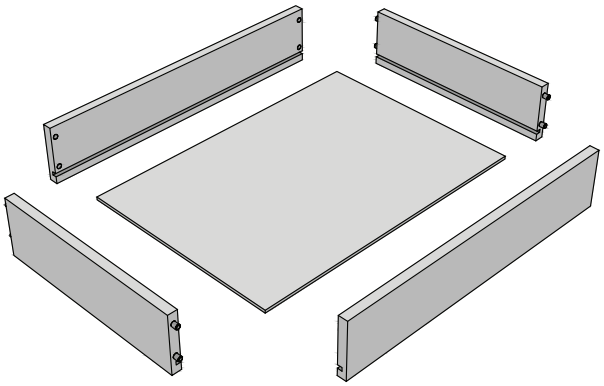
**D131**
This dovetail drawer box has a convex face (radius needs to be specified). This box has the dovetail joints on all four corners, making this radius front drawer a stunning piece of art. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



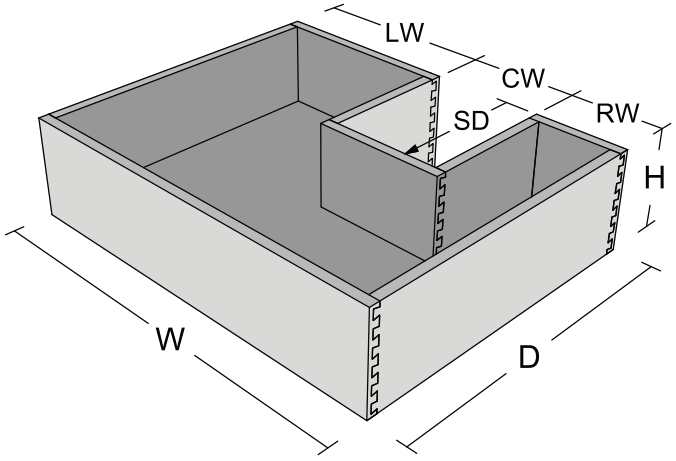

**D133**
This dovetail drawer box has a convex face (radius needs to be specified). This box has the dovetail joints on the back of the box and has a butt joint on the front that is screwed together with wood screws. This helps reduce the cost of the box. Keep in mind that the screws get covered when the drawer front is attached. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



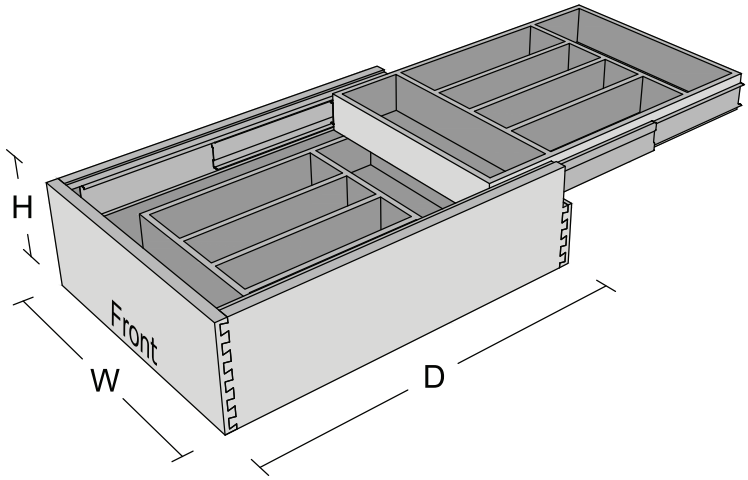

**D300**
Made from 9 ply Baltic Birch, the D300 drawer box line is the perfect combination of economy and quality. By limiting some options, this drawer box becomes very affordable. They come unassembled to save freight costs with pre-glued dowels inserted for quick and easy assembly. However, pre-assembled boxes are available upon request. Standard options include 5/8" 9 ply Baltic Birch sides with edge banding on the top edge, and a ¼" thick plywood bottom that is recessed in a ½". These boxes are designed for side mount slides only. The D300 boxes come with a clear lacquer finish only.



**D140**
This drawer box is intended for an under sink application to accommodate plumbing fixtures. It can be customized to accommodate the space needed for your plumbing. All 8 corners are dovetailed for optimal construction. This box is intended to have a drawer front installed to the face of the dovetail drawer box. If this box is ordered with clear lacquer, it will be sprayed after assembly.

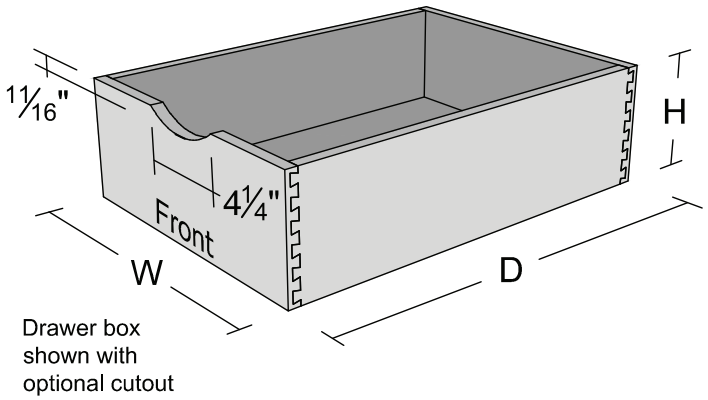


**D141**
This double tiered cutlery drawer is a must for the space conscience home owner. These two dovetailed boxes each feature carefully planned, built in cutlery dividers. The kit also includes full extension hardware on the top tier so it can be pushed completely out the way giving full access to the bottom tier. This box is intended to have a drawer front installed to the face of the dovetail drawer box. Minimum standard height is 5".



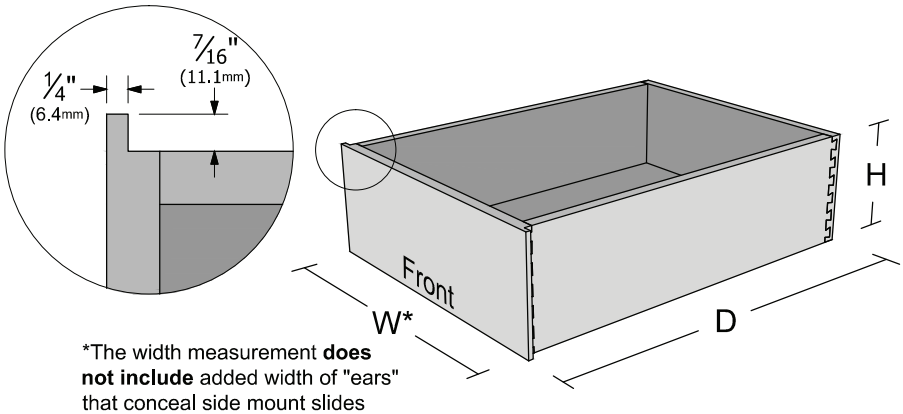

# Pullouts

**D102**
This is a pullout dovetail drawer box that is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does not have side mount hardware covering "ears" on the front face (see D103 for this pullout option). Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



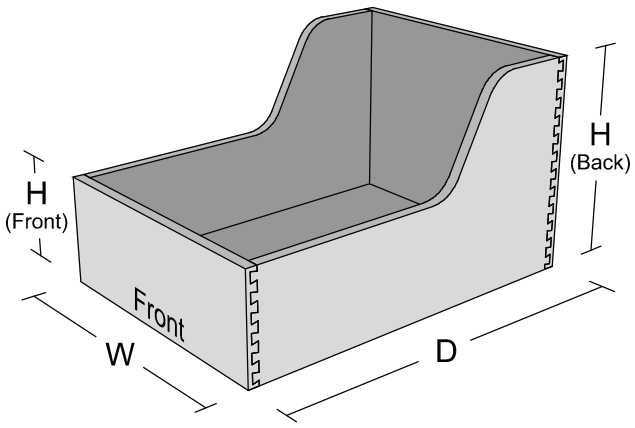

Drawer box shown with optional cutout

**D103**
This is a pullout dovetail drawer box that is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does have side mount hardware covering "ears" on the front face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.

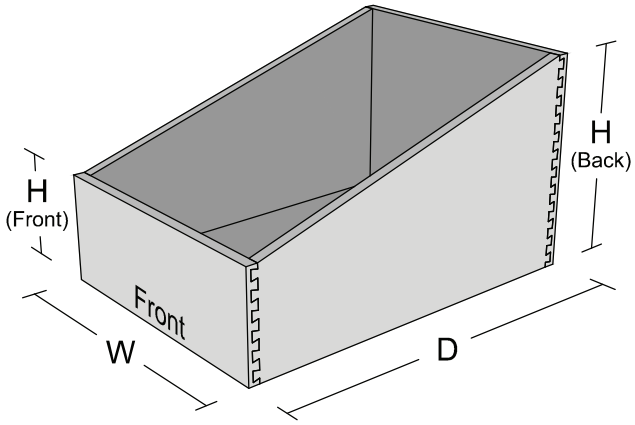



*The width measurement **does not include** added width of "ears" that conceal side mount slides

**D115**
This is a dovetail pullout that comes with a scalloped elevation to the back of the box. This box is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does not have side mount hardware covering "ears" on the front face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.

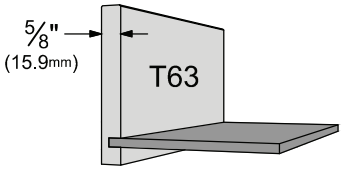



**D117**
This is a dovetail pullout that comes with a tapered elevation to the back of the box. This box is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does not have side mount hardware covering "ears" on the front face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.

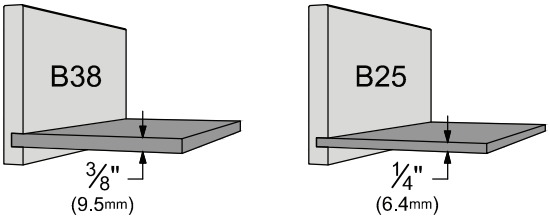



# Drawer Box Options

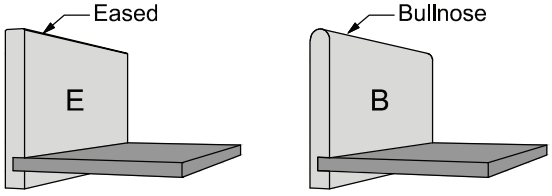
## Drawer side material



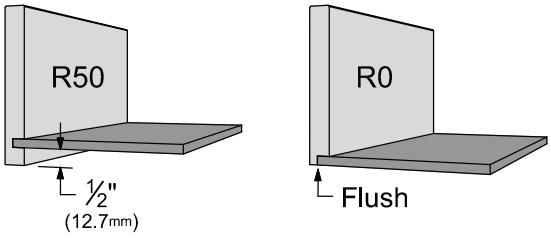

## Bottom panel thickness options

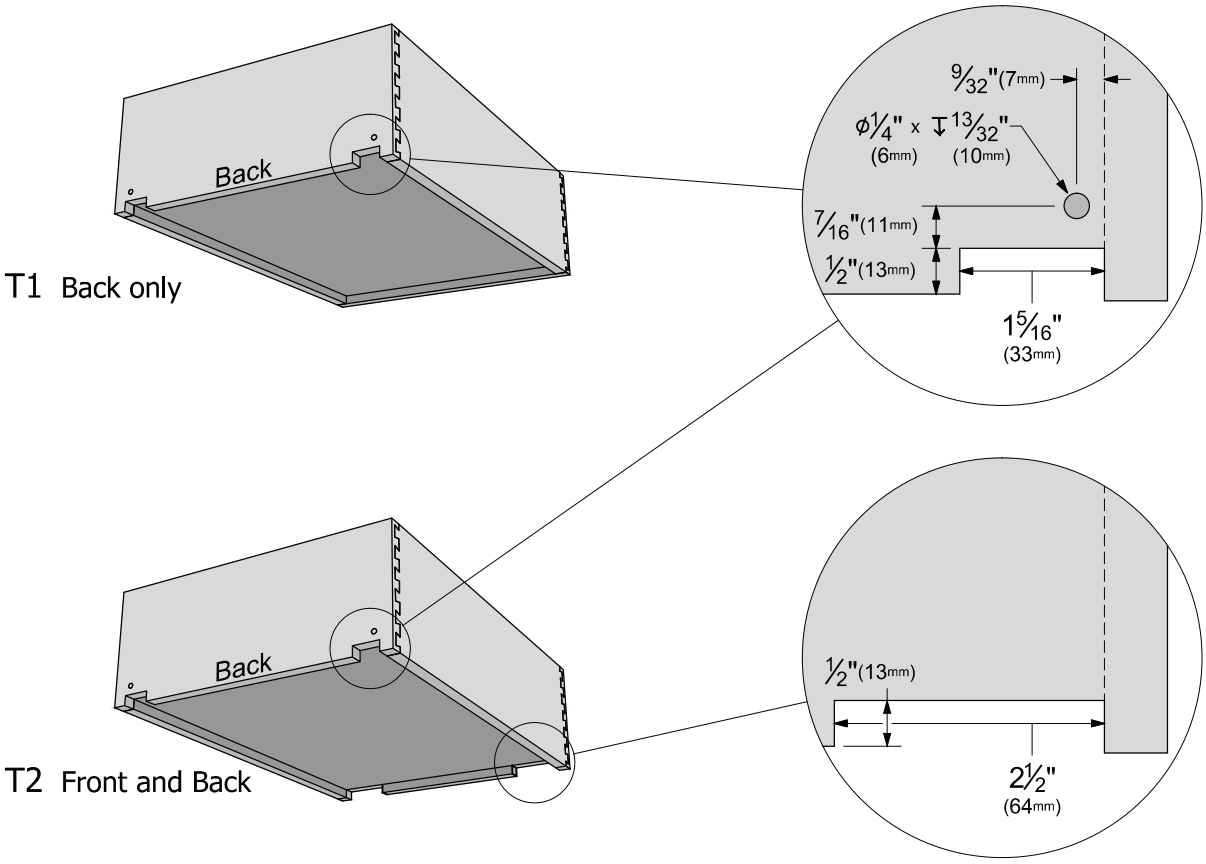



## Drawer side material top edge options




## Bottom panel recess options





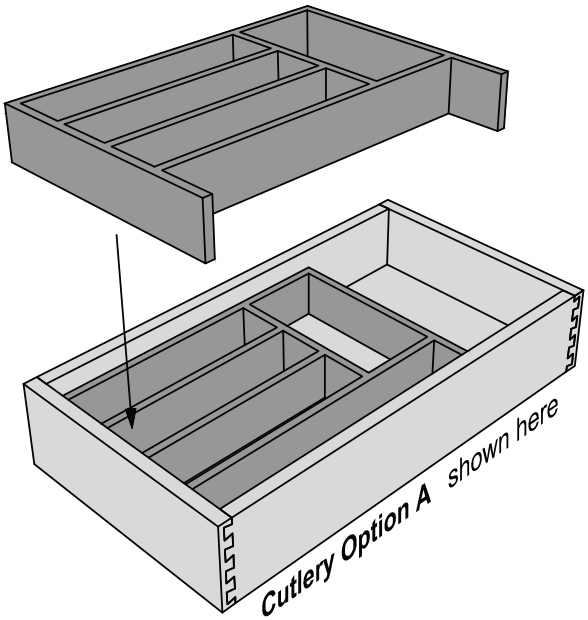

T1 Back only

T2 Front and Back

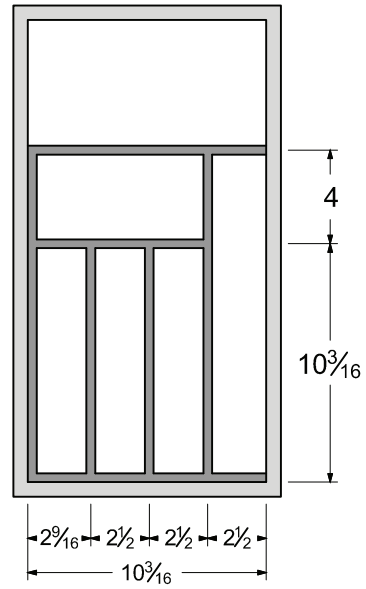
# Cutlery & Utensil Inserts

Our Cutlery / Utensil inserts come in 5 standard configurations, 3 designed for cutlery drawers, and 2 designed for utensil drawers. However, custom configurations are available, just send us a drawing or a sketch!

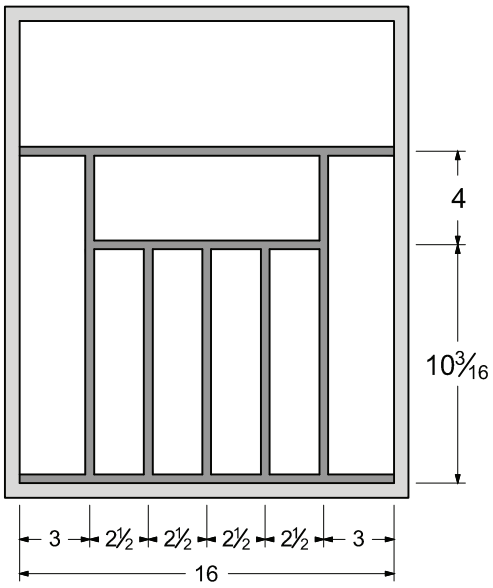
The insert itself is constructed of 3/8" thick by 2 3/16" high solid wood in the species of your choice. These are standard dimensions, but again, custom sizes are available. The Cutlery / Utensil inserts are removable for easy cleaning and flexibility.



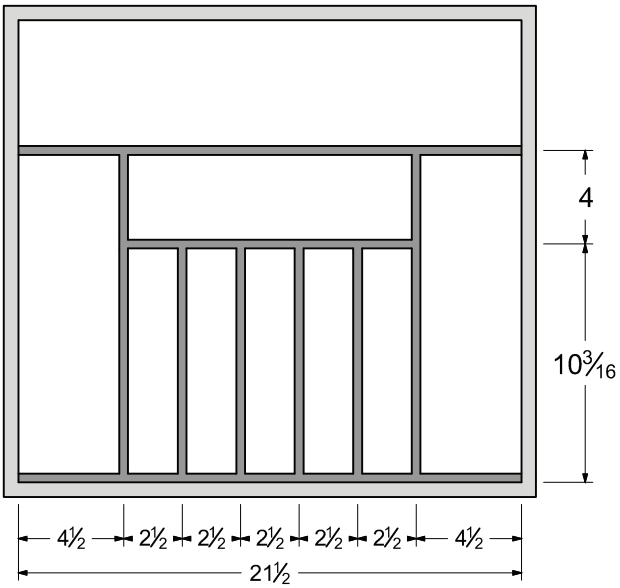

**Cutlery Option A - CA**



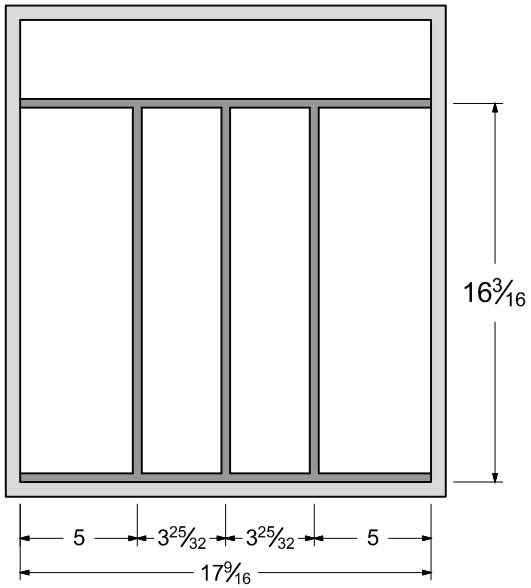
**Cutlery Option B - CB**



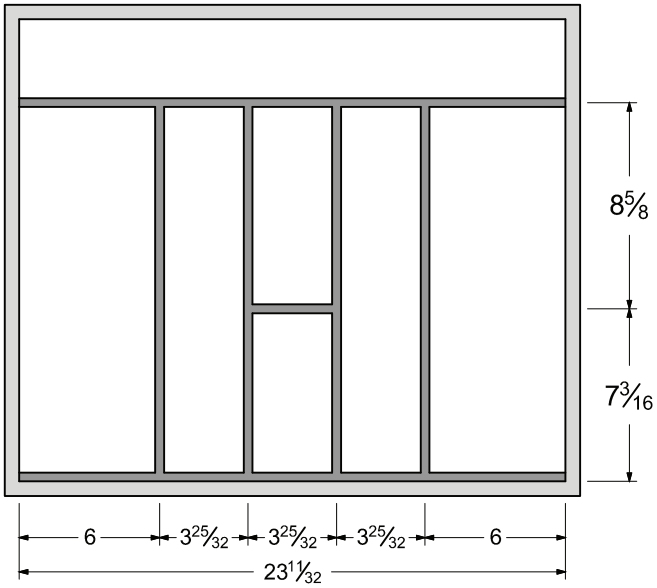

**Cutlery Option C - CC**




**Utensil Option A - UA**

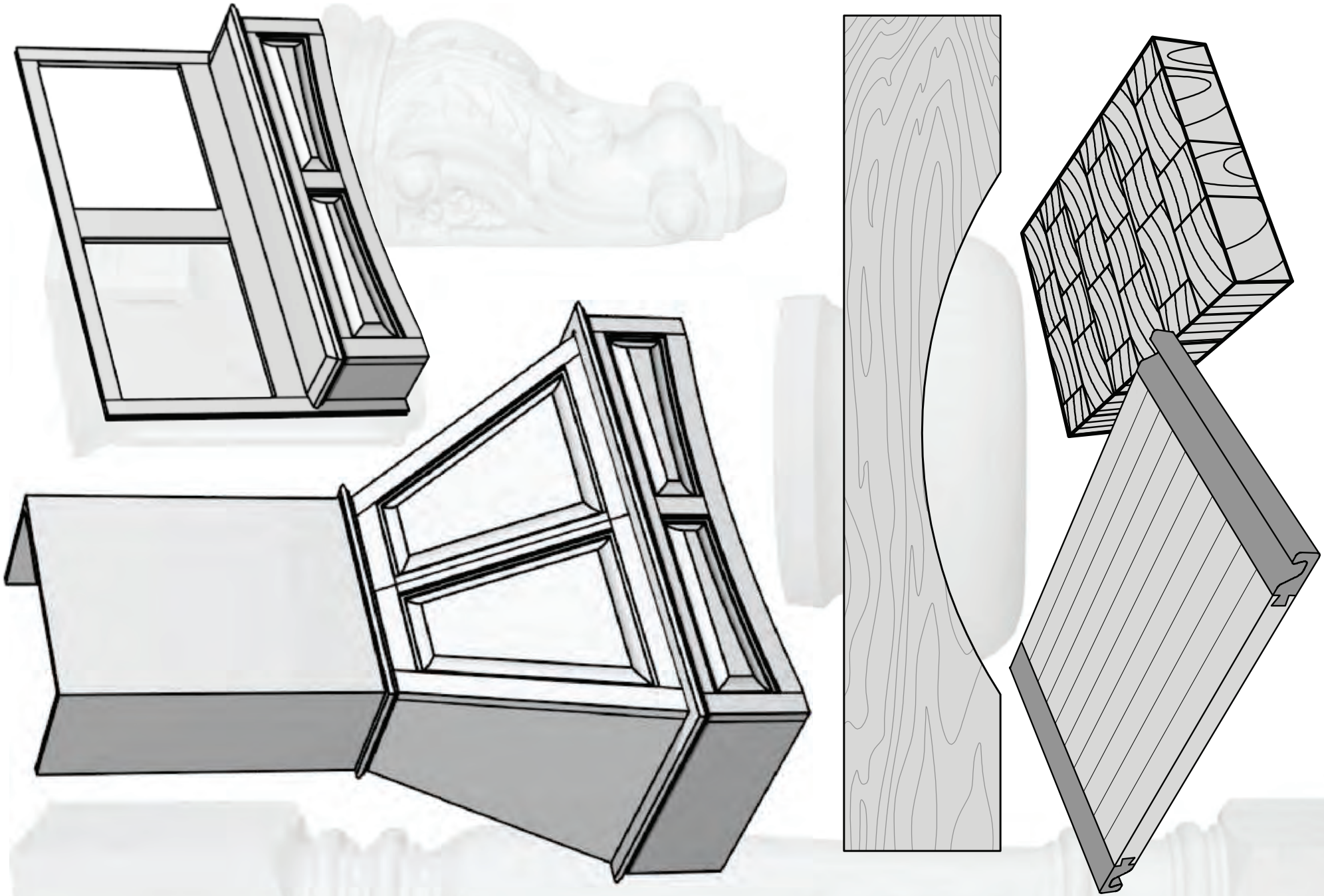



**Utensil Option B - UB**




# NOTES

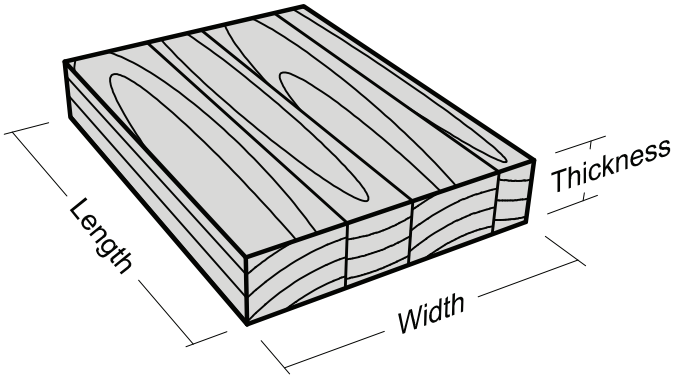
# ACCESSORIES



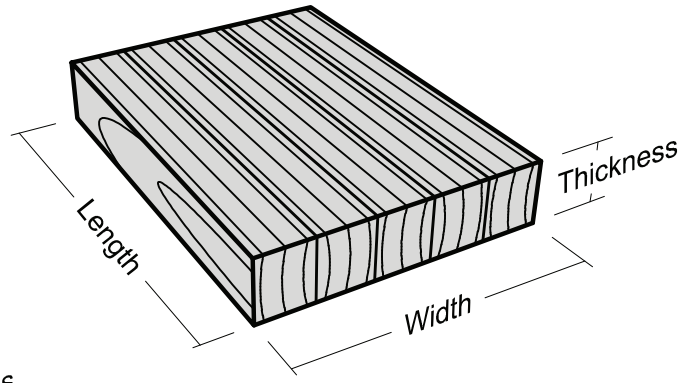
All accessories are available in different species and can be ordered raw or prefinished. Custom sizes are available. Some restrictions may apply. Please contact your Customer Service Specialist for more details. Images in this section are not shown to scale.

# Laminated Slabs

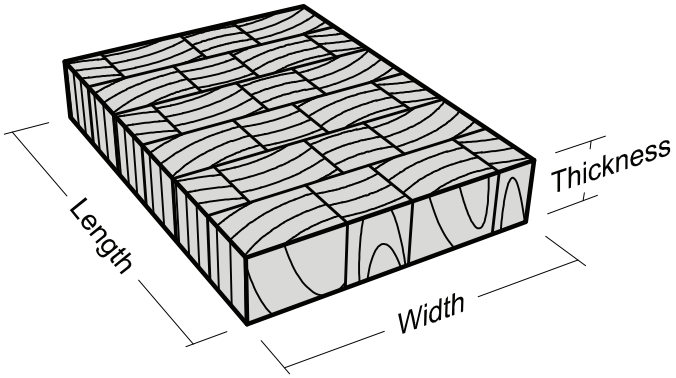
Face Grain Slab (Flat Cut) - **FCS**




Edge Grain Slab (Quarter Sawn) - **QSS**




End Grain Slab - **EGS**

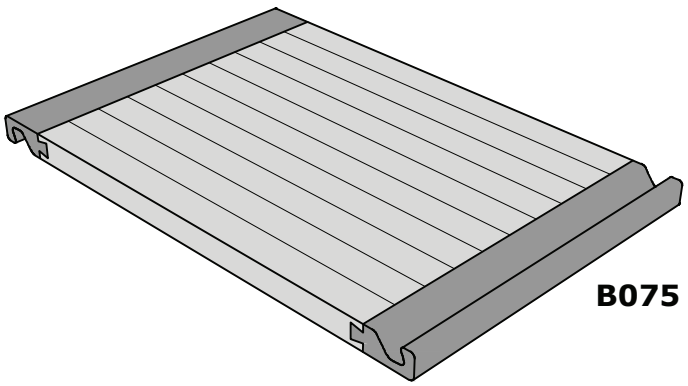



Please note: Grain direction = length of slab.
All laminated slabs are available prefinished.

# Solid Maple Bread Board

3/4" thick maple cutting board with 1-1/2" dovetailed finger pulls on each end. The finger pull is available in any wood species to match your cabinets and can be prefinished. The cutting surface is left unfinished and should be treated with linseed oil.

*Please note: length of pull = width of board.*

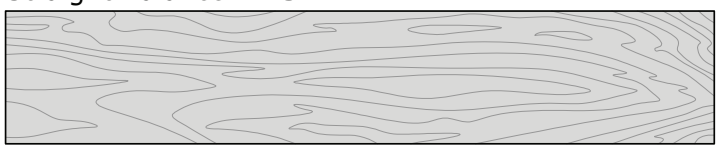


**B075**

# Valances

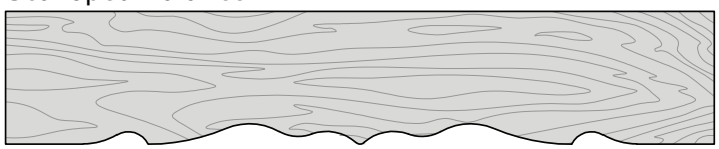
Custom valances are available built to the required size and also prefinished. Call your Customer Service Specialist for quote.

Straight Valance - **VS**



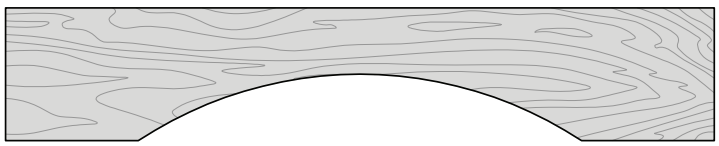
Standard Valance height is 6", custom heights are available, any length available from 16" to 96". Standard thickness is 0.8”.

Scalloped Valance - **VF**



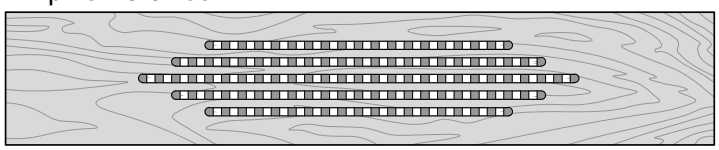
Standard Valance height is 6", custom heights are available, any length available from 16" to 96". Standard thickness is 0.8”.

Windsor Valance - **VW**



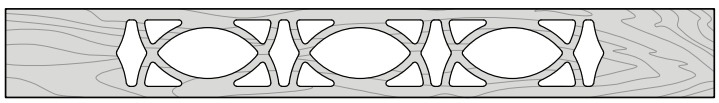
Standard Valance height is 6", custom heights are available, any length available from 16" to 96". Standard thickness is 0.8”.

Empire Valance - **VE**



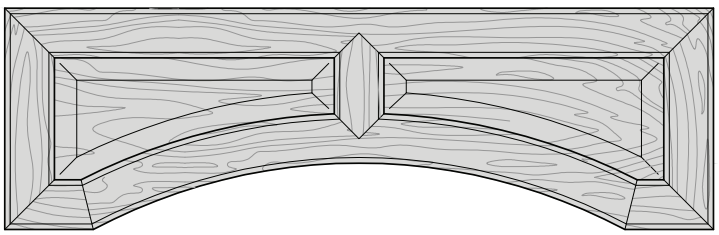
Standard Valance height is 6", custom heights are available, any length available from 20" to 96". Standard thickness is 0.5 ”.

Lacewood Valance - **VL**



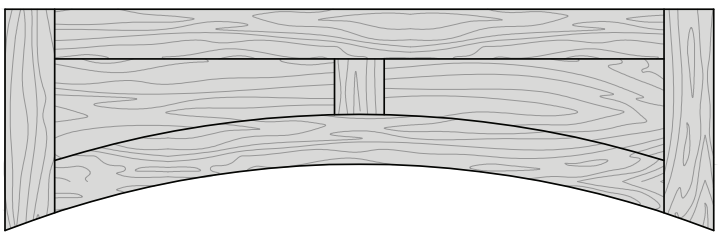
Standard Valance height is 3 13/16", custom heights are available, any length available from 16" to 96". Standard thickness is 0.5 ”.

Roman Valance - **VR**



Can be ordered in a Tenon or Miter construction. Specify wood species and construction options. See pages 25-28 for tenon profile/panel options. See pages 38-56 for miter profile/panel options.

Florentine Valance - **VN**



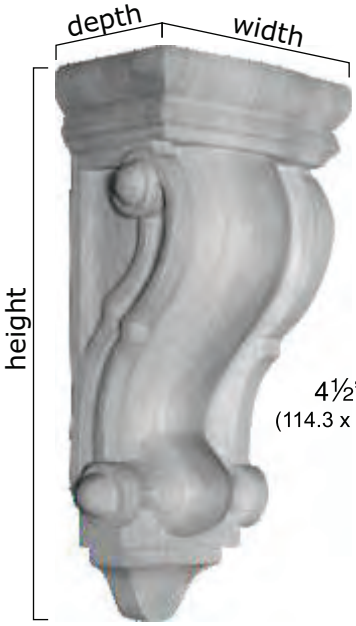
Can be ordered in a Tenon or Miter construction. Specify wood species and construction options. See pages 25-28 for tenon profile/panel options. See pages 38-56 for miter profile/panel options.

# Corbels

Images are not to scale. Measurements are shown as width by height by depth.

8000
3”x6”x2¾”
(76.2 x 152.4 x 69.85mm)

8005
3”x9”x3½”
(76.2 x 228.6 x 88.9mm)




8050
4½”x10½”x3”
(114.3 x 266.7 x 76.2mm)

8010
4½”x10”x5½”
(114.3 x 254 x 139.7mm)

8020
3½”x12¼”x8”
(88.9 x 311.15 x 203.2mm)

8080
5½”x12½”x8”
(139.7 x 317.5 x 203.2mm)

8090
2⅞"x13"x9⅛"
(73 x 330.2 x 231.8mm)

8100
3½"x13½"x8"
(8.9 x 342.9 x 203.2mm)

8008
3"x6"x2¾"
(76.2 x 152.4 x 69.85mm)

8013
4½"x10"x5½"
(114.3 x 254 x 139.7mm)

8023
3½"x12¼"x8"
(88.9 x 311.15 x 203.2mm)

8083
5½"x12½"x8"
(139.7 x 317.5 x 203.2mm)

8700
3"x14"x6½"
(76.2 x 355.6 x 165.1mm)

8002
3”x6”x2¾”
(76.2 x 152.4 x 69.85mm)

8030
4½”x10”x5½”
(114.3 x 254 x 139.7mm)

8015
3”x9”x3½”
(76.2 x 228.6 x 88.9mm)

8055
4½”x10½”x3”
(76.2 x 152.4 x 69.85mm)

8025
3½”x12¼”x8”
(88.9 x 311.15 x 203.2mm)

8085
5½”x12½”x8”
(139.7 x 317.5 x 203.2mm)

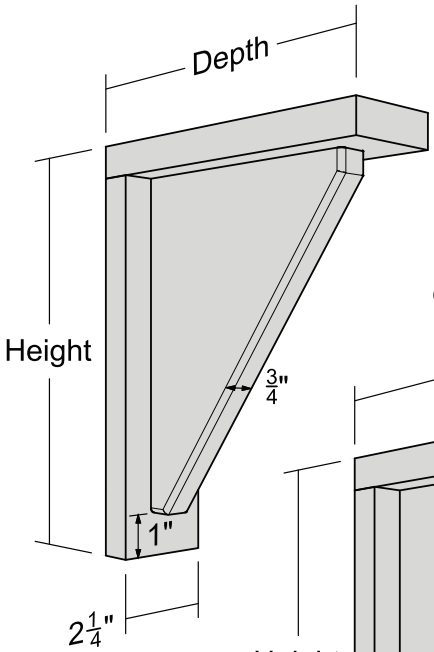
8728
3”x12”x6½”
(76.2 x 304.8 x 165.1mm)

8721
1¾"x12"x9"
(44.45 x 304.8 x 228.6mm)

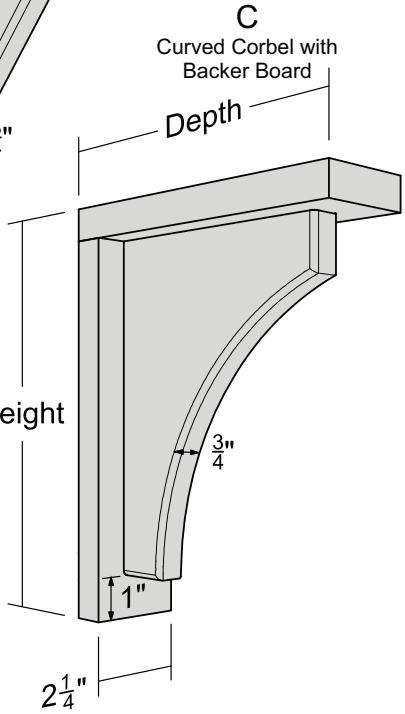
8722
1¾"x6"x6"
(44.45 x 152.4 x 152.4mm)

8925-ACI
*Antique Cast Iron
1½"x12¼"x8¼"
(38.1 x 311.15 x 209.55mm)

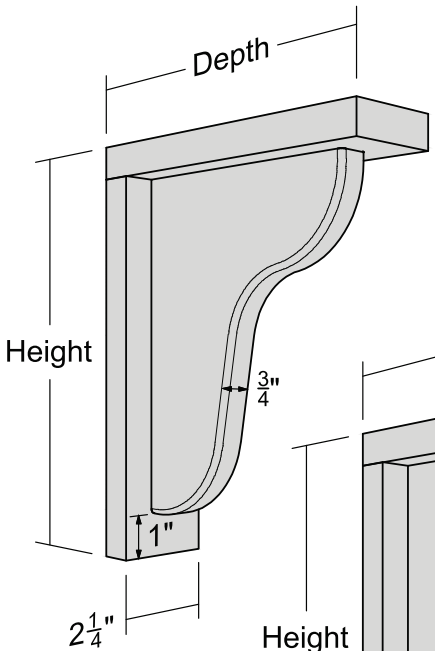
8900-AL
*Brushed Aluminum
2½"x12¼"x8"
(63.5 x 311.15 x 203.2mm)



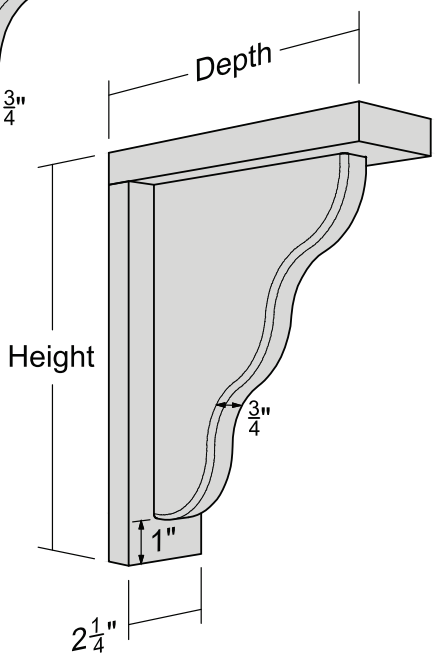

A
Angled Corbel with
Backer Board




C
Curved Corbel with
Backer Board



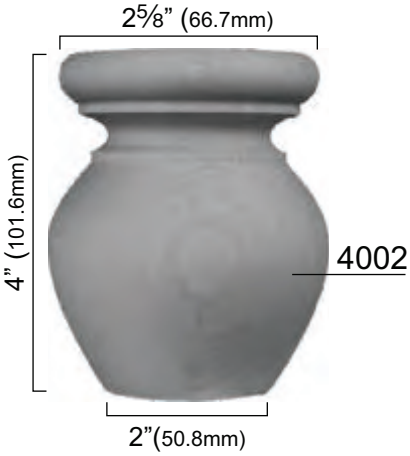

2B
2 Bump Corbel with
Backer Board

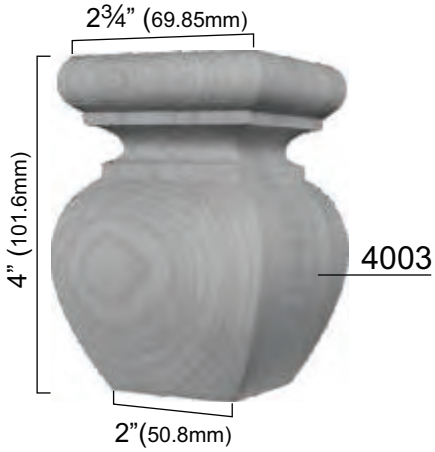


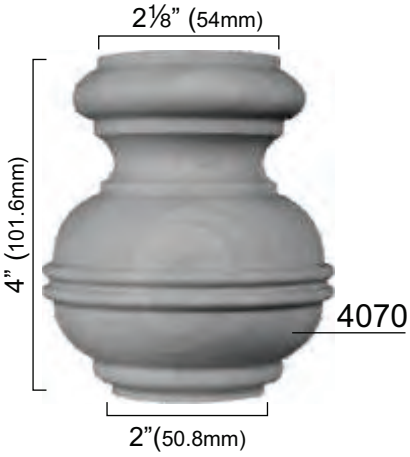

3B
3 Bump Corbel with
Backer Board

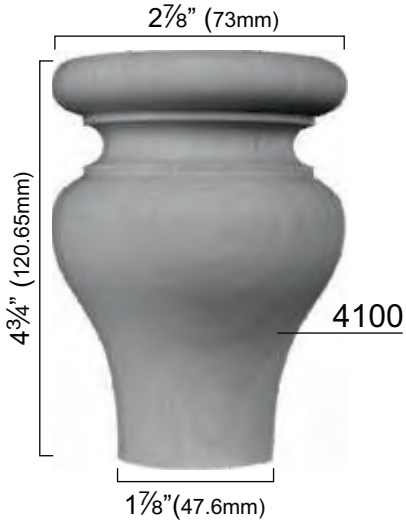
*Please see website for color options available.

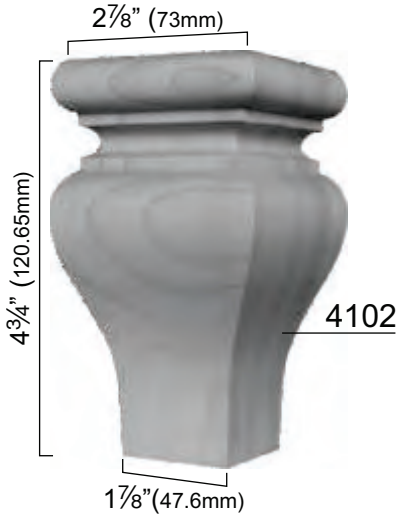
# Bun Feet

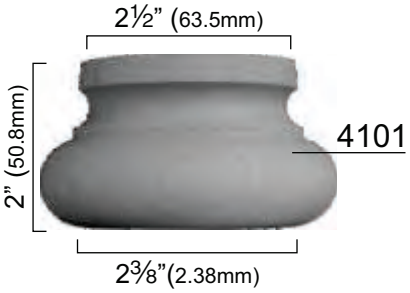


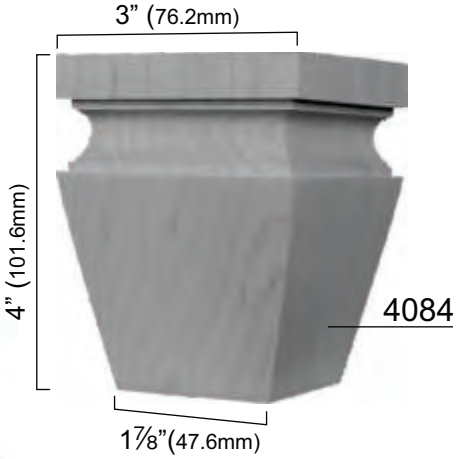



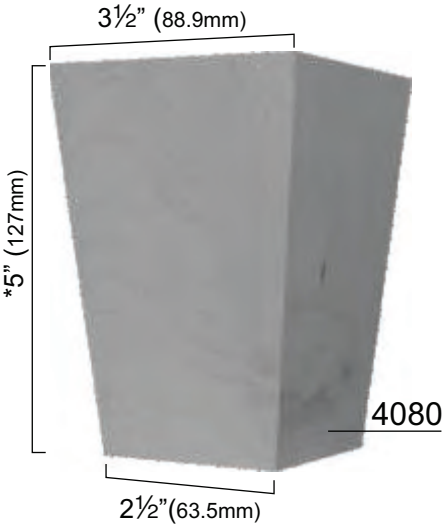


4081
*4.5" (101.6mm)

4082
*4" (114.3mm)

# Cabinet Posts

1440

1450

1451

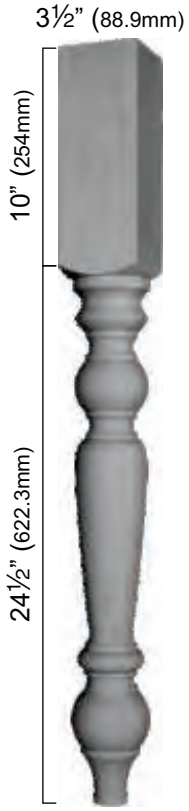
1452

1752

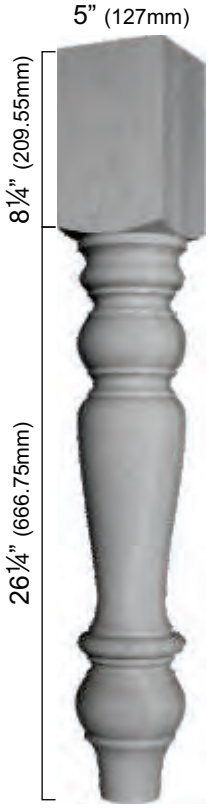
2425

2452

1472




1408




1409

1435

1483

1446

1456

2480

1454

1445

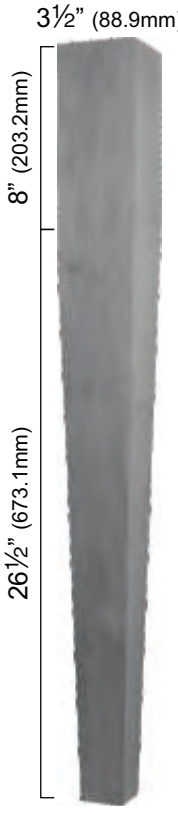
1448

1496

1455

1411

1432




1480

CP005-02

CP006-02

CP001-02

CP002-02

CP003-02

CP004-02

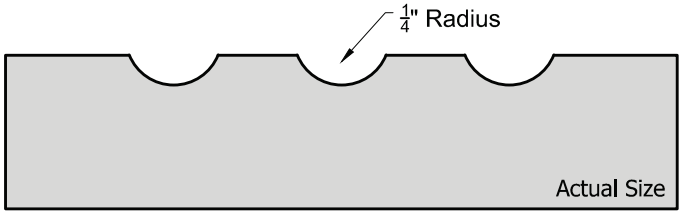
CP002-02 F

CP003-03 F

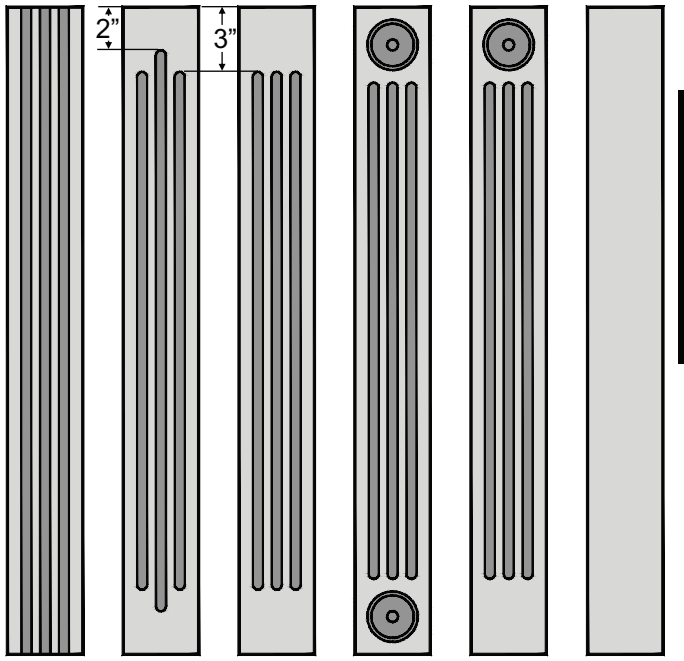
CP004-02 F

# Fillers

Fillers are available in any custom fluted configuration, please include a sketch or drawing when ordering.

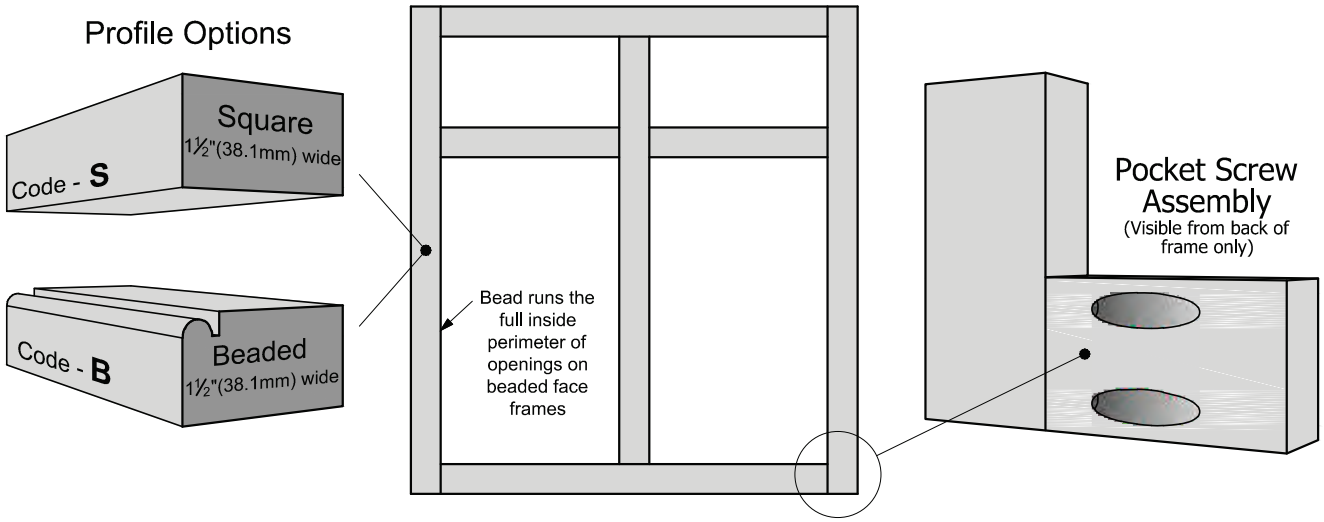



| Filler Style | Quantity of Flutes | | | | |
|---|---|---|---|---|---|
| | 1 Flute | 2 Flutes | 3 Flutes | 4 Flutes | 5 Flutes |
| A | 1 1/4" min | 2 1/4" min | 3" min | 4" min | 5" min |
| B | NA | NA | 3" min | NA | 5" min |
| C | 1 1/4" min | 2 1/4" min | 3" min | 4" min | 5" min |
| D | NA | 2 5/8" min | 3" min | 4" min | 5" min |
| E | NA | 2 5/8" min | 3" min | 4" min | 5" min |




# Face Frames

All face frames are built custom according to your specification. The frames are constructed using a pocket screw joint and can have either a square or beaded inside profile. The frame width, number of openings and size of openings can be customized to suit your needs. Please fill out and submit the Face Frame Order Form in the back of the catalog or on our website for a free quote. Contact your Customer Service Specialist with any questions.



# Sheet Goods

Elias Woodwork can provide various sheet goods to accommodate your project needs. Some of these sheet goods are used in the manufacturing process which allows us to make them available to our customers as "cut to size" pieces, however some sheet goods are kept in stock to complement our product lines and are sold as "whole sheets" only. Please read each of the sheet goods descriptions and charts carefully for information on which sheet goods are stocked or special ordered and whether they are "cut to size" or "whole sheets". Each of the sheet goods products can be ordered with stains and clear coatings to match doors, molding and accessories.

**Wood Veneer 4' x 8' with 10 mil backer** are not sold as cut-to-size and are available in 4' x 10' sheets by special order only. Delivery time is based on availability.

**Wood Veener 2' x 8' with Pressure Sensitive Adhesive backer (PSA by 3M)** are not available as cut-to-size. Delivery time is based on availability.

**Veneer on Veneer (Two Ply)** is available in 4' x 8' sheets only. Delivery time is based on availability.

The following chart shows available species. The sheet goods **regularly stocked** are marked with an "**X**". All stock items are subject to change. Please contact your Customer Service Specialist to confirm availability and delivery time.

| SPECIES | 4'x8' w/10 mil backer | 2'X8' PSA | Veneer on Veneer |
|---|---|---|---|
| Alder, Clear, Flat Cut | X | X | X |
| Bamboo, Carmel, Narrow Grain | X | X | |
| Bamboo, Natural, Narrow Grain | | | |
| Beech, Flat Cut | X | X | |
| Anigre, Quarter Cut, Figured | | | |
| Ash, Flat Cut | | | |
| Birch, Red , Flat Cut | | | |
| Birch, White, Flat Cut | | | |
| Cherry, Flat Cut | X | X | X |
| Cherry, Quarter Cut | | | |
| Hickory, Flat Cut | X | X | |
| Mahogany, African, Flat Cut | | | |
| Mahogany, African, Ribbon Cut | | | |
| Maple, Flat Cut | X | X | X |
| Maple, Quarter Cut | | | |
| Maple, Birdseye Heavy | | | |
| Maple, Birdseye Medium | | | |
| HDF (Paintable Product) | Not Available | X | Not Available |
| Oak, Red, Flat Cut | X | X | X |
| Oak, Red, Rift Cut | | | |
| Oak, Red, Quarter Cut, Heavy Flake (Ray Flake) | | | |
| Oak, White, Flat Cut | | | |
| Oak, White, Rift Cut | | | |
| Oak, White, Quarter Cut, Heavy Flake (Ray Flake) | | | |
| Pine, Knotty, Eastern White, Flat Cut | | | |
| Pine, Clear, Eastern White | | | |
| Rosewood, South American, Flat Cut | | | |
| Teak, Flat Cut | | | |
| Walnut, Flat Cut | X | X | X |
| Walnut, Quarter Cut | | | |
| Poplar, Yellow, Flat Cut | | | |

**Veneer on 1/8" core, 4' x 8', Good One Side (G1S)** can be ordered as 4' x 8' sheets or cut-to-size. Veneer is bonded to a 1/8"core. Please note when ordering cut-to-size that the grain direction will be dictated by the height.

**Veneer on 5.2mm core, 4' x 8', Good Two Sides (G2S)** can be ordered as 4' x 8' sheets or cut-to-size. Veneers are bonded to a 5.2mm core. Please note that when ordering cut-to-size that the grain direction is dictated by the height.

**Veneer on 3/8" core, 4' x 8', Good Two Sides (G2S)** can be ordered as 4' x 8' sheets or cut-to-size. Veneers are bonded to a 3/8" core. Please note that when ordering cut-to-size that the grain direction is dictated by the height.

**Veneer on 5/8" core, 4' x 8', Good Two Sides (G2S)** can be ordered in 4' x 8' sheets or cut-to-size. Veneer is bonded to a 5/8" core. Orders requiring edgebanding must indicate which edges are to be edgebanded. Please note that when ordering cut-to-size that the grain direction will be dictated by the height.

**Veneer on 3/4" core, 4' x 8', Good Two Sides (G2S)** can be ordered in 4' x 8' sheets or cut-to-size. Veneer is bonded to a 3/4" core. Orders requiring edgebanding must indicate which edges are to be edgebanded. Please note that when ordering cut-to-size that the grain direction will run in the direction of the height.

The following chart shows available species. The sheet goods **regularly stocked** are marked with an "**X**". All stock items are subject to change. Please contact your Customer Service Specialist to confirm availability and delivery time.

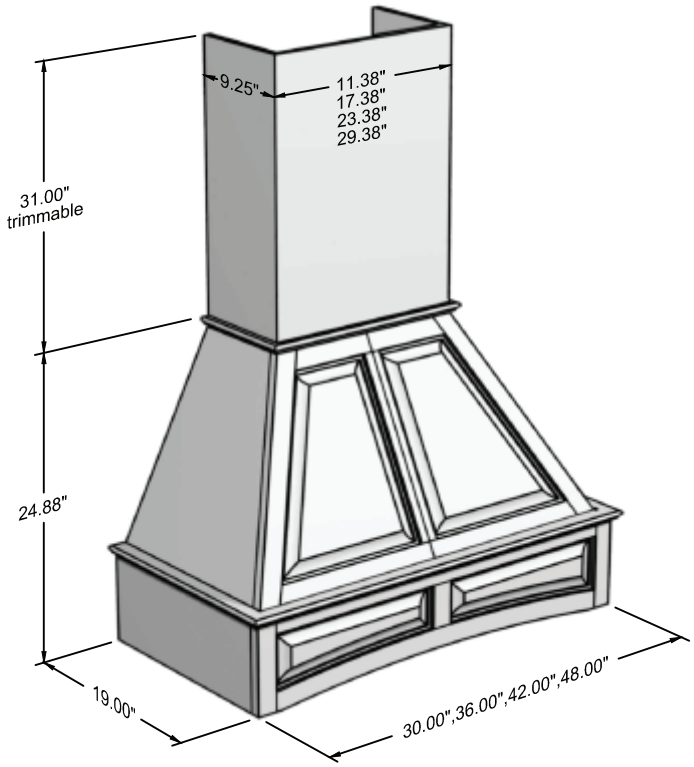
| SPECIES | 1/8" Core | 5.2 mm Core | 3/8" Core | 5/8" Core | 3/4" Core |
|---|---|---|---|---|---|
| Alder, Clear, Flat Cut | X | X | X | X | X |
| Alder, Knotty, Flat Cut | X | X | X | X | |
| Ash, Black, Flat Cut | | | | | |
| Ash, White, Flat Cut | | X | | | |
| Bamboo, Carmel, Narrow Grain | | X | | X | |
| Beech, Flat Cut | X | X | | | |
| Cedar, Clear, Flat Cut | | | | | |
| Cedar, Knotty, Flat Cut | | | | | |
| Cherry, Flat Cut | X | X | X | X | X |
| Fir, Clear, Flat Cut | | | | | |
| Fir, Clear, Quarter Cut | | X | | | |
| Hickory, Premium, Flat Cut | X | X | | X | |
| Hickory, Rustic, Flat Cut | | | | | |
| Lyptus, Flat Cut | | | | | |
| Mahogany, African, Flat Cut | | | | | |
| HDF | X | X | X | X | X |
| Pine, Eastern White, Flat Cut | X | X | | | |
| Red Birch, Flat Cut | | | | | |
| Red Oak, Rift Cut | | X | X | | |
| Red Oak, Flat Cut | X | X | X | X | X |
| Red Oak, Quarter Cut | | | | | |
| Walnut, Flat Cut | X | X | | | X |
| White Birch, Flat Cut | | X | | | |
| White Oak, Flat Cut | | X | | | |
| White Oak, Rift Cut | | X | | | |
| White Oak, Quarter Cut | | X | | | |
| White Maple, Flat Cut | X | X | X | X | X |
| Yellow Birch, Flat Cut | | | | | |
| Yellow Poplar, Flat Cut | | | | | |

# Wood Range Hoods

All range hoods are assembled and include the silver metal liner, they also include mounting hardware, as well as every nut and bolt you require for a complete installation. The silver metallic liner has a cut-out that will house any of the listed Broan ventilators. These Broan ventilators are sold separately and are listed in this section as well. You may choose from a 250 CFM, 390 CFM or a 500 CFM ventilator. We also can supply a 1,100 CFM or a 1,500 CFM unit if required, please inquire on these units. Each of the ventilators can be used in any of the range hoods listed in this section. The Deluxe Arched Signature Hood, Euro Wood Hood and Signature Hood wall mount do not have the chimney included with the kit; please see below for a chimney if required. The Artisan Series has a 12" straight section on the top that you may need to trim down to fit into your project. The Mantel style hood allows you add doors or accent panels of your choice to create a mantel style design. The Mantel kits include side gables, silver metal liner, mounting hardware and a wall mounting board.

**Deluxe Arched Signature Range Hoods**

- Prefabricated and designed for easy installation
- Features a patent pending French Cleat hanging method in which the beveled edge of the range hood slides behind reverse beveled edge of mounting board.
- Silver metallic powder coated liner included.
- The chimneys are sold separately.
- Broan ventilation power module sold separately.




**Deluxe Arched Signature Range Hood**

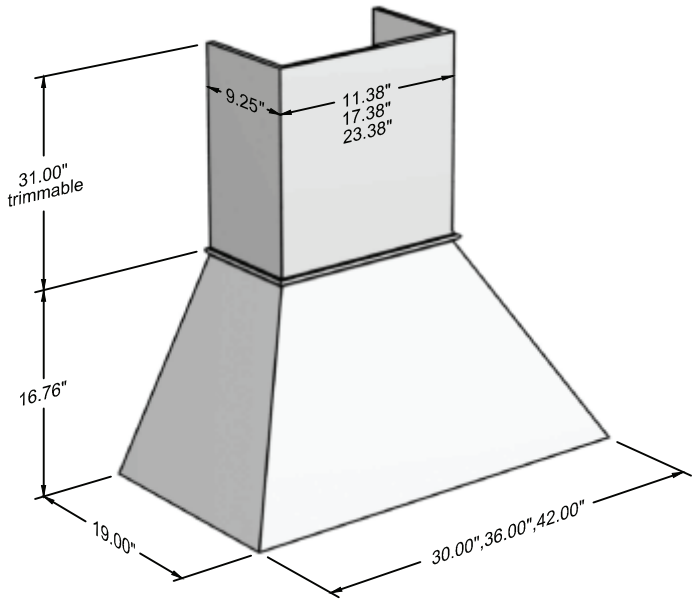
| Hood Product Code | Wood Species | Width | Availability | Chimney Code |
|---|---|---|---|---|
| DASO30 | Red Oak, Flat Cut | 30" | 1-2 weeks | CHO30 |
| DASM30 | White Maple, Flat Cut | 30" | 1-2 weeks | CHM30 |
| DASC30 | Cherry, Flat Cut | 30" | 1-2 weeks | CHC30 |
| DASH30 | Hickory, Flat Cut | 30" | 3-4 weeks | CHH30 |
| DASA30 | Clear Alder, Flat Cut | 30" | 3-4 weeks | CHA30 |
| DASO36 | Red Oak, Flat Cut | 36" | 1-2 weeks | CHO36 |
| DASM36 | White Maple, Flat Cut | 36" | 1-2 weeks | CHM36 |
| DASC36 | Cherry, Flat Cut | 36" | 1-2 weeks | CHC36 |
| DASH36 | Hickory, Flat Cut | 36" | 3-4 weeks | CHH36 |
| DASA36 | Clear Alder, Flat Cut | 36" | 3-4 weeks | CHA36 |
| DASO42 | Red Oak, Flat Cut | 42" | 3-4 weeks | CHO42 |
| DASM42 | White Maple, Flat Cut | 42" | 3-4 weeks | CHM42 |
| DASC42 | Cherry, Flat Cut | 42" | 3-4 weeks | CHC42 |

Deluxe Arched Signature Range Hood Cont.

| Hood Product Code | Wood Species | Width | Availability | Chimney Code |
|---|---|---|---|---|
| DASH42 | Hickory, Flat Cut | 42″ | 3-4 weeks | CHH42 |
| DASA42 | Clear Alder, Flat Cut | 42″ | 3-4 weeks | CHA42 |
| DASO48 | Red Oak, Flat Cut | 48″ | 3-4 weeks | CHO48 |
| DASM48 | White Maple, Flat Cut | 48″ | 3-4 weeks | CHM48 |

**Euro Wood Range Hood**

- Prefabricated and designed for easy installation
- Features a patent pending French Cleat hanging method in which the beveled edge of the range hood slides behind reverse beveled edge of mounting board.
- Silver metallic powder coated liner included.
- The chimneys are sold separately.
- Broan ventilation power module sold separately.

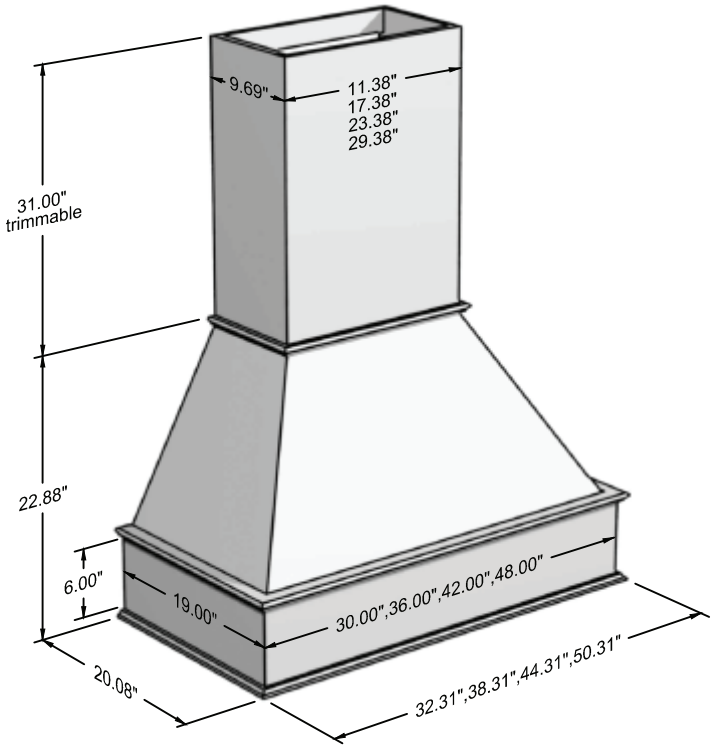



**Euro Wood Range Hood**

| Hood Product Code | Wood Species | Width | Availability | Chimney Code |
|---|---|---|---|---|
| EWRO30 | Red Oak, Flat Cut | 30″ | 1-2 weeks | CHO30 |
| EWRM30 | White Maple, Flat Cut | 30″ | 1-2 weeks | CHM30 |
| EWRC30 | Cherry, Flat Cut | 30″ | 1-2 weeks | CHC30 |
| EWRH30 | Hickory, Flat Cut | 30″ | 3-4 weeks | CHH30 |
| EWRA30 | Clear Alder, Flat Cut | 30″ | 3-4 weeks | CHA30 |
| EWRO36 | Red Oak, Flat Cut | 36″ | 1-2 weeks | CHO36 |
| EWRM36 | White Maple, Flat Cut | 36″ | 1-2 weeks | CHM36 |
| EWRC36 | Cherry, Flat Cut | 36″ | 1-2 weeks | CHC36 |
| EWRH36 | Hickory, Flat Cut | 36″ | 3-4 weeks | CHH36 |
| EWRA36 | Clear Alder, Flat Cut | 36″ | 3-4 weeks | CHA36 |
| EWRO42 | Red Oak, Flat Cut | 42″ | 3-4 weeks | CHO42 |
| EWRM42 | White Maple, Flat Cut | 42″ | 3-4 weeks | CHM42 |
| EWRC42 | Cherry, Flat Cut | 42″ | 3-4 weeks | CHC42 |
| EWRH42 | Hickory, Flat Cut | 42″ | 3-4 weeks | CHH42 |
| EWRA42 | Clear Alder, Flat Cut | 42″ | 3-4 weeks | CHA42 |

**Signature Series, Straight Front, Wall Mount Range Hood**

- Prefabricated and designed for easy installation
- Features a patent pending French Cleat hanging method in which the beveled edge of the range hood slides behind reverse beveled edge of mounting board.
- Silver metallic powder coated liner included.
- The chimneys are sold separately.
- Broan ventilation power module sold separately.

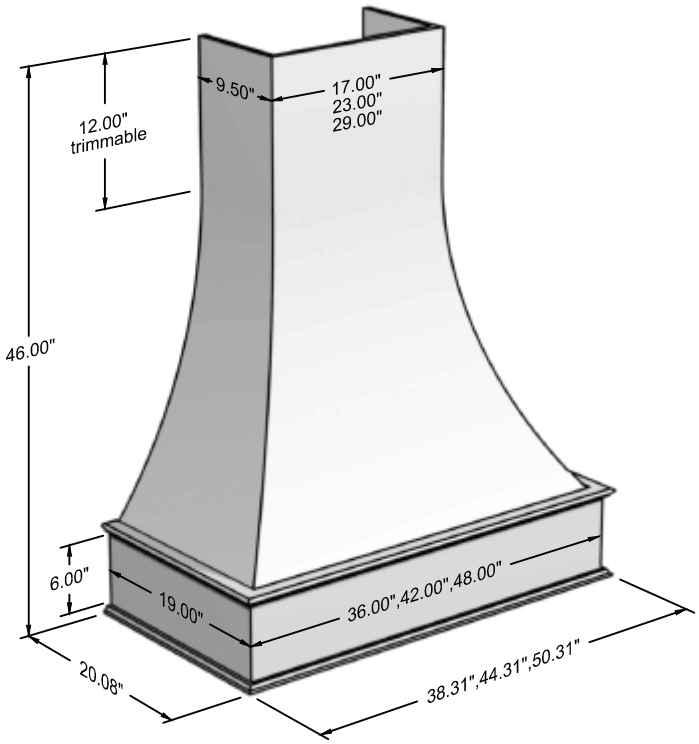



**Signature Series, Straight Front, Wall Mount Wood Range Hood**

| Hood Product Code | Wood Species | Width | Availability | Chimney Code |
|---|---|---|---|---|
| SSFO30 | Red Oak, Flat Cut | 30″ | 1-2 weeks | CHO30 |
| SSFM30 | White Maple, Flat Cut | 30″ | 1-2 weeks | CHM30 |
| SSFC30 | Cherry, Flat Cut | 30″ | 1-2 weeks | CHC30 |
| SSFH30 | Hickory, Flat Cut | 30″ | 3-4 weeks | CHH30 |
| SSFA30 | Clear Alder, Flat Cut | 30″ | 3-4 weeks | CHA30 |
| SSFO36 | Red Oak, Flat Cut | 36″ | 1-2 weeks | CHO36 |
| SSFM36 | White Maple, Flat Cut | 36″ | 1-2 weeks | CHM36 |
| SSFC36 | Cherry, Flat Cut | 36″ | 1-2 weeks | CHC36 |
| SSFH36 | Hickory, Flat Cut | 36″ | 3-4 weeks | CHH36 |
| SSFA36 | Clear Alder, Flat Cut | 36″ | 3-4 weeks | CHA36 |
| SSFO42 | Red Oak, Flat Cut | 42″ | 3-4 weeks | CHO42 |
| SSFM42 | White Maple, Flat Cut | 42″ | 3-4 weeks | CHM42 |
| SSFC42 | Cherry, Flat Cut | 42″ | 3-4 weeks | CHC42 |
| SSFH42 | Hickory, Flat Cut | 42″ | 3-4 weeks | CHH42 |
| SSFA42 | Clear Alder, Flat Cut | 42″ | 3-4 weeks | CHA42 |
| SSFO48 | Red Oak, Flat Cut | 48″ | 3-4 weeks | CHO48 |
| SSFM48 | White Maple, Flat Cut | 48″ | 3-4 weeks | CHM48 |
| SSFC48 | Cherry, Flat Cut | 48″ | 3-4 weeks | CHC48 |
| SSFH48 | Hickory, Flat Cut | 48″ | 3-4 weeks | CHH48 |
| SSFA48 | Clear Alder, Flat Cut | 48″ | 3-4 weeks | CHA48 |

**Artisan Series Wood Range Hood**

- Prefabricated and designed for easy installation
- Features a patent pending French Cleat hanging method in which the beveled edge of the range hood slides behind reverse beveled edge of mounting board.
- Silver metallic powder coated liner included.
- Broan ventilation power module sold separately.

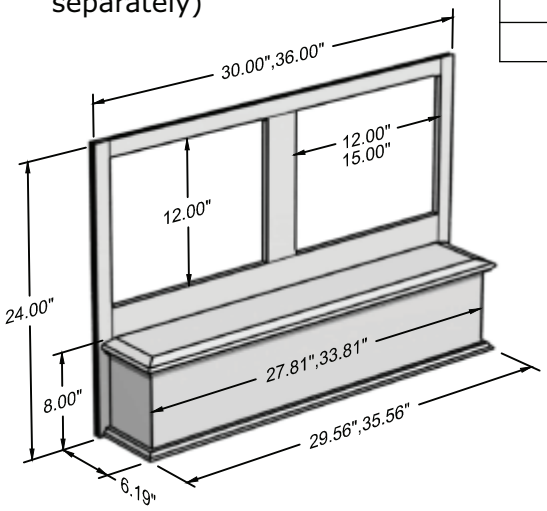



**Artisan Wood Range Hood**

| Hood Product Code | Wood Species | Width | Availability |
|---|---|---|---|
| ASWO36 | Red Oak, Flat Cut | 36” | 3-4 weeks |
| ASWM36 | White Maple, Flat Cut | 36” | 3-4 weeks |
| ASWC36 | Cherry, Flat Cut | 36” | 3-4 weeks |
| ASWA36 | Clear Alder, Flat Cut | 36” | 3-4 weeks |
| ASWO42 | Red Oak, Flat Cut | 42” | 3-4 weeks |
| ASWM42 | White Maple, Flat Cut | 42” | 3-4 weeks |
| ASWC42 | Cherry, Flat Cut | 42” | 3-4 weeks |
| ASWA42 | Clear Alder, Flat Cut | 42” | 3-4 weeks |
| ASWO48 | Red Oak, Flat Cut | 48” | 3-4 weeks |
| ASWM48 | White Maple, Flat Cut | 48” | 3-4 weeks |
| ASWC48 | Cherry, Flat Cut | 48” | 3-4 weeks |
| ASWA48 | Clear Alder, Flat Cut | 48” | 3-4 weeks |

**Straight Accent Wood Range Hood**

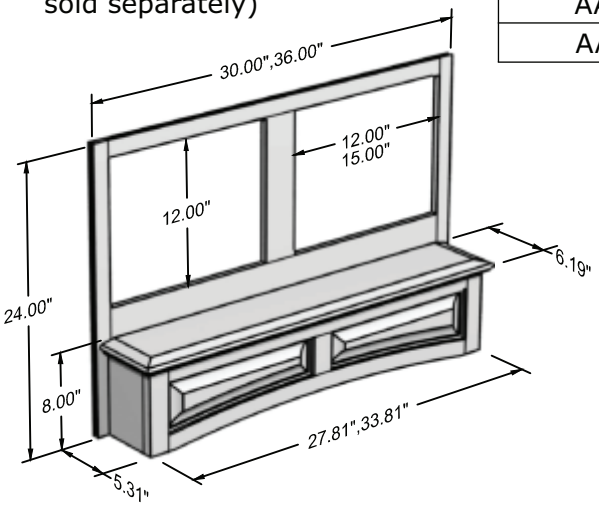
- Assembled and designed for easy installation.
- Simply attaches to adjacent cabinets.
- Add cabinet doors or design panels above valance to create a custom look
- Silver metallic powder coated liner included (ventilators sold separately)




| Hood Product Code | Wood Species | Width | Availability |
|---|---|---|---|
| SAWO30 | Red Oak, Flat Cut | 30″ | 1-2 weeks |
| SAWM30 | White Maple, Flat Cut | 30″ | 1-2 weeks |
| SAWC30 | Cherry, Flat Cut | 30″ | 3-4 weeks |
| SAWH30 | Hickory, Flat Cut | 30″ | 3-4 weeks |
| SAWA30 | Clear Alder, Flat Cut | 30″ | 3-4 weeks |
| SAWO36 | Red Oak, Flat Cut | 36″ | 1-2 weeks |
| SAWM36 | White Maple, Flat Cut | 36″ | 1-2 weeks |
| SAWC36 | Cherry, Flat Cut | 36″ | 3-4 weeks |
| SAWH36 | Hickory, Flat Cut | 36″ | 3-4 weeks |
| SAWA36 | Clear Alder, Flat Cut | 36″ | 3-4 weeks |

**Arched Accent Wood Range Hood**

- Assembled and designed for easy installation.
- Simply attaches to adjacent cabinets.
- Add cabinet doors or design panels above valance to create a custom look
- Silver metallic powder coated liner included (ventilators sold separately)

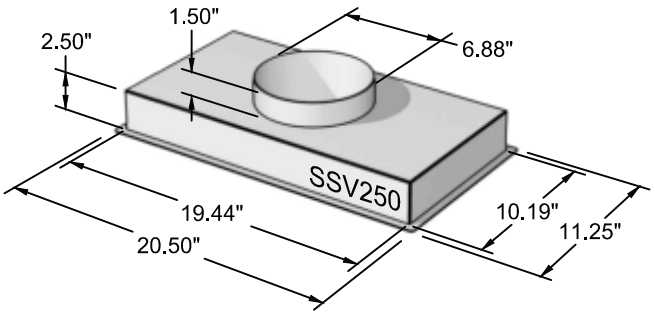



| Hood Product Code | Wood Species | Width | Availability |
|---|---|---|---|
| AAWO30 | Red Oak, Flat Cut | 30″ | 1-2 weeks |
| AAWM30 | White Maple, Flat Cut | 30″ | 1-2 weeks |
| AAWC30 | Cherry, Flat Cut | 30″ | 3-4 weeks |
| AAWH30 | Hickory, Flat Cut | 30″ | 3-4 weeks |
| AAWA30 | Clear Alder, Flat Cut | 30″ | 3-4 weeks |
| AAWO36 | Red Oak, Flat Cut | 36″ | 1-2 weeks |
| AAWM36 | white Maple, Flat Cut | 36″ | 1-2 weeks |
| AAWC36 | Cherry, Flat Cut | 36″ | 3-4 weeks |
| AAWH36 | Hickory, Flat Cut | 36″ | 3-4 weeks |
| AAWA36 | Clear Alder, Flat Cut | 36″ | 3-4 weeks |

# Ventilators

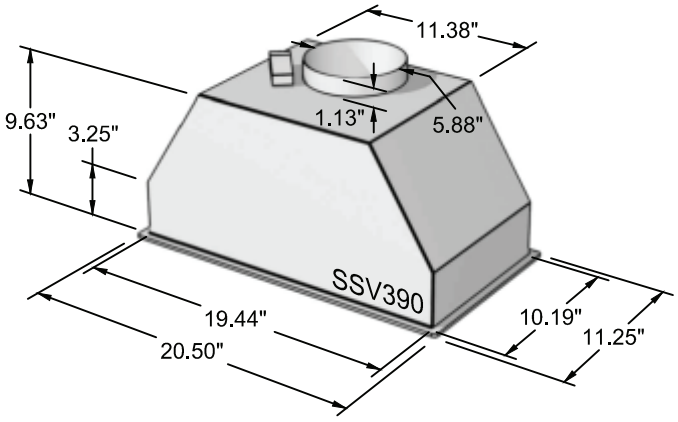
**Signature Series Ventilator 250 - SSV250**

- 250 CFM (cubic ft per minute)
- 8 sones (sound measurement)
- Silver metallic finish
- 2 speed motor with rocker control
- Dual 40 watt lighting (bulbs not included) NP40WATTBC
- One person installation



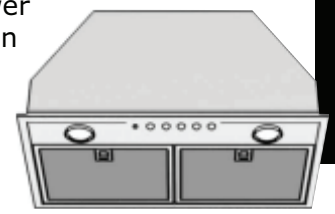

**Signature Series Ventilator 390 - SSV390**

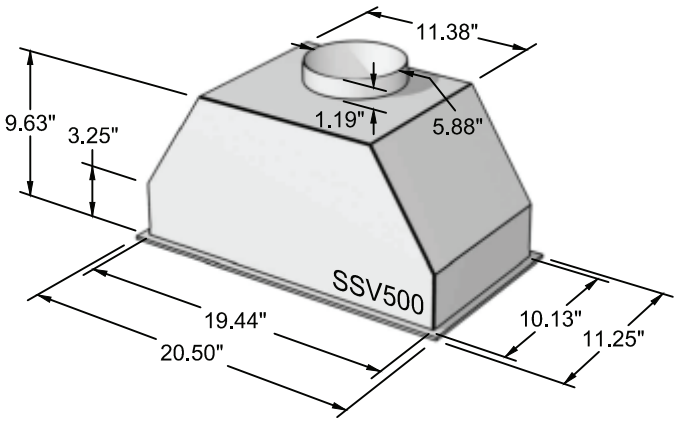
- 390 CFM (cubic ft per minute)
- 6 sones (sound measurement)
- Silver metallic finish
- 3 speed slide control
- Dual 40 watt lighting (bulbs not included) NP40WATTBC
- Heat sentry detects excessive heat and adjusts speed automatically
- One person installation




**Signature Series Ventilator 500 - SSV500**

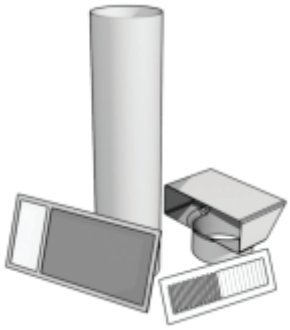
- 500 CFM (cubic ft per minute)
- 8 sones (sound measurement)
- Stainless steel finish
- 3 speed push button control
- Two 20 watt halogen lamps included
- Heat sentry detects excessive heat and adjusts speed automatically
- Quiet centrifugal blower
- One person installation






**Signature Series Ductless Conversion Kits**

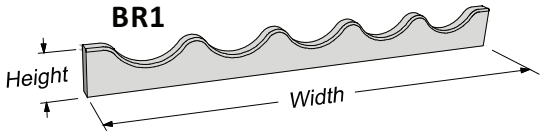
1. 250 and 390 CFM units - **IDK250390**
   - Duct - 7” x 2’
   - 90° conversion duct - 7” to 3 1/4” x 10”
   - Charcoal filter
   - Grill
2. 500 CFM unit - **IDK500**
   - Duct - 6” x 2’
   - 90° conversion duct - 6” to 3 1/4” x 10”
   - Elbow
   - Charcoal filter
   - Grill



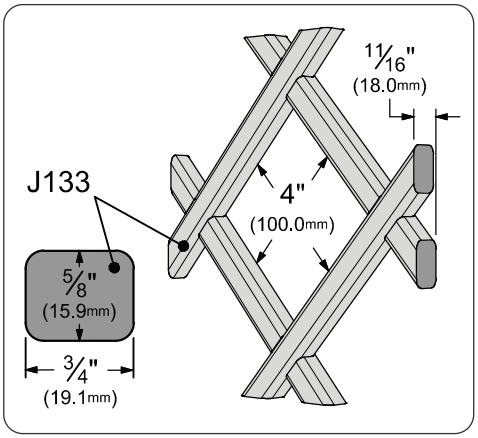
**Signature Series Bulbs**

1. Individual bulb for 250 and 390 CFM ventilators - **SSB1**
2. Box of 25 Bulbsfor 250 and 390 CFM ventilators **- SSB25**
2. Individual bulb for 500 CFM ventilator **- SSB5001**
4. Box of 2 bulbs for 500 CMF ventilator **- SSB50025**

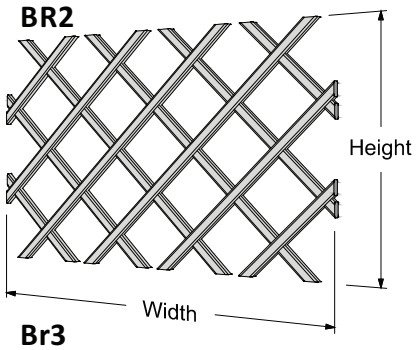
# Wine Racks

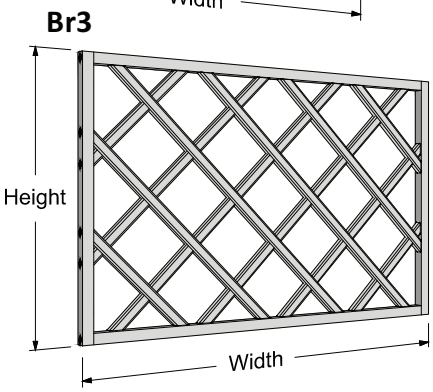



**BR1** - This style of bottle rack can be customized to fit your cabinet. Please specify the width, height and wood species of the bottle rack. You will only need to supply the outside measurements for the piece in order for it to come centered correctly. The bottle rack is precision machined on CNC equipment and therefore it will come consistently to you each time you order it. Edges that come in contact with the bottles and fingers have a 1/8" radius; edges in contact with the cabinet have a square edge. The standard thickness is ¾". This bottle rack is sold as a single unit. If you require one for the front and back you will need to order 2.




**BR2 & BR3** - These are our unframed and framed lattice style bottle racks. The racks are made from a 5/8"x3/4" machined material with a radius on all four edges and has a cross cut dado cut on the back so each intersection forms a cross lap joint. Simply supply the outside dimensions and wood species. The bottle pattern will be centred for you, making optimum use of the available space. The BR3 framed lattice is framed with 3/4" x 3/4" material that is screwed to the lattice. (These screws will get covered when installed in the cabinet.) The bottle opening space is 4"x4". Most applications will require a rack in the front of the cabinet and one in the back. Please order two racks if this is your intended application. The machined sticks, **J133** can be ordered by the linear foot if you would like to assemble the lattice yourself.

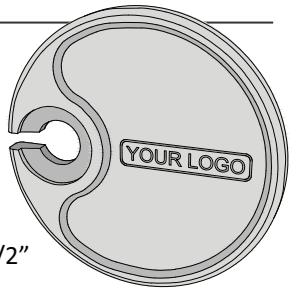


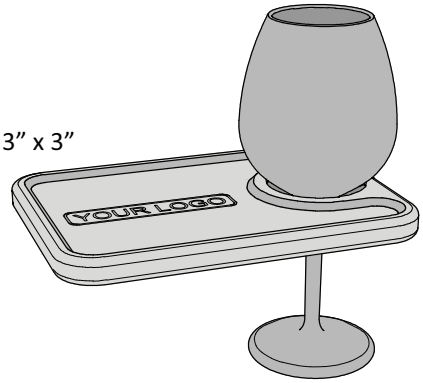

# Promotional Items

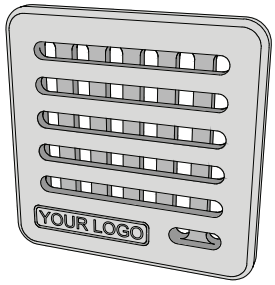
Elias Woodwork manufactures wooden promotional items on a regular basis. The appetizer plates and hot pot trivets are practical items many of our furniture stores and cabinet makers use as give-aways to help promote their business. They are made available to you with your name or logo machined into them at a very low cost in lots of 100 or more. They can be purchased individually with the Elias Woodwork logo. We consider these promotional items for our company as well and price them accordingly.

Round Appetizer Plate
- **ROUAC** (Customer Logo)
- **ROUAE** (Elias Logo)
- **ROUAN** (No Logo)
- Actual size: 5 1/2" x 5 1/2"
- Maximum engraving size: 2 1/2" x 2 1/2"




Rectangle Appetizer Plate
- **RECAC** (Customer Logo)
- **RECAE** (Elias Logo)
- **RECAN** (No Logo)
- Actual size: 7" x 5"
- Maximum engraving size: 3" x 3"

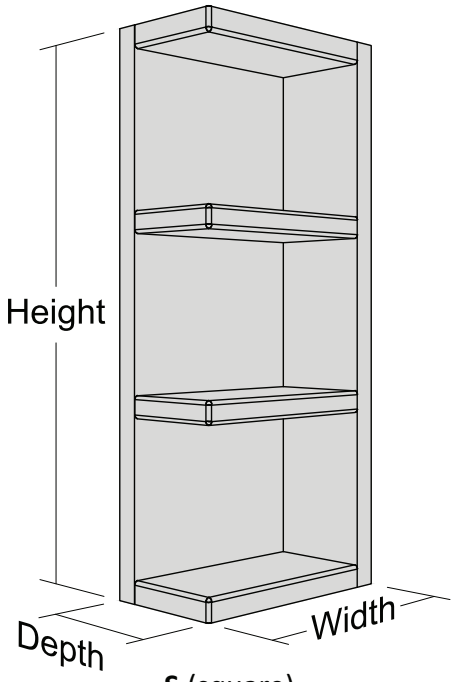


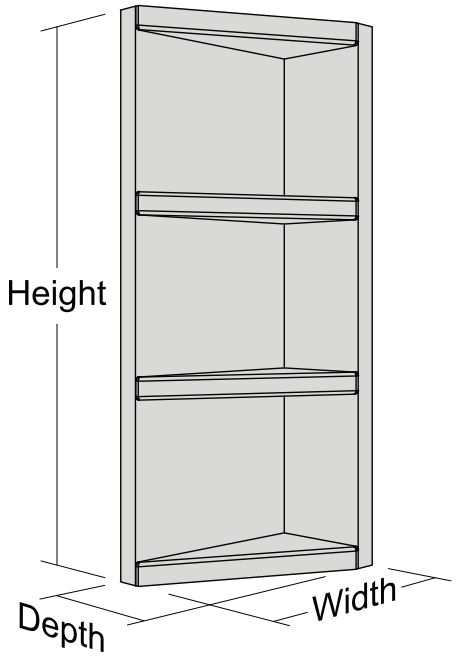

Trivet
- **TC** (Customer Logo)
- **TE** (Elias Logo)
- **TN** (No Logo)
- Actual size: 5 1/2" x 5 1/2"
- Maximum engraving size: 3" x 3/4"

# Knick Knack Shelves

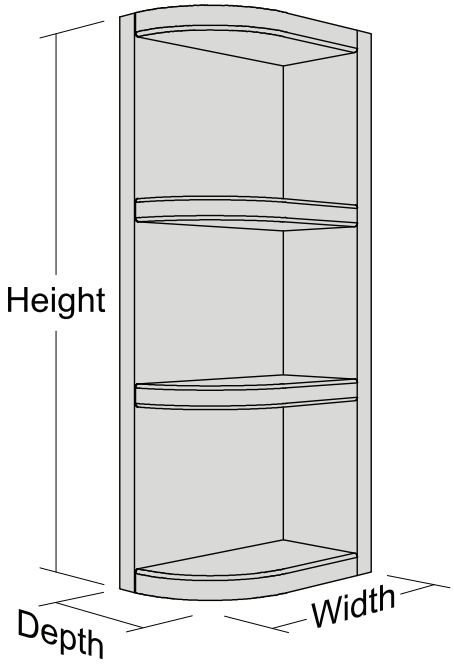
Corner shelf kits can be ordered knock down or assembled. Our standard default when sending you an estimate is knock down, so please specify if you require this to be assembled. The standard shelf unit comes with the two wall pieces and top and bottom shelf, so if more shelves are required, please specify how many extra you require. These "knick knack" shelves can be made in a large range of our product offerings, from wood to RTF (rigid thermofoil) to painted to TFM (thermofused melamine). The shelves are made to order so they are also quite customizable, making them versatile and useful. There is some limitations on how it can be manufactured due to the different products being used so please review the diagrams for clarification or call your Customer Service Specialist.




**S** (square)



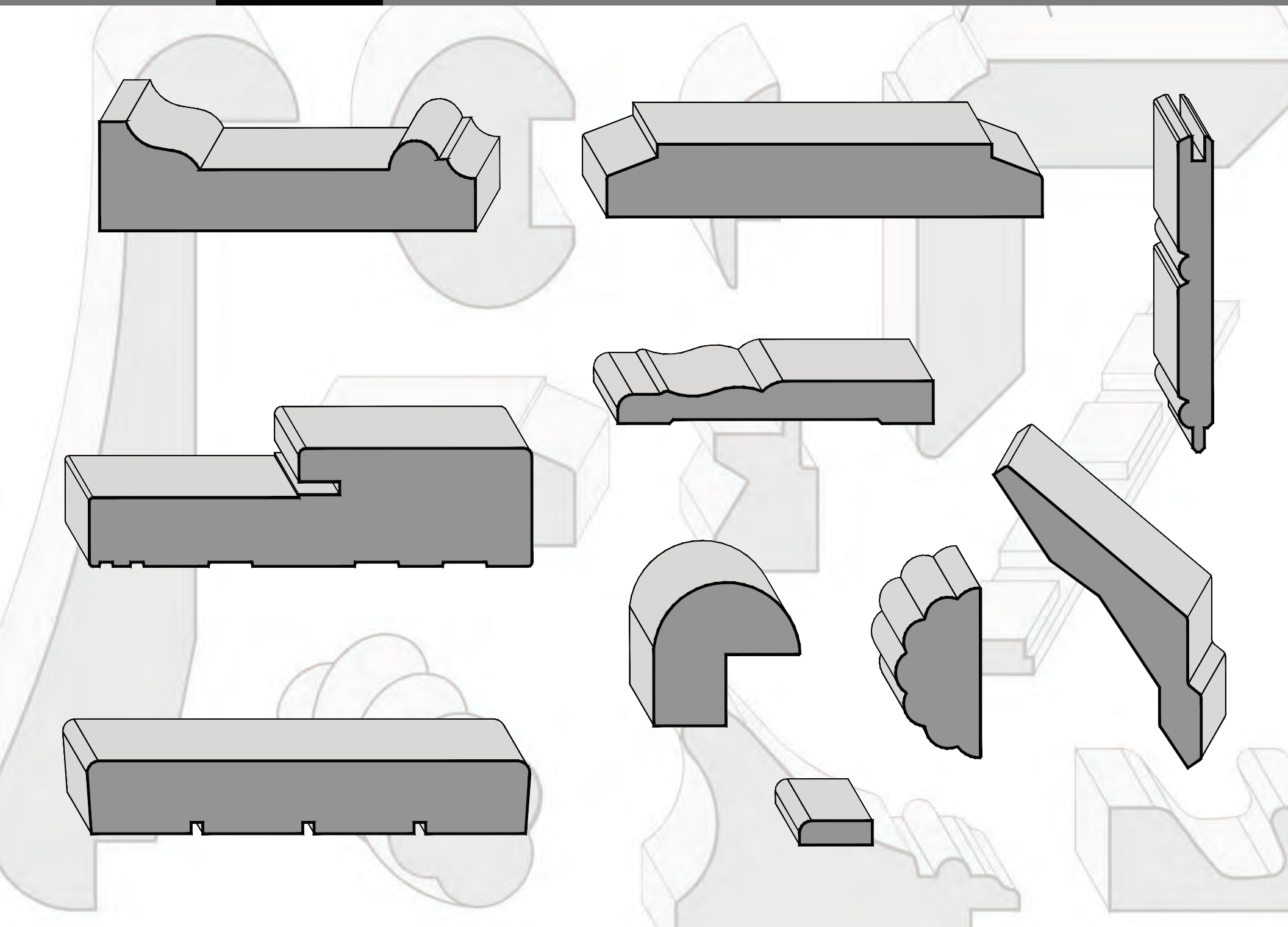

**A** (triangle)




**R** (round)

# NOTES

# MOLDINGS



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| J518 | 145 | J608 | 133 | *J680 | 150 | J777 | 159 | J852 | 159 | *J923 | 154 |
| J519 | 168 | J609 | 133 | *J681 | 150 | J779 | 155 | J853 | 134 | J924 | 154 |
| J520 | 146 | J610 | 133 | J683 | 156 | J781 | 143 | J854 | 131 | J925 | 151 |
| J521 | 163 | J611 | 133 | J686 | 132 | J784 | 162 | J855 | 130 | J926 | 154 |
| J522 | 128 | J612 | 133 | J688 | 142 | J787 | 155 | J856 | 137 | J927 | 154 |
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| J524 | 163 | J614 | 134 | J693 | 160 | J790 | 152 | J858 | 161 | J929 | 152 |
| J526 | 168 | J615 | 129 | J694 | 143 | J791 | 152 | J859 | 160 | J930 | 152 |
| J528 | 147 | *J616 | 129 | J695 | 140 | J792 | 155 | J860 | 160 | J932 | 152 |
| J529 | 168 | J617 | 133 | J701 | 158 | J793 | 146 | *J861 | 137 | J933 | 152 |
| J530 | 142 | J618 | 135 | J702 | 158 | J796 | 155 | J862 | 137 | J934 | 152 |
| J531 | 145 | J619 | 135 | J703 | 158 | J797 | 155 | J864 | 131 | J935 | 152 |
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| J535 | 145 | *J622 | 133 | J706 | 158 | J804 | 146 | J867 | 131 | J938 | 152 |
| J539 | 138 | *J623 | 132 | J707 | 156 | J805 | 145 | J869 | 162 | J939 | 152 |
| J540 | 143 | J624 | 131 | J708 | 158 | *J806 | 143 | J870 | 157 | *J940 | 149 |
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| J592 | 155 | J654 | 157 | J745 | 156 | J836 | 143 | J903 | 153 | J981 | 160 |
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| J595 | 155 | *J658 | 130 | J748 | 166 | *J840 | 142 | J906 | 154 | J986 | 139 |
| J596 | 136 | *J659 | 130 | J749 | 159 | J841 | 144 | *J907 | 154 | J987 | 139 |
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| J1012 | 167 | *J1118 | 145 | J1246 | 128 | J1407 | 132 | J1540 | 163 | *J1799 | 148 |
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| J1017 | 168 | J1124 | 158 | J1262 | 152 | J1410 | 139 | J1568 | 149 | *J1802 | 148 |
| J1018 | 168 | J1125 | 129 | J1263 | 142 | J1411 | 160 | J1581 | 149 | *J1803 | 148 |
| J1021 | 160 | J1126 | 129 | J1264 | 144 | J1413 | 136 | *J1582 | 149 | *J1804 | 149 |
| J1027 | 155 | J1127 | 128 | J1270 | 164 | J1415 | 147 | *J1583 | 149 | *J1805 | 149 |
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| J1030 | 160 | J1130 | 164 | J1272 | 155 | J1423 | 138 | J1585 | 150 | *J1807 | 148 |
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| J1038 | 157 | *J1141 | 130 | J1283 | 151 | J1444 | 138 | J1591 | 150 | *J1812 | 140 |
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| J1040 | 146 | J1147 | 135 | J1289 | 165 | *J1450 | 137 | J1593 | 150 | *J1813 | 140 |
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| J1066 | 161 | J1179 | 143 | J1315 | 137 | J1482 | 144 | J1618 | 130 | | |
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| *J1075 | 144 | *J1182 | 142 | J1321 | 138 | J1485 | 146 | *J1621 | 130 | | |
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| J1082 | 164 | J1186 | 136 | *J1327 | 149 | J1488 | 129 | J1624 | 129 | | |
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| J1085 | 156 | J1191 | 143 | J1334 | 152 | J1490 | 146 | J1627 | 143 | | |
| J1086 | 159 | J1194 | 143 | J1337 | 162 | J1491 | 146 | J1628 | 141 | | |
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| J1091 | 132 | J1197 | 133 | J1342 | 135 | J1497 | 128 | *J1630 | 149 | | |
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| J1098 | 145 | J1203 | 133 | J1363 | 167 | J1510 | 168 | *J1658 | 149 | | |
| J1099 | 151 | J1204 | 167 | J1364 | 136 | J1513 | 157 | *J1659 | 149 | | |
| J1100 | 159 | *J1205 | 149 | J1365 | 136 | J1514 | 160 | *J1785 | 148 | | |
| J1101 | 157 | J1206 | 129 | J1367 | 152 | J1515 | 136 | *J1786 | 149 | | |
| J1103 | 146 | J1207 | 166 | J1368 | 161 | *J1517 | 143 | *J1787 | 149 | | |
| J1104 | 161 | J1210 | 139 | J1374 | 165 | J1519 | 163 | *J1788 | 149 | | |




**No set-up fee*

**Ordering:**
All moldings are sold by the linear foot. If you need specific lengths, please indicate on the order form and we will do our best to supply you with those lengths. If it is not possible, a Customer Service Specialist will contact you to determine the best possible solution.

**Set-Up vs. Non Set-Up:**
Set-up charges are based on the quantity of orders as well as the accumulative sales volume of each profile in all species. With a high volume profile, numerous orders accumulate in a short time period allowing multiple customers to unknowingly work together to eliminate a set-up charge. When considering a high quantity order, please contact your Customer Service Specialist to receive a quote where the set-up might be negated due to the size of order.

**Custom Profiles:**
Even with over 3000 different profiles on file, occasionally we will not have the profiles you need for a project. With the ability to produce our own knives, you can feel confident that with just a drawing or an existing molding sample, Elias Woodwork will be able to produce the profile you need. A minimal one time knife charge may be assessed, depending on the size of the order.

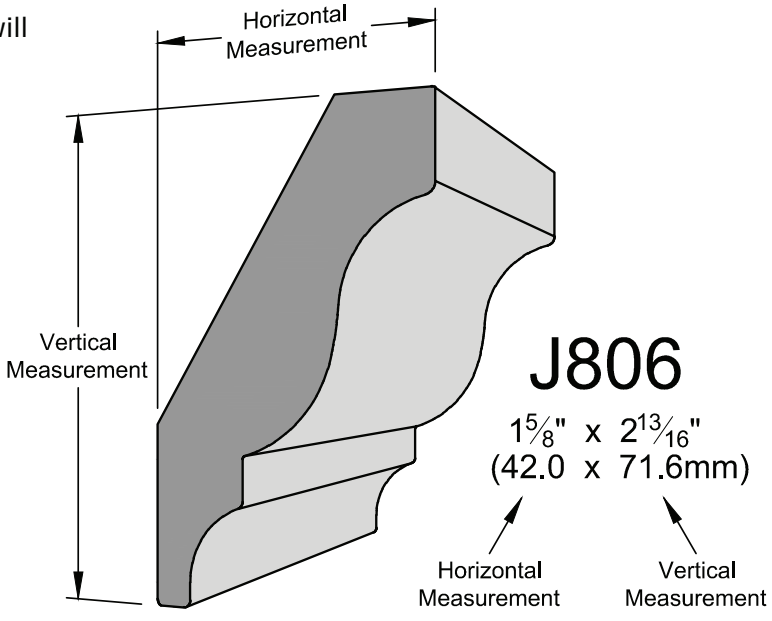
**Lead Time:**
With having over 3000 profiles and so many different wood species, there is no real standard lead time which applies to every molding profile. The most common profiles in Oak, Maple and Paint Grade average 4 working days. Meanwhile the rest of the profiles have a similar lead time to cabinet doors where you can choose your lead time. With so many different profiles and wood species, it is only possible to provide accurate lead times for moldings at the time of ordering/quoting. Please check each order's confirmation for the current lead times available for that order.

**Species:**
You do not need to specify a species grade when ordering moldings. Elias Woodwork strives to provide consistent quality moldings as the lumber comes to us.

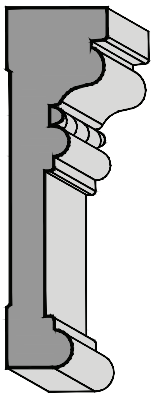
**Prefinishing:**
Our moldings are available in raw wood, or in the following coated options. Please see pages 13-16 for more information on our coatings.

- Clear Lacquer
- Stain & Lacquer
- Glazed
- Primed Only
- Primed and Painted
- Distressed, Antiqued, Distressed & Antiqued, Rub Through (Some small moldings cannot be Distressed)
- Rigid Thermofoil Wrap (Most moldings can be ordered with RTF wrap, please check with your Customer Service Specialist).

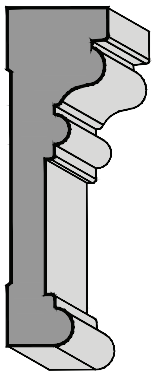
**Measurements:**
Please use the following diagram to interpret molding measurements supplied.



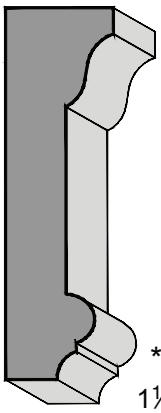
# Architrave Molding



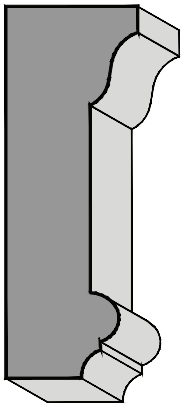
J977
1 1/16"x3 3/4"
(26.6 x 95.3mm)



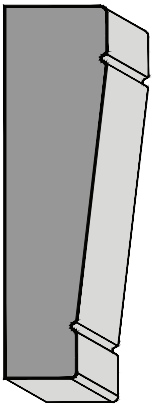
J522
1 1/16"x3 1/2"
(26.6 x 89.5mm)



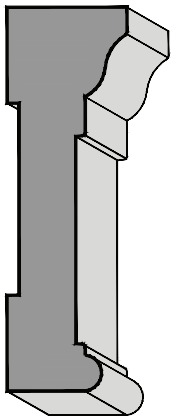
*J613
1 1/8"x3 7/8"
(28.6 x 98mm)



J1295
1 3/8"x3 7/8"
(34.9 x 98mm)

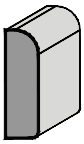


J1243
1 1/16"x3 7/8"
(27 x 98.4mm)

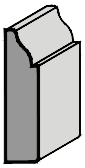


J1127
1 1/4"x4"
(31.8 x 101.6mm)

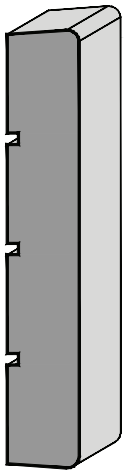
# Jambs



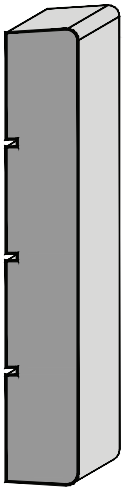
*J602
5/16"x1 1/8"
(8.7 x 28.6mm)



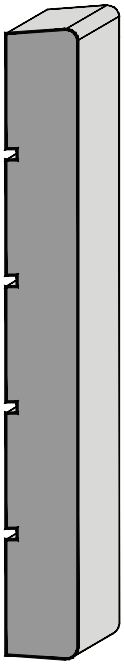
*J603
5/16"x1 3/8"
(8.7 x 34.9mm)



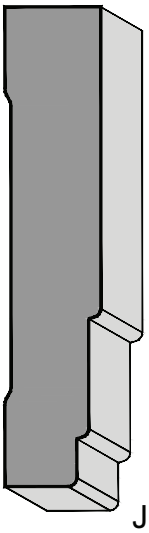
*J601
3/4"x4 9/16"
(19.1 x 115.9mm)



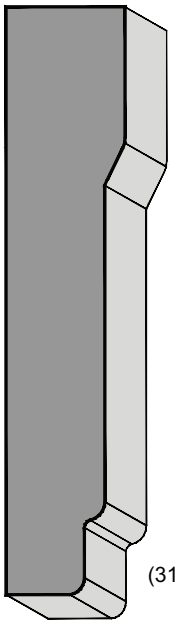
J1246
3/4"x4 3/4"
(19.1 x 120.7mm)



J1497
3/4"x6 9/16"
(19.1 x 166.7mm)

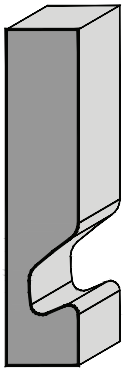


J1408
1"x5"
(25.4 x 127mm)

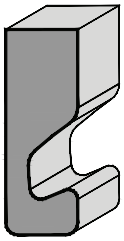


J187
1 1/4"x6 1/8"
(31.5 x 155.6mm)

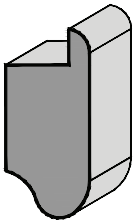
# Cabinet Pulls



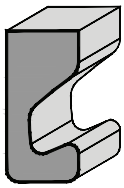
J1028
3/4"x3 1/2"
(19.1 x 88.9mm)



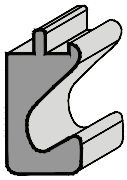
J1276
3/4"x2 1/8"
(19.1 x 54.4mm)



J101
7/8"x1 15/16"
(22.2 x 50mm)



J164
3/4"x1 9/16"
(19.1 x 40mm)

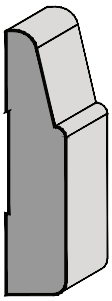


J177
3/4"x1 1/2"
(19.8 x 38.1mm)

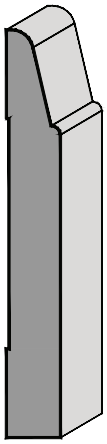


*No set-up fee

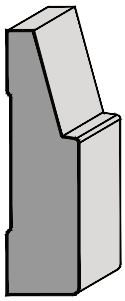
# Casings & Baseboards



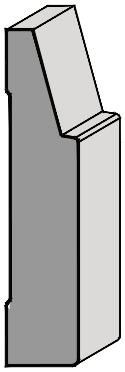
J1126
5/8"x2 3/4"
(15.8 x 69.90mm)



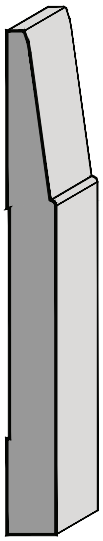
J1125
9/16"x4 1/4"
(14.3 x 108mm)



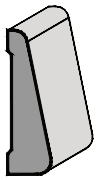
J1488
3/4"x2 3/4"
(19.1 x 69.9mm)



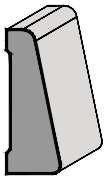
J1489
3/4"x3 1/2"
(19.1 x 88.9mm)



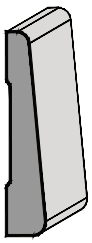
J170
1/2"x5 1/4"
(13 x 133.4mm)



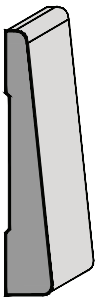
*J616
7/16"x1 1/2"
(11.5 x 38.1mm)



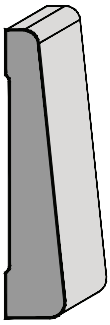
J1280
9/16"x1 1/2"
(14.3 x 38.1mm)



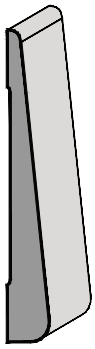
J606
7/16"x2 1/8"
(10.4 x 54mm)



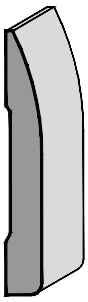
J1281
1/2"x2 3/4"
(12.3 x 69.9mm)



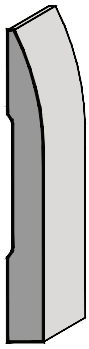
J644
5/8"x3"
(15.9 x 76.2mm)



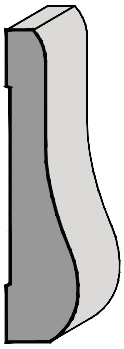
J615
7/16"x3 1/4"
(11.1 x 82.6mm)



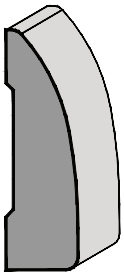
J607
3/8"x2 3/4"
(9.5 x 69.9mm)



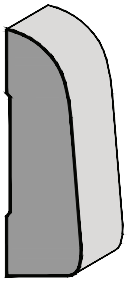
J632
3/8"x3 1/4"
(9.5 x 82.6mm)



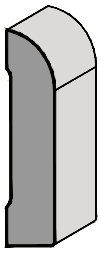
J1054
3/4"x3 1/4"
(19.1 x 82.6mm)



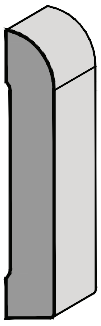
J627
3/4"x2 1/2"
(19.1 x 63.5mm)



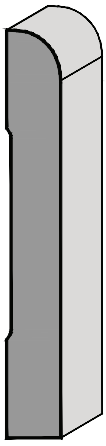
J1206
3/4"x2 9/16"
(19.8 x 65.3mm)



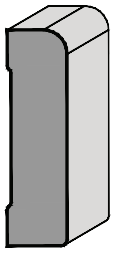
J628
1/2"x2 1/4"
(12.7 x 57.2mm)



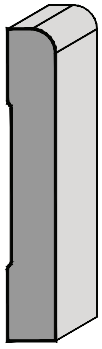
J629
1/2"x3"
(12.7 x 76.2mm)



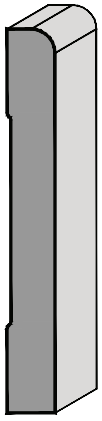
J631
9/16"x4 1/4"
(14.3 x 108mm)



J1623
5/8"x2 1/4"
(15.9 x 57.2mm)

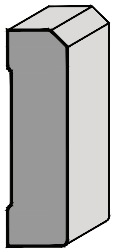


J1624
1/2"x3 1/4"
(12.7 x 82.6mm)

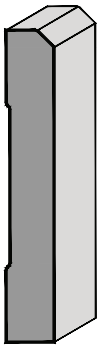


J1625
1/2"x4"
(12.7 x 101.6mm)

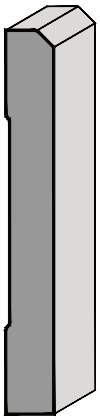
*No set-up fee



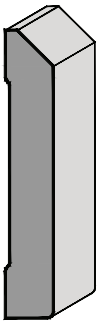
J1617
5/8"x2 1/4"
(15.9 x 57.2mm)



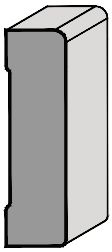
J1618
1/2"x3 1/4"
(12.7 x 82.6mm)



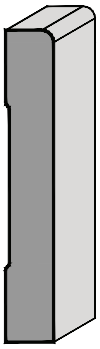
J1619
1/2"x4"
(12.7 x 101.6mm)



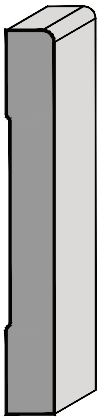
J1332
1/2"x3"
(12.7 x 76.2mm)



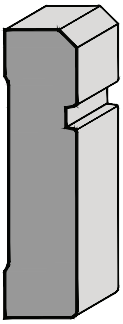
*J1620
5/8"x2 1/4"
(15.9 x 57.2mm)



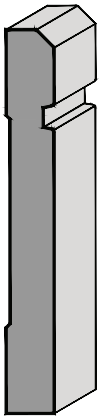
*J1621
1/2"x3 1/4"
(12.7 x 82.6mm)



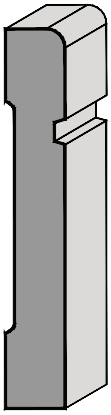
*J1622
1/2"x4"
(12.7 x 101.6mm)



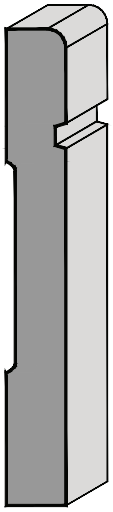
J1199
3/4"x3"
(19.1 x 76.2mm)



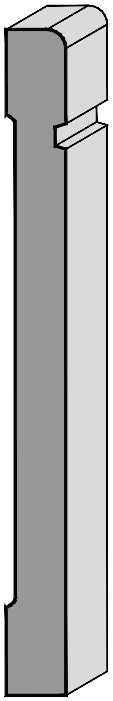
J1198
1/2"x4"
(12.7 x 101.6mm)



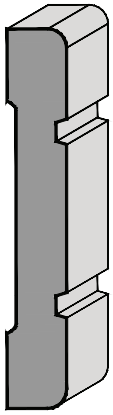
*J659
5/8"x3 15/16"
(15.8 x 100.5mm)



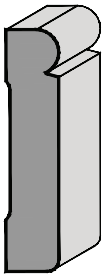
*J658
5/8"x4 15/16"
(15.8 x 126.2mm)



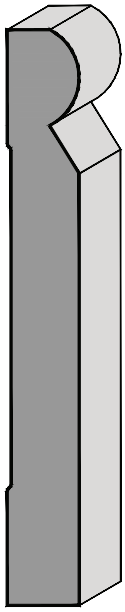
*J657
5/8"x6 15/16"
(15.8 x 176.2mm)



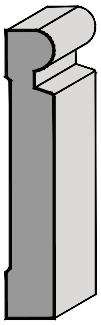
*J1141
5/8"x3 15/16"
(15.8 x 100.5mm)



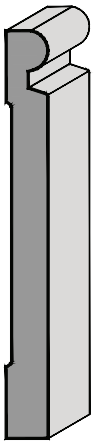
J1049
9/16"x2 1/2"
(14 x 64mm)



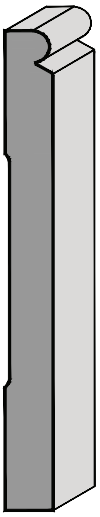
J577
3/4"x6"
(19.1 x 152.4mm)



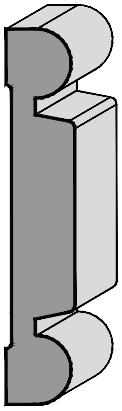
J1213
1/2"x3"
(12.7 x 76.2mm)



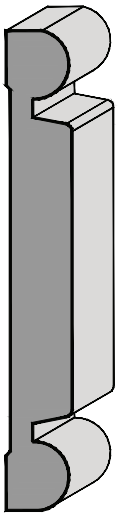
J1214
7/16"x4 1/4"
(11.1 x 108mm)



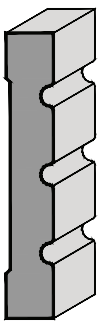
J1341
1/2"x5"
(12.7 x 127mm)



J855
1 1/16"x3 15/16"
(18.3 x 99.4mm)



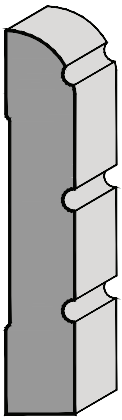
J857
1 1/16"x5"
(17.5 x 127mm)



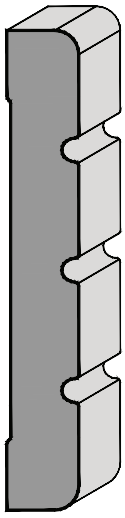
J880
1/2"x3"
(12.5 x 75.6mm)



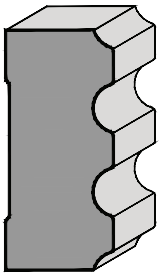
*No set-up fee



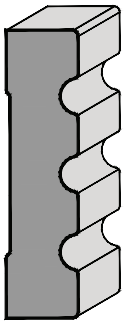
J661
1 1/16"x4"
(18.3 x 101.6mm)



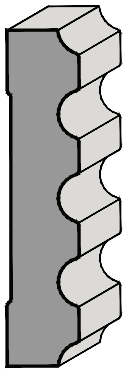
J864
¾"x5"
(19.1 x 127mm)



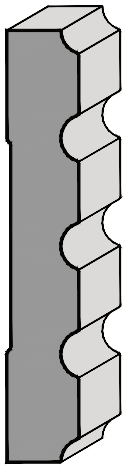
J591
1⅛"x2½"
(28.6 x 63.5mm)



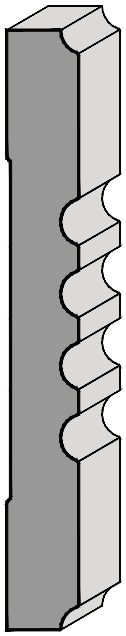
J1504
¾"x3"
(19.1 x 76.2mm)



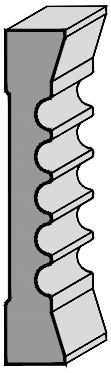
J854
¾"x3½"
(19.1 x 88.9mm)



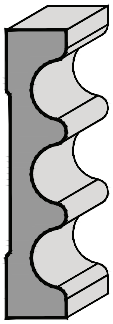
J718
¾"x4½"
(19.1 x 114.3mm)



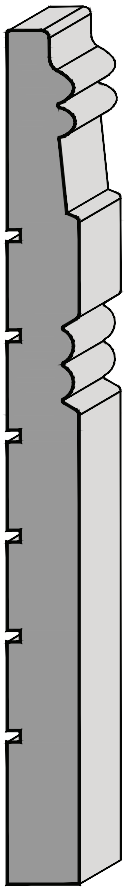
J719
¾"x6¼"
(19.1 x 158.7mm)



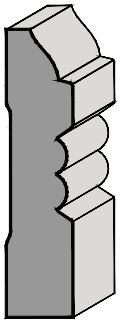
J867
⅝"x3½"
(15.7 x 88.4mm)



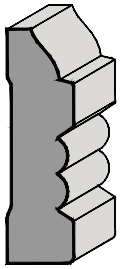
J007
⅝"x3"
(15.9 x 76.8mm)



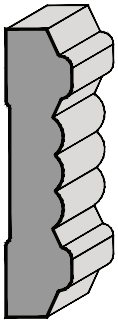
J656
¾"x8⅞"
(19.1 x 225.4mm)



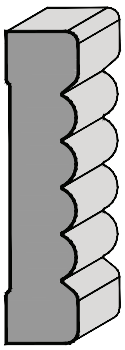
J1164
1 1/16"x3"
(17.6 x 76.2mm)



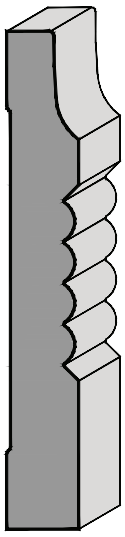
J1165
1 1/16"x2 7/16"
(17.6 x 62mm)



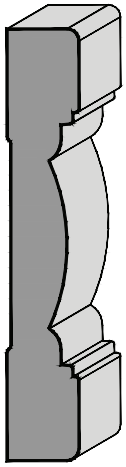
J1435
1 1/16"x3"
(17.5 x 76.2mm)



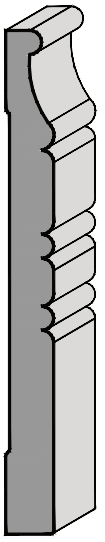
J1487
¾"x3¼"
(19.1 x 82.6mm)



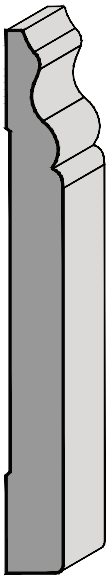
J624
¾"x5 3/16"
(19.1 x 131.8mm)



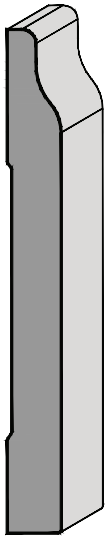
J988
¾"x4½"
(19.1 x 114.3mm)



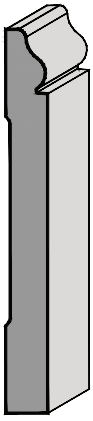
J027
½"x5¼"
(12.7 x 133.4mm)



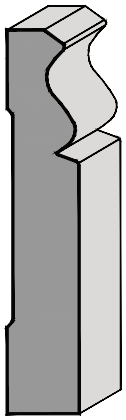
J621
9/16"x5⅝"
(15.1 x 143.7mm)



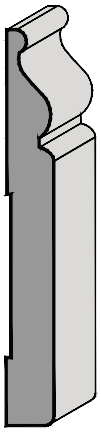
J016
9/16"x5¼"
(14.3 x 133.4mm)



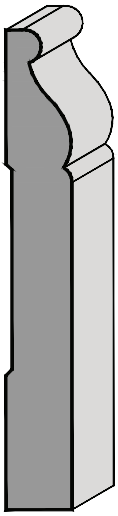
J1395
7/16"x4"
(11.1 x 101.6mm)



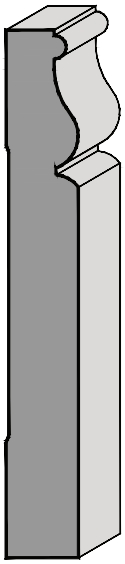
J626
¾"x4"
(19.1 x 101.6mm)



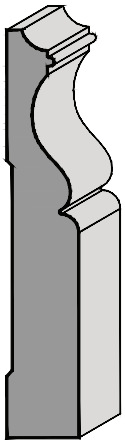
J194
½"x4⅛"
(12.7 x 104.8mm)



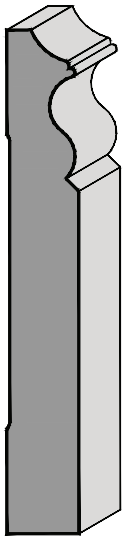
J363
1 1/16"x5"
(17.5 x 127mm)



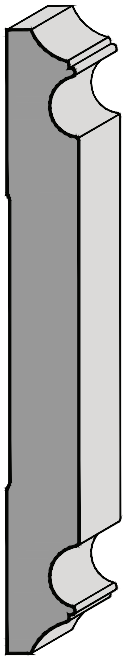
J686
¾"x5½"
(19.2 x 139.7mm)



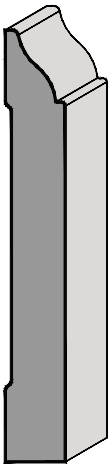
J625
¾"x4¼"
(19.1 x 108mm)



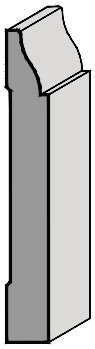
J1313
¾"x5¼"
(19.1 x 133.4mm)



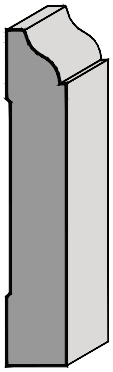
J1314
¾"x6½"
(19.1 x 165.1mm)



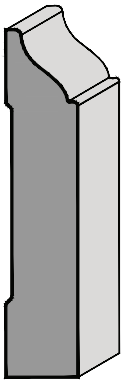
*J1128
⅝"x4½"
(15.9 x 114.3mm)



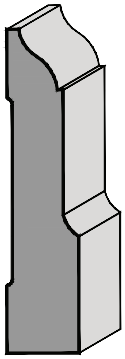
*J623
7/16"x3¼"
(11.1 x 82.6mm)



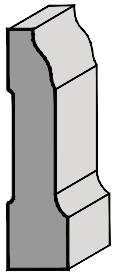
J1115
⅝"x3½"
(15.9 x 88.9mm)



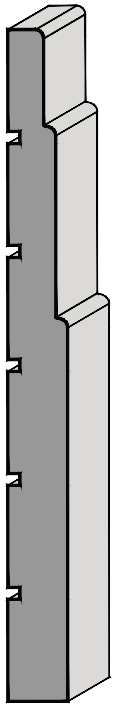
J959
¾"x3⅝"
(19.1 x 92mm)



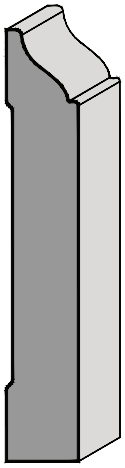
J251
¾"x3⅜"
(19.1 x 85.7mm)



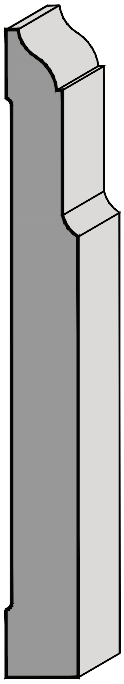
J252
⅝"x2½"
(15.9 x 63.5mm)



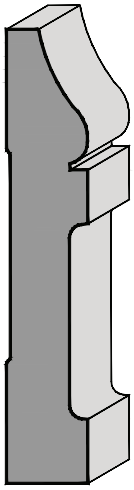
J1407
⅝"x7"
(15.9 x 177.8mm)



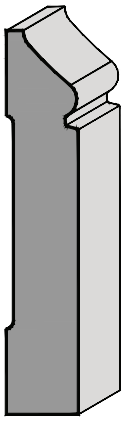
J958
¾"x4½"
(19.1 x 114.3mm)



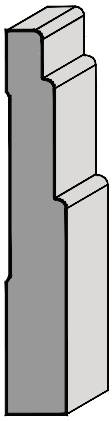
J254
¾"x6¾"
(19.1 x 171.5mm)



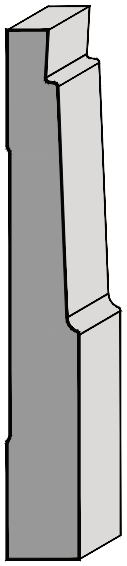
J064
⅞"x4¾"
(21.5 x 120.2mm)



J044
¾"x4"
(19.1 x 101.6mm)



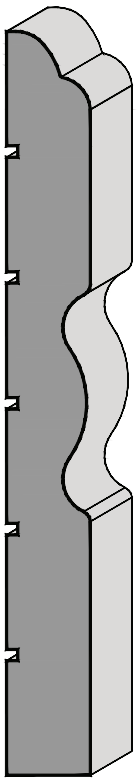
J1406
⅝"x4"
(15.9 x 101.6mm)



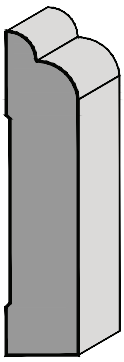
J1091
¾"x5½"
(19.1 x 140.1mm)



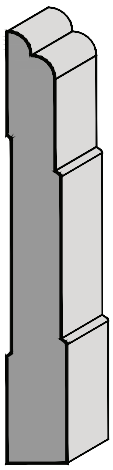
**No set-up fee*



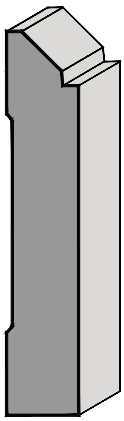
J1538
⅞"x7¾"
(22.2 x 196.9mm)



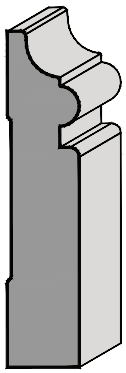
J1379
¾"x3⅜"
(19.1 x 85.7mm)



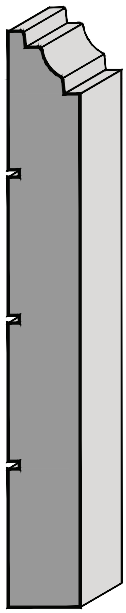
J983
⅝"x4½"
(15.9 x 114.3mm)



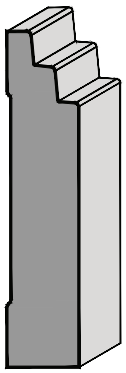
J1034
¾"x4"
(19.1 x 101.6mm)



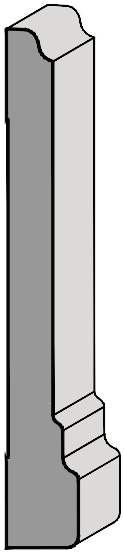
J649
¾"x3½"
(19.1 x 88.9mm)



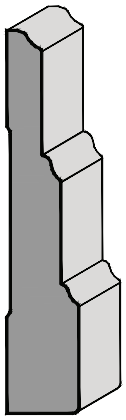
J1197
¾"x6"
(19.1 x 152.4mm)



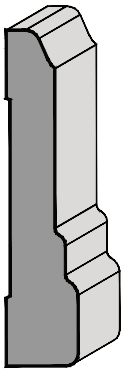
J1502
¾"x3½"
(19.1 x 88.9mm)



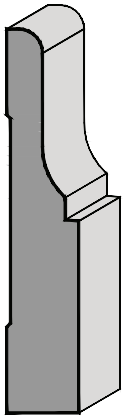
J662
¾"x5 7/16"
(19.1 x 137.4mm)



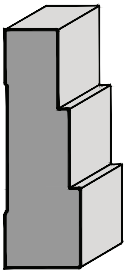
J1152
¾"x4"
(19.1 x 101.4mm)



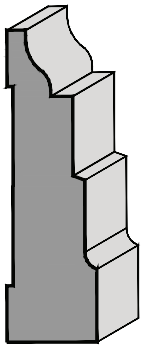
J612
¾"x3½"
(19.1 x 88.9mm)



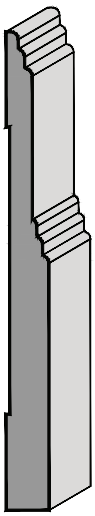
J1203
¾"x4"
(19.1 x 101.6mm)



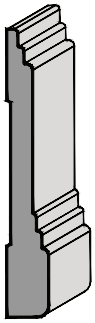
J052
13/16"x2½"
(20 x 63mm)



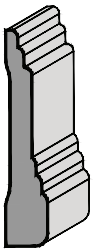
J020
15/16"x3¼"
(23.8 x 82.6mm)



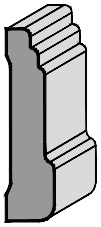
J639
7/16"x5"
(11.4 x 126.7mm)



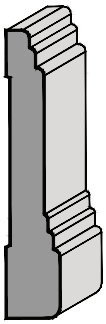
J611
7/16"x3"
(11.1 x 76.2mm)



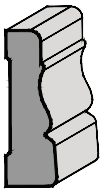
J608
7/16"x2¼"
(11.1 x 57.2mm)



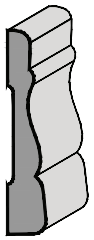
J620
½"x2"
(12.7 x 50.8mm)



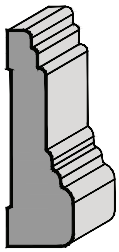
J610
9/16"x3"
(14.3 x 76.2mm)



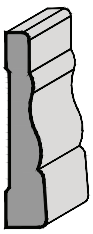
J617
½"x1⅝"
(13.5 x 41.3mm)



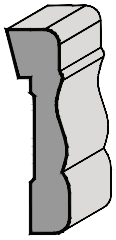
*J622
7/16"x2⅛"
(10.4 x 54mm)



J609
11/16"x2¼"
(17.5 x 57.2mm)

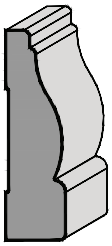


J1200
7/16"x2"
(10.8 x 51.6mm)

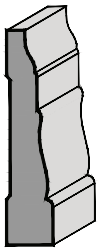


J1009
⅝"x2⅛"
(16.7 x 54mm)

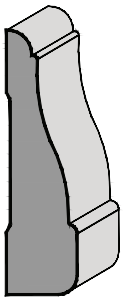
*No set-up fee



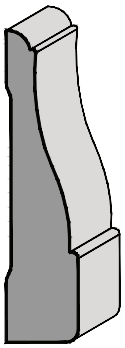
J053
5/8"x2 3/16"
(15.9 x 55.6mm)



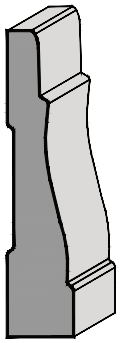
J899
1/2"x2 1/4"
(12.3 x 56.8mm)



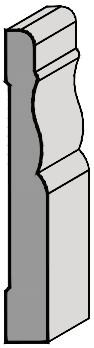
J642
3/4"x2 3/4"
(18.7 x 70mm)



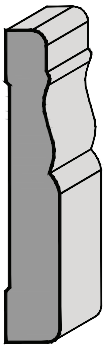
J663
3/4"x3 1/4"
(19.1 x 82.6mm)



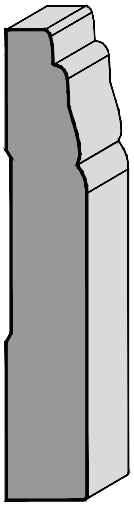
J076
11/16"x3 3/16"
(17.6 x 81.1mm)



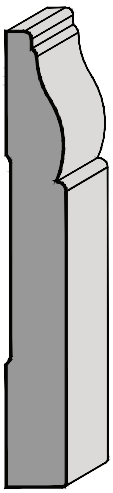
*J630
7/16"x3 1/4"
(11.1 x 82.6mm)



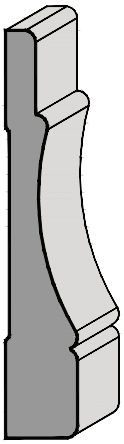
J1296
9/16"x3 1/4"
(14.3 x 82.6mm)



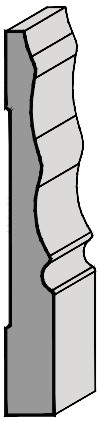
J640
13/16"x4 7/8"
(21.3 x 124.5mm)



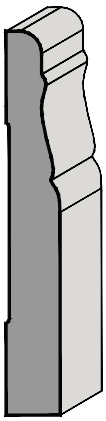
J641
5/8"x4 3/4"
(15.9 x 120.6mm)



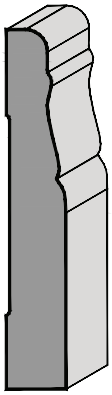
J051
3/4"x4 1/4"
(19.1 x 108mm)



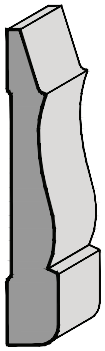
J648
1/2"x4"
(12.7 x 101.6mm)



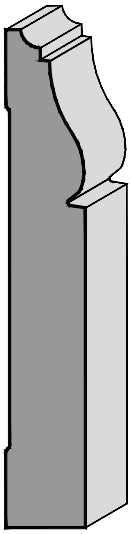
J1297
9/16"x4"
(14.3 x 101.6mm)



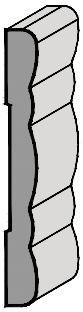
J665
5/8"x3 3/4"
(15.9 x 95.3mm)



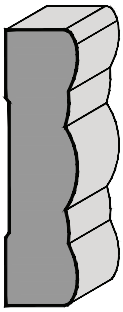
J100
9/16"x3 5/16"
(13.6 x 83.5mm)



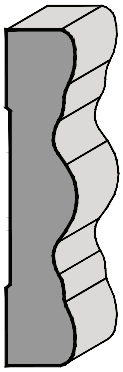
J645
13/16"x5 3/16"
(21.1 x 131.8mm)



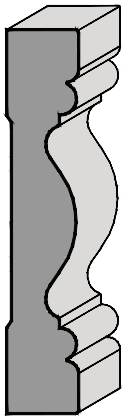
J614
5/16"x2 7/8"
(8.2 x 73mm)



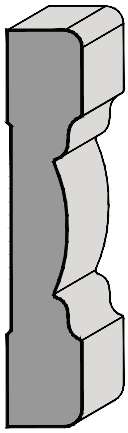
J876
3/4"x2 7/8"
(19.1 x 73mm)



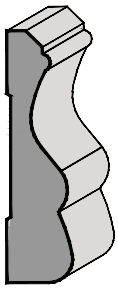
J853
11/16"x3 1/2"
(18.3 x 88.9mm)



J084
3/4"x4"
(19.1 x 101.6mm)



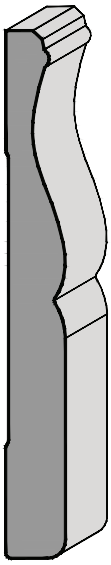
J1056
3/4"x4 1/8"
(19.8 x 105mm)



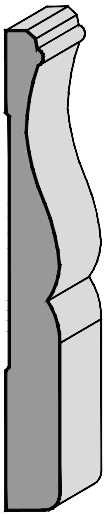
*J604
11/16"x2 5/8"
(17.5 x 66.7mm)



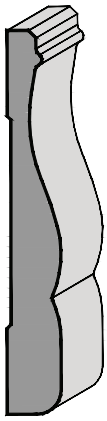
**No set-up fee*



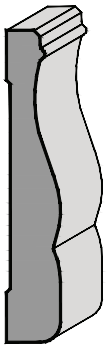
J619
5/8"x5 1/2"
(15.9 x 139.7mm)



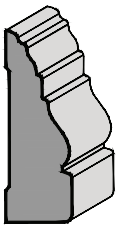
J618
9/16"x5"
(14.3 x 127mm)



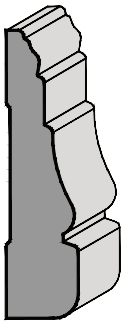
*J605
9/16"x4"
(14.3 x 101.6mm)



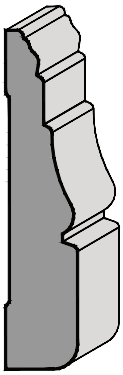
J444
9/16"x3 1/4"
(14.3 x 82.6mm)



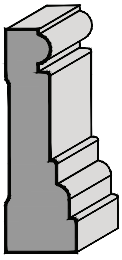
J638
1 1/16"x2"
(17.5 x 50.8mm)



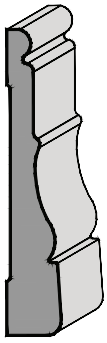
J1480
3/4"x3"
(19.1 x 76.2mm)



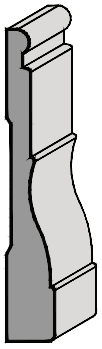
J660
3/4"x3 1/2"
(19.1 x 89.7mm)



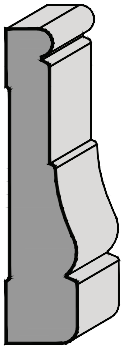
J1342
3/4"x2 5/16"
(18.7 x 59mm)



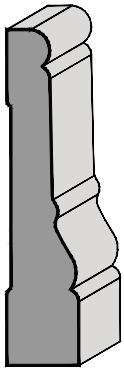
J065
9/16"x3 3/16"
(14.4 x 81mm)



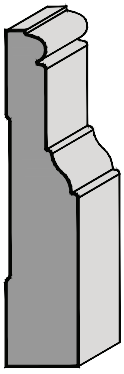
J1292
1/2"x3 1/4"
(12.7 x 82.6mm)



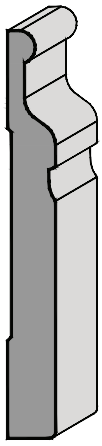
J643
3/4"x3 1/4"
(18.9 x 83.2mm)



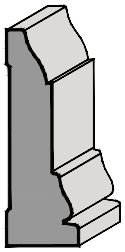
J1147
3/4"x3 1/2"
(19.1 x 88.9mm)



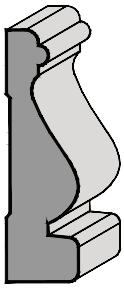
J1521
3/4"x3 1/2"
(19.1 x 88.9mm)



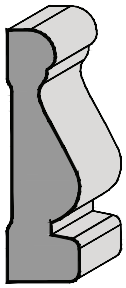
J1293
1/2"x4 1/4"
(12.7 x 108mm)



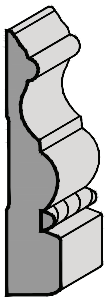
J652
3/4"x2 1/4"
(19.1 x 57.2mm)



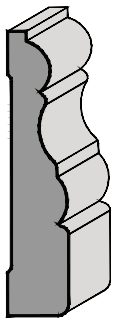
J1114
3/4"x2 5/8"
(19.1 x 66.7mm)



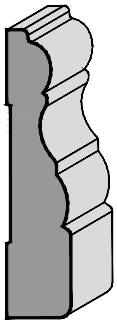
J249
3/4"x2 5/8"
(19.1 x 66.7mm)



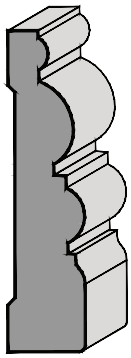
J978
9/16"x2 3/4"
(14.3 x 69.9mm)



J1201
5/8"x2 15/16"
(16.2 x 75.3mm)

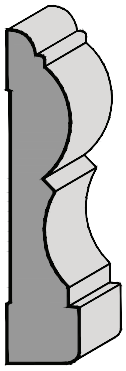


J583
1 1/16"x3"
(17 x 76.2mm)

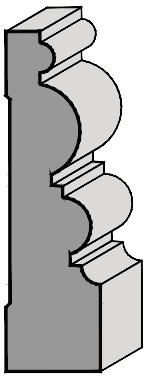


J650
13/16"x3 3/8"
(20.5 x 85mm)

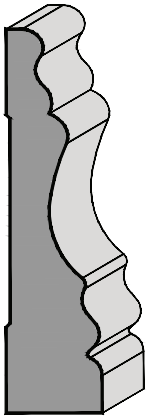
*No set-up fee



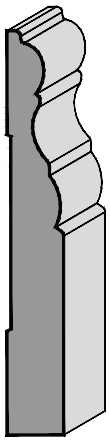
J523
¾"x3½"
(19.1 x 88.3mm)



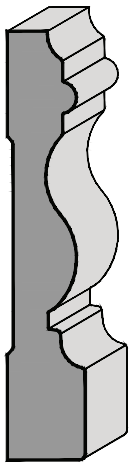
J541
1"x3 9/16"
(25 x 90mm)



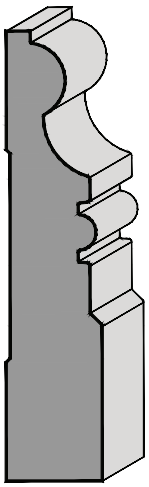
J593
1"x4"
(25.4 x 101.6mm)



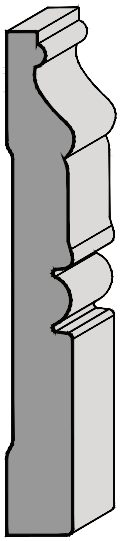
J582
9/16"x4 3/16"
(15 x 107mm)



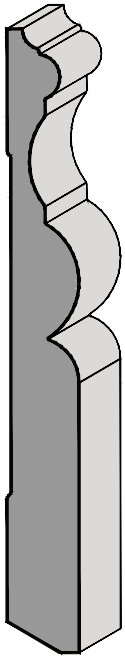
J1413
13/16"x4 7/16"
(20.6 x 113.5mm)



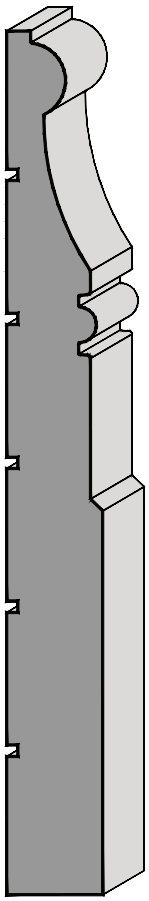
J1365
1"x4 11/16"
(25.4 x 119.1mm)



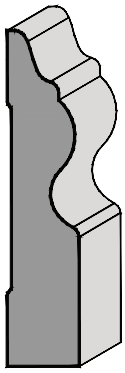
J083
1 1/16"x5¼"
(17.5 x 133.4mm)



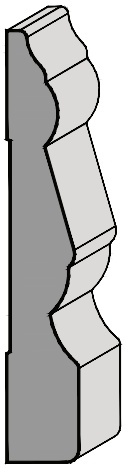
J1520
¾"x6½"
(19.1 x 165.1mm)



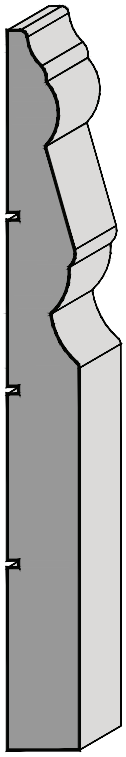
J1364
1"x9"
(25.4 x 228.6mm)



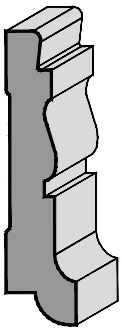
J1196
¾"x3½"
(19.1 x 88.9mm)



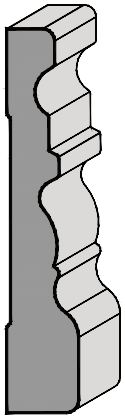
J1186
¾"x4½"
(19.1 x 114.3mm)



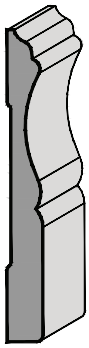
J1185
¾"x7½"
(19.1 x 190.5mm)



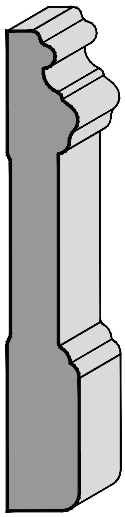
J184
¾"x3 1/16"
(18.6 x 77.8mm)



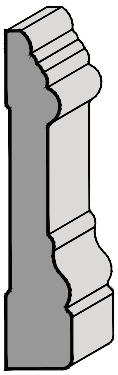
J1465
¾"x4"
(19.1 x 101.6mm)



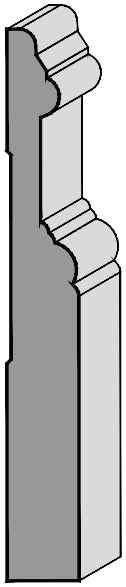
J1515
⅜"x3¼"
(9.5 x 82.6mm)



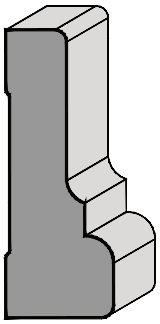
J071
¾"x5"
(19.1 x 127mm)



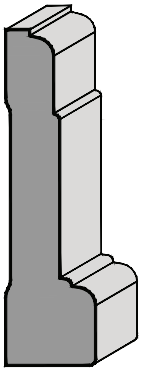
J1271
1 1/16"x3½"
(17.5 x 89.5mm)



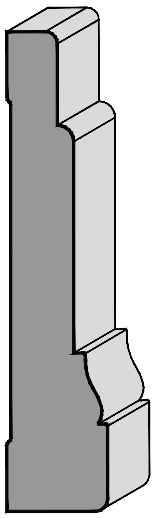
J596
¾"x5¾"
(19.1 x 146.1mm)



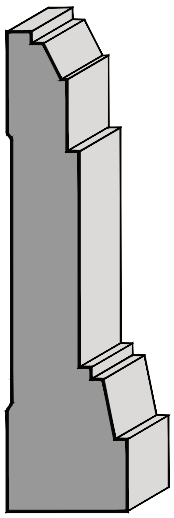
J193
1⅛"x3"
(28.6 x 76.2mm)



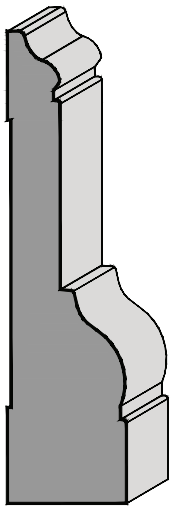
J1430
15/16"x3 1/2"
(23.8 x 88.9mm)



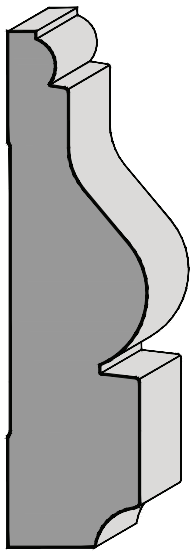
J186
1 1/16"x5"
(26.7 x 127mm)



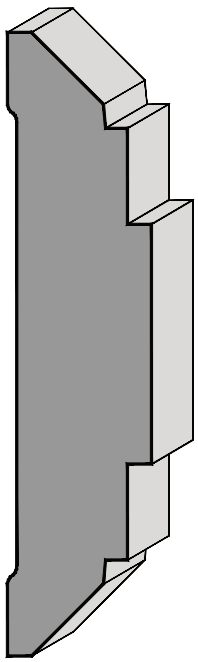
J365
1 1/4"x5"
(31.8 x 127mm)



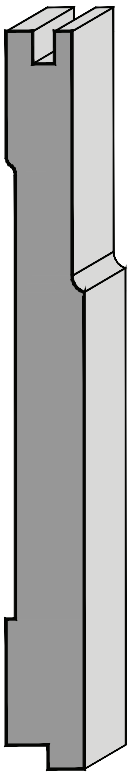
J599
1 1/4"x4 15/16"
(31.5 x 125mm)



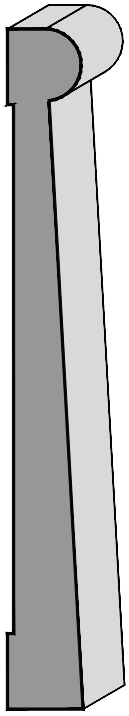
J1439
1 7/16"x5 3/8"
(36.9 x 136.5mm)



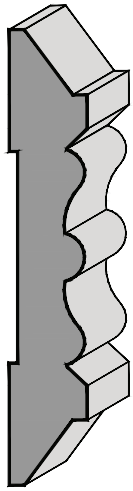
J1035
1 1/2"x6 1/2"
(38.1 x 165.1mm)



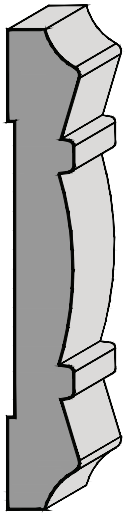
J183
13/16"x7 11/16"
(20.7 x 195.3mm)



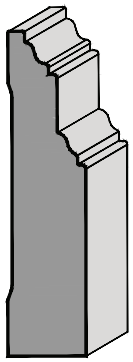
J033
13/16"x7 1/16"
(20 x 180mm)



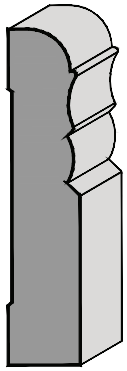
J856
13/16"x4 3/4"
(20.6 x 120.7mm)



J862
3/4"x5"
(19.1 x 127mm)

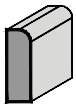


J646
13/16"x3 3/8"
(20.6 x 85.7mm)

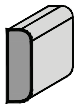


J1315
3/4"x3 1/2"
(19.1 x 88.9mm)

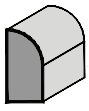
## Scribe Molding



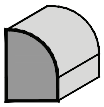
*J1450
1/4"x3/4"
(6.4 x 19.1mm)



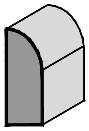
*J861
1/4"x3/4"
(6.4 x 19.1mm)



J158
3/8"x3/4"
(9.5 x 19.1mm)

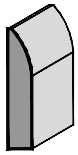


*J214
9/16"x3/4"
(13.6 x 18.8mm)

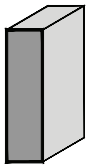


J188
3/8"x1"
(9.5 x 25.4mm)

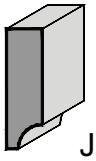
J042
5/16"x1"
(7.9 x 25.4mm)



J288
1/4"x1 1/4"
(6.4 x 31.8mm)



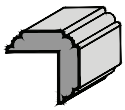
*J982
3/8"x1 3/8"
(9.5 x 34.9mm)



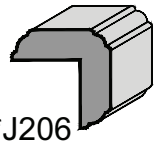
J240
3/8"x1 1/4"
(9.5 x 31.8mm)

*No set-up fee

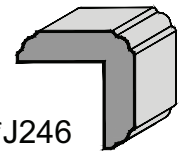
# Corner Molding



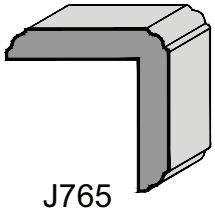
*J207
¾"x¾"
(19.1 x 19.1mm)



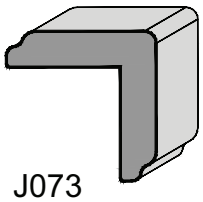
*J206
1"x1"
(26.1 x 26.1mm)



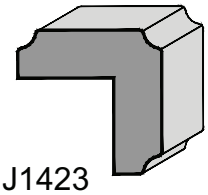
*J246
1 3/16"x1 3/16"
(31 x 31mm)



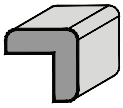
J765
1 11/16"x1 11/16"
(42.9 x 42.9mm)



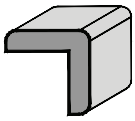
J073
1 9/16"x1 9/16"
(39.7 x 39.7mm)



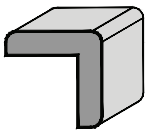
J1423
1½"x1½"
(38.1 x 38.1mm)



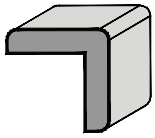
*J208
¾"x¾"
(19.1 x 19.1mm)



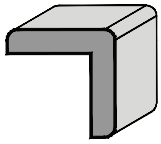
J1444
⅞"x⅞"
(22.2 x 22.2mm)



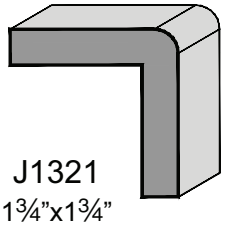
*J209
1"x1"
(25.4 x 25.4mm)



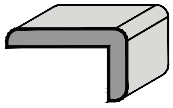
J1149
1 1/16"x1 1/16"
(27 x 27mm)



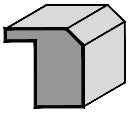
J1216
1⅛"x1⅛"
(28.6 x 28.6mm)



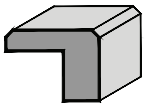
J1321
1¾"x1¾"
(44.5 x 44.5mm)



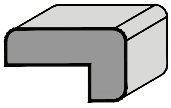
J224
1¼"x¾"
(31.8 x 19.1mm)



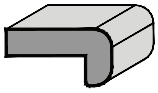
J225
13/16"x13/16"
(20.6 x 20.6mm)



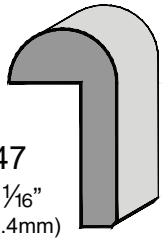
J226
1"x¾"
(24.8 x 18.7mm)



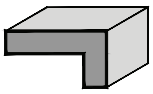
J227
1¼"x¾"
(31.8 x 19.1mm)



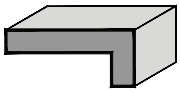
J1180
1⅛"x9/16"
(28 x 15mm)



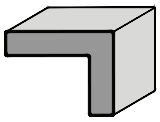
J1347
1⅛"x2 1/16"
(28.6 x 52.4mm)



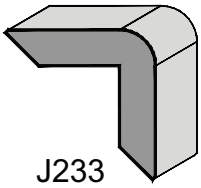
J727
1 1/16"x9/16"
(26.7 x 14.9mm)



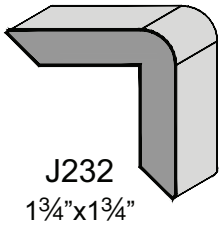
J726
1 5/16"x9/16"
(34 x 14.9mm)



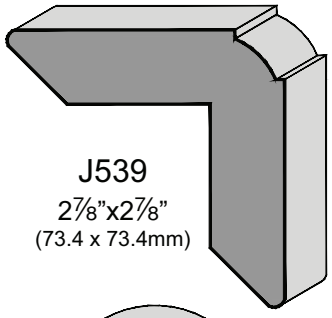
J865
1⅛"x⅞"
(28.6 x 22.2mm)



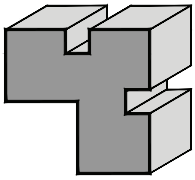
J233
1 9/16"x1 9/16"
(39.7 x 39.7mm)



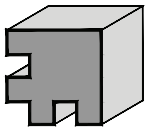
J232
1¾"x1¾"
(44.8 x 44.8mm)



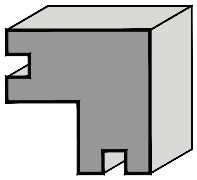
J539
2⅞"x2⅞"
(73.4 x 73.4mm)



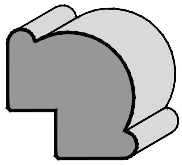
J239
1½"x1½"
(38.1 x 38.1mm)



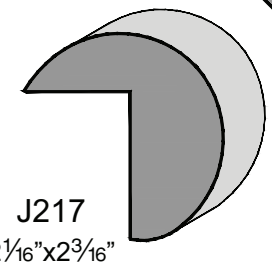
J448
1"x1"
(25 x 25mm)



J447
1½"x1½"
(38 x 38mm)

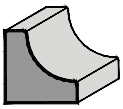


J210
1⅜"x1⅜"
(34.2 x 34.2mm)

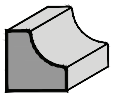


J217
2 1/16"x2 3/16"
(53 x 55.2mm)

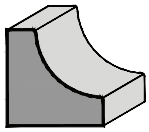
*J201
½"x½"
(12.7 x 12.7mm)



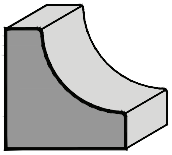
*J202
¾"x¾"
(19.1 x 19.1mm)



J213
⅝"x⅝"
(15.9 x 15.9mm)



*J146
1"x1"
(25.4 x 25.4mm)

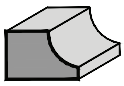


J1647
1¼"x1¼"
(31.8 x 31.8mm)

J1434
¾"x¾"
(19.1 x 19.1mm)

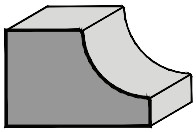


*No set-up fee



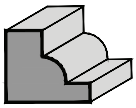
J278
¾"x½"
(19.1 x 12.7mm)

J558
1"x9⁄16"
(25.4 x 14.4mm)

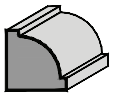


J1409
1½"x1"
(38.1 x 25.4mm)

J205
½"x½"
(12.7 x 12.7mm)



J465
⅞"x¾"
(22.2 x 19mm)



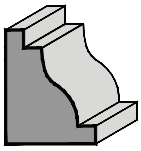
J1044
⅝"x⅝"
(15.9 x 15.9mm)

J1210
7⁄16"x5⁄16"
(10.7 x 8.7mm)

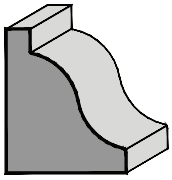
J587
¾"x½"
(19.1 x 12.7mm)

J1211
⅝"x½"
(16.4 x 13.2mm)

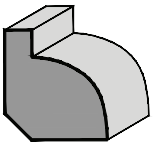
J1076
⅝"x7⁄16"
(16 x 11.5mm)



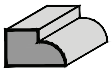
J175
15⁄16"x1 3⁄16"
(23.8 x 30.2mm)



J1410
1¼"x1½"
(31.8 x 38.1mm)



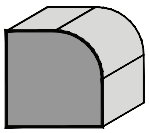
J980
1 1⁄16"x1⅛"
(27.2 x 29.1mm)



J986
⅝"x⅜"
(15.9 x 9.5mm)

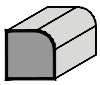
J987
⅜"x⅜"
(9.5 x 9.5mm)

J999
½"x7⁄16"
(12.7 x 11.1mm)



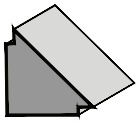
J228
1"x1"
(25.4 x 25.4mm)

J229
½"x9⁄16"
(12.5 x 15.1mm)

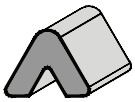


J230
½"x½"
(12.7 x 12.7mm)

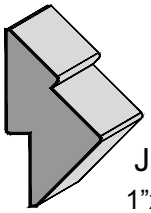
J221
1"x1"
(25.4 x 25.4mm)



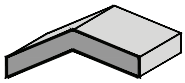
J746
⅞"x⅞"
(22.7 x 22.7mm)



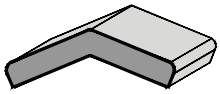
J018
⅞"x1 1⁄16"
(22.2 x 17.5mm)



J1636
1"x1 13⁄16"
(25.1 x 46.7mm)



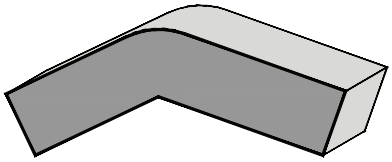
*J035
1⅜"x½"
(35.2 x 12.4mm)



J1536
1¾"x9⁄16"
(44.5 x 15.1mm)

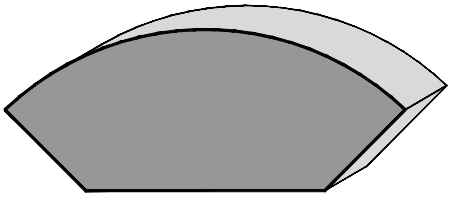
J216
2¾"x13⁄16"
(69.9 x 20.6mm)

J1473
2⅝"x13⁄16"
(66.7 x 20.6mm)



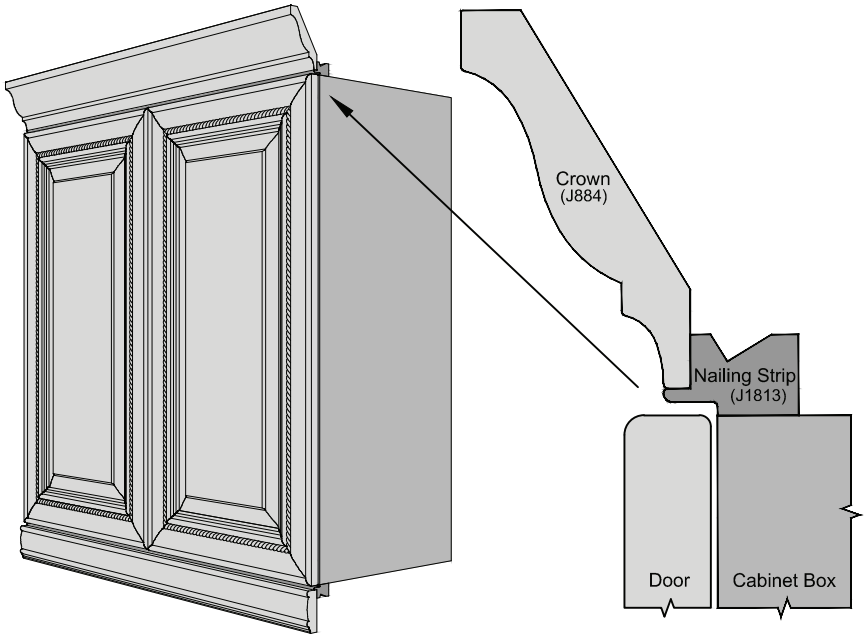
J284
3 9⁄16"x1 5⁄16"
(89.9 x 33.3mm)

J029
2¾"x⅞"
(69.6 x 22.2mm)

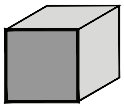


J219
4 3⁄16"x1 11⁄16"
(105.9 x 42.6mm)

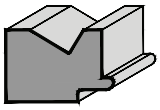
*No set-up fee



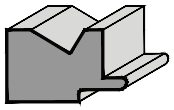

## Crown Molding Nailer Strips



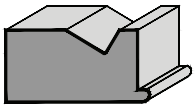
*J1811
¾"x¾"
(19.1 x 19.1mm)



*J1812
1⅛"x¾"
(28.6 x 19.1mm)

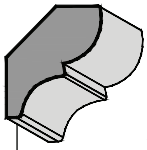


*J1813
1¼"x¾"
(31.8 x 19.1mm)

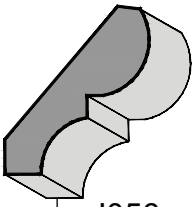


*J1814
1½"x¾"
(38.1 x 19.1mm)

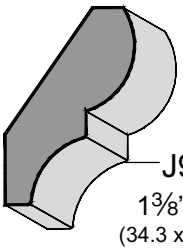
# Crown Molding



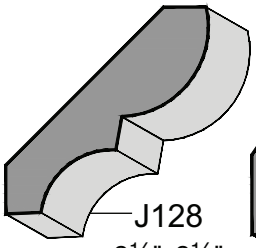
J055
1"x1³⁄₁₆"
(25.1 x 29.5mm)



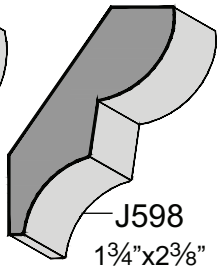
J056
1⅝"x1⅝"
(41.4 x 41.4mm)



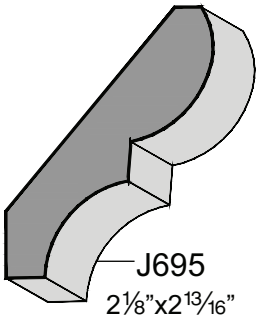
J979
1⅜"x2¹⁄₁₆"
(34.3 x 52.2mm)



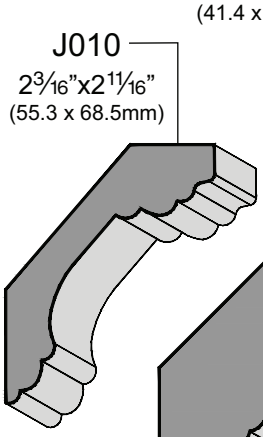
J128
2⅛"x2⅛"
(53.6 x 54.7mm)



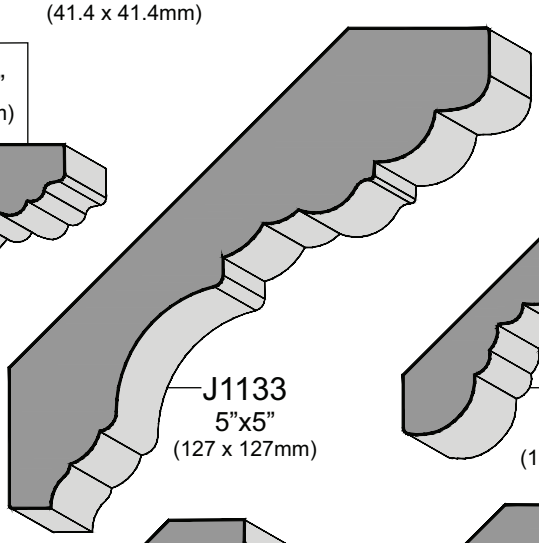
J598
1¾"x2⅜"
(43.8 x 60.2mm)



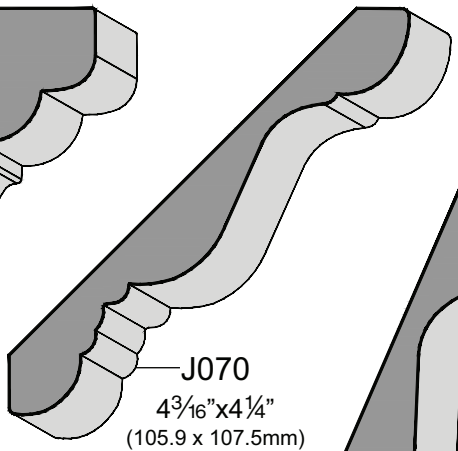
J695
2⅛"x2¹³⁄₁₆"
(54.8 x 71.6mm)



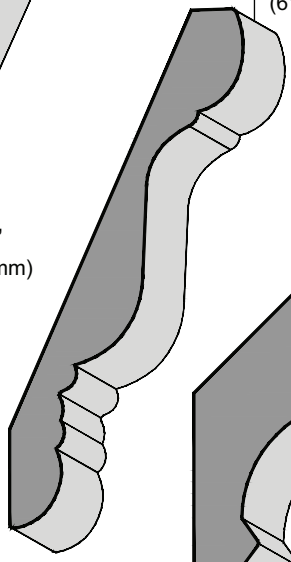
J010
2³⁄₁₆"x2¹¹⁄₁₆"
(55.3 x 68.5mm)



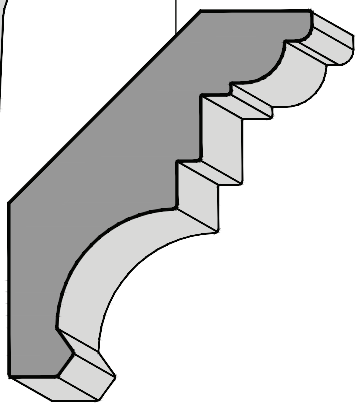
J1133
5"x5"
(127 x 127mm)



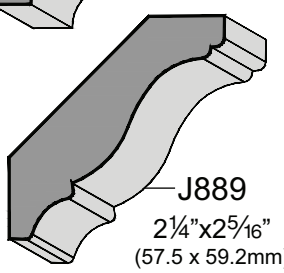
J070
4³⁄₁₆"x4¼"
(105.9 x 107.5mm)



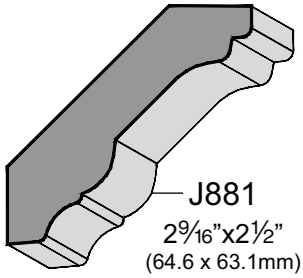
J1286
2⁷⁄₁₆"x5⁷⁄₁₆"
(61.8 x 137.5mm)



*J1528
3⅛"x3¹³⁄₁₆"
(80.2 x 96.8mm)



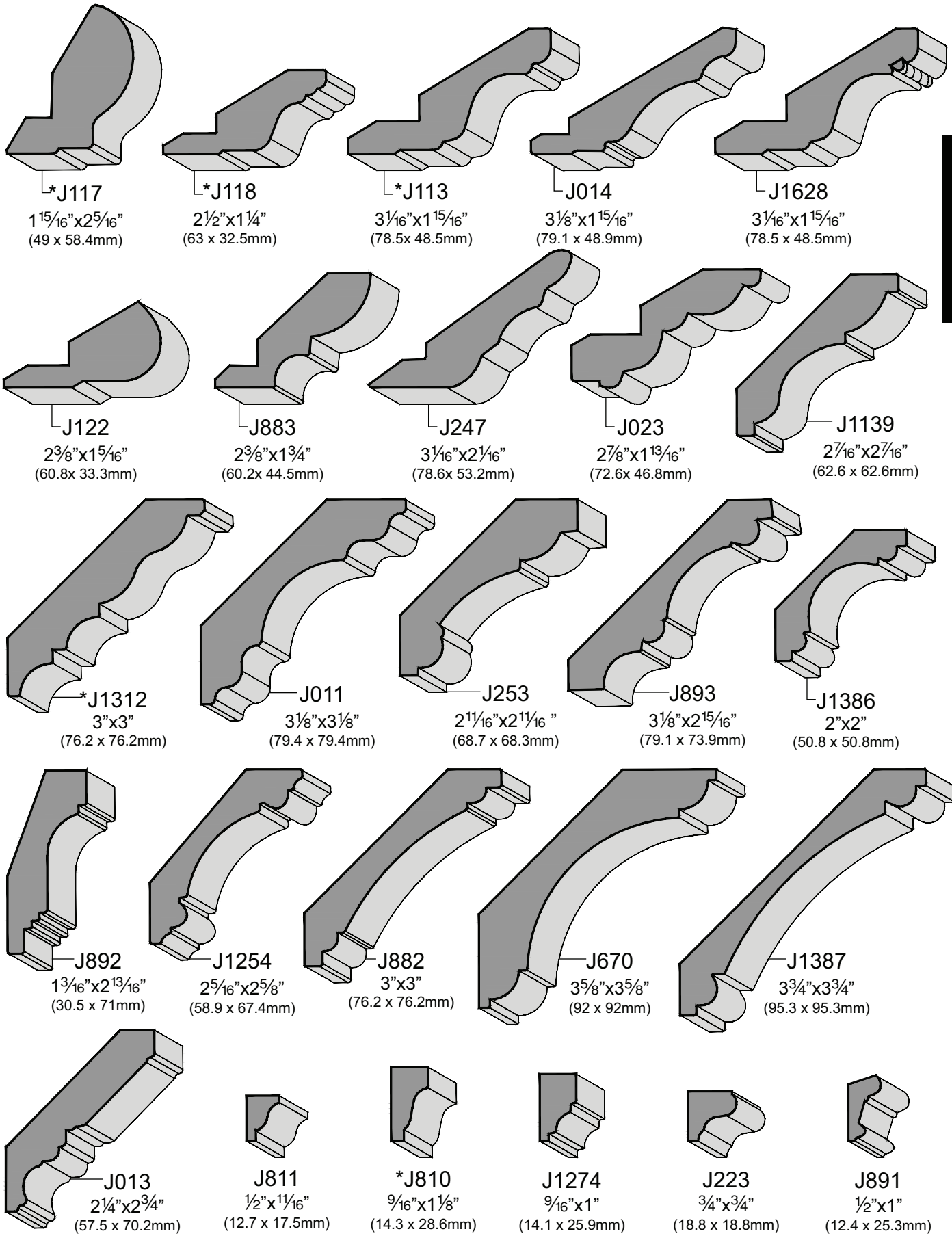
J889
2¼"x2⁵⁄₁₆"
(57.5 x 59.2mm)

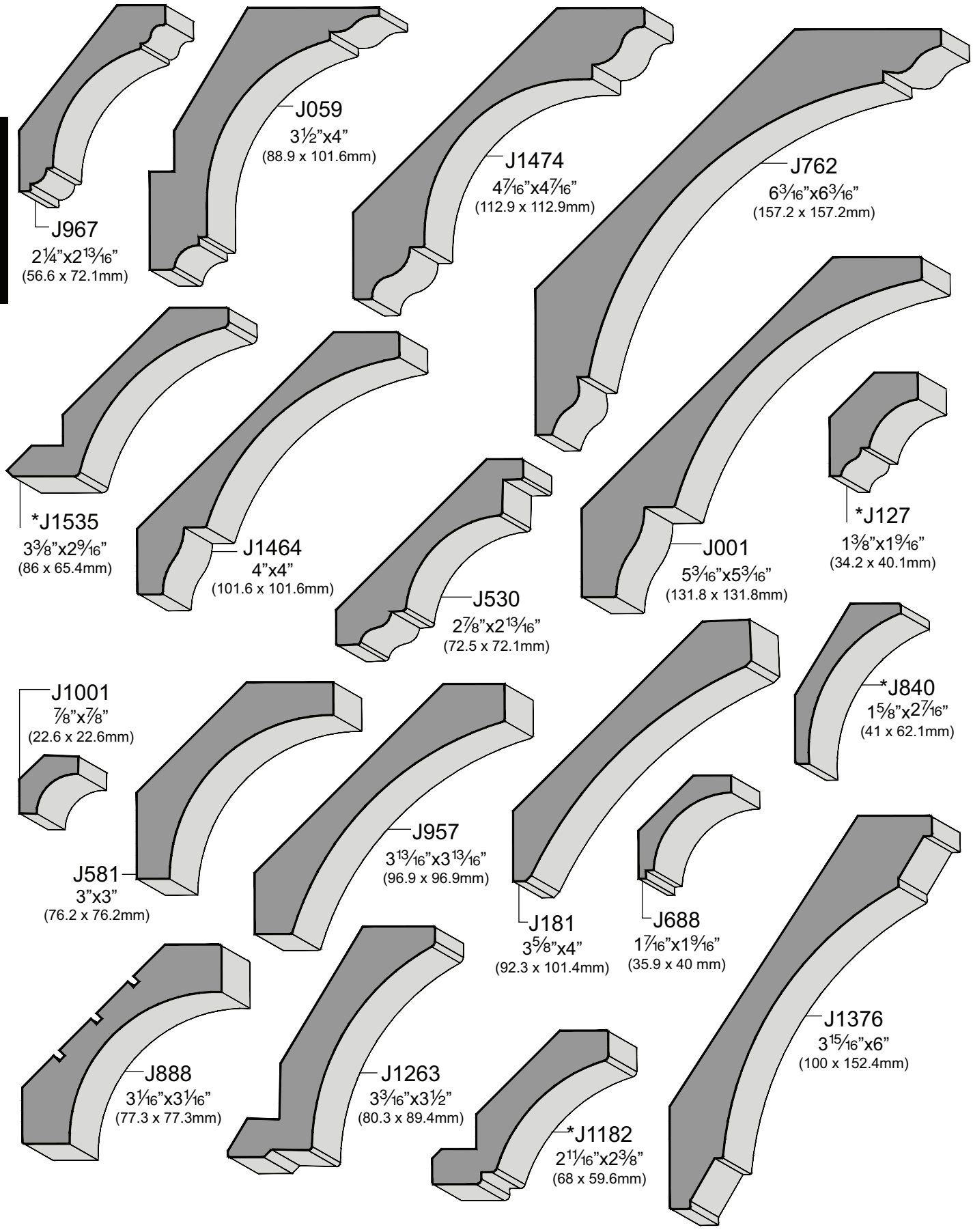


J881
2⁹⁄₁₆"x2½"
(64.6 x 63.1mm)



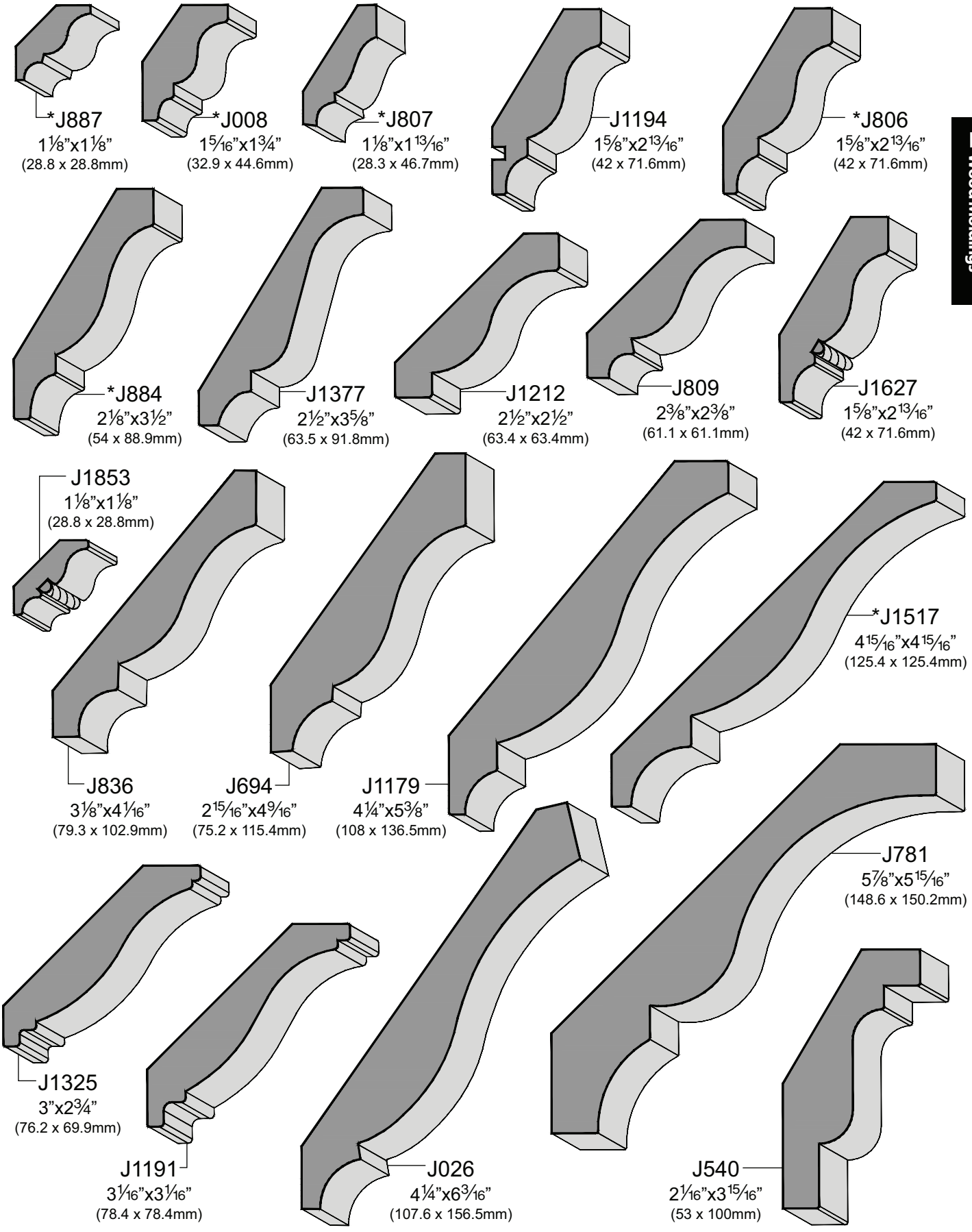
*No set-up fee


*J117
1 15/16"x2 5/16"
(49 x 58.4mm)
*J118
2 1/2"x1 1/4"
(63 x 32.5mm)
*J113
3 1/16"x1 15/16"
(78.5x 48.5mm)
J014
3 1/8"x1 15/16"
(79.1 x 48.9mm)
J1628
3 1/16"x1 15/16"
(78.5 x 48.5mm)
J122
2 3/8"x1 5/16"
(60.8x 33.3mm)
J883
2 3/8"x1 3/4"
(60.2x 44.5mm)
J247
3 1/16"x2 1/16"
(78.6x 53.2mm)
J023
2 7/8"x1 13/16"
(72.6x 46.8mm)
J1139
2 7/16"x2 7/16"
(62.6 x 62.6mm)
*J1312
3"x3"
(76.2 x 76.2mm)
J011
3 1/8"x3 1/8"
(79.4 x 79.4mm)
J253
2 11/16"x2 11/16 "
(68.7 x 68.3mm)
J893
3 1/8"x2 15/16"
(79.1 x 73.9mm)
J1386
2"x2"
(50.8 x 50.8mm)
J892
1 3/16"x2 13/16"
(30.5 x 71mm)
J1254
2 5/16"x2 5/8"
(58.9 x 67.4mm)
J882
3"x3"
(76.2 x 76.2mm)
J670
3 5/8"x3 5/8"
(92 x 92mm)
J1387
3 3/4"x3 3/4"
(95.3 x 95.3mm)
J013
2 1/4"x2 3/4"
(57.5 x 70.2mm)
J811
1/2"x11/16"
(12.7 x 17.5mm)
*J810
9/16"x1 1/8"
(14.3 x 28.6mm)
J1274
9/16"x1"
(14.1 x 25.9mm)
J223
3/4"x3/4"
(18.8 x 18.8mm)
J891
1/2"x1"
(12.4 x 25.3mm)

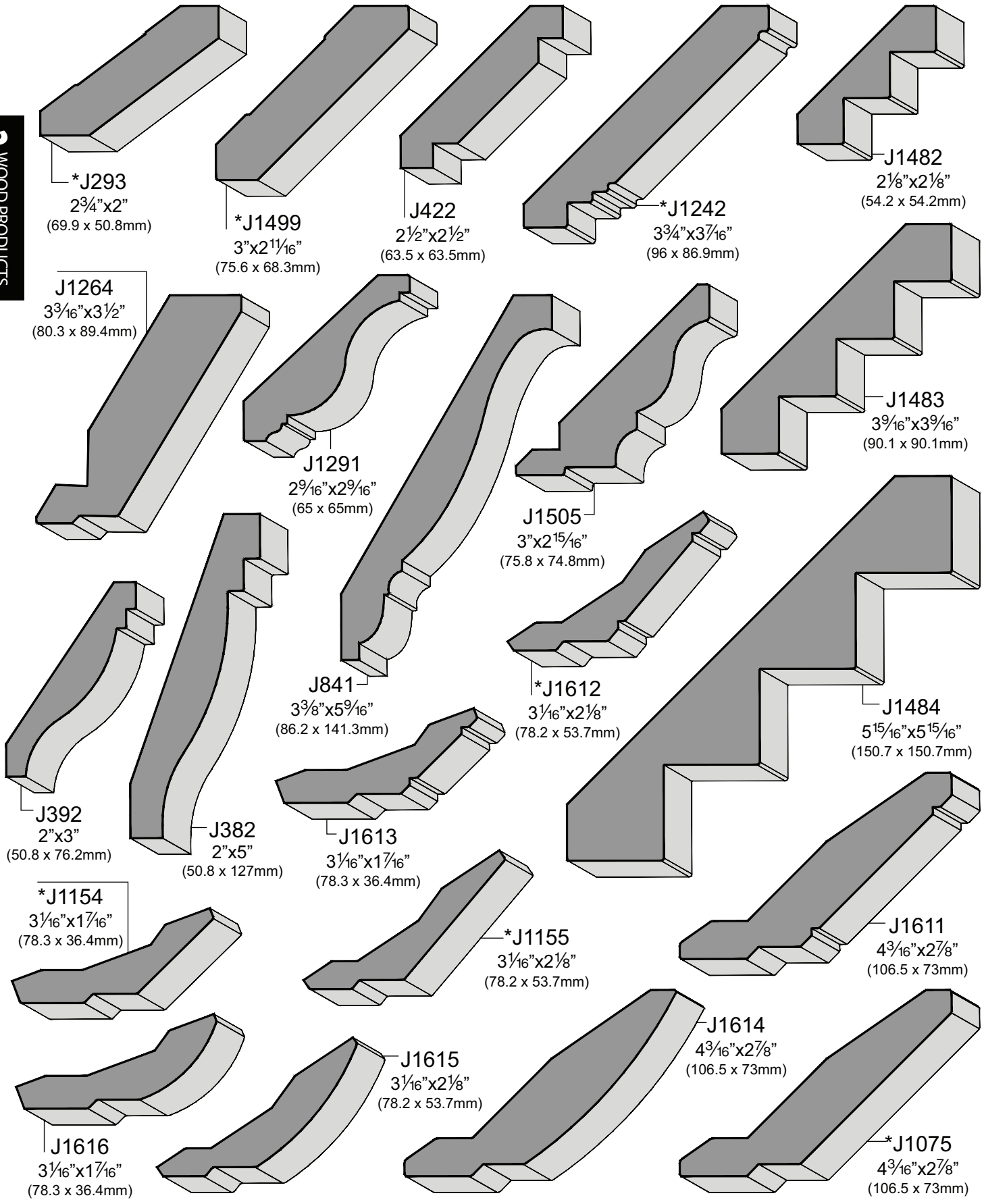

J967
2¼"x2¹³⁄₁₆"
(56.6 x 72.1mm)
J059
3½"x4"
(88.9 x 101.6mm)
J1474
4⁷⁄₁₆"x4⁷⁄₁₆"
(112.9 x 112.9mm)
J762
6³⁄₁₆"x6³⁄₁₆"
(157.2 x 157.2mm)
*J1535
3⅜"x2⁹⁄₁₆"
(86 x 65.4mm)
J1464
4"x4"
(101.6 x 101.6mm)
J530
2⅞"x2¹³⁄₁₆"
(72.5 x 72.1mm)
J001
5³⁄₁₆"x5³⁄₁₆"
(131.8 x 131.8mm)
*J127
1⅜"x1⁹⁄₁₆"
(34.2 x 40.1mm)
J1001
⅞"x⅞"
(22.6 x 22.6mm)
J581
3"x3"
(76.2 x 76.2mm)
J957
3¹³⁄₁₆"x3¹³⁄₁₆"
(96.9 x 96.9mm)
J181
3⅝"x4"
(92.3 x 101.4mm)
J688
1⁷⁄₁₆"x1⁹⁄₁₆"
(35.9 x 40 mm)
*J840
1⅝"x2⁷⁄₁₆"
(41 x 62.1mm)
J888
3¹⁄₁₆"x3¹⁄₁₆"
(77.3 x 77.3mm)
J1263
3³⁄₁₆"x3½"
(80.3 x 89.4mm)
*J1182
2¹¹⁄₁₆"x2⅜"
(68 x 59.6mm)
J1376
3¹⁵⁄₁₆"x6"
(100 x 152.4mm)



**No set-up fee*

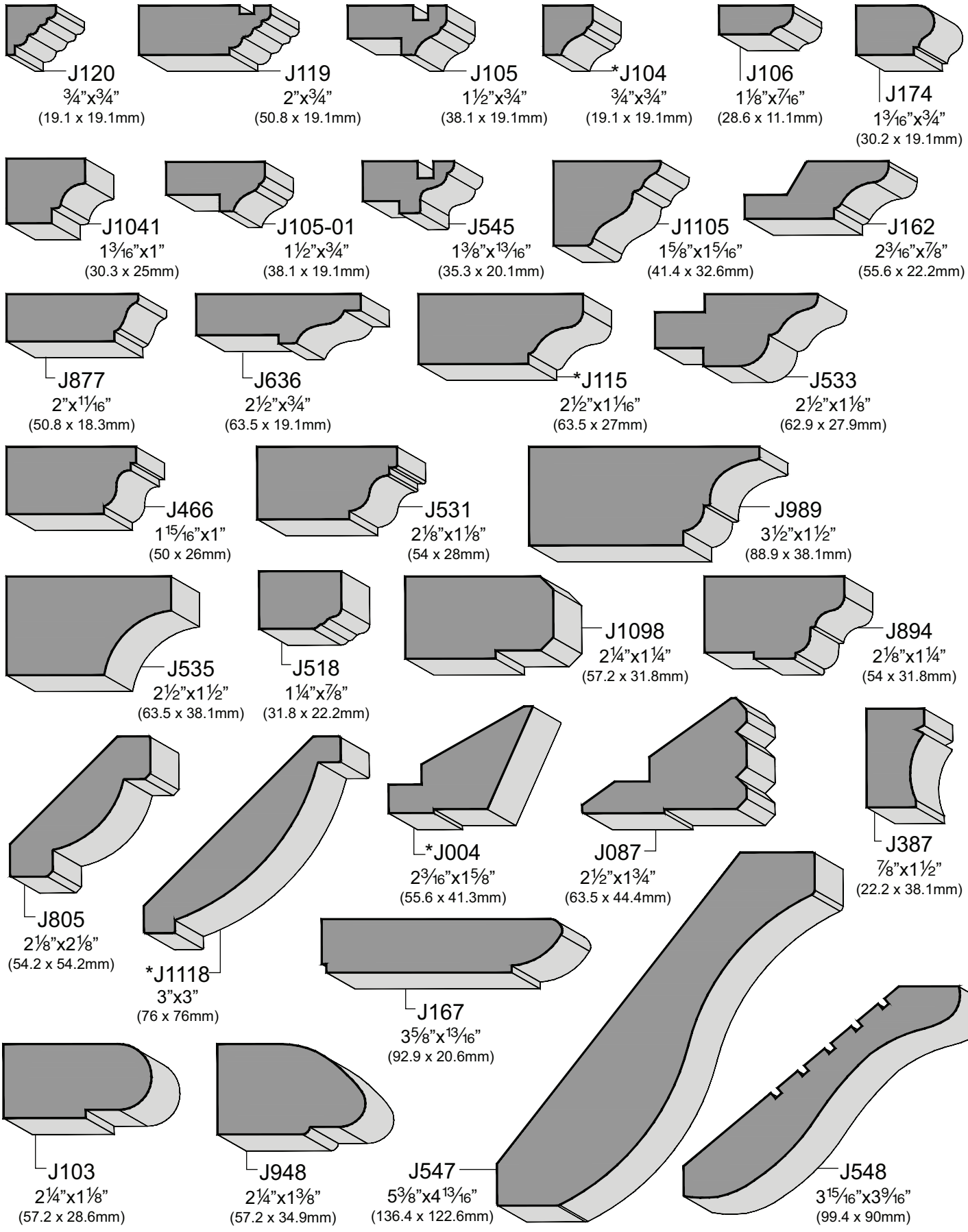

*J887
1⅛"x1⅛"
(28.8 x 28.8mm)
*J008
1⅝"x1¾"
(32.9 x 44.6mm)
*J807
1⅛"x1 13⁄16"
(28.3 x 46.7mm)
J1194
1⅝"x2 13⁄16"
(42 x 71.6mm)
*J806
1⅝"x2 13⁄16"
(42 x 71.6mm)
*J884
2⅛"x3½"
(54 x 88.9mm)
J1377
2½"x3⅝"
(63.5 x 91.8mm)
J1212
2½"x2½"
(63.4 x 63.4mm)
J809
2⅜"x2⅜"
(61.1 x 61.1mm)
J1627
1⅝"x2 13⁄16"
(42 x 71.6mm)
J1853
1⅛"x1⅛"
(28.8 x 28.8mm)
J836
3⅛"x4 1⁄16"
(79.3 x 102.9mm)
J694
2 15⁄16"x4 9⁄16"
(75.2 x 115.4mm)
J1179
4¼"x5⅜"
(108 x 136.5mm)
*J1517
4 15⁄16"x4 15⁄16"
(125.4 x 125.4mm)
J781
5⅞"x5 15⁄16"
(148.6 x 150.2mm)
J1325
3"x2¾"
(76.2 x 69.9mm)
J1191
3 1⁄16"x3 1⁄16"
(78.4 x 78.4mm)
J026
4¼"x6 3⁄16"
(107.6 x 156.5mm)
J540
2 1⁄16"x3 15⁄16"
(53 x 100mm)

**No set-up fee*

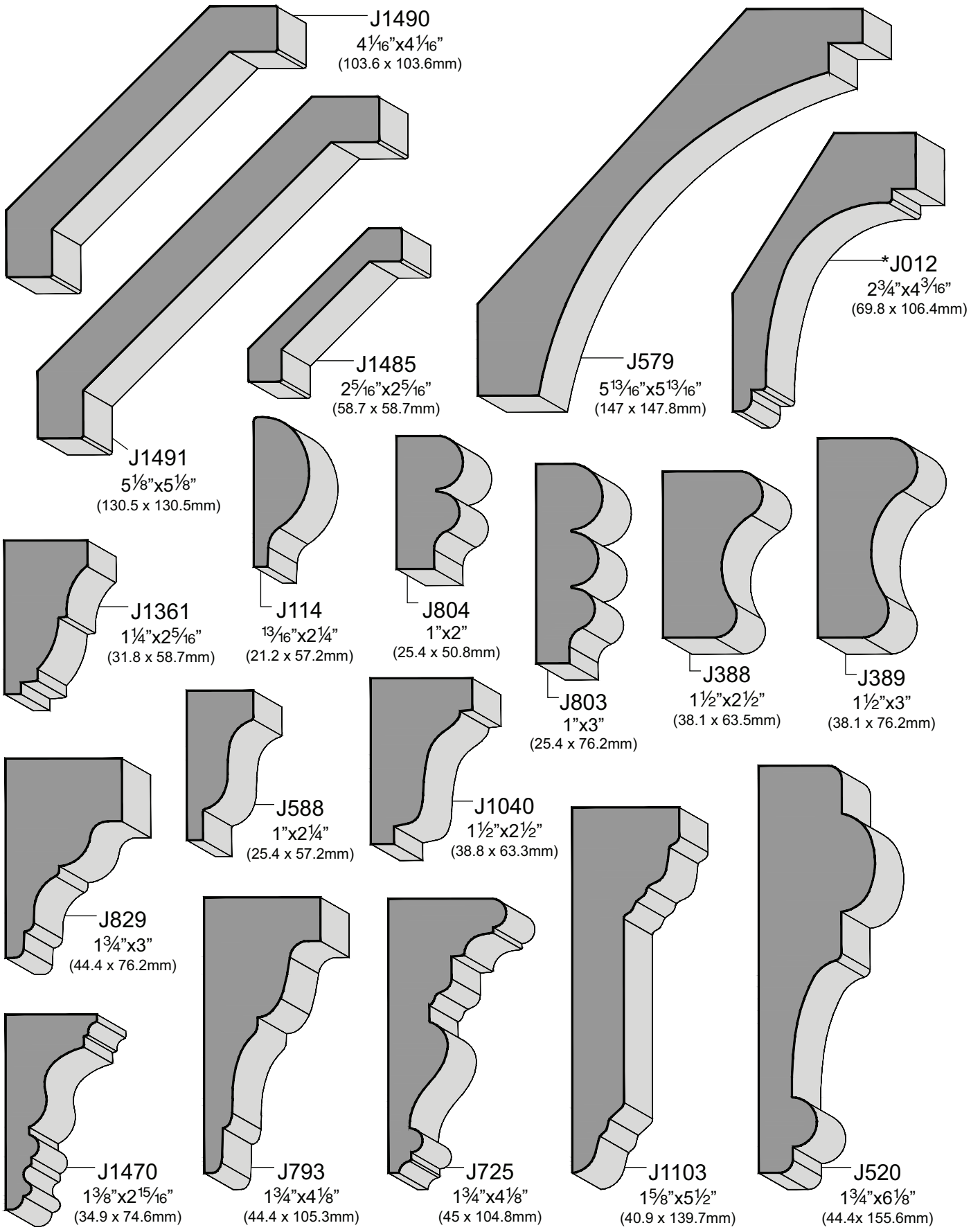

*J293
2¾"x2"
(69.9 x 50.8mm)
*J1499
3"x2 11⁄16"
(75.6 x 68.3mm)
J422
2½"x2½"
(63.5 x 63.5mm)
*J1242
3¾"x3 7⁄16"
(96 x 86.9mm)
J1482
2⅛"x2⅛"
(54.2 x 54.2mm)
J1264
3 3⁄16"x3½"
(80.3 x 89.4mm)
J1291
2 9⁄16"x2 9⁄16"
(65 x 65mm)
J1505
3"x2 15⁄16"
(75.8 x 74.8mm)
J1483
3 9⁄16"x3 9⁄16"
(90.1 x 90.1mm)
J841
3⅜"x5 9⁄16"
(86.2 x 141.3mm)
*J1612
3 1⁄16"x2⅛"
(78.2 x 53.7mm)
J1484
5 15⁄16"x5 15⁄16"
(150.7 x 150.7mm)
J392
2"x3"
(50.8 x 76.2mm)
J382
2"x5"
(50.8 x 127mm)
J1613
3 1⁄16"x1 7⁄16"
(78.3 x 36.4mm)
*J1154
3 1⁄16"x1 7⁄16"
(78.3 x 36.4mm)
*J1155
3 1⁄16"x2⅛"
(78.2 x 53.7mm)
J1611
4 3⁄16"x2 7⁄8"
(106.5 x 73mm)
J1614
4 3⁄16"x2 7⁄8"
(106.5 x 73mm)
J1615
3 1⁄16"x2⅛"
(78.2 x 53.7mm)
J1616
3 1⁄16"x1 7⁄16"
(78.3 x 36.4mm)
*J1075
4 3⁄16"x2 7⁄8"
(106.5 x 73mm)



*No set-up fee

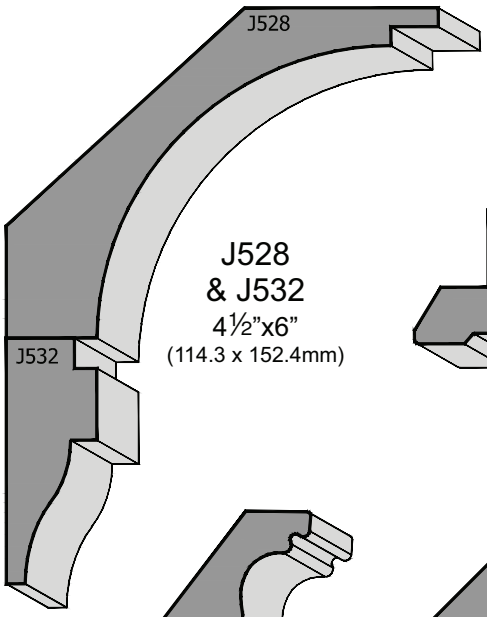

J120
¾"x¾"
(19.1 x 19.1mm)
J119
2"x¾"
(50.8 x 19.1mm)
J105
1½"x¾"
(38.1 x 19.1mm)
*J104
¾"x¾"
(19.1 x 19.1mm)
J106
1⅛"x7⁄16"
(28.6 x 11.1mm)
J174
1 3⁄16"x¾"
(30.2 x 19.1mm)
J1041
1 3⁄16"x1"
(30.3 x 25mm)
J105-01
1½"x¾"
(38.1 x 19.1mm)
J545
1⅜"x13⁄16"
(35.3 x 20.1mm)
J1105
1⅝"x1 5⁄16"
(41.4 x 32.6mm)
J162
2 3⁄16"x⅞"
(55.6 x 22.2mm)
J877
2"x1 1⁄16"
(50.8 x 18.3mm)
J636
2½"x¾"
(63.5 x 19.1mm)
*J115
2½"x1 1⁄16"
(63.5 x 27mm)
J533
2½"x1⅛"
(62.9 x 27.9mm)
J466
1 15⁄16"x1"
(50 x 26mm)
J531
2⅛"x1⅛"
(54 x 28mm)
J989
3½"x1½"
(88.9 x 38.1mm)
J535
2½"x1½"
(63.5 x 38.1mm)
J518
1¼"x⅞"
(31.8 x 22.2mm)
J1098
2¼"x1¼"
(57.2 x 31.8mm)
J894
2⅛"x1¼"
(54 x 31.8mm)
J805
2⅛"x2⅛"
(54.2 x 54.2mm)
*J1118
3"x3"
(76 x 76mm)
*J004
2 3⁄16"x1⅝"
(55.6 x 41.3mm)
J087
2½"x1¾"
(63.5 x 44.4mm)
J387
⅞"x1½"
(22.2 x 38.1mm)
J167
3⅝"x13⁄16"
(92.9 x 20.6mm)
J103
2¼"x1⅛"
(57.2 x 28.6mm)
J948
2¼"x1⅜"
(57.2 x 34.9mm)
J547
5⅜"x4 13⁄16"
(136.4 x 122.6mm)
J548
3 15⁄16"x3 9⁄16"
(99.4 x 90mm)

*No set-up fee

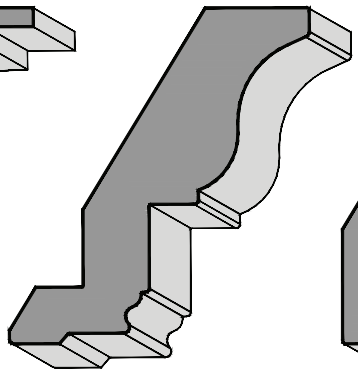

J1490
4 1/16"x4 1/16"
(103.6 x 103.6mm)
J1485
2 5/16"x2 5/16"
(58.7 x 58.7mm)
J1491
5 1/8"x5 1/8"
(130.5 x 130.5mm)
J579
5 13/16"x5 13/16"
(147 x 147.8mm)
*J012
2 3/4"x4 3/16"
(69.8 x 106.4mm)
J1361
1 1/4"x2 5/16"
(31.8 x 58.7mm)
J114
13/16"x2 1/4"
(21.2 x 57.2mm)
J804
1"x2"
(25.4 x 50.8mm)
J803
1"x3"
(25.4 x 76.2mm)
J388
1 1/2"x2 1/2"
(38.1 x 63.5mm)
J389
1 1/2"x3"
(38.1 x 76.2mm)
J588
1"x2 1/4"
(25.4 x 57.2mm)
J1040
1 1/2"x2 1/2"
(38.8 x 63.3mm)
J829
1 3/4"x3"
(44.4 x 76.2mm)
J1470
1 3/8"x2 15/16"
(34.9 x 74.6mm)
J793
1 3/4"x4 1/8"
(44.4 x 105.3mm)
J725
1 3/4"x4 1/8"
(45 x 104.8mm)
J1103
1 5/8"x5 1/2"
(40.9 x 139.7mm)
J520
1 3/4"x6 1/8"
(44.4x 155.6mm)



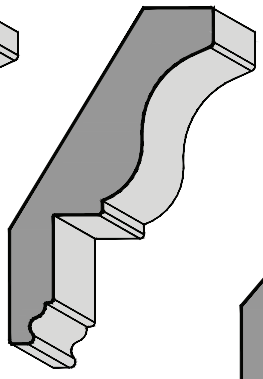
**No set-up fee*



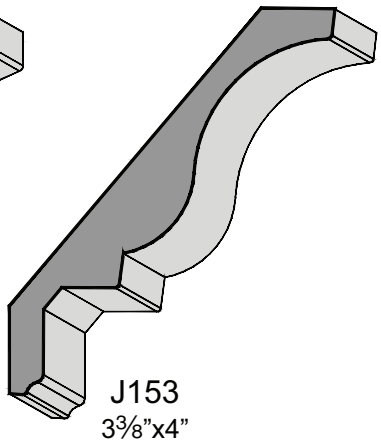

J528
& J532
4½"x6"
(114.3 x 152.4mm)



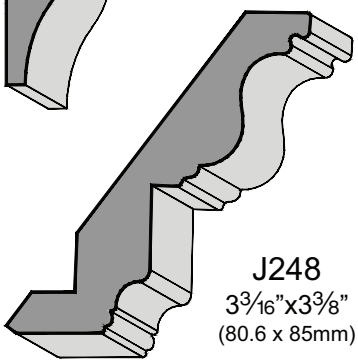
*J123
3⅛"x3½"
(79.4 x 88.9mm)



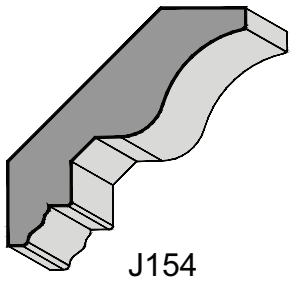
*J124
2⅛"x3½"
(54 x 88.9mm)



J153
3⅜"x4"
(86.2 x 102.4mm)

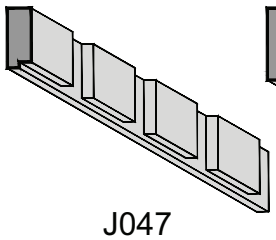


J248
3 3/16"x3⅜"
(80.6 x 85mm)

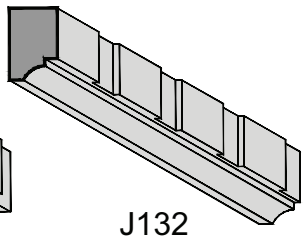


J154
2½"x2½"
(62.9 x 62.9mm)

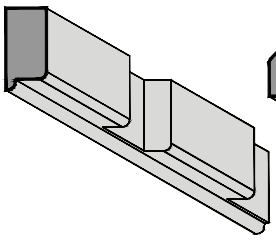
## Dentil Molding



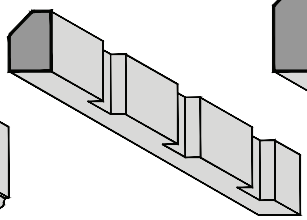
J047
¼"x⅝"
(6.4 x 15.9mm)



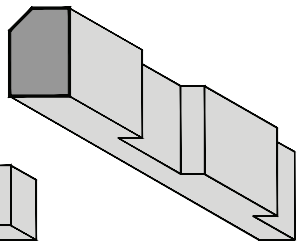
J132
½"x¾"
(12.7 x 19.1mm)



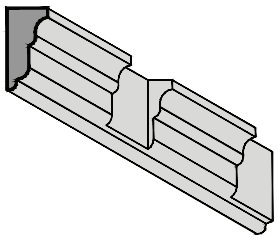
*J126
7/16"x⅞"
(10.8 x 21.7mm)



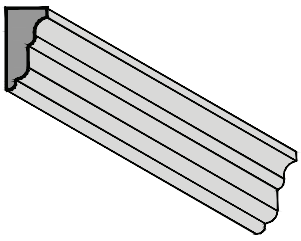
J155
7/16"x⅝"
(11.1 x 15.9mm)



J156
⅝"x15/16"
(15.9 x 23.3mm)

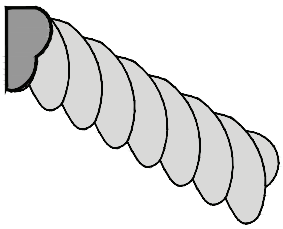


*J125
7/16"x⅞"
(10.8 x 21.7mm)



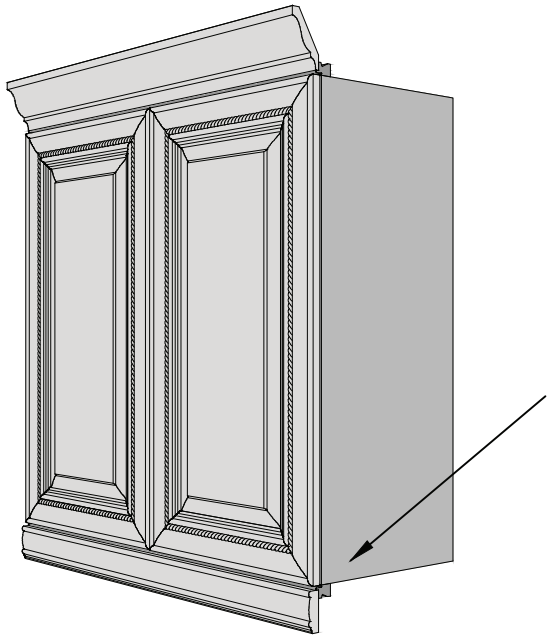
J1415
7/16"x⅞"
(10.8 x 21.7mm)

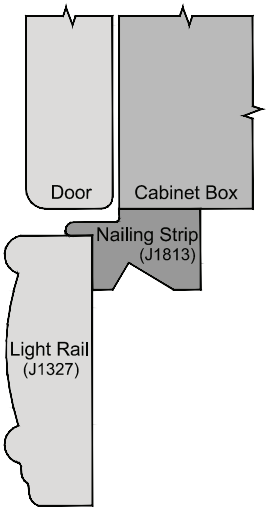
| Crown/Dentil Compatibility Chart | J047 | J125 | J126 | J129 | J132 | J155 | J156 | J1415 |
|---|---|---|---|---|---|---|---|---|
| J123 | | ✓ | ✓ | ✓ | ✓ | | | ✓ |
| J124 | | ✓ | ✓ | ✓ | ✓ | | | ✓ |
| J153 | | | | | | ✓ | ✓ | |
| J154 | | | | | | ✓ | | |
| J248 | ✓ | | | | | | | |



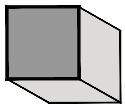
*J129
7/16"x⅞"
(11.9 x 22.2mm)

*No set-up fee

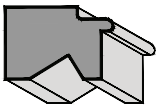




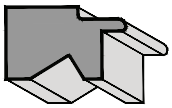

## Light Rail Molding Nailer Strips



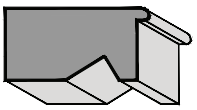
*J1811
¾"x¾"
(19.1 x 19.1mm)



*J1812
1⅛"x¾"
(28.6 x 19.1mm)

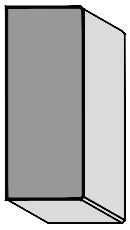


*J1813
1¼"x¾"
(31.8 x 19.1mm)

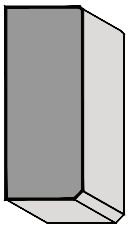


*J1814
1½"x¾"
(38.1 x 19.1mm)

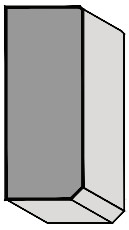
# Light Rail Molding



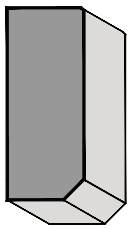
*J1802
13/16"x2"
(20.3 x 50.8mm)



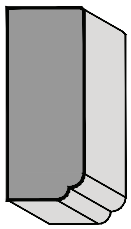
*J1798
13/16"x2"
(20.3 x 50.8mm)



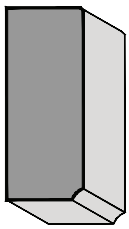
*J1801
13/16"x2"
(20.3 x 50.8mm)



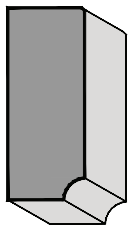
*J1795
13/16"x2"
(20.3 x 50.8mm)



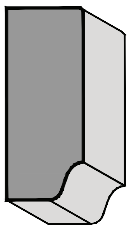
*J1789
13/16"x2"
(20.3 x 50.8mm)



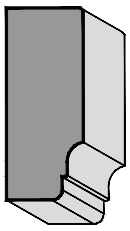
*J1803
13/16"x2"
(20.3 x 50.8mm)



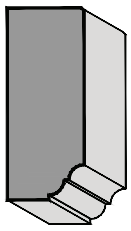
*J1791
13/16"x2"
(20.3 x 50.8mm)



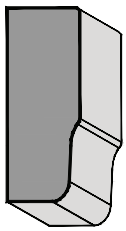
*J1785
13/16"x2"
(20.3 x 50.8mm)



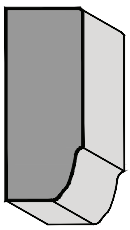
*J1807
13/16"x2"
(20.3 x 50.8mm)



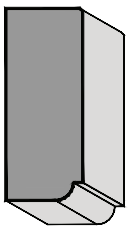
*J1809
13/16"x2"
(20.3 x 50.8mm)



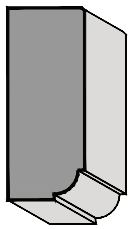
*J009
¾"x2"
(19.2 x 51.2mm)



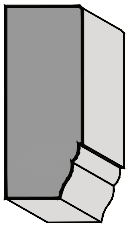
*J1796
13/16"x2"
(20.3 x 50.8mm)



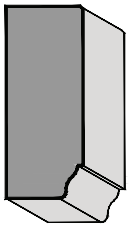
*J1800
13/16"x2"
(20.3 x 50.8mm)



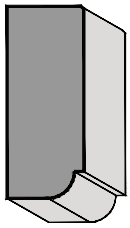
*J1797
13/16"x2"
(20.3 x 50.8mm)



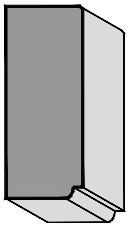
*J1799
13/16"x2"
(20.3 x 50.8mm)



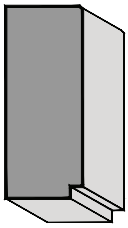
*J1790
13/16"x2"
(20.3 x 50.8mm)



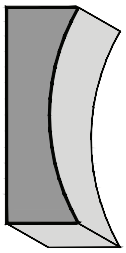
*J1793
13/16"x2"
(20.3 x 50.8mm)



*J1794
13/16"x2"
(20.3 x 50.8mm)



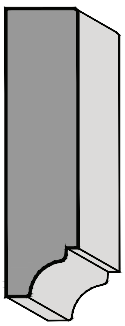
*J1808
13/16"x2"
(20.3 x 50.8mm)



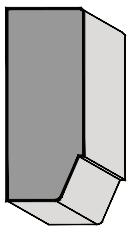
J121
¾"x2¼"
(19.1 x 57.1mm)



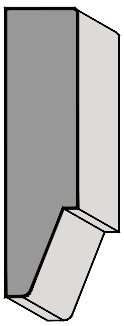
**No set-up fee*



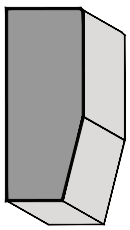
J1583
¾"x3"
(19.1 x 76.2mm)



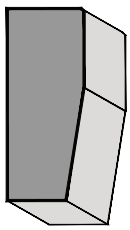
*J1810
13⁄16"x2"
(20.3 x 50.8mm)



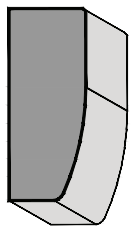
*J192
¾"x3"
(19.1 x 76.2mm)



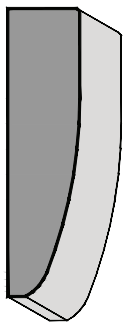
*J1804
13⁄16"x2"
(20.3 x 50.8mm)



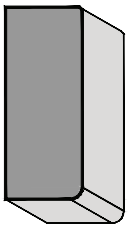
*J1805
13⁄16"x2"
(20.3 x 50.8mm)



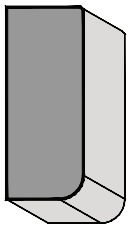
*J1806
13⁄16"x2"
(20.3 x 50.8mm)



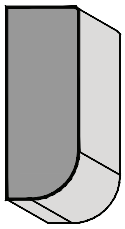
J1582
¾"x3"
(19.1 x 76.2mm)



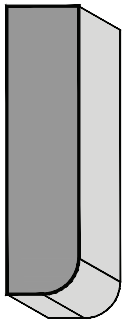
*J1786
13⁄16"x2"
(20.3 x 50.8mm)



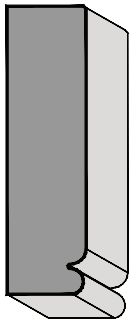
*J1787
13⁄16"x2"
(20.3 x 50.8mm)



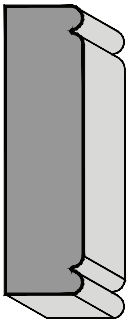
*J1788
13⁄16"x2"
(20.3 x 50.8mm)



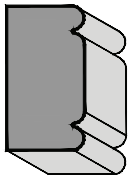
*J1568
¾"x3"
(19.1 x 76.2mm)



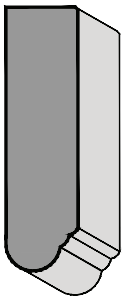
*J1205
13⁄16"x3"
(20.9 x 76.2mm)



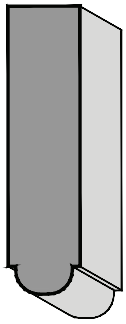
*J1486
13⁄16"x3"
(20.6 x 76.2mm)



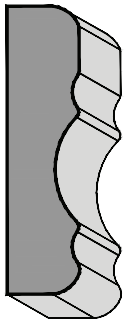
J030
13⁄16"x1½"
(20.6 x 38.1mm)



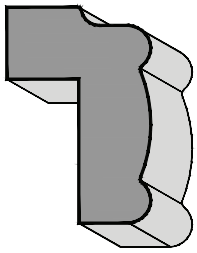
J1004
¾"x2¾"
(19.1 x 69.8mm)



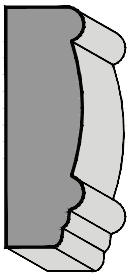
J1645
¾"x3"
(19.1 x 76.2mm)



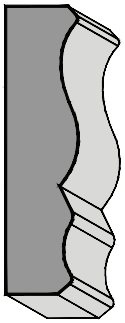
*J940
¾"x3"
(19.1 x 76.2mm)



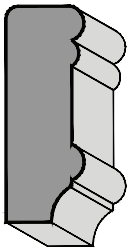
*J1261
1½"x2¼"
(38.1 x 57.1mm)



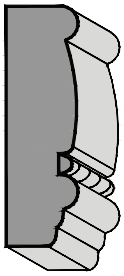
*J1327
13⁄16"x2½"
(20.6 x 63.5mm)



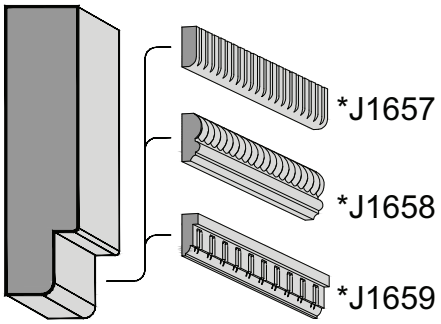
J1581
¾"x3"
(19.1 x 76.2mm)



J961
13⁄16"x2¼"
(20.6 x 57.1mm)



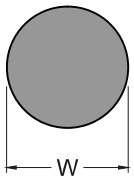
*J1630
¾"x2½"
(19.1 x 63.5mm)




*J1629
¾"x3"
(19.1 x 76.2mm)

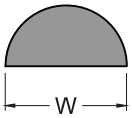
# Dowel & Rope Molding

## Full Round



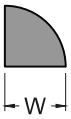

| W | Molding # |
|---|---|
| 1/4" (6.4mm) | J401 |
| 3/8" (9.5mm) | J402 |
| 1/2" (12.7mm) | J403 |
| 5/8" (15.9mm) | J404 |
| 3/4" (19.1mm) | J405 |
| 7/8" (22.2mm) | J1584 |
| 1" (25.4mm) | J407 |
| 1 1/8" (28.6mm) | J1585 |
| 1 1/4" (31.8mm) | J408 |
| 1 3/8" (34.9mm) | J417 |
| 1 1/2" (38.1mm) | J409 |
| 1 3/4" (44.5mm) | J410 |
| 2" (50.8mm) | J414 |
| 2 1/2" (63.5mm) | J1557 |
| 3" (76.2mm) | J413 |

## Half Round



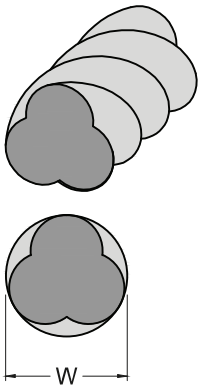

| W | Molding # |
|---|---|
| 3/8" (9.5mm) | J450 |
| 1/2" (12.7mm) | J451 |
| 5/8" (15.9mm) | J452 |
| 3/4" (19.1mm) | J453 |
| 7/8" (22.2mm) | J1586 |
| 1" (25.4mm) | J462 |
| 1 1/8" (28.6mm) | J454 |
| 1 1/4" (31.8mm) | J455 |
| 1 3/8" (34.9mm) | J1587 |
| 1 1/2" (38.1mm) | *J456 |
| 1 3/4" (44.5mm) | J459 |
| 2" (50.8mm) | J460 |
| 2 1/2" (63.5mm) | J1558 |
| 3" (76.2mm) | J1588 |

## Quarter Round



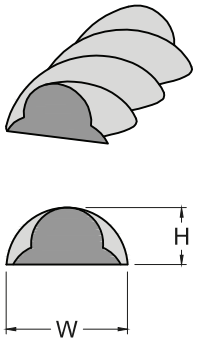

| W | Molding # |
|---|---|
| 3/8" (9.5mm) | J1589 |
| 7/16" (11.1mm) | J1590 |
| 1/2" (12.7mm) | *J203 |
| 9/16" (14.3mm) | J1591 |
| 5/8" (15.9mm) | J1592 |
| 11/16" (17.5mm) | J1593 |
| 3/4" (19.1mm) | *J204 |
| 7/8" (22.2mm) | J1594 |
| 1" (25.4mm) | J1595 |
| 1 1/4" (31.8mm) | J1596 |
| 1 1/2" (38.1mm) | J215 |

## Rope



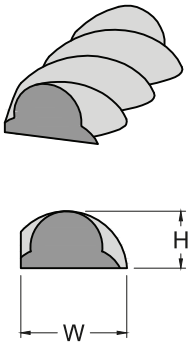

| W | Molding # |
|---|---|
| 1/2" (12.7mm) | *J433 |
| 3/4" (19.1mm) | *J435 |
| 1" (25.4mm) | *J441 |
| 1 1/4" (31.8mm) | *J436 |
| 1 1/2" (38.1mm) | *J680 |
| 1 11/16"(42.9mm) | *J438 |

## Half Rope

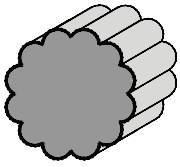



| W | H | Molding # |
|---|---|---|
| 1/2" (12.7mm) | 7/32" (5.6mm) | *J426 |
| 3/4" (19.1mm) | 11/32" (8.7mm) | *J428 |
| 1" (25.4mm) | 15/32" (11.9mm) | *J440 |
| 1 1/4" (31.8mm) | 19/32" (15.1mm) | *J429 |
| 1 1/2" (38.1mm) | 23/32" (18.3mm) | *J681 |
| 1 11/16"(42.9mm) | 13/16" (20.6mm) | *J431 |

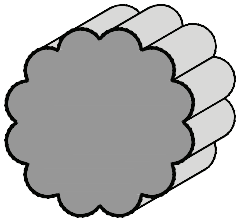
## Trimmed Half Rope



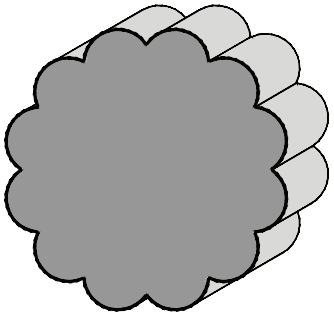

| W | H | Molding # |
|---|---|---|
| 7/16" (11.1mm) | 7/32" (5.6mm) | *J551 |
| 11/16" (17.5mm) | 11/32" (8.7mm) | *J553 |
| 7/8" (22.2mm) | 15/32" (11.9mm) | *J129 |
| 1 1/8" (28.6mm) | 19/32" (15.1mm) | *J554 |
| 1 3/8" (34.9mm) | 23/32" (18.3mm) | *J1598 |
| 1 9/16"(39.7mm) | 13/16" (20.6mm) | *J556 |



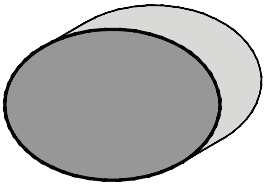
J416
1⅜"x1⅜"
(34.9 x 34.9mm)



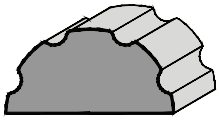
J424
2"x2"
(50.8 x 50.8mm)



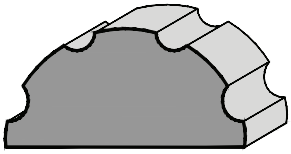
J415
3"x3"
(76.2 x 76.2mm)



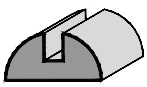
J467
2¼"x1 9/16"
(57 x 40mm)



J470
1¾"x⅞"
(44.5 x 22.2mm)

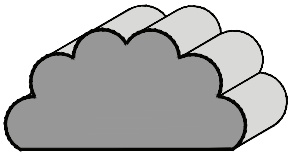


J473
2½"x1¼"
(63.5 x 31.4mm)



J464
1"x½"
(25.4 x 12.5mm)

J471
1¾"x⅞"
(44.5 x 22.2mm)

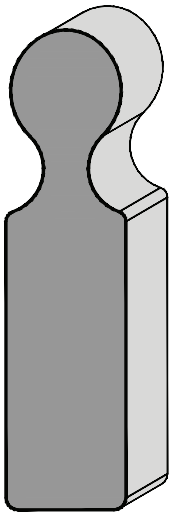


J472
2½"x1¼"
(63.5 x 31.8mm)

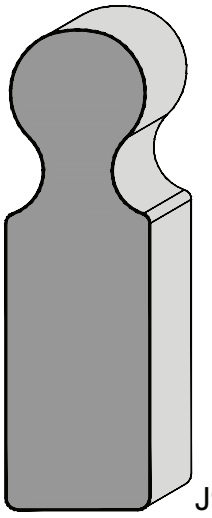


*No set-up fee

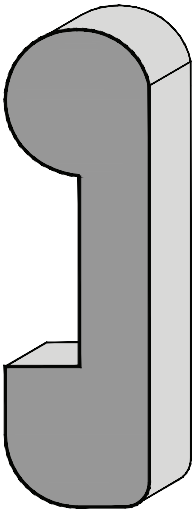
# Handrail Molding



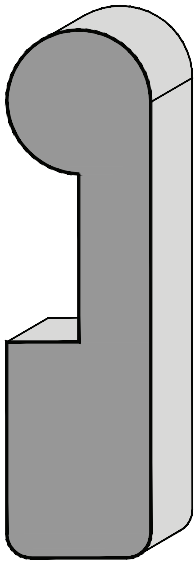
J003
1¼"x5"
(31.8 x 127mm)



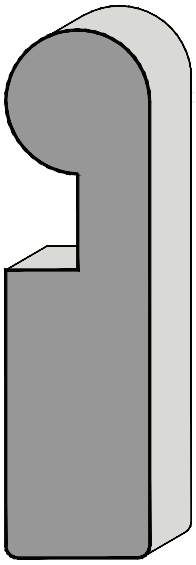
J956
1½"x5"
(38.1 x 127mm)



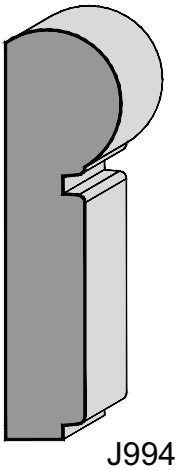
J1111
1½"x5"
(38.1 x 126.3mm)



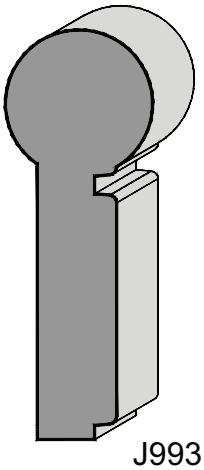
J1099
1½"x5½"
(38.1 x 139.7mm)



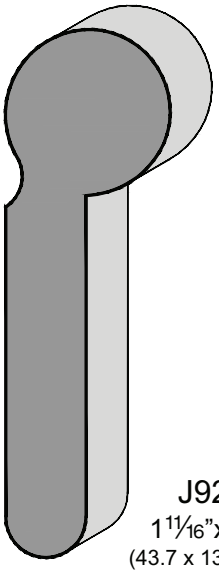
J955
1½"x5½"
(38.1 x 139.7mm)



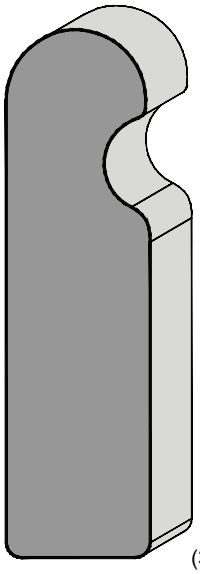
J994
1 3⁄16"x4¼"
(30.6 x 108.4mm)



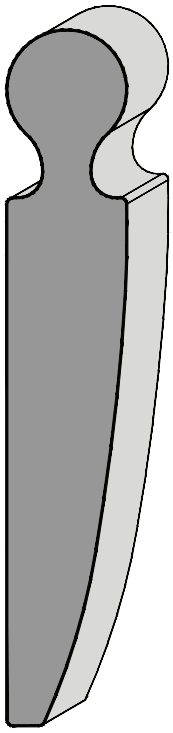
J993
1 9⁄16"x4¼"
(39 x 108.4mm)



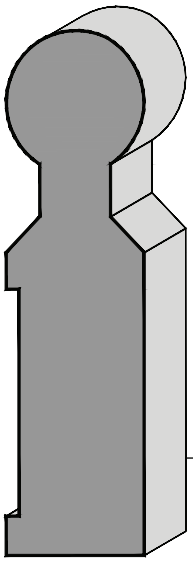
J925
1 11⁄16"x5½"
(43.7 x 139.7mm)



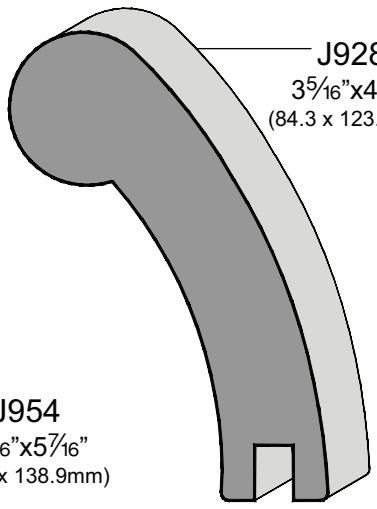
J037
1½"x5½"
(38.1 x 139.7mm)



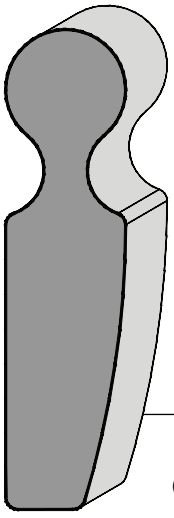
J068
1¼"x7¼"
(31.8 x 184.2mm)



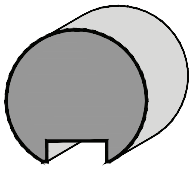
J954
1 7⁄16"x5 7⁄16"
(36.5 x 138.9mm)



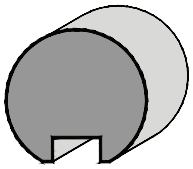
J928
3 5⁄16"x4 7⁄8"
(84.3 x 123.9mm)



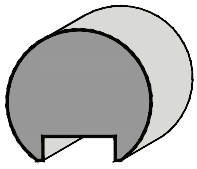
J1283
1¼"x5"
(31.8 x 127mm)



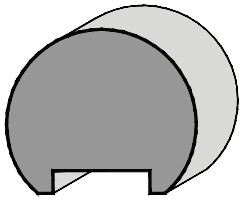
J932
1 7/16"x1 3/8"
(37.1 x 34.9mm)



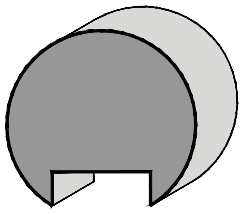
J1071
1 7/16"x1 3/8"
(37.1 x 34.9mm)



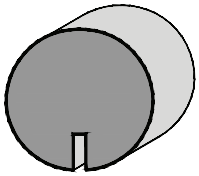
J1334
1 1/2"x1 3/8"
(38.1 x 34.6mm)



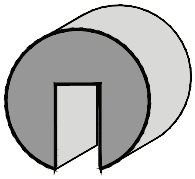
J936
2"x1 11/16"
(50.2 x 43.4mm)



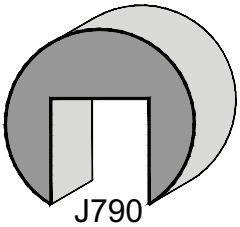
J791
1 15/16"x1 13/16"
(50 x 46.4mm)



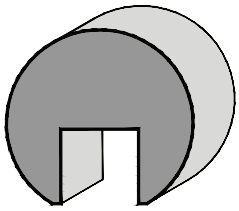
J941
1 1/2"x1 7/16"
(38.9 x 37.3mm)



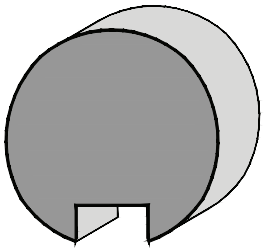
J973
1 1/2"x1 7/16"
(38 x 37.1mm)



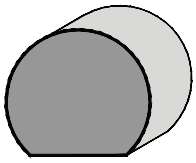
J790
1 15/16"x1 13/16"
(50 x 46.4mm)



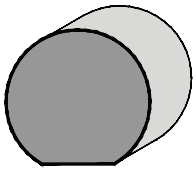
J933
1 15/16"x1 13/16"
(49.4 x 46mm)



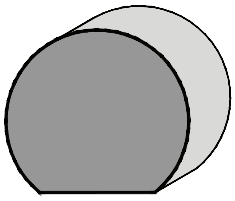
J935
2 3/16"x2 1/8"
(55.6 x 53.5mm)



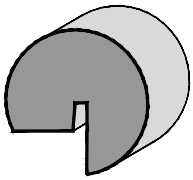
J1319
1 1/2"x1 5/16"
(38.1 x 33.3mm)



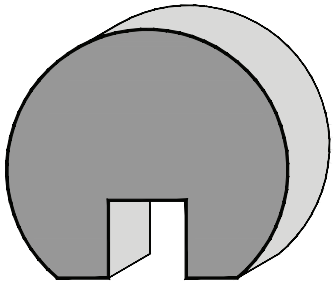
J938
1 1/2"x1 3/8"
(38.1 x 35.5mm)



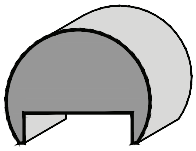
J939
1 7/8"x1 11/16"
(48.4 x 43mm)



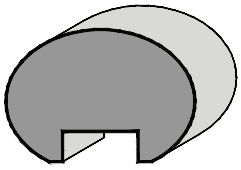
J937
1 1/2"x1 1/2"
(37.6 x 38.3mm)



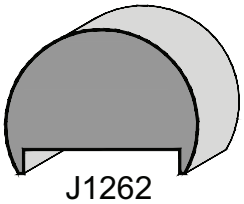
J929
2 15/16"x2 9/16"
(74.6 x 65.9mm)



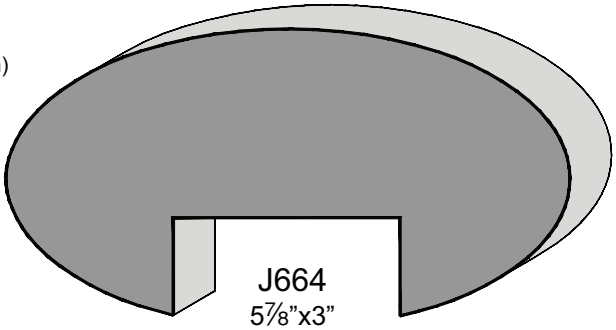
J1367
1 1/2"x1 3/16"
(38.1 x 30mm)



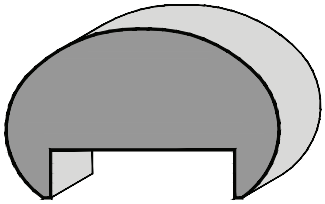
J1174
1 15/16"x1 3/8"
(50 x 35mm)



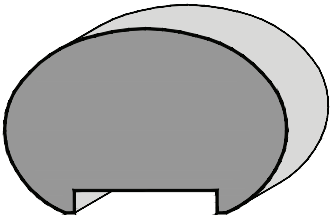
J1262
2"x1 1/2"
(50.8 x 38.1mm)



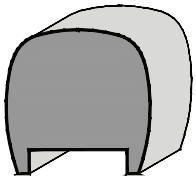
J664
5 7/8"x3"
(149.3 x 76mm)



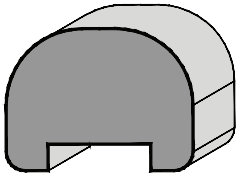
J934
2 13/16"x1 3/4"
(72.2 x 44.7mm)



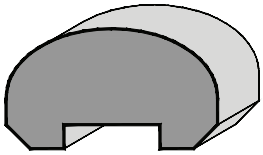
J930
2 15/16"x1 15/16"
(74.7 x 48.8mm)



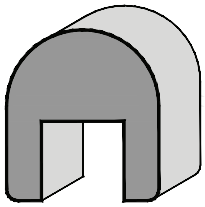
J900
1 1/2"x1 1/2"
(38.1 x 38.1mm)



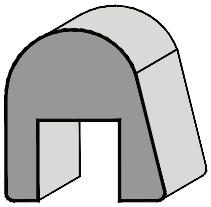
J909
1 15/16"x1 1/2"
(49.4 x 37.6mm)



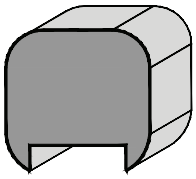
J1070
2 3/16"x1 1/4"
(56 x 31.8mm)



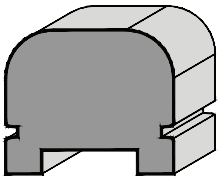
J1042
1 9/16"x1 13/16"
(40.3 x 45.3mm)



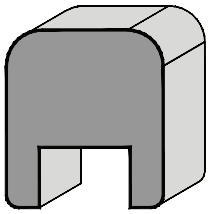
J911
1 5/8"x1 13/16"
(42.1 x 45.3mm)



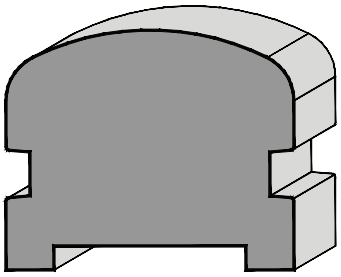
J910
1½"x1⁷⁄₁₆"
(38.1 x 37.3mm)



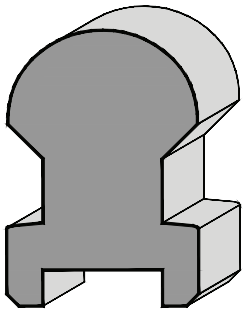
J1110
1¾"x1½"
(44.5 x 38.1mm)



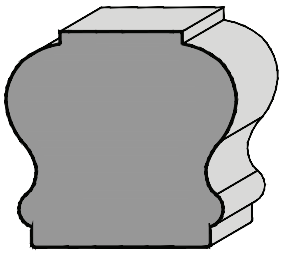
J1326
1⅝"x1⅞"
(41.5 x 47mm)



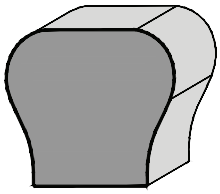
J1109
3"x2½"
(76.2 x 63.5mm)



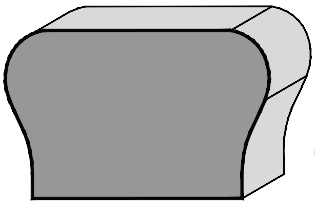
J946
2"x2⅞"
(50.8 x 73mm)



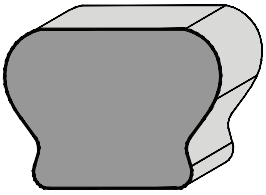
J1008
2⅜"x2¼"
(60.9 x 57.1mm)



J920
1¾"x1⅝"
(44.5 x 41.4mm)

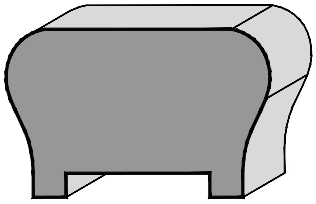


J914
2¾"x1¾"
(69.9 x 44.5mm)

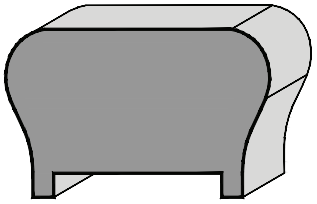


J943
2¼"x1⅝"
(57.2 x 42.1mm)

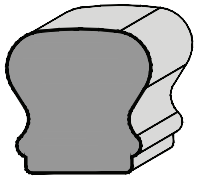
J952
3¼"x1½"
(82.6 x 38.9mm)



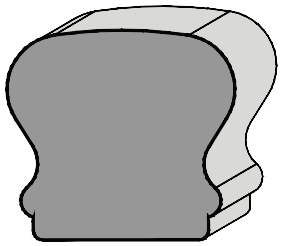
J912
2¾"x1¾"
(69.9 x 44.5mm)



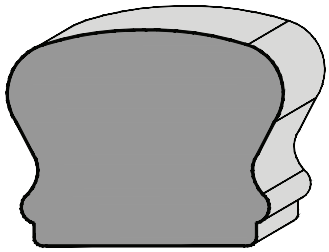
J913
2¾"x1¾"
(69.9 x 44.5mm)



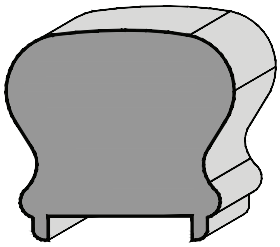
J996
1½"x1½"
(38.1 x 38.1mm)



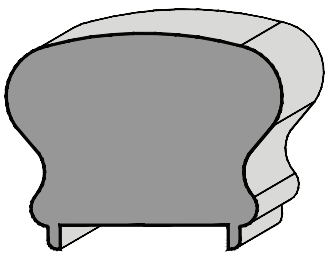
J902
2⅜"x2³⁄₁₆"
(60.3 x 55.5mm)



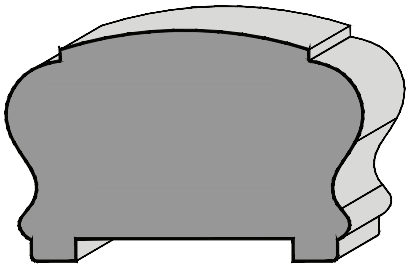
J904
2⅞"x2¼"
(73 x 57.2mm)



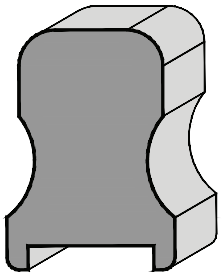
J901
2⅜"x2³⁄₁₆"
(60.3 x 55.6mm)



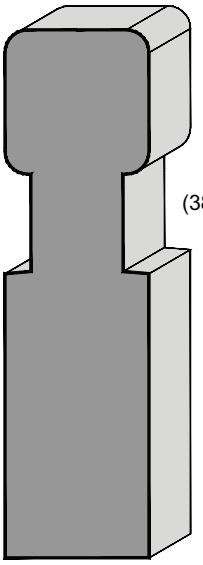
J903
2⅞"x2¼"
(73 x 57.2mm)



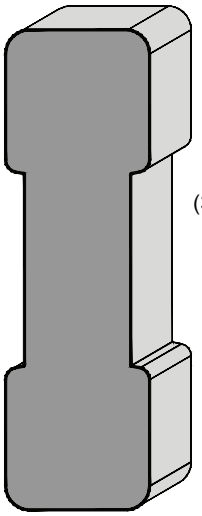
J953
3¹¹⁄₁₆"x2⅜"
(94.5 x 61.1mm)



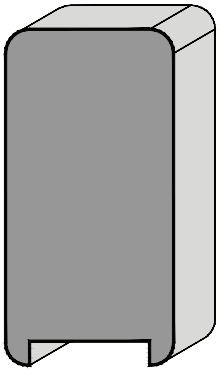
J384
1¾"x2½"
(44.5 x 63.5mm)



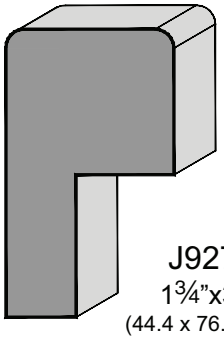
J926
1½"x5½"
(38.1 x 139.7mm)



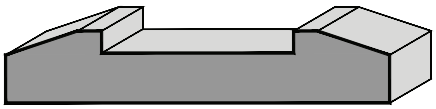
J924
1½"x5"
(38.1 x 127mm)



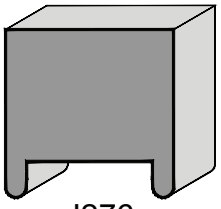
J921
1¾"x3½"
(44.5 x 88.9mm)



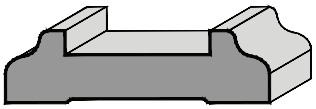
J927
1¾"x3"
(44.4 x 76.2mm)



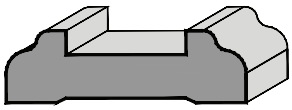
J255
4"x¾"
(101.6 x 19.1mm)



J276
1¾"x1¾"
(44.5 x 44.5mm)



J905
2¾"x¾"
(69.9 x 19.1mm)



J922
2½"x¾"
(63.5 x 19.1mm)

J906
3"x¾"
(76.2 x 19.1mm)

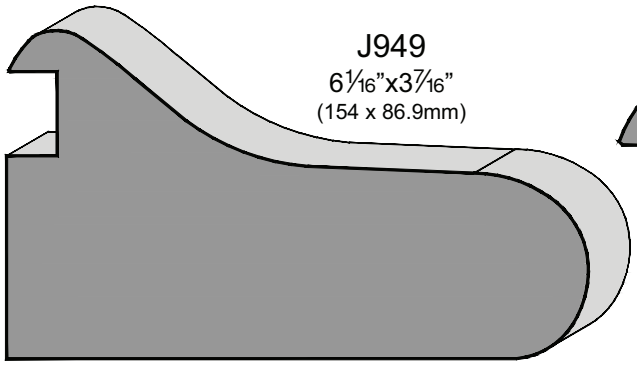
*J923
1¼"x5⁄16"
(31.8 x 8mm)

*J200
1½"x¼"
(38.1 x 6.4mm)

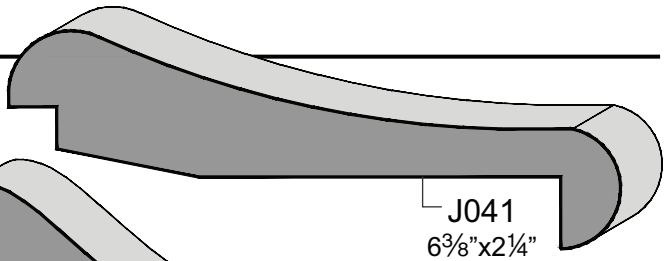
*J907
1½"x5⁄16"
(38.1 x 8mm)

*J908
1¾"x5⁄16"
(44.5 x 8mm)

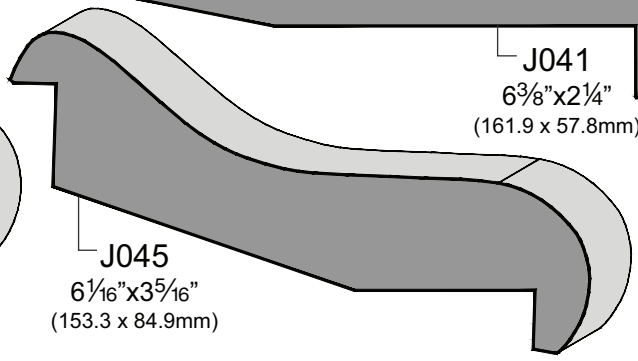
## Bar Rail Molding



J949
6 1⁄16"x3 7⁄16"
(154 x 86.9mm)



J041
6⅜"x2¼"
(161.9 x 57.8mm)



J045
6 1⁄16"x3 5⁄16"
(153.3 x 84.9mm)



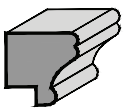
**No set-up fee*

# Panel Cap Molding

*J301
9/16"x13/16"
(14.3 x 21mm)

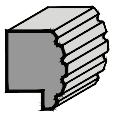
J1093
1/2"x3/4"
(12.3 x 19.1mm)

J338
3/8"x9/16"
(9.5 x 14.3mm)

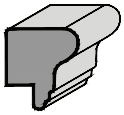


J671
3/4"x3/4"
(19.1 x 19.1mm)

J797
9/16"x1"
(14.3 x 25.5mm)

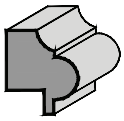


J315
5/8"x13/16"
(15.9 x 20.6mm)

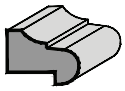


J344
3/4"x13/16"
(19.1 x 21.3mm)

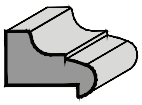
J976
1/2"x13/16"
(13.2 x 20.9mm)



J779
3/4"x7/8"
(19.1 x 22.2mm)



J303
3/4"x9/16"
(19.1 x 14.3mm)

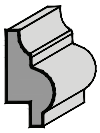


J304
15/16"x11/16"
(23.8 x 17.5mm)

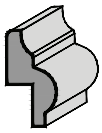
J1272
5/8"x15/16"
(15.2 x 23.8mm)

J1047
1/2"x15/16"
(12.2 x 24.6mm)

J675
1/2"x1 1/8"
(12.8 x 29.2mm)



J327
1/2"x1"
(12.7 x 25.4mm)

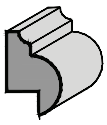


J313
1/2"x1"
(13.2 x 25.4mm)

J393
11/16"x15/16"
(17.4 x 24.1mm)

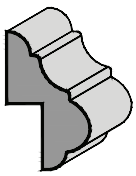
J798
9/16"x11/16"
(13.8 x 18.3mm)

J060
9/16"x11/16"
(14.3 x 18.3mm)

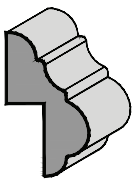


J1084
9/16"x7/8"
(14.4 x 22.2mm)

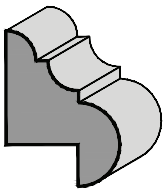
J595
9/16"x1"
(14.4 x 25.4mm)



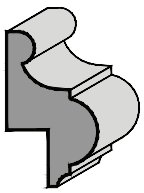
J792
7/8"x1 7/16"
(22.1 x 36.5mm)



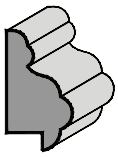
J569
7/8"x1 1/2"
(21.9 x 38.2mm)



J244
1 3/16"x1 5/8"
(30.2 x 41.3mm)

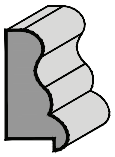


J788
15/16"x1 5/8"
(24.1 x 41mm)

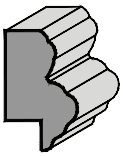


J991
11/16"x1 1/4"
(17.5 x 31.8mm)

J787
11/16"x1 3/8"
(18.2 x 34.9mm)



J592
5/8"x1 1/4"
(16.4 x 31.9mm)

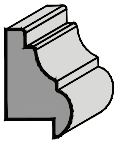


J341
3/4"x1 1/4"
(19.1 x 31.8mm)

J048
3/4"x1"
(19.1 x 25.4mm)

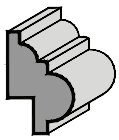
J1273
13/16"x1 3/16"
(20.6 x 30.4mm)

J1471
7/8"x1 1/8"
(22.2 x 28.6mm)



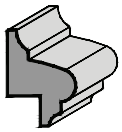
*J305
11/16"x1 1/8"
(17.5 x 28.6mm)

*J306
7/8"x1 1/8"
(22.2 x 28.6mm)



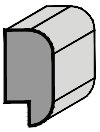
J1096
11/16"x1 1/16"
(17.5 x 27mm)

J1027
7/16"x1 3/16"
(11.1 x 30.1mm)

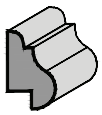


J796
11/16"x1"
(18.1 x 25.4mm)

J328
5/16"x7/8"
(7.9 x 22.2mm)

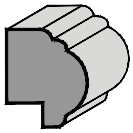


J234
1/2"x1"
(12.7 x 25.4mm)



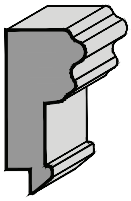
J144
1/2"x13/16"
(12.7 x 20.6mm)

J325
1/2"x3/4"
(12.7 x 19.1mm)

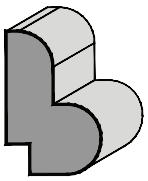


J337
13/16"x1"
(21.4 x 25.8mm)

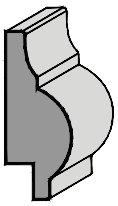
*No set-up fee



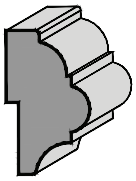
J279
13/16"x1 11/16"
(21 x 43.3mm)



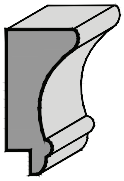
J134
1"x1½"
(25.2 x 37.9mm)



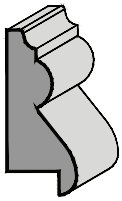
J329
11/16"x1¾"
(17.5 x 44.5mm)



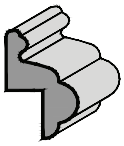
J310
⅞"x1½"
(22.2 x 38.1mm)



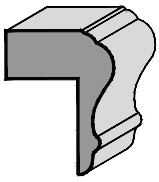
J557
¾"x1½"
(19.1 x 38.4mm)



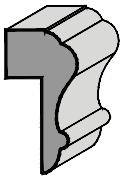
J873
¾"x1¾"
(18.5 x 43.8mm)



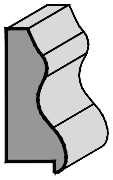
J1416
¾"x1⅛"
(19.1 x 28.6mm)



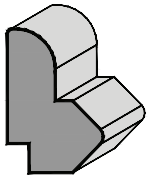
J308
1⅛"x1½"
(28.6 x 38.1mm)



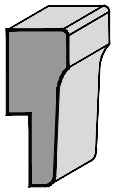
J307
¾"x1½"
(19.1 x 38.1mm)



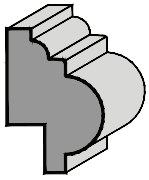
J332
⅝"x1½"
(15.9 x 38.1mm)



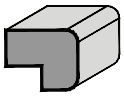
J331
1"x1½"
(25.4 x 38.1mm)



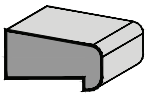
J1121
⅝"x1⅝"
(16 x 41.3mm)



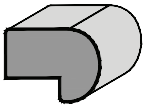
J1085
1"x1½"
(25.5 x 38.1mm)



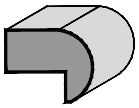
J349
¾"x⅝"
(19.1 x 15.9mm)



J323
1"x⅝"
(25.4 x 15.9mm)

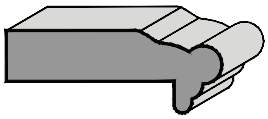


J340
1"x¾"
(25 x 19.3mm)

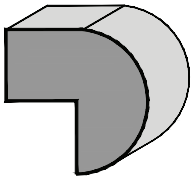


J343
⅞"x¾"
(23 x 19.1mm)

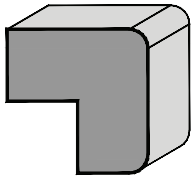
J683
1 3/16"x⅝"
(30.4 x 15.7mm)



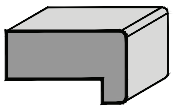
J1095
2¼"x⅞"
(57.2 x 21.8mm)



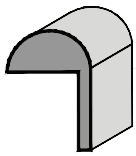
J707
1½"x1½"
(37.6 x 38.3mm)



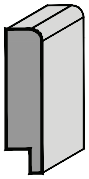
J745
1 7/16"x1½"
(37.3 x 38.1mm)



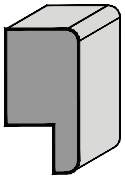
J396
1¼"x¾"
(31.8 x 19.1mm)



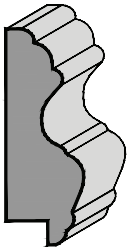
J220
⅞"x1¼"
(22.2 x 31.6mm)



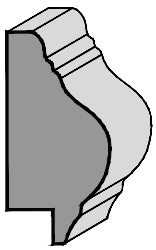
J326
⅜"x1½"
(9.5 x 38.1mm)



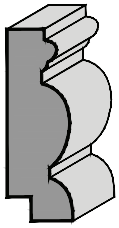
J347
¾"x1½"
(19.3 x 38.1mm)



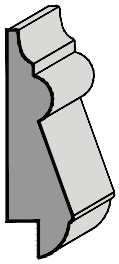
J317
13/16"x2¼"
(20.6 x 57.2mm)



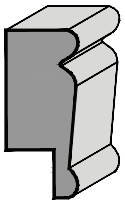
J1117
1 1/16"x2 3/16"
(27.3 x 56.1mm)



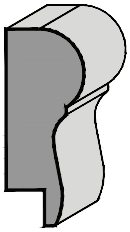
J468
11/16"x2"
(17.5 x 50.8mm)



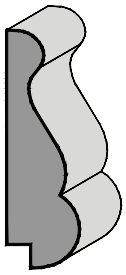
J350
11/16"x2⅜"
(17.5 x 60.3mm)



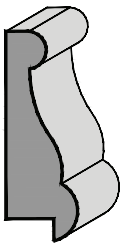
J381
¾"x1¾"
(19.1 x 44.4mm)



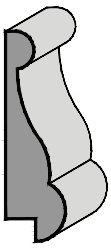
J871
13/16"x2 1/16"
(20.6 x 52mm)



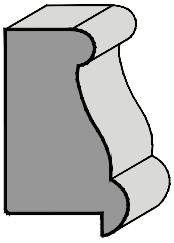
J866
¾"x2½"
(19.4 x 63.1mm)



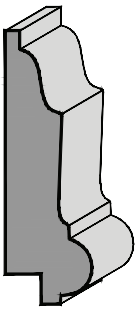
J330
¾"x2 3/16"
(19.1 x 55.6mm)



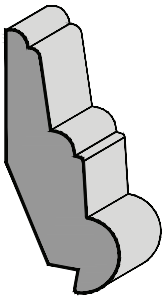
J1107
⅝"x2 3/16"
(15.9 x 55.6mm)



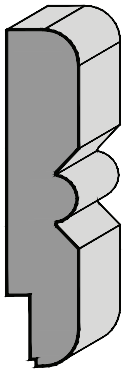
J870
1¼"x2⅛"
(32.5 x 54.8mm)



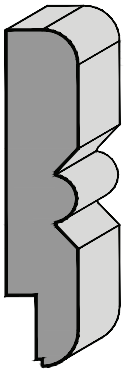
J1101
⅞"x2⅞"
(23 x 72.4mm)



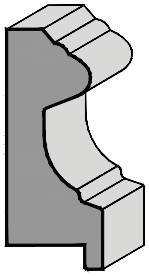
J1038
1 3/16"x2¾"
(30 x 69.7mm)



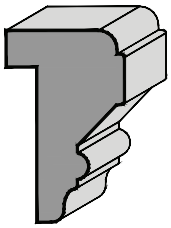
J166
¾"x3½"
(19.1 x 89mm)



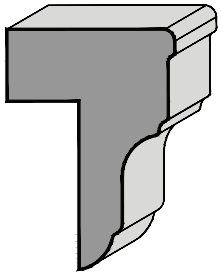
J1140
¾"x3½"
(19.1 x 89mm)



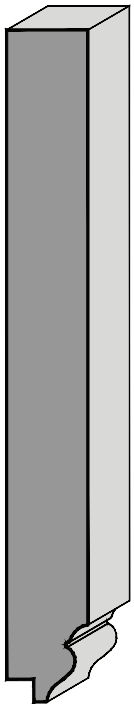
J1184
1"x2½"
(25.4 x 63.5mm)



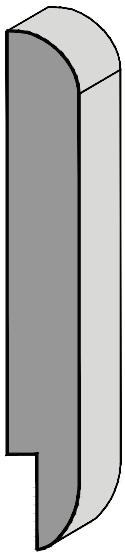
J770
1¼"x2"
(31.3 x 50.8mm)



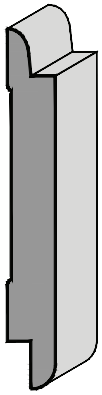
J1513
1¾"x2½"
(44.5 x 63.5mm)



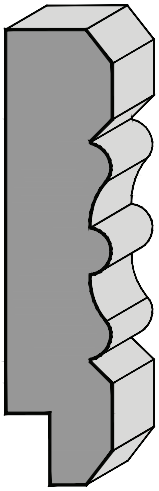
J066
⅞"x7"
(21.5 x 177.8mm)



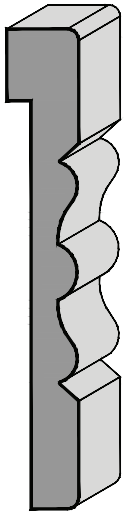
J173
¾"x5⅜"
(19.1 x 137.3mm)



J143
½"x3¾"
(12.7x 95.3mm)



J142
1⅛"x4¾"
(28.3 x 120.5mm)



J654
¾"x5"
(19.1 x 127mm)

# Transition Molding

J069
2"x9/16"
(50.8 x 15.1mm)

J704
2"x5/8"
(50.8 x 15.9mm)

J653
1½"x½"
(38.1 x 12.7mm)

J1124
2½"x1"
(63.5 x 26mm)

J049
2 5/16"x 13/16"
(58.7 x 20.6mm)

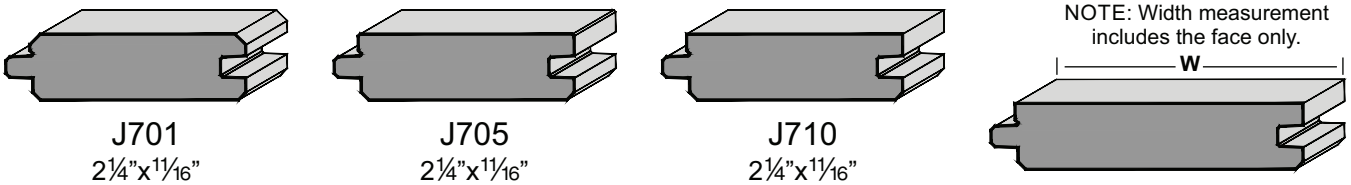
# Starter Strips

J713
3⅜"x1"
(85.7 x 25.4mm)

J703
3 3/16"x1 1/16"
(81.8 x 27.8mm)

J712
3½"x1 5/16"
(88.9 x 33.1mm)

# Tongue & Groove Molding



J701
2¼"x1 1/16"
(57.2 x 17.5mm)

J705
2¼"x1 1/16"
(57.2 x 17.5mm)

J710
2¼"x1 1/16"
(57.2 x 17.5mm)

NOTE: Width measurement includes the face only.

J702
3"x1 1/16"
(76.2 x 17.5mm)

J706
2¼"x½"
(57.2 x 12.7mm)

J714
2¼"x½"
(57.2 x 12.7mm)

J709
2½"x½"
(63.5 x 12.7mm)

J708
2"x⅜"
(50.8 x 9.5mm)

J711
2"x⅜"
(50.8 x 9.5mm)

J721
2¼"x⅜"
(57.2 x 9mm)

J722
3"x⅜"
(76.2 x 9mm)

# Wainscot Molding

J735
2¼"x⅜"
(57.2 x 9.5mm)

J724
3"x⅜"
(76.2 x 9.5mm)

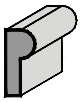
NOTE: Width measurement includes the face only.

*J730
3"x⅜"
(76.2 x 9mm)

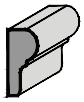


*No set-up fee

# Plant On Molding



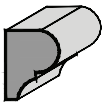
J131
5/16"x11/16"
(7.8 x 17.4mm)



J814
5/16"x11/16"
(7.9 x 17.5mm)

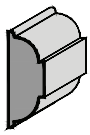
J046
1/4"x1/2"
(6.35 x 12.7mm)

J845
5/8"x9/16"
(11.1 x 14.3mm)



J399
9/16"x11/16"
(14.3 x 18.3mm)

J594
3/8"x1"
(9.5 x 25.4mm)



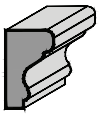
J828
3/8"x1"
(9.5 x 25.4mm)

J258
5/16"x9/16"
(7.9 x 15.1mm)

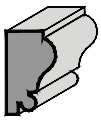
J395
1/4"x1/2"
(6.4 x 12.7mm)

J1215
3/8"x3/4"
(9.5 x 19.1mm)

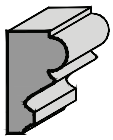
J039
5/16"x3/4"
(7.9 x 19.1mm)



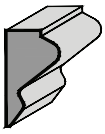
J302
1/2"x13/16"
(12.7 x 20.7mm)



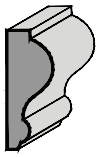
J1086
1/2"x7/8"
(13 x 22mm)



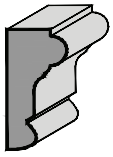
J1064
5/8"x1 1/16"
(15.9 x 27mm)



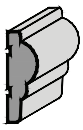
J1187
9/16"x1"
(14.2 x 25.4mm)



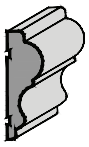
J1106
1/2"x1 1/4"
(12.2 x 31.5mm)



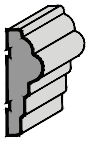
J469
5/8"x1 1/4""
(15.9 x 31.8mm)



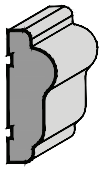
J815
5/16"x15/16"
(8 x 24mm)



J817
3/8"x1 1/8"
(9.5 x 28.6mm)

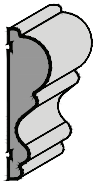


J816
3/8"x1 1/8"
(9.5 x 27.9mm)

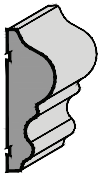


J818
1/2"x1 3/8"
(12.7 x 34.9mm)

J634
1/4"x1 1/4"
(6.4 x 32mm)

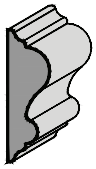


J819
7/16"x1 9/16"
(11.1 x 39.7mm)

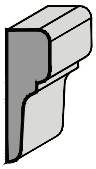


*J820
1/2"x1 1/2"
(12.7 x 37.4mm)

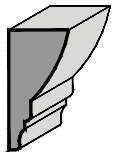
J821
9/16"x1 9/16"
(14.3 x 39.7mm)



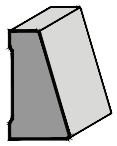
J826
7/16"x1 3/8"
(11.1 x 35mm)



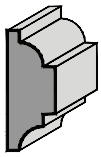
J1160
7/16"x1 3/8"
(11.4 x 34.9mm)



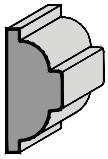
J178
5/8"x1 1/4"
(15.9 x 31.8mm)



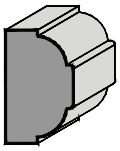
J421
5/8"x1 1/8"
(15.9 x 28.6mm)



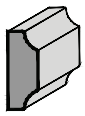
J1059
1/2"x1 1/4"
(12.7 x 31.8mm)



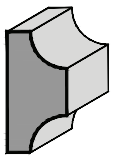
J1493
9/16"x1 5/16"
(14.7 x 32.6mm)



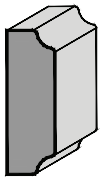
J720
1 1/16"x1 3/16"
(18 x 30mm)



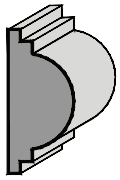
J813
5/16"x13/16"
(8 x 20.6mm)



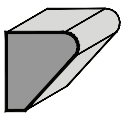
J838
5/8"x1 1/4"
(15.8 x 32mm)



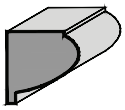
J1424
1/2"x1 1/2"
(12.7 x 38.1mm)



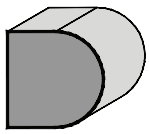
J259
1 1/16"x1 1/2"
(17.4 x 38.1mm)



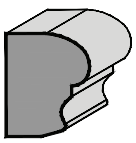
J236
3/4"x13/16"
(19.1 x 20.6mm)



J777
3/4"x3/4"
(19.1 x 19.1mm)

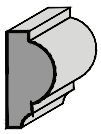


J749
1"x1"
(25.4 x 25.4mm)

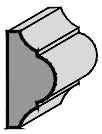


J852
7/8"x1 1/16"
(22.1 x 27.3mm)

J633
3/8"x1"
(9.5 x 25.4mm)



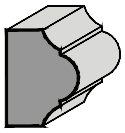
J1094
1/2"x1"
(12.7 x 25.4mm)



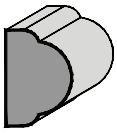
J1100
1/2"x1"
(12.7 x 25.4mm)



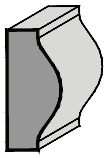
*No set-up fee



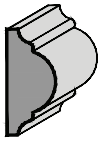
J837
¾"x1"
(19.1 x 25.4mm)



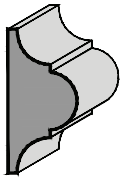
J1134
11/16"x1"
(17.5 x 25.4mm)



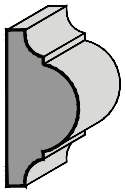
J050
9/16"x1¼"
(14.3 x 31.8mm)



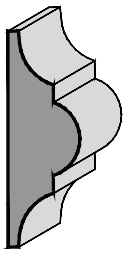
J1514
½"x1⅛"
(12.9 x 28mm)



J443
11/16"x1½"
(18.3 x 38.1mm)

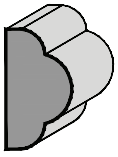


J859
¾"x1⅝"
(19.1 x 41.3mm)

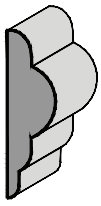


J442
¾"x2¼"
(19.1 x 57.2mm)

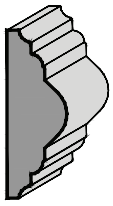
J898
½"x1½"
(12.7 x 38.1mm)



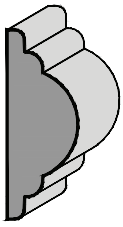
J1030
11/16"x1¼"
(17.5 x 31.8mm)



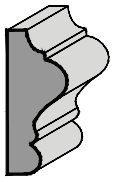
J872
½"x1¾"
(12.7 x 44.5mm)



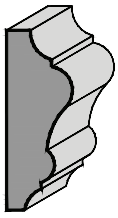
J673
⅝"x1¾"
(15.9 x 44.5mm)



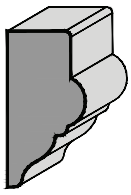
J835
¾"x2"
(18.8 x 50.1mm)



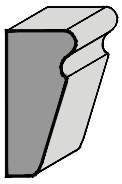
J964
⅝"x1½"
(15.9 x 38.1mm)



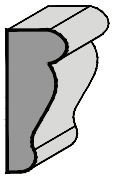
J846
11/16"x1⅞"
(17.5 x 47.6mm)



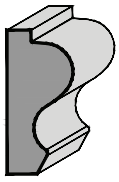
J1079
13/16"x1⅝"
(20.6 x 41.3mm)



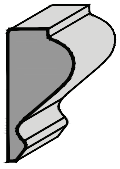
J851
¾"x1½"
(18.4 x 38.4mm)



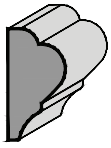
J1021
⅝"x1½"
(15.9 x 37.6mm)



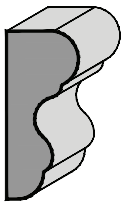
J1475
11/16"x1½"
(17.5 x 38.1mm)



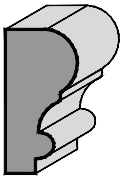
J860
11/16"x1⅜"
(17.5 x 34.9mm)



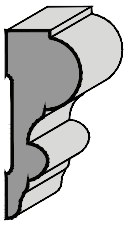
J370
⅝"x1 3/16"
(15.3 x 29.5mm)



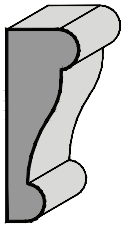
J1411
¾"x1¾"
(19.1 x 44.5mm)



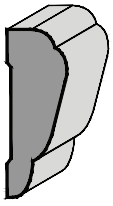
J878
¾"x1½"
(19.1 x 38.1mm)



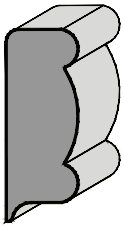
J981
¾"x1 15/16"
(19.8 x 49.7mm)



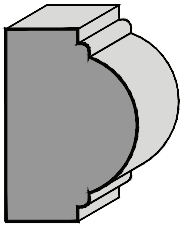
J647
¾"x2"
(19.1 x 50.8mm)



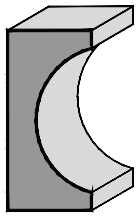
J449
⅝"x1¾"
(15.9 x 44.5mm)



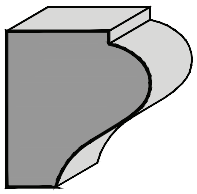
J015
¾"x2"
(19.1 x 50.8mm)



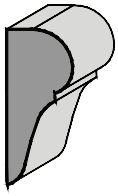
J054
1⅜"x2"
(34.9 x 50.9mm)



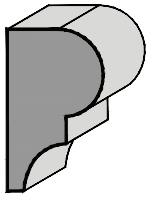
J896
⅞"x1⅞"
(22.2 x 47.6mm)



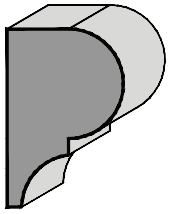
J446
1½"x1⅝"
(38.1 x 41.3mm)



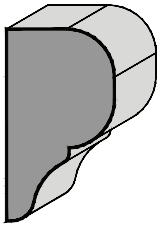
J844
11/16"x1⅝"
(17.5 x 41.3mm)



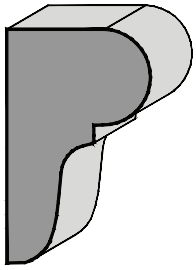
J693
1"x1 11/16"
(25.4 x 42.8mm)



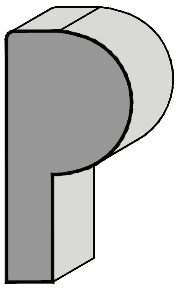
J546
1¼"x1⅞"
(31.2 x 47.1mm)



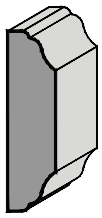
J1090
1⅛"x2"
(28.6 x 50.8mm)



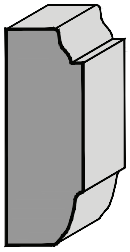
J287
1½"x2 7/16"
(38 x 61.9mm)



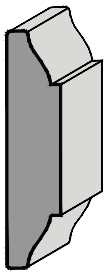
J150
1 5/16"x2⅝"
(33.2 x 66.4mm)



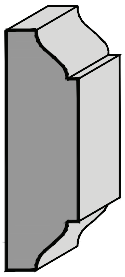
J109
½"x1⅞"
(12.7 x 47.6mm)



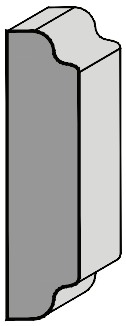
J1368
13⁄16"x2¼"
(20.3 x 57.2mm)



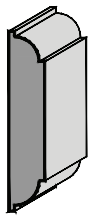
J858
9⁄16"x2 7⁄16"
(14.2 x 62.7mm)



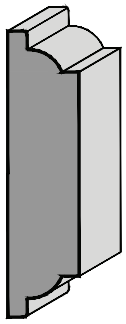
J002
¾"x2½"
(19.1 x 63.5mm)



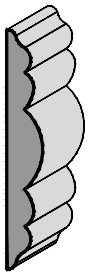
J945
¾"x3"
(19.1 x 76.2mm)



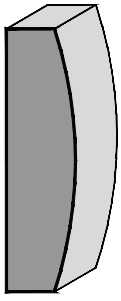
J590
⅜"x1⅞"
(9.5 x 47.6mm)



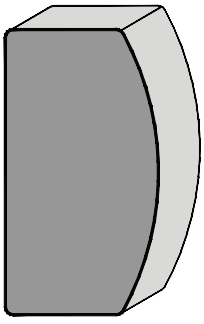
J333
¾"x3"
(18.9 x 75.7mm)



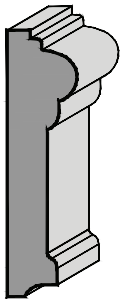
J031
⅜"x2½"
(9.5 x 63.5mm)



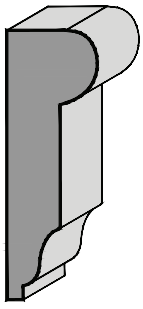
J944
1 1⁄16"x2¾"
(18.3 x 69.6mm)



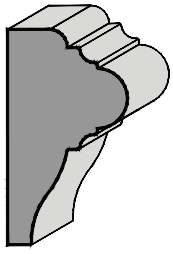
J198
1 9⁄16"x2 15⁄16"
(40.5 x 75.4mm)



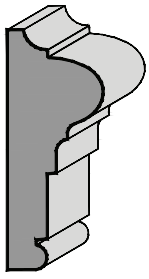
J165
¾"x2¾"
(18.5 x 70.5mm)



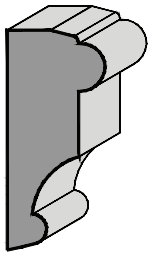
J1104
15⁄16"x2 13⁄16"
(24 x 71.3mm)



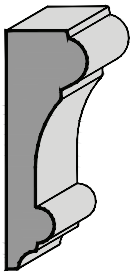
J058
1¼"x2¼"
(31.8 x 57.2mm)



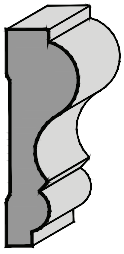
J1066
1"x2½"
(25.4 x 63.5mm)



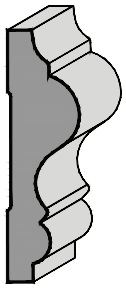
J692
1"x2 5⁄16"
(25.9 x 58.2mm)



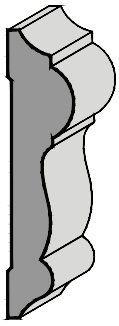
J808
13⁄16"x2½"
(21.3 x 63.2mm)



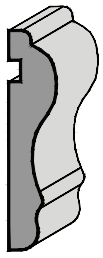
J850
¾"x2¼"
(19.1 x 57.3mm)



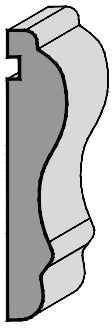
J848
¾"x2 5⁄8"
(19.1 x 66.7mm)



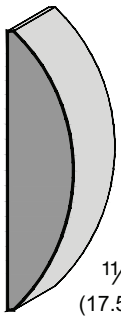
J822
1 1⁄16"x3"
(17.5 x 76.2mm)



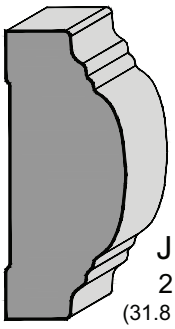
J834
½"x2 5⁄16"
(12.6 x 58.1mm)



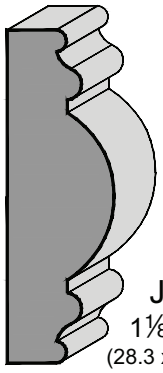
J833
⅝"x3"
(15.7 x 76.6mm)



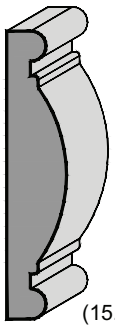
J847
1 1⁄16"x2⅞"
(17.5 x 73.8mm)



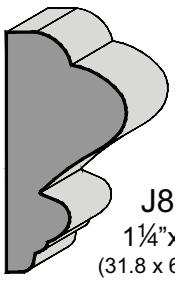
J1051
2¼"x3"
(31.8 x 76.2mm)



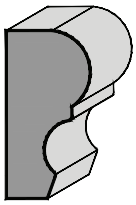
J827
1⅛"x3½"
(28.3 x 88.2mm)



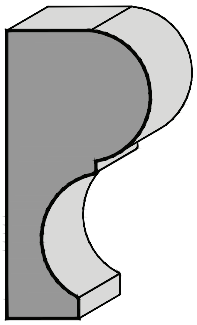
J843
⅝"x3"
(15.8 x 76.2mm)



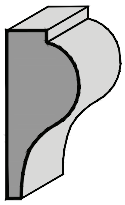
J875
1¼"x2½"
(31.8 x 63.5mm)



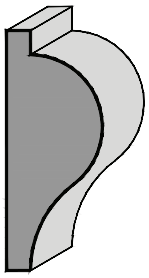
J1337
⅞"x1¾"
(22.2 x 44.5mm)



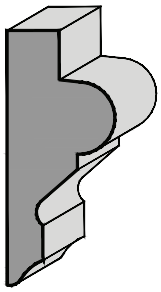
J1316
1½"x3"
(38.1 x 76.2mm)



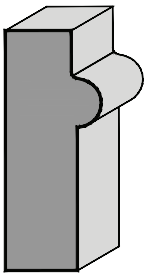
J895
¾"x1¾"
(19.1 x 44.5mm)



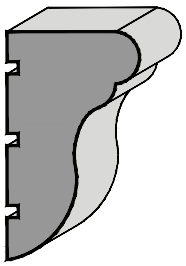
J1169
1"x2½"
(25.4 x 63.5mm)



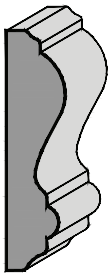
J334
1⅛"x2⅝"
(28.6 x 67.5mm)



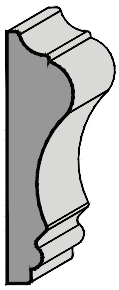
J1168
1"x2½"
(25.4 x 63.5mm)



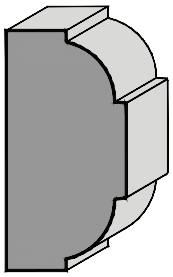
J559
1⅜"x2⅜"
(35.1 x 60.3mm)



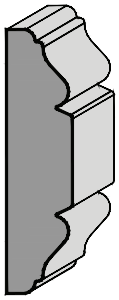
J897
⅝"x2½"
(15.7 x 63.5mm)



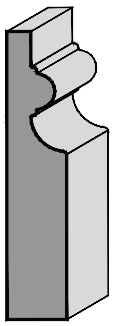
J849
11⁄16"x2⅝"
(17.5 x 66.7mm)



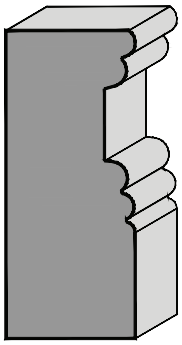
J784
1¼"x2½"
(31.8 x 63.5mm)



J1481
11⁄16"x2¾"
(17.5 x 69.85mm)

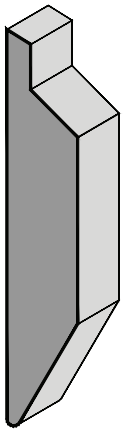


J1529
⅝"x3"
(15.9 x 76.2mm)

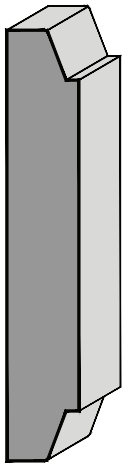


J1151
1⅜"x3 3⁄16"
(34.3 x 81.5mm)

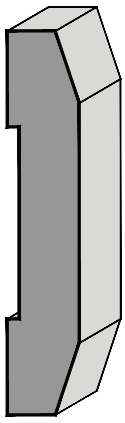
J1350
5⁄16"x2 13⁄16"
(7.4 x 72.2mm)



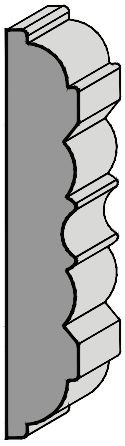
J138
¾"x4⅛"
(18.7 x 105mm)



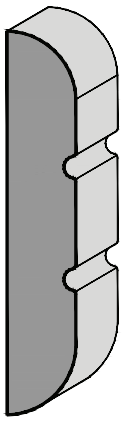
J584
¾"x4½"
(19.1 x 114mm)



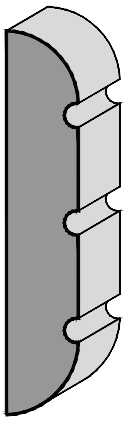
*J256
¾"x4"
(19.1 x 101.6mm)



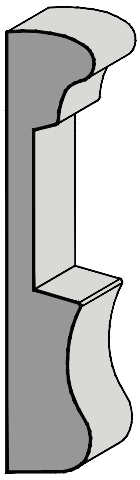
J017
¾"x4¼"
(19.1 x 108mm)



J869
11⁄16"x4"
(18.3 x 101.6mm)



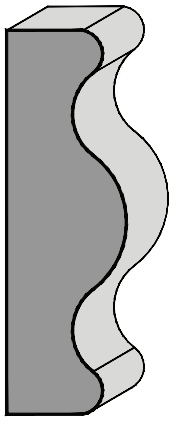
J842
¾"x4"
(19.1 x 101.6mm)



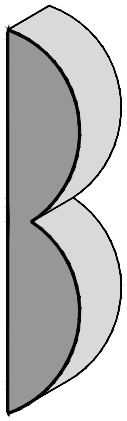
J151
⅞"x4 9⁄16"
(23 x 116.7mm)



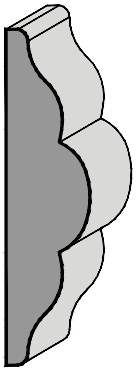
**No set-up fee*



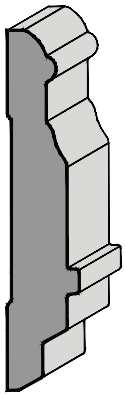
J1539
1¼"x4"
(31.8 x 101.6mm)



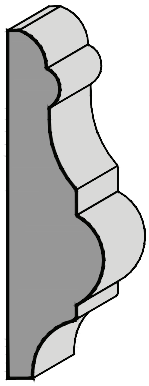
J196
¾"x4"
(19.1 x 101.6mm)



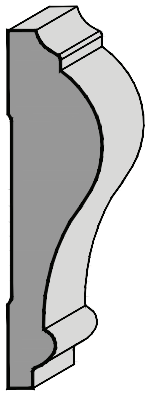
J1540
⅞"x3½"
(22.2 x 88.9mm)



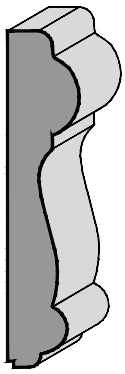
J1146
¾"x3¾"
(19.1 x 95.25mm)



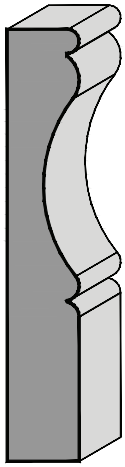
J1519
1"x3⅝"
(25.4 x 92.1mm)



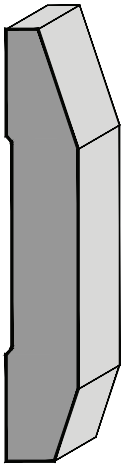
J832
1"x3¾"
(24.9 x 94.7mm)



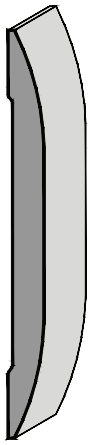
J831
¾"x3½"
(19.1 x 89mm)



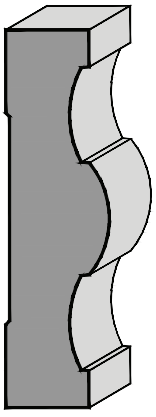
J1245
¾"x4½"
(19.1 x 114.3mm)



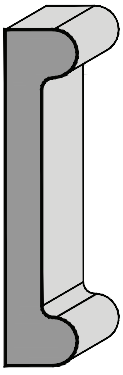
J1036
¾"x4½"
(19.1 x 114.3mm)



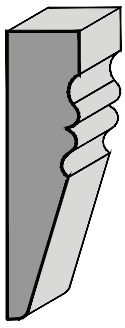
J1037
⅜"x4¼"
(9.5 x 108mm)



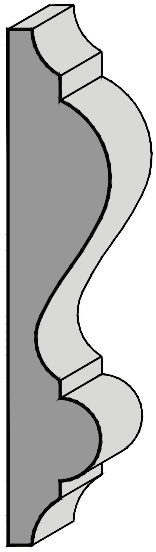
J542
1 1/16"x3 15/16"
(27.5 x 100mm)



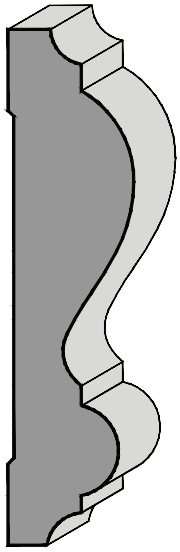
J763
¾"x3½"
(19.1 x 88.9mm)



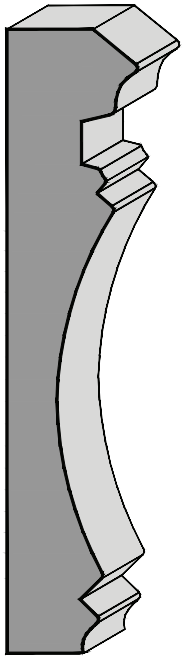
J524
¾"x3"
(19.1 x 76.2mm)



J1294
1 1/16"x5⅜"
(27 x 136.5mm)

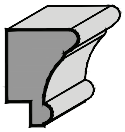


J580
1 5/16"x5⅜"
(33.3 x 136.5mm)



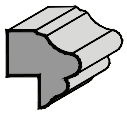
J521
1⅜"x6½"
(34.6 x 165.1mm)

# Picture Frame Molding

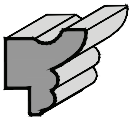


J319
¾"x1"
(19.1 x 25.4mm)

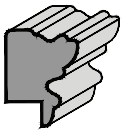
J364
11/16"x¾"
(17.5 x 19.5mm)



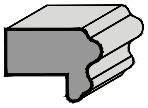
J565
¾"x13/16"
(19.4 x 20.4mm)



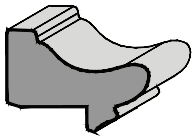
J566
13/16"x⅞"
(21.3 x 22.6mm)



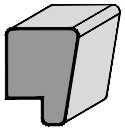
J992
¾"x1"
(19 x 25.5mm)



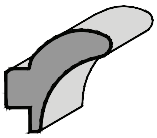
J336
1"x¾"
(25.4 x 19.1mm)



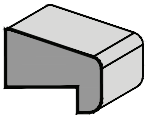
J1123
1½"x1 1/16"
(37.7 x 27.1mm)



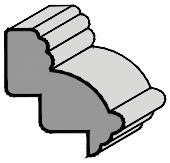
J1039
¾"x1"
(19.1 x 25.4mm)



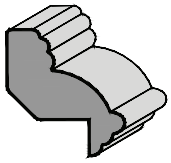
J1130
1⅛"x1 1/16"
(27.9 x 26.8mm)



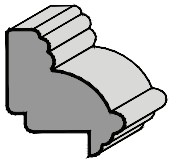
J345
1"x⅞"
(25.4 x 22.2mm)



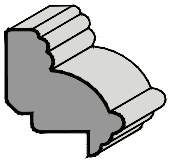
J324
1¼"x1 5/16"
(31.2 x 33.4mm)



J316
1¼"x1 5/16"
(31.2 x 33.4mm)



J318
1¼"x1 5/16"
(31.2 x 33.4mm)

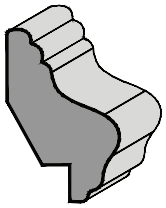


J190
1¼"x1 5/16"
(31.2 x 33.4mm)

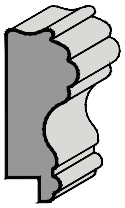
J321
15/16"x1⅜"
(24.5 x 34.6mm)

J320
1 5/16"x1¾"
(33.8 x 44.6mm)

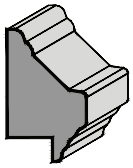
J391
1 5/16"x1 9/16"
(33.7 x 39.4mm)



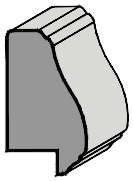
J312
1 3/16"x1 13/16"
(29.8 x 45.7mm)



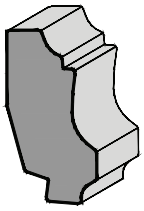
J300
¾"x1 13/16"
(19.1 x 45.5mm)



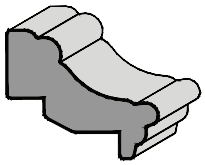
J1353
13/16"x1⅜"
(21 x 35mm)



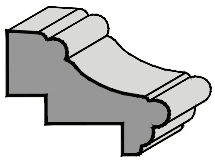
J1082
13/16"x1½"
(21 x 38.1mm)



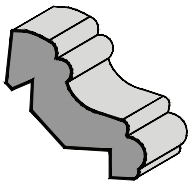
J1392
15/16"x1 13/16"
(23.8 x 46mm)



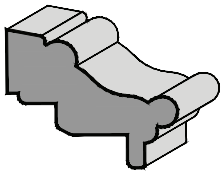
J172
1 9/16"x1 5/16"
(40.1 x 34mm)



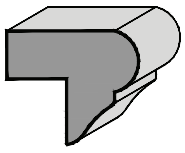
J346
1 11/16"x1 5/16"
(42.9 x 32.8mm)



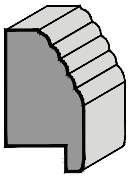
J342
1 7/16"x1 9/16"
(36.8 x 39.3mm)



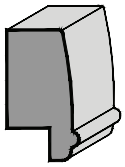
J771
1 13/16"x1 7/16"
(45.3 x 36.6mm)



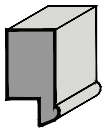
J038
1⅜"x1 3/16"
(34.9 x 30.1mm)



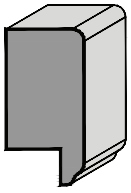
J057
13/16"x1½"
(20.6 x 37.5mm)



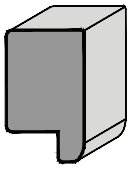
J061
¾"x1⅜"
(19.1 x 34.6mm)



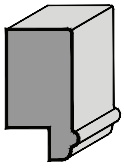
J063
9/16"x1"
(13.8 x 25.4mm)



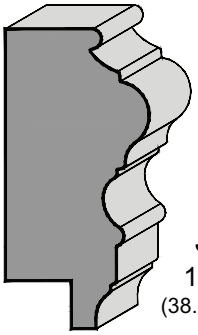
J072
13/16"x1⅝"
(20.6 x 41.3mm)



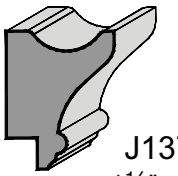
J075
13/16"x1⅜"
(20.6 x 34.9mm)



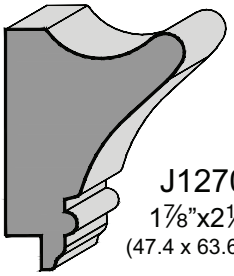
J729
¾"x1⅜"
(19.1 x 34.6mm)



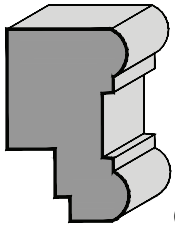
J1466
1½"x3⅛"
(38.1 x 79.4mm)



J1375
1⅛"x1 7/16"
(28.6 x 36.5mm)

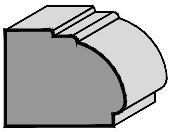


J1270
1⅞"x2½"
(47.4 x 63.6mm)

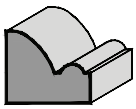


J289
1¼"x2"
(31.7 x 50.8mm)

# Miscellaneous Molding

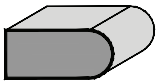


J1289
1¼"x1"
(31.8 x 25.4mm)

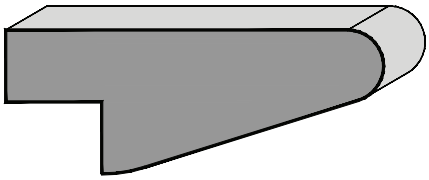


J1472
⅞"x¾"
(22.2 x 19.1mm)

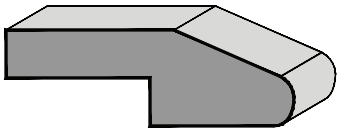
J1290
13/16"x¼"
(19.9 x 6.4mm)



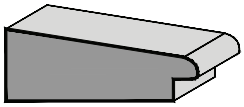
J191
1⅛"x½"
(28.4 x 12.7mm)



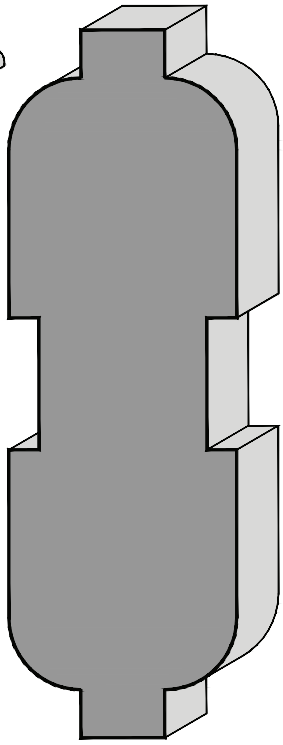
J005
3 15/16"x1½"
(100 x 38.1mm)



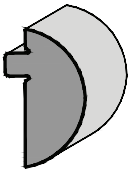
J157
3"x1"
(76.2 x 25.4mm)



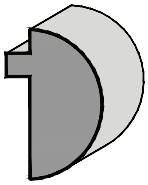
J159
2"x¾"
(50.8 x 19.1mm)



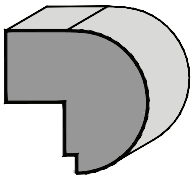
J021
2⅜"x7⅜"
(60.3 x 187.3mm)



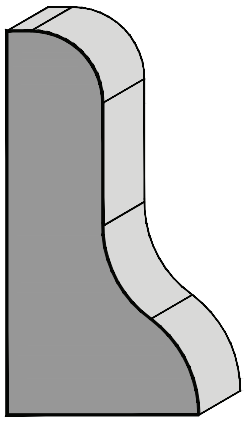
J1449
13/16"x1 7/16"
(21.2 x 36.6mm)



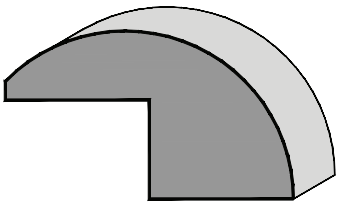
J739
1"x1 9/16"
(25.4 x 39.7mm)



J736
1½"x1½"
(37.6 x 37.8mm)



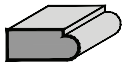
J380
2"x4"
(50.8 x 101.6mm)



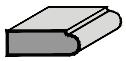
J1374
3"x1¾"
(76.2 x 44.5mm)

J245
3"x¾"
(76 x 19.2mm)

J235
2"x⅝"
(50.5 x 16.6mm)

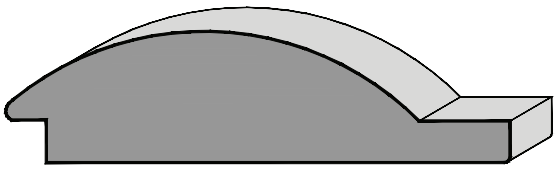


J1048
¾"x5/16"
(19.1 x 8mm)



J085
¾"x¼"
(19.1 x 6.4mm)

J074
⅞"x7/16"
(21.5 x 10.8mm)

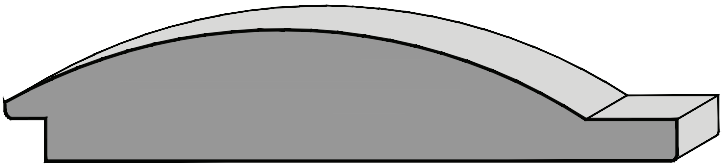


J148
5¼"x1⅜"
(133.5 x 34.7mm)

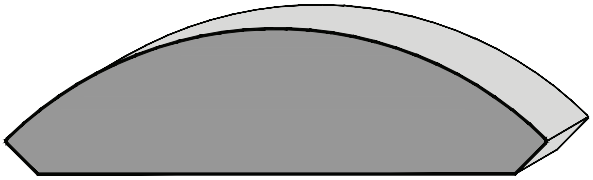
J179
3"x⅞"
(76.2 x 22.2mm)

J180
2"x⅞"
(50.8 x 22.2mm)

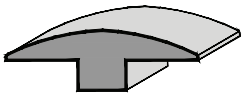
*No set-up fee



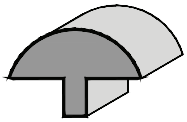
J1207
7"x1⅜"
(177.8 x 34.8mm)



J1136
5⅝"x1½"
(143 x 38.5mm)

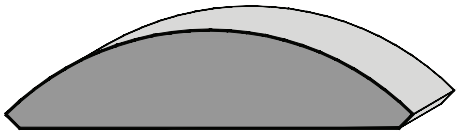


J199
2"x⅝"
(50.8 x 15.9mm)

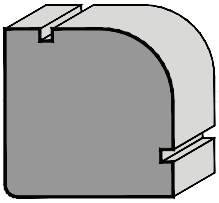


J748
1⅜"x⅞"
(35 x 23mm)

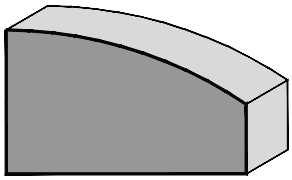
J241
¾"x½"
(19.1 x 12.7mm)



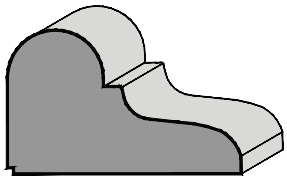
J1014
4¼"x1"
(107.8 x 26mm)



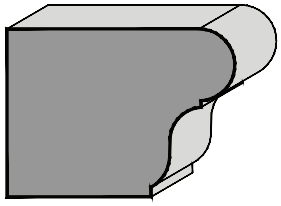
J237
1¾"x1¾"
(44.5 x 44.5mm)



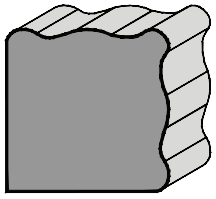
J231
2½"x1½"
(63.5 x 38.1mm)



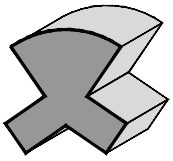
J266
2⁷⁄₁₆"x1½"
(61.9 x 38mm)



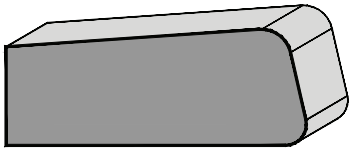
J267
2⅜"x1¾"
(60.3 x 44.5mm)



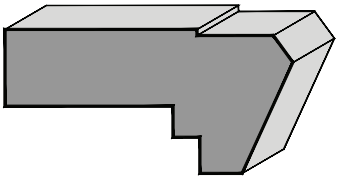
J265
1¹¹⁄₁₆"x1¹¹⁄₁₆"
(42.9 x 42.9mm)



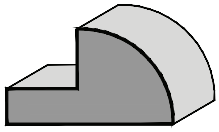
J218
1¼"x1⁵⁄₁₆"
(32.1 x 32.7mm)



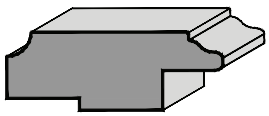
J296
3⅛"x1³⁄₁₆"
(79.5 x 30.7mm)



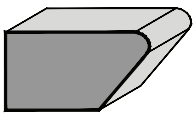
J348
3"x1½"
(76.2 x 38.1mm)



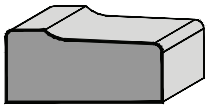
J222
1¾"x1"
(44 x 25.2mm)



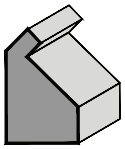
J176
2¼"x¹³⁄₁₆"
(57.2 x 20.6mm)



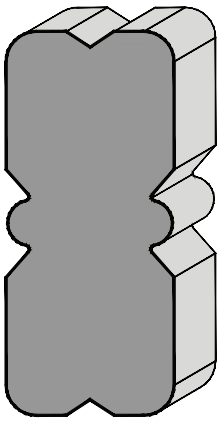
J238
1½"x¹³⁄₁₆"
(38.1 x 20.6mm)



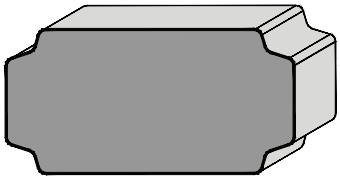
J335
1⅝"x¾"
(41.3 x 19.1mm)



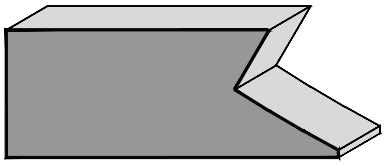
J243
¾"x1³⁄₁₆"
(19.1 x 30.2mm)



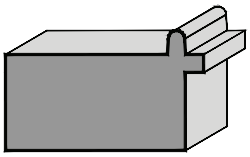
J950
1¾"x4"
(44.5 x 101.6mm)



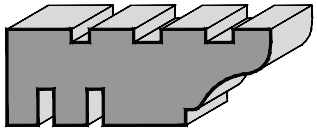
J951
3"x1½"
(76.2 x 38.1mm)



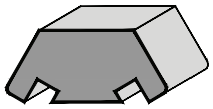
J043
3⁷⁄₁₆"x1⁵⁄₁₆"
(87.9 x 33.8mm)



J062
2¹⁄₁₆"x1¼"
(52.4 x 31.8mm)

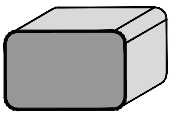


J744
2¾"x1"
(69.9 x 25.4mm)

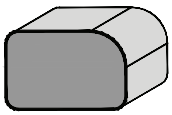


J189
1¹¹⁄₁₆"x¾"
(42.2 x 19mm)

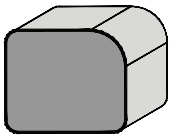
J1363
2"x¾"
(50.8 x 19.1mm)



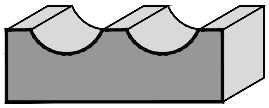
J367
1¼"x¹³⁄₁₆"
(31.8 x 20.6mm)



J368
1¼"x¹³⁄₁₆"
(31.8 x 20.6mm)

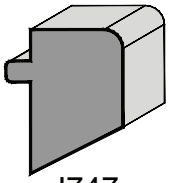


J369
1¼"x1¹⁄₁₆"
(31.8 x 27mm)

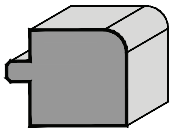


J1012
2¼"x¾"
(57.2 x 19.1mm)

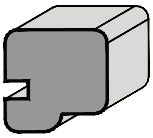
J742
2½"x¾"
(63.5 x 19.1mm)



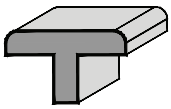
J747
1¾₁₆"x1½"
(31 x 38.1mm)



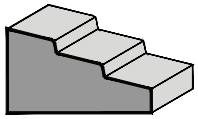
J738
1¼"x1"
(31.75 x 25.4mm)



J182
1¹⁄₁₆"x1¹⁄₁₆"
(27 x 27mm)

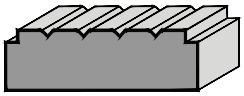


J1033
1¼"x¾"
(31.8 x 19.1mm)



J1526
1½"x⅞"
(38.1 x 22.2mm)

J385
1¾"x¼"
(44.5 x 6.3mm)



J386
2"x⅝"
(50.8 x 15.9mm)

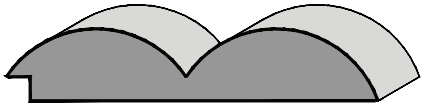
J1003
2¹⁵⁄₁₆"x⁵⁄₁₆"
(75.4 x 8.6mm)

J743
2"x¼"
(50.8 x 6.4mm)

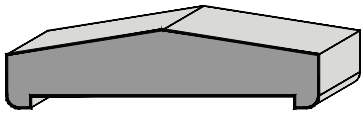
J006
3½"x⅝"
(88.2 x 15.9mm)

J036
3⅞"x⅞"
(97.7 x 22.2mm)

J1204
4"x¾"
(101.6 x 19.1mm)

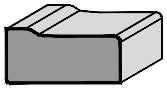


J1015
3⅞"x¾"
(98.4 x 19.1mm)



J149
3¼"x¹³⁄₁₆"
(82.6 x 20.6mm)

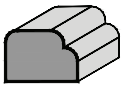
J086
1⅞"x¾"
(47.6 x 19.1mm)



J080
1³⁄₁₆"x⁹⁄₁₆"
(30.2 x 14.3mm)

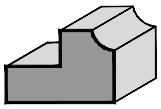
J971
5/16"x1/4"
(7.9 x 6.4mm)

J339
5/8"x11/16"
(15.3 x 17.7mm)



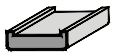
J519
3/4"x1/2"
(19.1 x 13.5mm)

J597
1 1/16"x11/16"
(27.5 x 17.8mm)

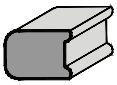


J111
1 1/8"x3/4"
(28.6 x 19.1mm)

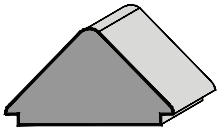
J311
5/8"x3/16"
(15.9 x 4.3mm)



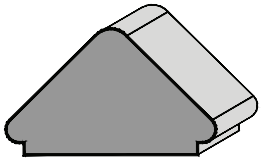
J137
5/8"x3/16"
(15.9 x 4.8mm)



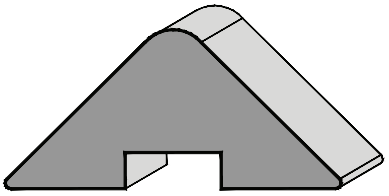
J141
1 1/16"x1/2"
(17.5 x 12.7mm)



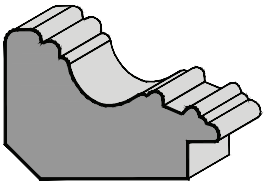
J737
1 3/4"x1"
(44.5 x 25.4mm)



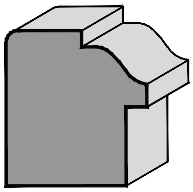
J734
2 3/16"x1 5/16"
(55.6 x 33.3mm)



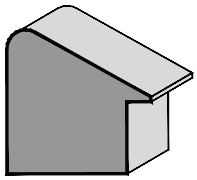
J242
3 1/2"x1 5/8"
(88.9 x 42.1mm)



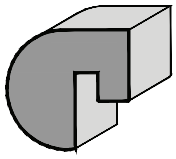
J351
2 1/4"x1 9/16"
(56.6 x 39.5mm)



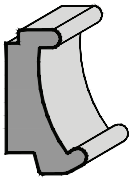
J529
1 1/2"x1 5/8"
(37.5 x 41.1mm)



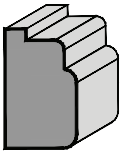
J741
1 1/2"x1 1/2"
(38.1 x 38.1mm)



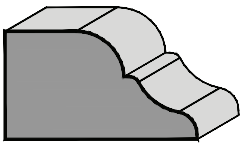
J197
1 1/4"x1 1/4"
(32.3 x 31.8mm)



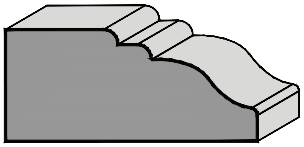
J040
13/16"x1 1/2"
(21.2 x 38.1mm)



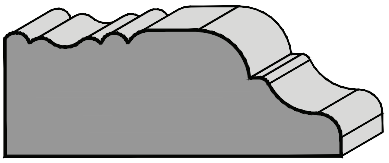
J140
3/4"x1 1/4"
(18.9 x 31.6mm)



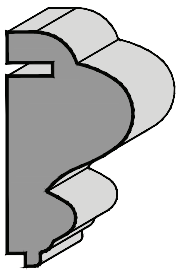
J823
2"x1 1/8"
(50.8 x 28.6mm)



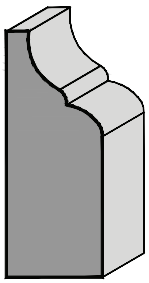
J526
2 5/8"x1 3/16"
(66.7 x 29.6mm)



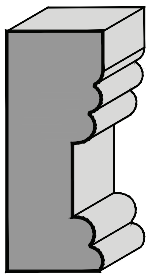
J824
3 1/2"x1 5/16"
(88.9 x 33.4mm)



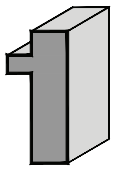
J830
1 5/16"x2 7/16"
(33.3 x 62mm)



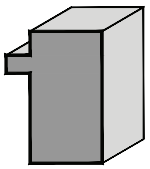
J635
1"x2 9/16"
(25.4 x 65.1mm)



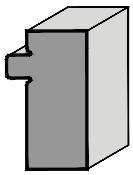
J168
1"x2 1/2"
(25.4 x 63.5mm)



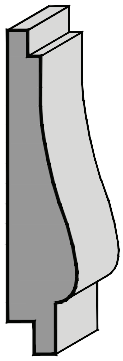
J1018
5/8"x1 3/8"
(15.9 x 34.9mm)



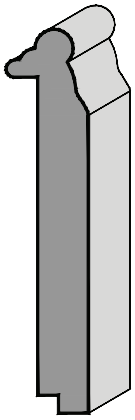
J1017
1"x1 3/8"
(25.4 x 34.9mm)



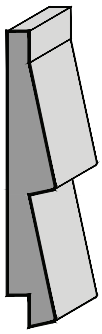
J1510
13/16"x1 7/16"
(21.2 x 36.6mm)



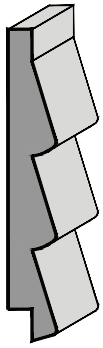
J185
¾"x3⅜"
(18.4 x 85.7mm)



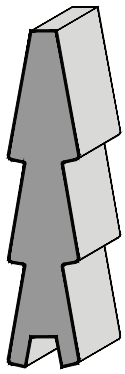
J322
⅞"x4"
(21.8 x 101.6mm)



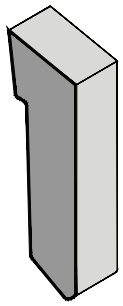
J1181
½"x3 1/16"
(12.7 x 78.3mm)



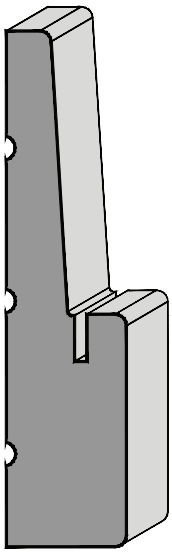
J760
½"x3¼"
(12.7 x 82.5mm)



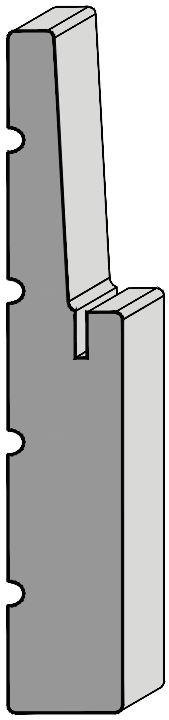
J136
¾"x3½"
(18.7 x 88.9mm)



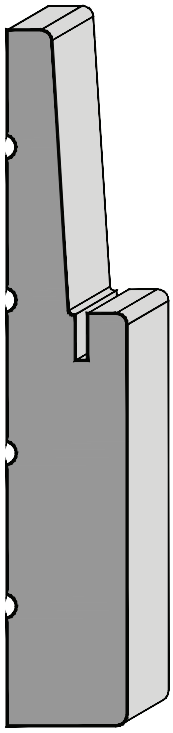
J139
1 1/16"x2 13/16"
(17.7 x 71.2mm)



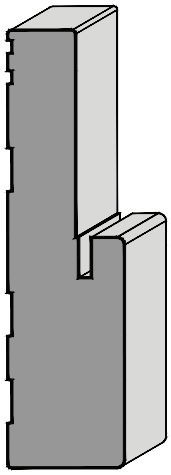
J755
1¼"x5⅜"
(31.8 x 136.5mm)



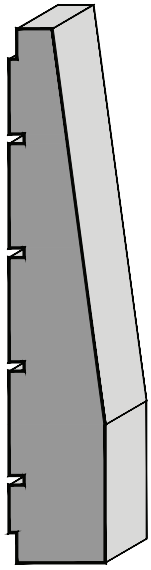
J145
1 3/16"x7⅛"
(30.3 x 180.5mm)



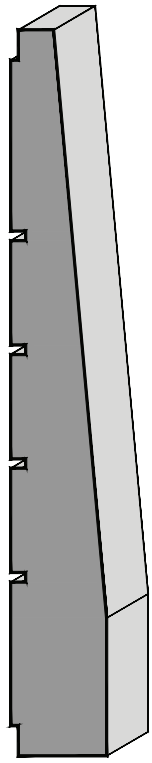
J756
1¼"x7¼"
(31.8 x 184.2mm)



J147
1 3/16"x4 9/16"
(30.9 x 115.8mm)



J757
1"x5 9/16"
(25.4 x 141.3mm)

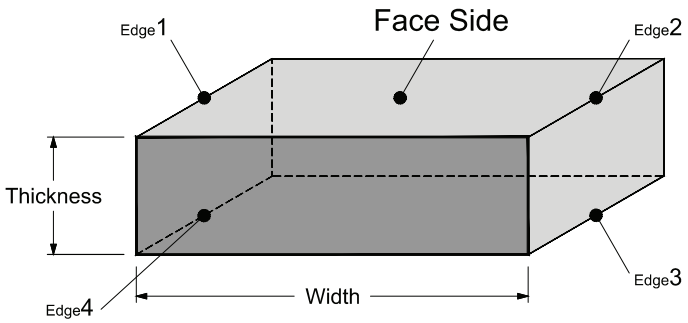


J758
1"x7 9/16"
(25.4 x 192.1mm)

# S4S (Surface Four Sides)

Custom sized dimensional lumber can be ordered and is sold by the linear foot. To receive prices for dimensional lumber simply specify the following:

1. Wood species
2. Cut of wood, ie; flat, rift or quarter cut
3. Width
4. Thickness
5. Edge Profile
6. Linear feet required
7. Length per piece preference

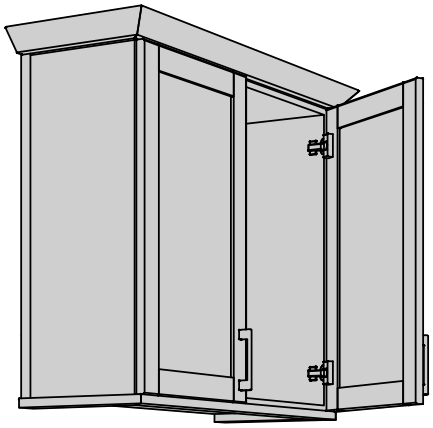


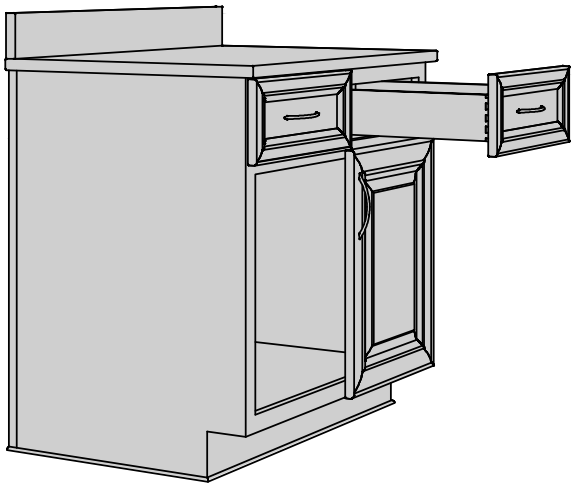

All of the S4S material we manufacture is surfaced on four sides and then sanded. We always sand the face side using 180 grit sandpaper by default when manufacturing S4S. If you require other surfaces to recieve sanding, please notify us when placing your order. All S4S comes with square edges by default. If any edges are to be profiled, please indicate the corresponding number on the diagram to be profiled. Our standard "wood grades" rules apply when we sort for color and material defect. Refer to pages 9-12 of this catalog. If your specifications concerning color, knots or sanding requirements differ from our standards please send your specifications for us to follow. Please inquire with an Elias Woodwork Customer Specialist if you have any other questions concerning our S4S product.

## NOTES

Before
Before
After
After

Cabinet refacing is an economical alternative to an entire kitchen cabinetry replacement in a renovation project. A careful evaluation with clients to make sure that refacing is the right choice for them should be done before establishing if it is the correct fit. There are several reasons that refacing can be an excellent option for your customers. In most cases, refacing projects can cost considerably less than a complete cabinetry replacement. Not only do they not have to replace the cabinet boxes, there is also no need for your customer to replace counter tops, flooring, back splash or repaint if they don't want to. Homeowners may have expensive granite or solid surface counter tops that they don't wish to replace, but can refresh their cabinetry with new doors reflecting current styles and colors. Another major consideration is the reduced time a refacing project takes to complete. Many refacing projects can be completed in 1 to 3 days and in most cases the kitchen is still functional and the home can be lived in during the installation period. Some homeowners may also like the fact that refacing creates less waste and is a more environmentally friendly option. Add-on cabinets are also available for those that require that option. If your customers are happy with their current kitchen layout and the existing cabinet boxes are structurally sound, refacing is easily accomplished and can provide cost savings to your customers while generating increased revenue for your company.



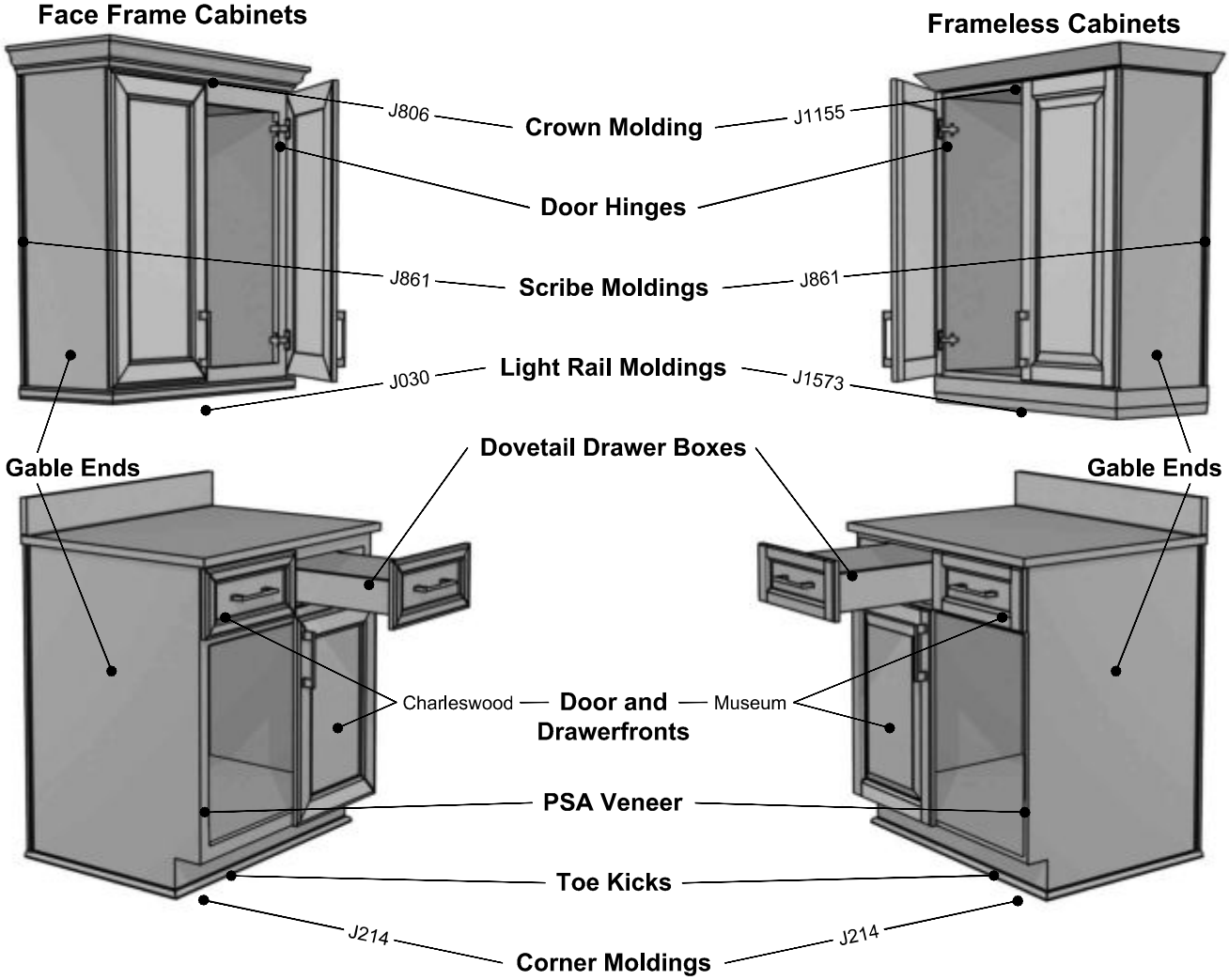


The cabinet refacing products in the following section of this catalog are comprised of products found within different sections of this catalog. This section helps to show what products may be required for the different needs of a refacing project. There are four main categories which are divided up by materials used. They are; Stained Wood, Painted Wood, Rigid Thermofoil (RTF) and Decorative Laminate Veneer (DLV). Each of the four sections has some slight differences in the product offerings; please spend time studying the products that are available. If you have any other questions, please call one of our Customer Service Specialists.

## Wood

Our wood cabinet refacing program consists of a broad selection of door styles, colors and wood types. When a wood species is chosen for your project you should note that the beauty of a stained wood door comes from the natural characteristics of the wood with its variations of color and grain. Shading of lighter and darker grain and other features contribute to the distinctive appearance that makes each piece in the kitchen unique. The grain and texture of the wood may range slightly which contributes to making genuine wood cabinet doors so attractive. You can be confident in the craftspeople at Elias Woodwork to make choices that will be aesthetically pleasing, making your customers home a warm and inviting place for years to come.

# Wood Refacing Products






Following is a list of products available with the wood line:

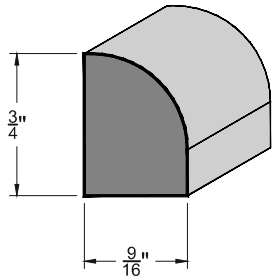
**1. Door Styles**
- Tenon (cope and stick) doors. Please see Tenon door styles and options on pages 20-34 or on our website.
- Miter doors. Please see Miter door styles and options on pages 36-56 or on our website.
- Slab doors. Please see Slab door styles and options on pages 64-66 or on our website.
- For available wood species see pages 9-12.
- See our website for available color options.

**2. Sheet Goods**
A wide range of sheet goods are available for your refacing project to match your color choice. Please see "Sheet Goods" on pages 112-113 for a more detailed description and stock lists.

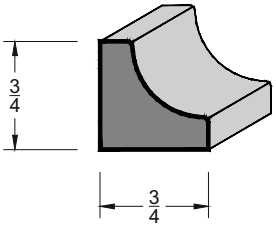
Wood sheet goods available:
- 4'x8' wood veneers with a 10 mm paper backer
- 2'x8' with a pressure sensitive adhesive backer (PSA)
- 4'x8' veneer on veneer (two ply)
- 4'x8' veneer on 1/8" core.
- 5.2 mm core with good two side veneers, available in 4'x8' or cut to size.
- 3/8" core with good two side veneers, available in 4'x8' or cut to size.
- 5/8" core with good two side veneers, available in 4'x8' or cut to size. 5/8" may also be ordered with edge banding.
- 3/4" core with good two side veneers, available in 4'x8' or cut to size. 3/4" may also be ordered with edge banding.

### 3. Molding Suggestions

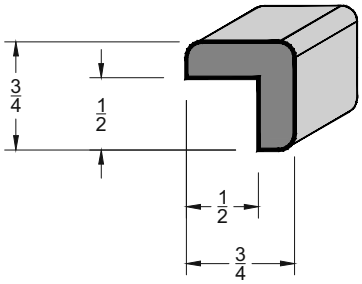
For a full selection of moldings please see the Molding section on pages 124-170.



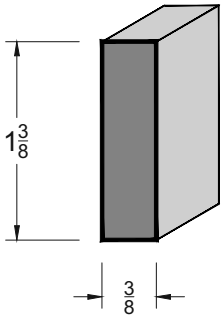

Scribe - J214



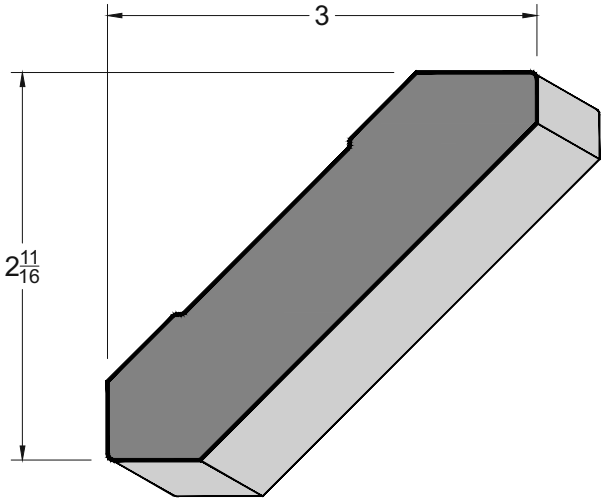

Inside Corner - J202



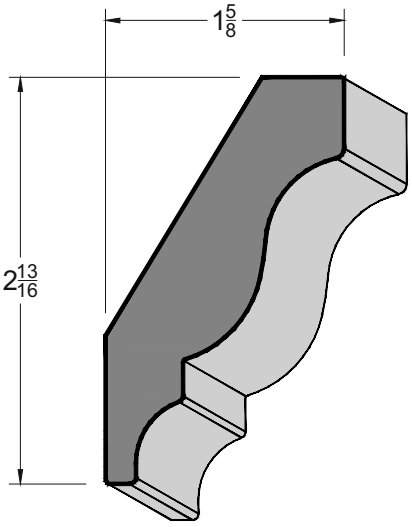

Outside Corner - J208



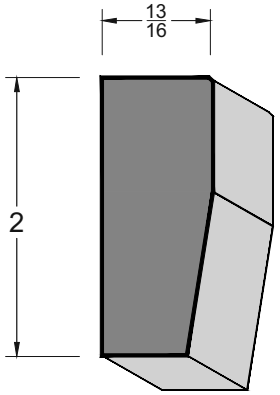

Scribe - J982



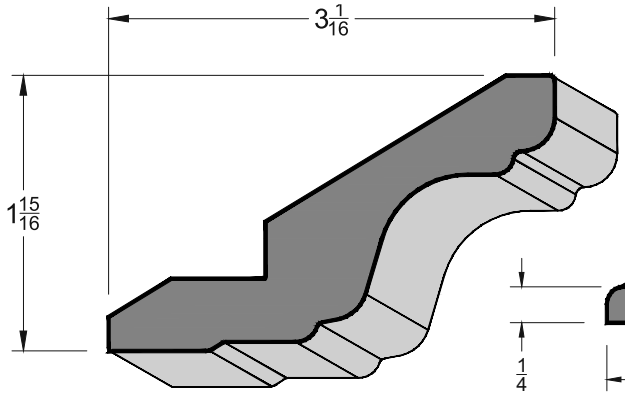

Crown - J1499



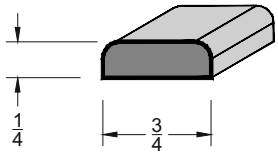

Crown - J806



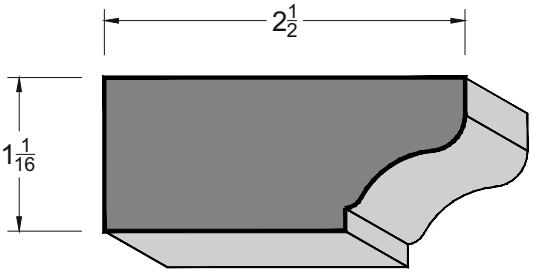

Light Shield - J1805




Soffit - J113




Scribe - J861



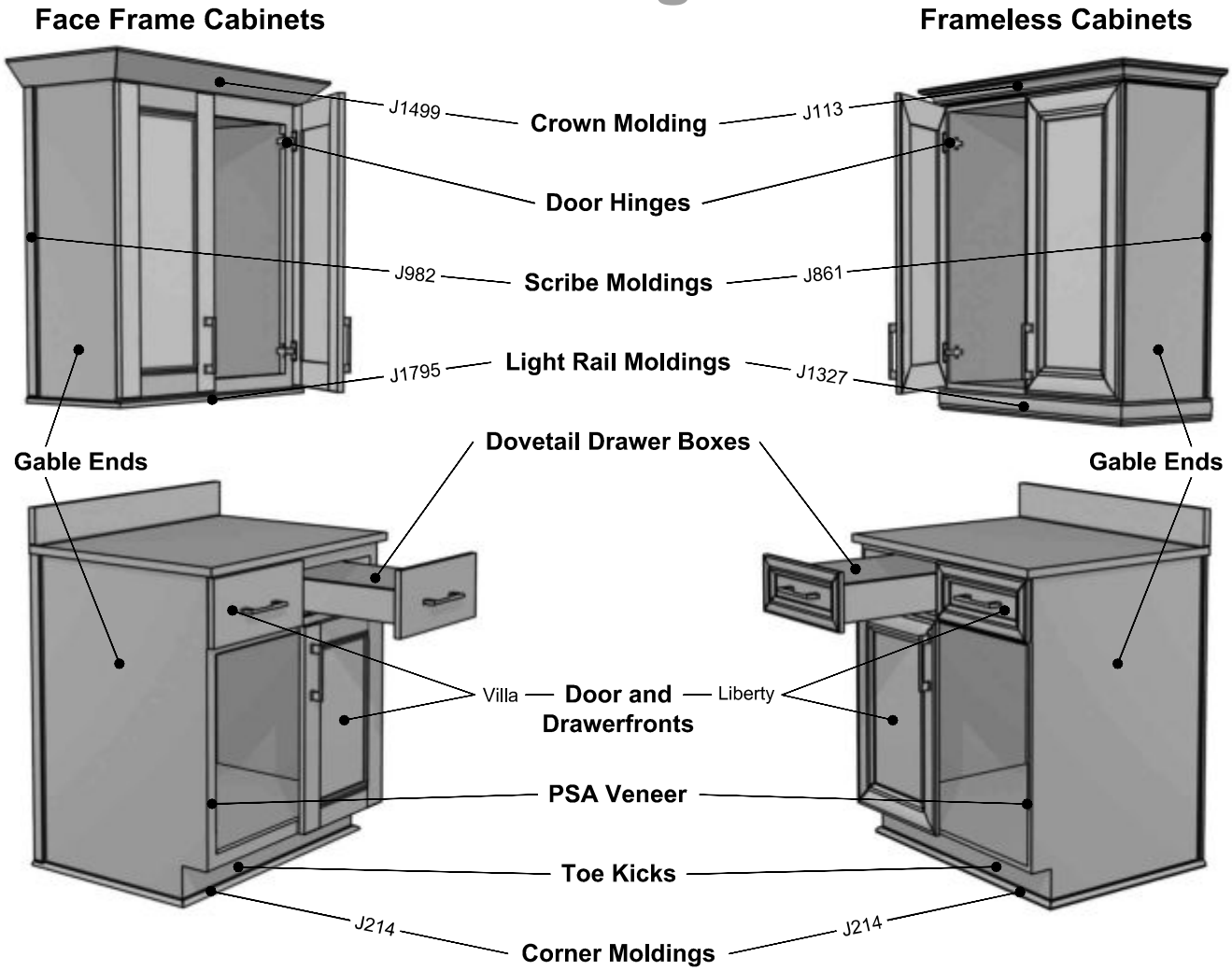

Soffit - J115

### 4. Wood Accessories

A wide range of wood products may be required in your project such as wood corbels, posts, fluted fillers, drawer boxes or custom corner shelves. Elias can manufacture these items for your project, please ask your Customer Service Specialist for assistance.

**Paint** Painted cabinets give you an elegant, high-end look that will be sure to impress all guests. Our Painted Cabinet Refacing Program gives you a choice of many different door styles and paint colors. Our "paint" is actually a multiple stepped catalyzed lacquer, machine sprayed and oven dried. This process will ensure you are selling a high quality, long lasting finish. The elegant look of a painted finish will ensure your customer will think of their kitchen as the center piece of their house.

# Paint Refacing Products




Following is a list of products available with the Paint line:

**1. Door Styles**

- Tenon (cope and stick) doors. Please see Tenon door styles and options on pages 20-34 or on our website.
- Miter doors. Please see Miter door styles and options on pages 36-56 or on our website.
- Slab doors. Please see Slab door styles and options on pages 64-66 or on our website.

Once a door style has been selected please note that a combination of wood and HDF will be used in the manufacturing process for a painted door. Please see our website and obtain a painted sample chain of our available colors.

**2. Sheet Goods**

A wide range of sheet good thicknesses are available with the painted program. HDF is our standard default paintable sheet good. Please see "Sheet Goods" on pages 112-113 for a more detailed description.

Available paintable sheet goods:

- 2'x8' with a pressure sensitive adhisive backer (PSA)
- 1/8" HDF, available in 4'x8' sheets or cut to size.
- 5.2 mm HDF, available in 4'x8' or cut to size.
- 3/8" HDF, available in 4'x8' or cut to size.
- 5/8" HDF, available in 4'x8' or cut to size. 5/8" may also be ordered with edge banding.
- 3/4" HDF, available in 4'x8' or cut to size. 3/4" may also be ordered with edge banding.

**3. Molding Suggestions**

See molding suggestions on page 174. For more molding options see the wood moldings section of this catalog on pages 124-170.

- Crown and Soffit: J113, J1155, J806 and J1499
- Light Shield: J1573
- Outside corner cap: J208
- Inside corner: J202
- Scribe: J982, J861, J214

**4. Painted Accessories**

A wide range of wood products may be required in your project such as wood corbels, posts, fluted fillers, drawer boxes or custom corner shelves. Elias can manufacture these items for your project, please ask your Customer Service Specialist for assistance.

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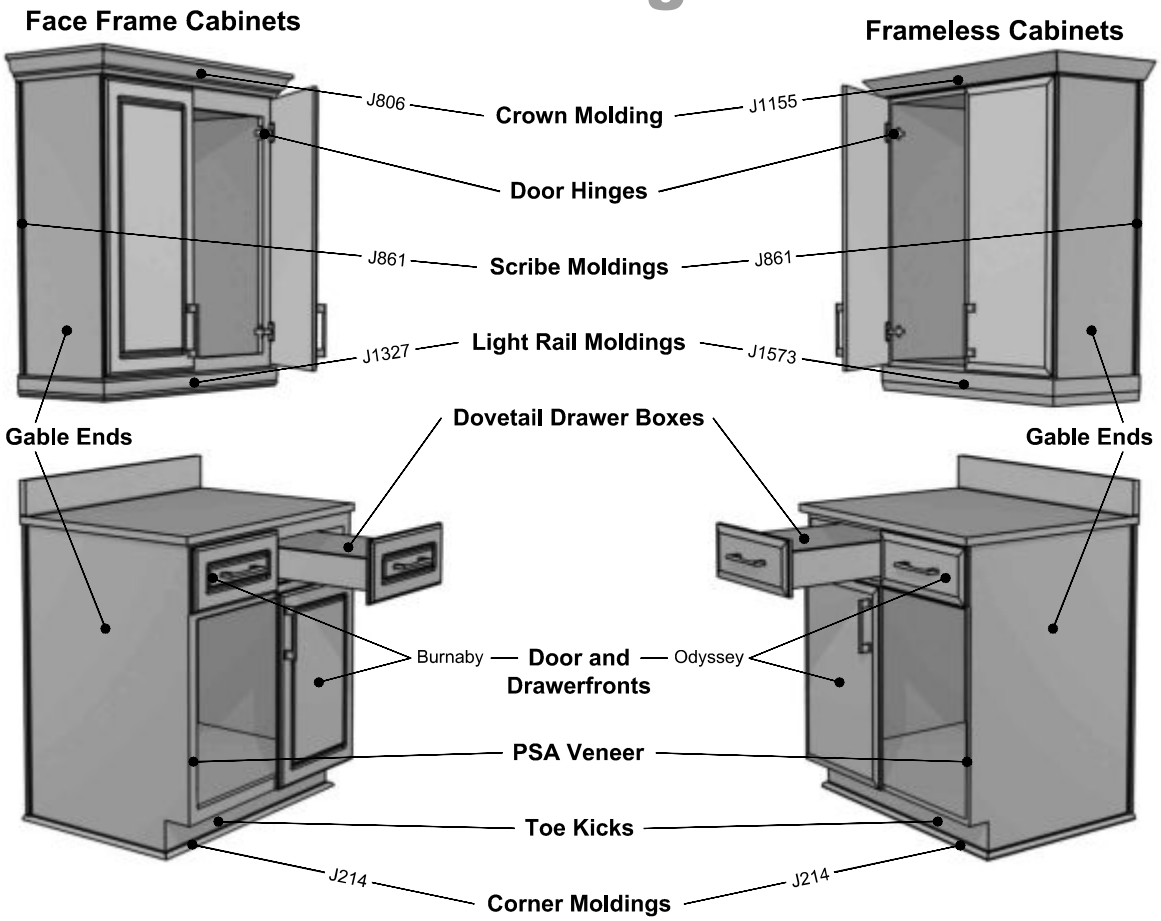
**RTF** Thermofoil doors are easy to care for, economical, durable, chip and scratch resistant. Thermofoiling is a process whereby a layer of PVC vinyl is glued onto a one piece HDF board. This process uses a membrane press that heats the vinyl and uses vacuum pressure to form the vinyl into the routed designs. Thermofoil refacing is a great way to change an old, dated kitchen into a kitchen that feels modern and new again.

## RTF Refacing Products



Following is a list products available with the RTF line:

**1. Doors Styles**
See available styles on pages 189-202.
- Choose a route pattern on page 190 and outside edge show on page 198.
- See our website for available colors. We recommend ordering a sample chain.

**2. Sheet Goods**
A wide range of sheet goods thicknesses are available with the RTF program. Our standard default when pressing sheet goods is to use HDF sheet as the core product. Please see "Sheet Goods" on page 199 for more detailed descriptions.

Available RTF sheet goods:
- Vinyl only, available 54" x 96".
- 2'x8' with a pressure sensitive adhesive backer (PSA) not available cut to size.
- 1/8" HDF core, cut to size with a maximum of 40"x90".
- 5.2mm HDF core, cut to size with a maximum of 40"x90".
- 3/8" HDF core, cut to size with a maximum of 40"x90".
- 5/8" HDF core, cut to size with a maximum of 40"x90".
- 3/4" HDF core, cut to size with a maximum of 40"x90".

**3. Molding Suggestions**
For more molding options see the moldings section of this catalog on pages 124-170. See Wood Refacing Program on page 174 for diagrams.
- Crown and Soffit: J113, J1155, J806 and J1499
- Light Shield: J1573
- Outside corner cap: J208
- Inside corner: J202
- Scribe: J982, J861, J214
- Paint Accessories

**4. Accessories**
Drawer Boxes and custom accessories can be manufactured for your project. please ask your Customer Service Specialist for assistance.



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## DLV

The Decorative Laminate Veneer (DLV) cabinet refacing program features several door styles in four different finishes. The products in this section have an extremely durable polyester finish. This polyester finish is highly scratch resistant and will remain looking new for years to come. The prints we have chosen for this program look very much like the wood that they are simulating. The rich colors in the DLV program have realistic textures that will be sure to transform your cabinetry into modern works of art.

Following is a list of products available with the DLV line:

**1. Door Styles**
For available door styles see page 205 or visit our website. We recommend ordering color samples for accurate color representation. See our website for current color availability

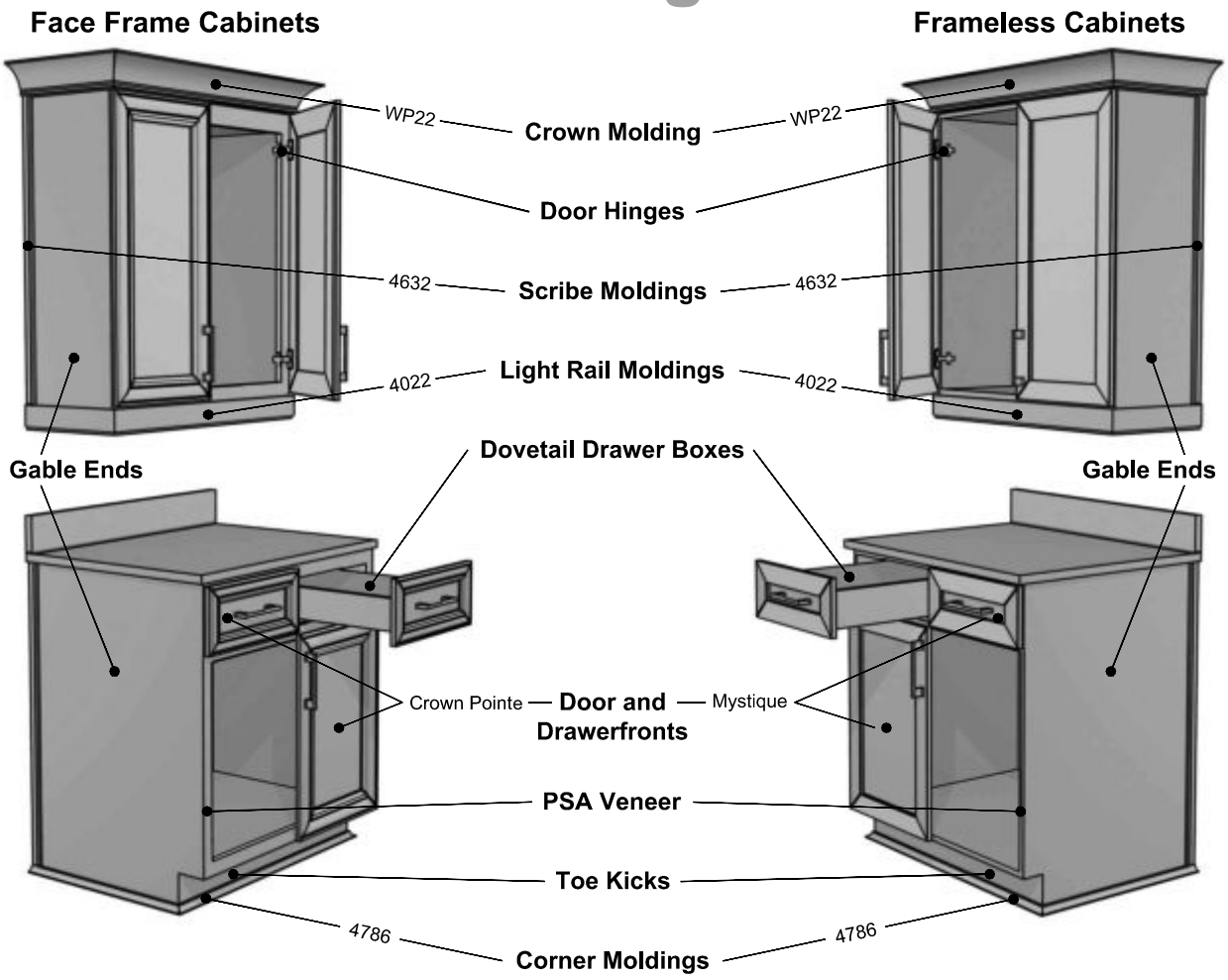
**2. Sheet Goods**
Only two options are available for DLV sheet goods. Our standard default when pressing sheet goods is to use HDF sheets as the core product. For a more detailed description see page 206.

Available DLV sheet goods:
- 2' x 8' with pressure sensitive adhesive backer (PSA by 3M) not available in cut-to-size.
- DLV on 5.2 mm core, 4' x 8', Good Two Sides (G2S) available in 4' x 8' sheets or cut-to-size.

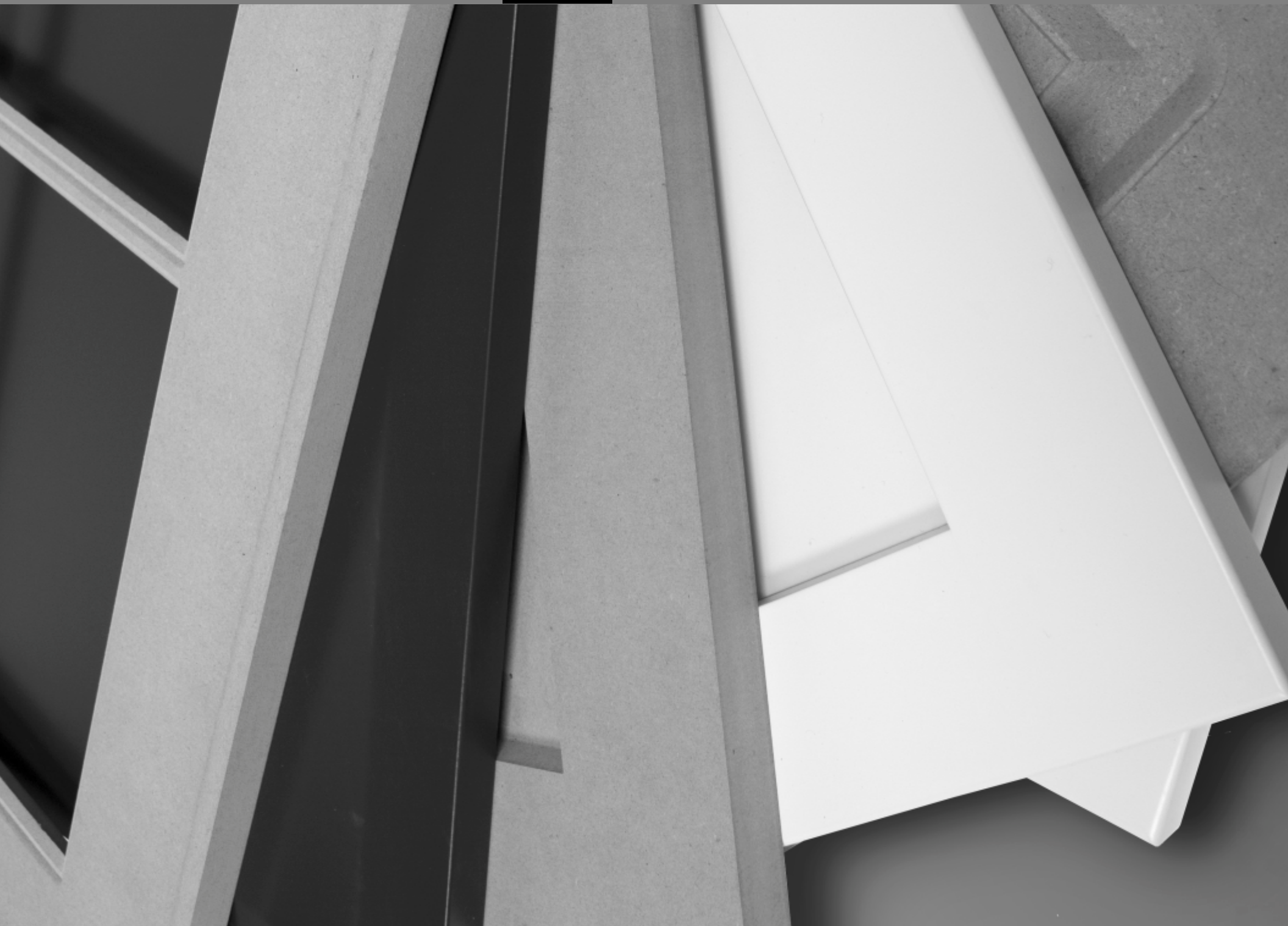
**3. Molding Suggestions**
See page 206 in this catalog for molding diagrams.
- Crown: WP22
- Light Shield: 4022
- Outside corner: 4439
- Inside corner: 4786
- Scribe: 4632

**4. Accessories**
Replacement drawer boxes can be provided for your refacing project.

# DLV Refacing Products




## NOTES



High Density Fiberboard (HDF) is a strong material made from densely packed wood fibers that offers a smooth and uniform surface ideal for solid color finishing. One of the benefits of HDF is its durability and ability to stand up to changes in heat or humidity which helps to maintain the integrity of the painted finish. We offer a variety of one piece and five piece door styles that can be ordered raw or finished with any of our paint and glaze colors.

All HDF doors are 3/4" thick.

### Warranty
See page 8 for general wood product warranty.

### Tolerances
Elias Woodwork warrants that it's HDF cabinet doors have a size tolerance of +/- 1mm.

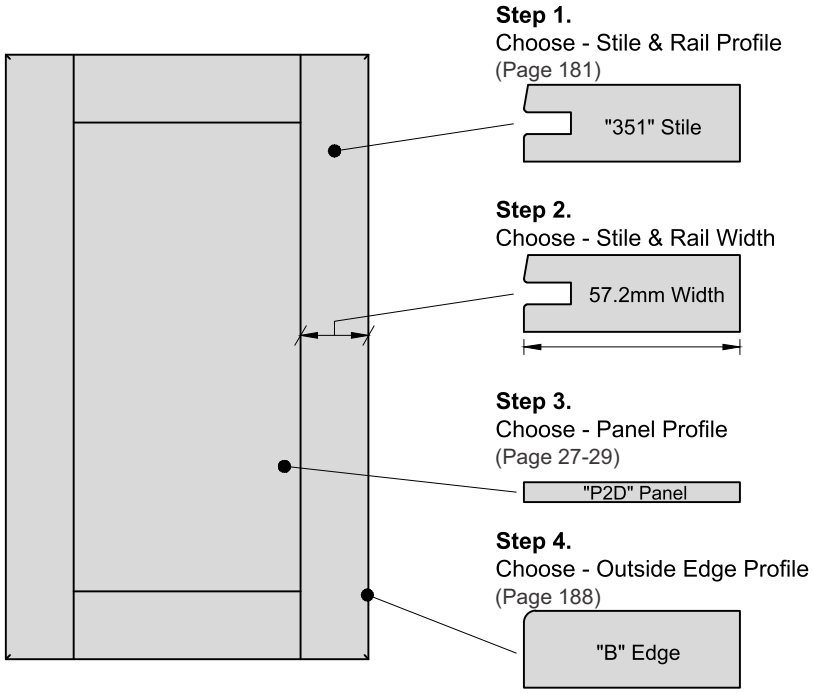
### Production Lead Times
Standard order lead times are 7-10 business days depending on workload.

### Rush Orders
Rush orders have a lead time of 3-5 business days.



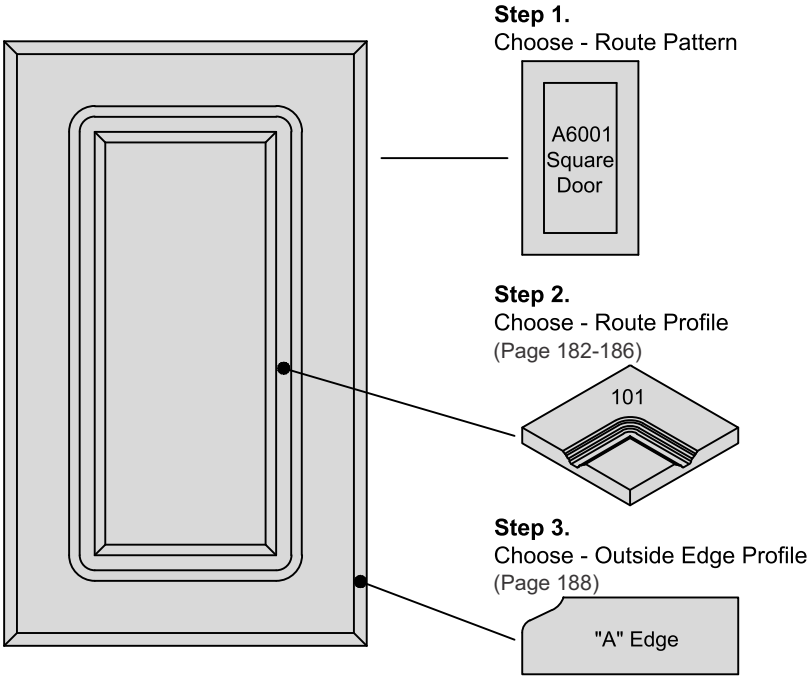
## How to Order 5 Piece HDF Doors

Five Simple steps to order tenon doors:

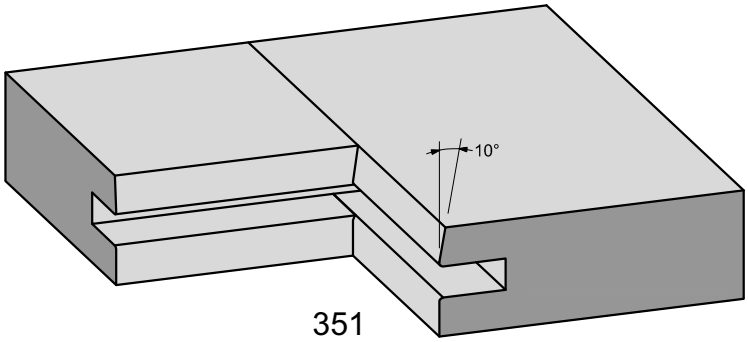



## How to Order 1 Piece HDF Doors

Five Simple steps to order tenon doors:



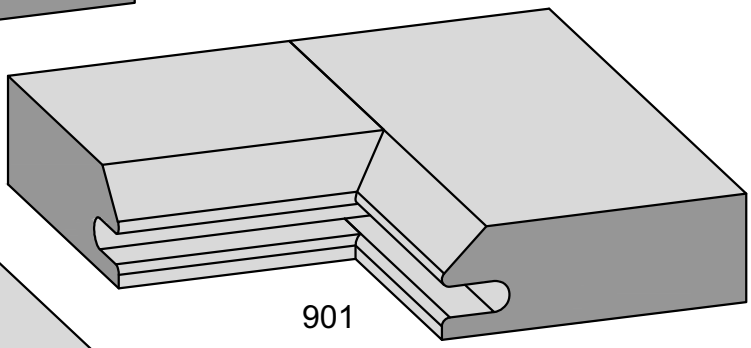
# 5 PIECE HDF STILE / RAIL OPTIONS




351

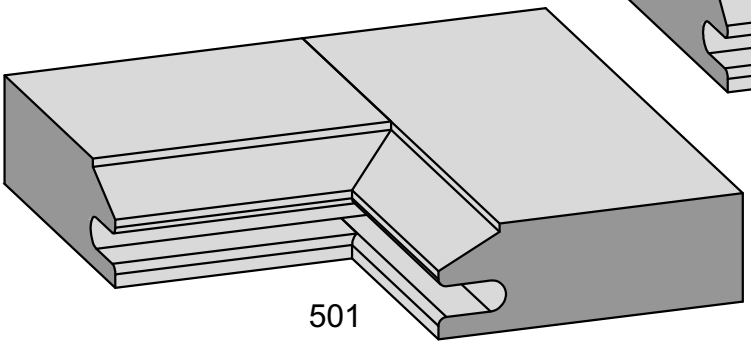
Does not work with raised panel profiles.

**NOTE:** Standard thickness is 3/4". Standard Stile / Rail widths are 2¼" (57mm) and 3" (76mm). Call for custom width requirements.



901

Does not work with reverse panel profiles.



501



# 5 PIECE HDF OPTIONS

**Panel Options -** See pages 27 - 29 in the Tenon Door section of the catalog.

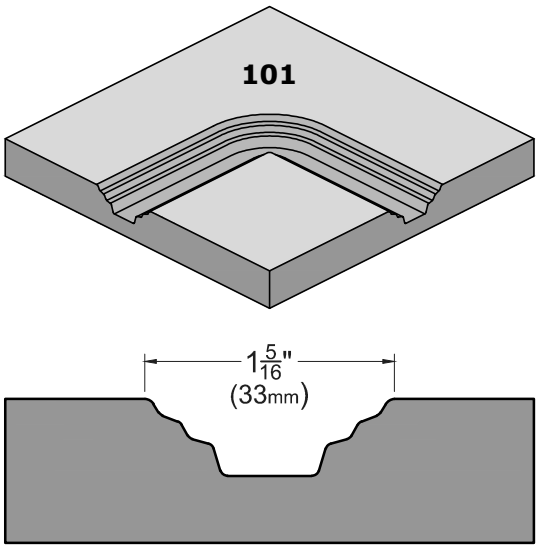
**Frames & Mullions -** See pages 58 - 61 in the catalog. Note: there is no groove for the retainer molding included in the frame for the 5 piece HDF doors.

**Edge Profiles** - See page 188.

**PRODUCT TIP:**

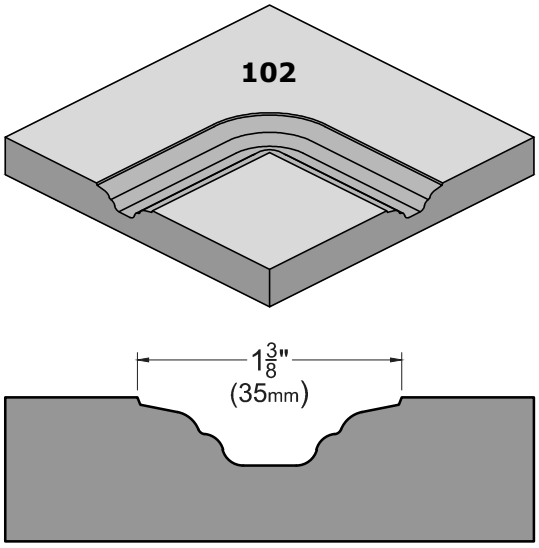
HDF is only one option available for our paint grade doors. Please refer to the Tenon and Miter section of the catalog for additional profiles and styles available in Maple/HDF. All of our doors can be ordered raw or finished.

# One Piece Routed Groove Profiles

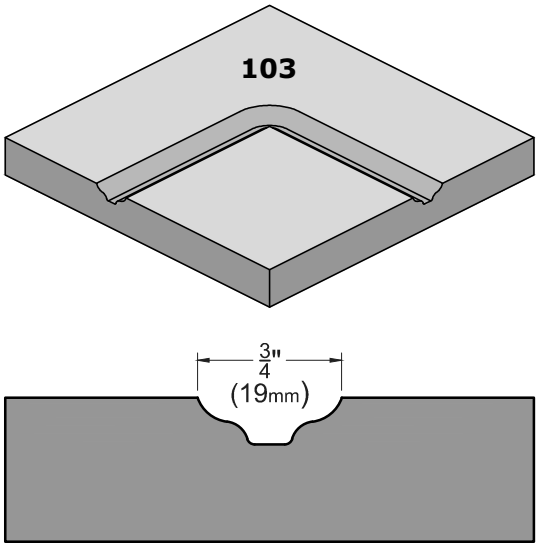



| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝″ (67.5mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6002** | 2⅝″ (67.5mm) | 7½″ (190mm) | 8⅛″ (206mm) | Yes | Yes |
| **A6003** | 2⅝″ (67.5mm) | 9³⁄₁₆″ (233mm) | 8⁷⁄₁₆″ (214mm) | Yes | Yes |
| **A6004** | 2⅝″ (67.5mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6005** | 2⅝″ (67.5mm) | 7½″ (190mm) | 5⅛″ (128mm) | Yes | No |

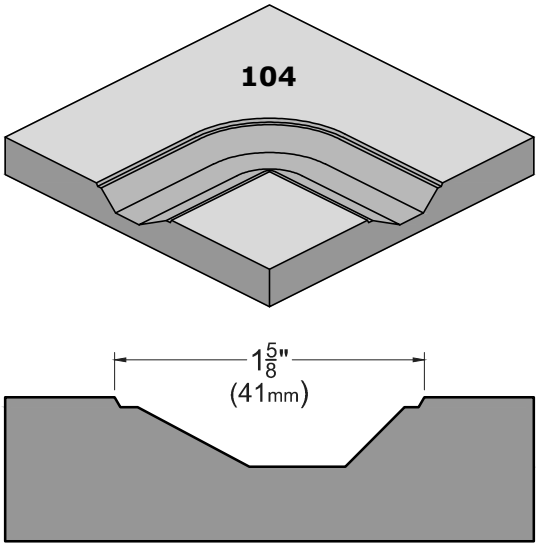




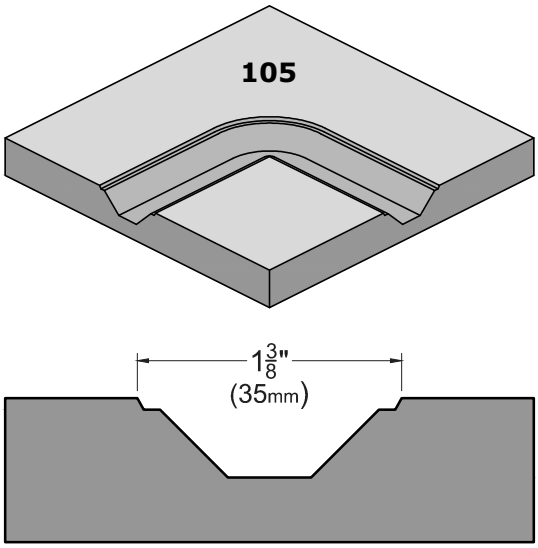

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝″ (68.1mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6002** | 2⅝″ (68.1mm) | 7½″ (190mm) | 8⅛″ (206mm) | Yes | Yes |
| **A6003** | 2⅝″ (68.1mm) | 9³⁄₁₆″ (233mm) | 8⁷⁄₁₆″ (214mm) | Yes | Yes |
| **A6004** | 2⅝″ (68.1mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6005** | 2⅝″ (68.1mm) | 7½″ (190mm) | 5⅛″ (128mm) | No | No |



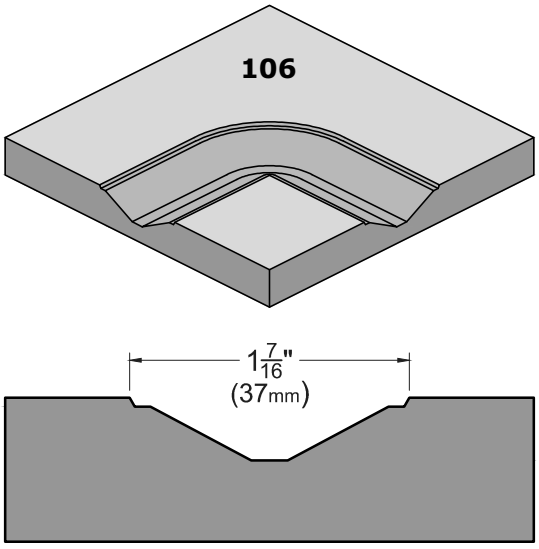

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 6³⁄₁₆″ (157mm) | Yes | No |
| **A6002** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 6¹³⁄₁₆″ (173mm) | Yes | No |
| **A6003** | 2½″ (63.5mm) | 9³⁄₁₆″ (233mm) | 8⁷⁄₁₆″ (214mm) | Yes | No |
| **A6004** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 6³⁄₁₆″ (157mm) | Yes | No |
| **A6005** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 3¾″ (95mm) | No | No |




| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝" (67.4mm) | 8¼" (209mm) | 8¼" (209mm) | Yes | Yes |
| **A6002** | 2⅝" (67.4mm) | 8¼" (209mm) | 8⅞" (225mm) | Yes | Yes |
| **A6003** | 2⅝" (67.4mm) | 9 13/16" (249mm) | 9 3/16" (233mm) | Yes | Yes |
| **A6004** | 2⅝" (67.4mm) | 8¼" (209mm) | 8¼" (209mm) | Yes | Yes |
| **A6005** | 2⅝" (67.4mm) | 8¼" (209mm) | 5¾" (147mm) | No | No |

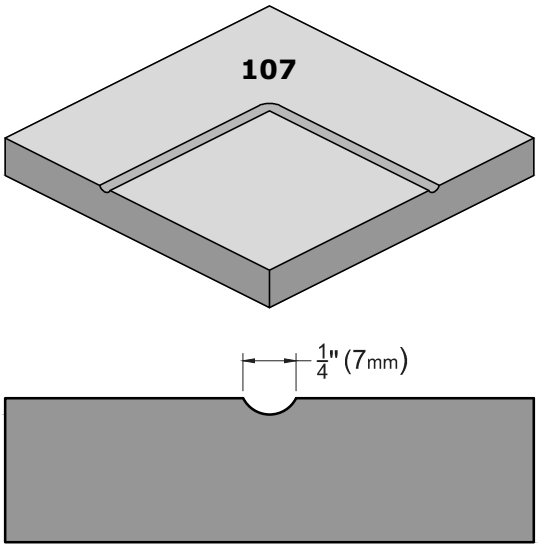



| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 5/16" (186mm) | Yes | Yes |
| **A6002** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 15/16" (202mm) | Yes | Yes |
| **A6003** | 2⅝" (67.4mm) | 9 7/16" (239mm) | 8¼" (210mm) | Yes | Yes |
| **A6004** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 5/16" (186mm) | Yes | Yes |
| **A6005** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 4⅞" (124mm) | No | No |



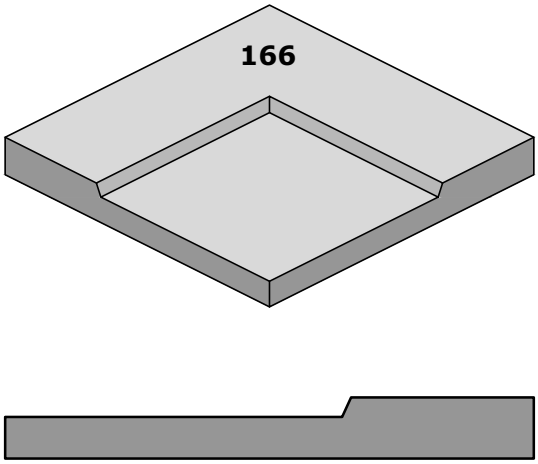

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 7 9/16" (192.1mm) | Yes | Yes |
| **A6002** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 8 3/16" (208.1mm) | Yes | Yes |
| **A6003** | 2⅝" (67.9mm) | 8 5/16" (211mm) | 8½" (216.1mm) | Yes | Yes |
| **A6004** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 7 9/16" (192.1mm) | Yes | Yes |
| **A6005** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 5⅝" (142.5mm) | No | No |

## One Piece Routed Groove Profiles

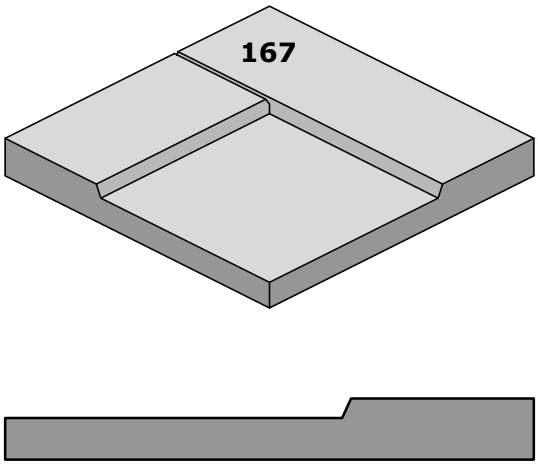



| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | No | No |
| **A6002** | 2¼″ (57mm) | 5 5/16″ (135mm) | 5 15/16″ (151mm) | No | No |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | No | No |
| **A6004** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | No | No |
| **A6005** | 2¼″ (57mm) | 3 5/16″ (135mm) | 2 7/8″ (73mm) | No | No |

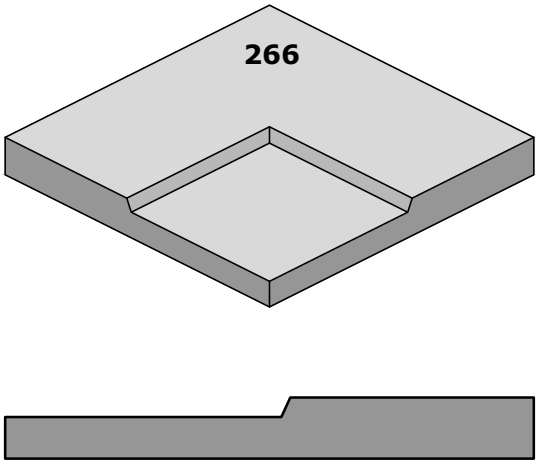




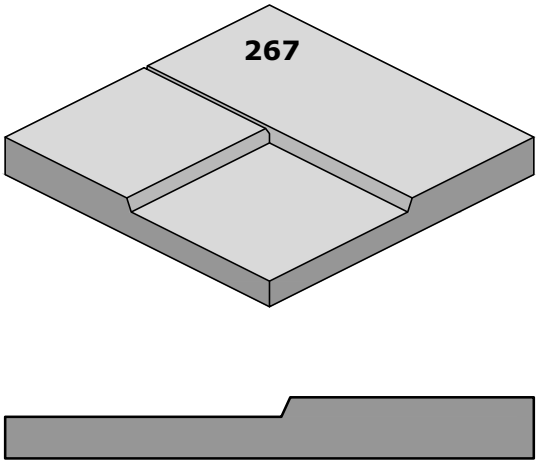

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 3 5/16″ (135mm) | 5 15/16″ (151mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 3 5/16″ (135mm) | 4 5/16″ (109mm) | No | No |



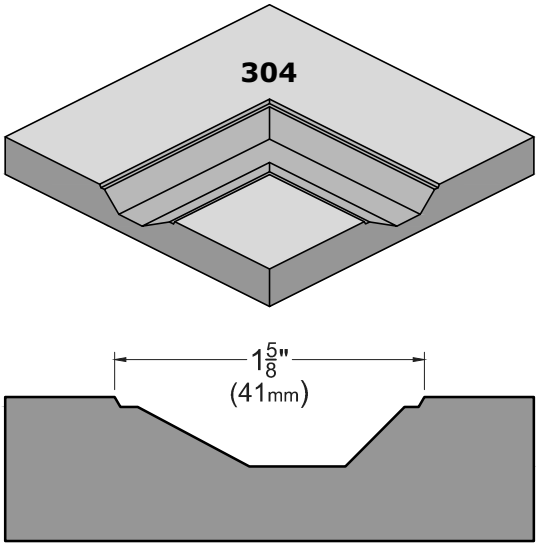

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 3 5/16″ (135mm) | 5 15/16″ (151mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 3 5/16″ (135mm) | 4 5/16″ (109mm) | No | No |



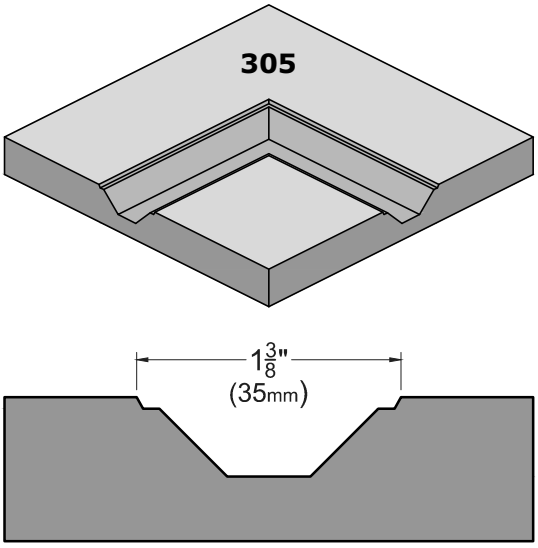

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 6 13/16″ (173mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7 3/4″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 6 13/16″ (173mm) | 5 13/16″ (147mm) | No | No |




| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 6 13/16″ (173mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7 3/4″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 6 13/16″ (173mm) | 5 13/16″ (147mm) | No | No |



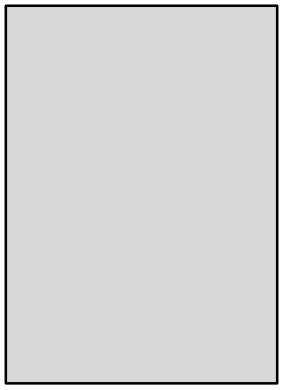

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2 5/8″ (67.4mm) | 8 1/4″ (209mm) | 8 1/4″ (209mm) | Yes | Yes |
| **A6002** | 2 5/8″ (67.4mm) | 8 1/4″ (209mm) | 8 15/16″ (225mm) | Yes | Yes |
| **A6003** | 2 5/8″ (67.4mm) | 9 13/16″ (239mm) | 9 3/16″ (233mm) | Yes | Yes |
| **A6004** | 2 5/8″ (67.4mm) | 8 1/4″ (209mm) | 8 1/4″ (209mm) | Yes | Yes |
| **A6005** | 2 5/8″ (67.4mm) | 8 1/4″ (209mm) | 5 13/16″ (147mm) | No | No |



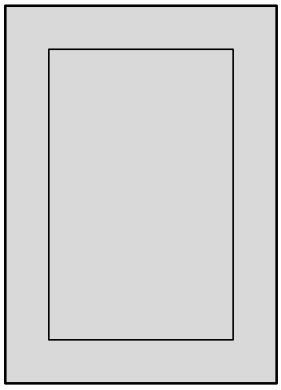

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 5/16" (186mm) | Yes | Yes |
| **A6002** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 7/16" (289mm) | Yes | Yes |
| **A6003** | 2⅝" (67.4mm) | 9 7/16" (239mm) | 8¼" (210mm) | Yes | Yes |
| **A6004** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 5/16" (186mm) | Yes | Yes |
| **A6005** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 4 15/16" (124mm) | No | No |



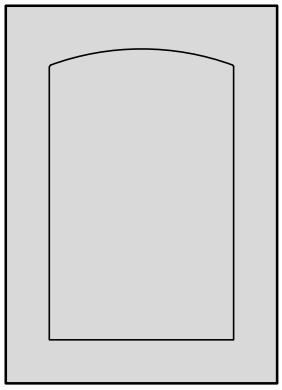
# One Piece HDF Route Patterns



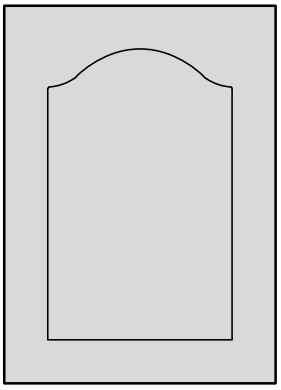
A6000
Square Door



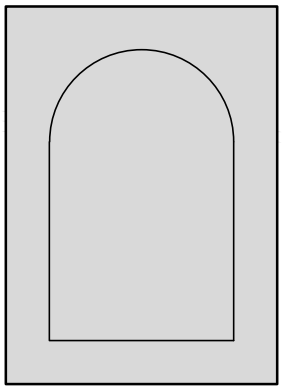
A6001
Square Door



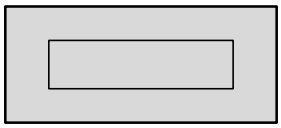
A6002
Windsor Arch Door



A6003
Cathedral Arch Door

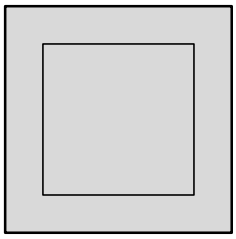


A6004
Half Circle Arch Door

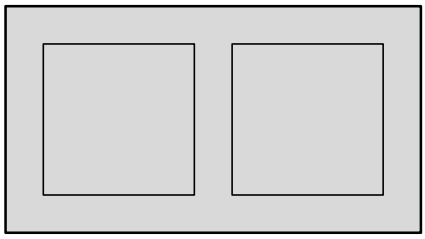


A6005
Square Drawer Front

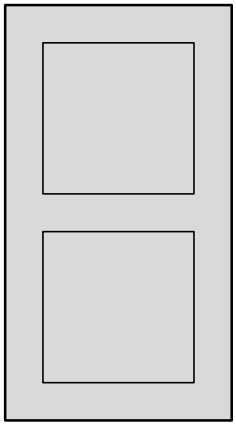
# One Piece HDF Panel Options



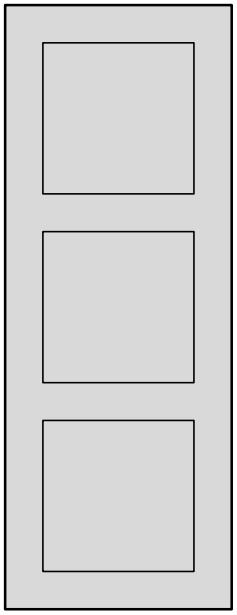
1



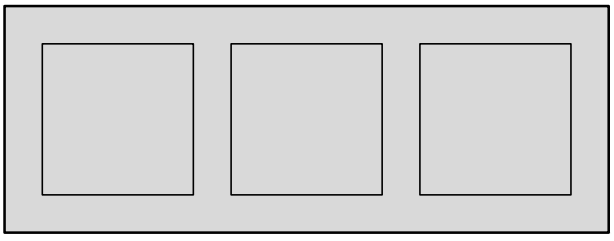
2V



2

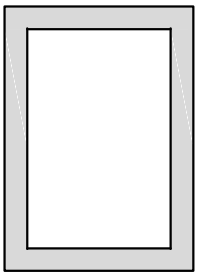


3

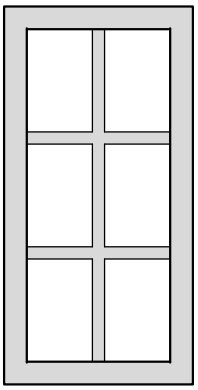


3V

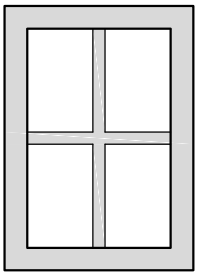
# One Piece HDF Frame & Mullion Options



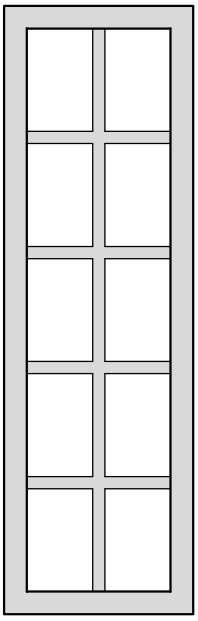
FRM



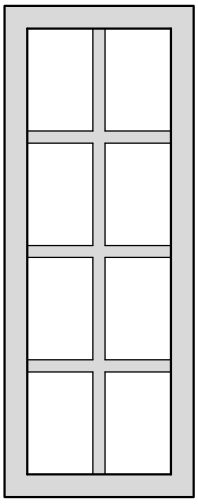
F23



F22

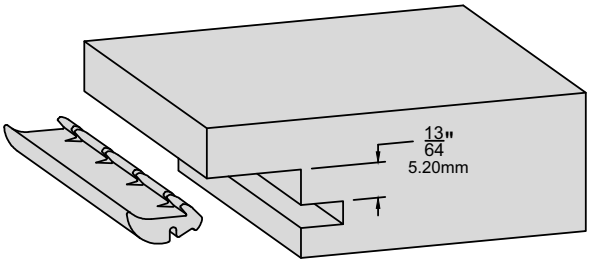


F25



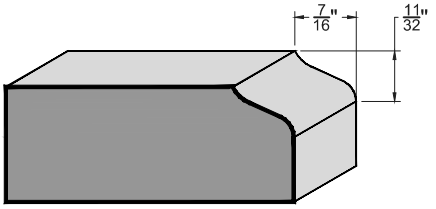
F24

**Rubber Glass Retainer Molding**

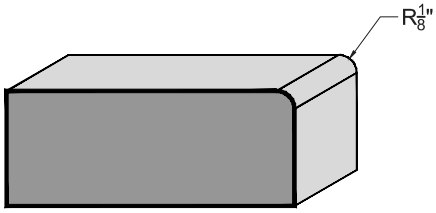


# Edge Profiles

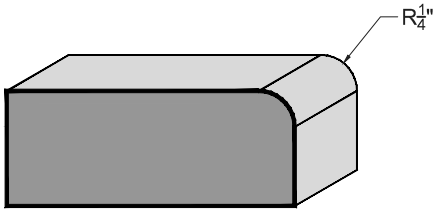
**NOTE:** *The 5 piece construction HDF doors are only available with these edge profiles.



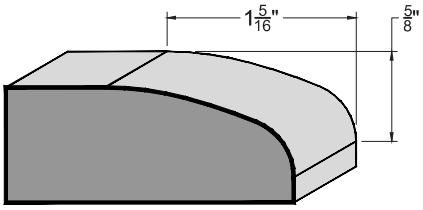

**A**



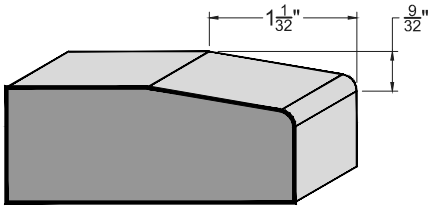

***B**



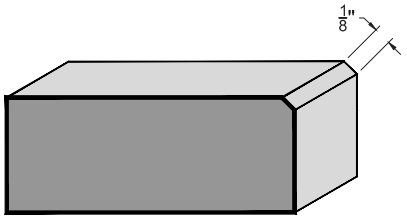

**C**



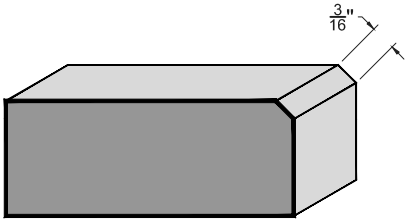

**D02**



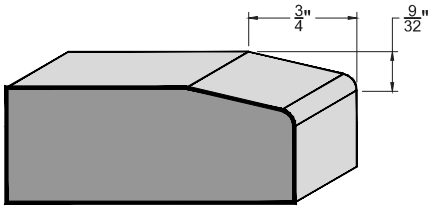

**D03**




***D04**

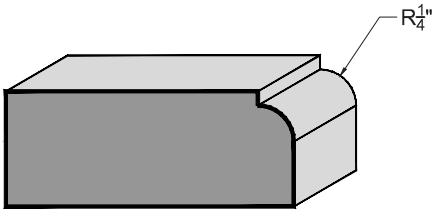



***D13**

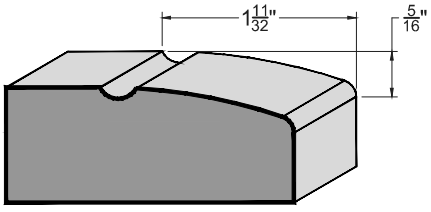



**D21**

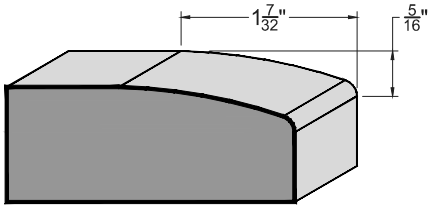
***I**



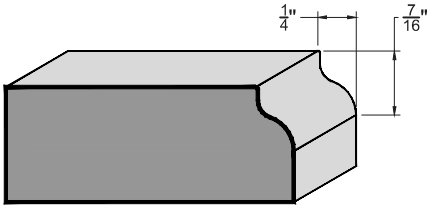

**J**



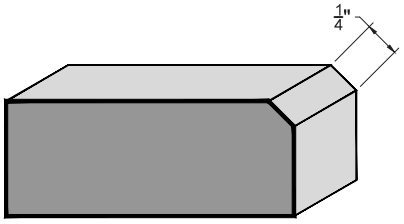

**N**



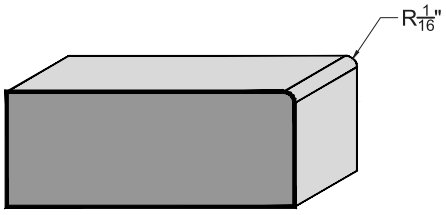

**O**




**S**




***V**




**Z**

RTF doors, moldings and accessories are available in a vast array of colors ranging from classic white to realistic wood grain to abstract prints.

### Warranty
Elias Woodwork guarantees thermofoil doors and accessories against yellowing, delamination or any apparent hidden defect that might affect their quality or cause premature deterioration for a period of 5 years from date of shipment. This guarantee does not apply to any deterioration of the product resulting from normal wear, or when damages are caused by:

- improper installation or exposure to the elements
- any alteration, modification or transformation of the product
- exposure to temperatures above 85° C (185°F)

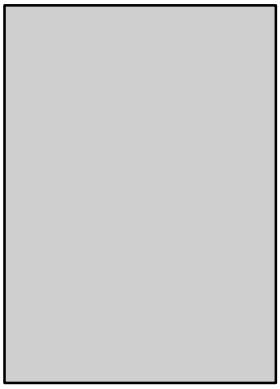
### Tolerances
Elias Woodwork warrants that its RTF & MDF cabinet doors have a size tolerance of +/- 1mm.

### Production Lead Times
Standard order lead times are 7-10 business days depending on workload.

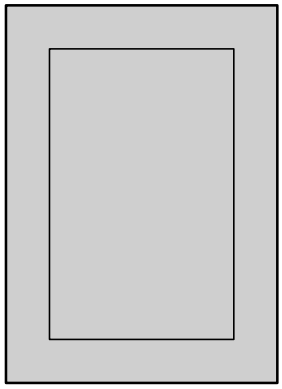
### Rush Orders
Rush orders have a lead time of 3-5 business days.

### RTF PRODUCT CARE & HANDLING
RTF products can be kept looking like new, but proper cleaning materials need to be used. Such as: Methyl Hydrate, nonabrasive soap and water, or denatured alcohol and water. Do not use lacquer thinners or any other product containing acetone, or any abrasive rubbing material or cleaner. Due to extremely high temperatures vented from self-cleaning ovens, it is recommended that a filler be installed between any door & drawer front and a self-cleaning oven. Customers are also advised to open all doors and drawer fronts near the selfcleaning oven when the oven is in self-cleaning mode. Exposure to temperatures above 85°C (185°F) is not covered by warranty. High Gloss RTF products come with a protective film and are not to be stored in direct sunlight which can make the film hard to remove later.

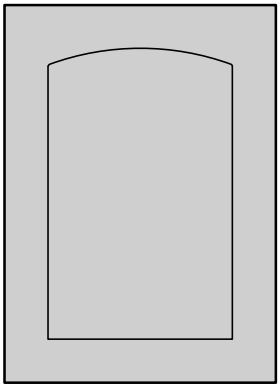
# Route Patterns



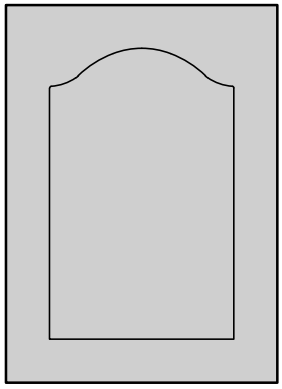
A6000
Square Door



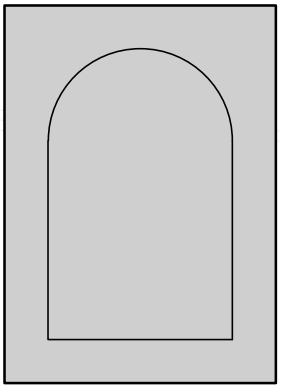
A6001
Square Door



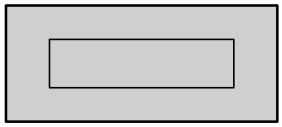
A6002
Windsor Arch Door



A6003
Cathedral Arch Door

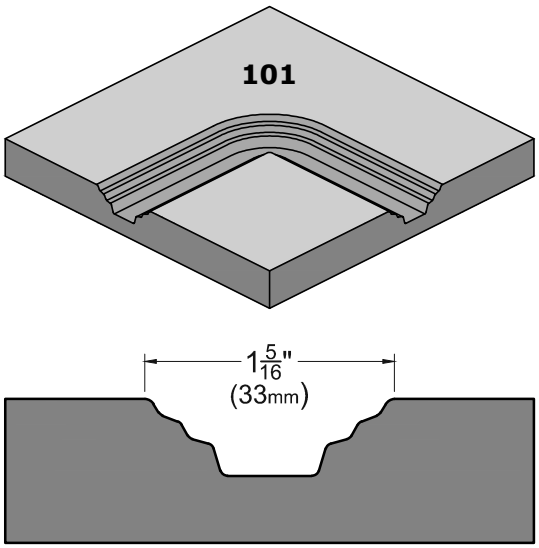


A6004
Half Circle Arch Door

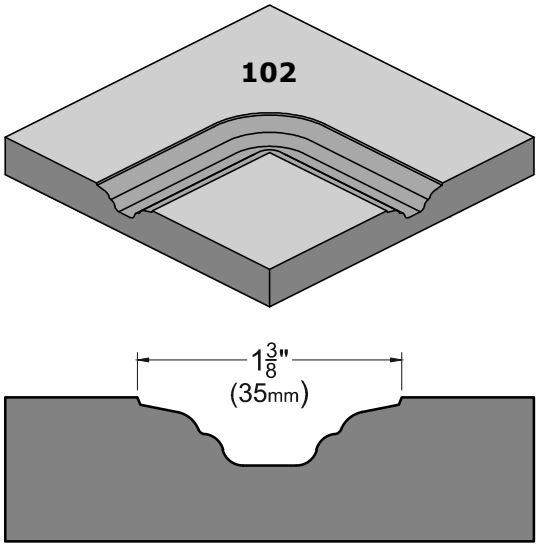


A6005
Square Drawer Front

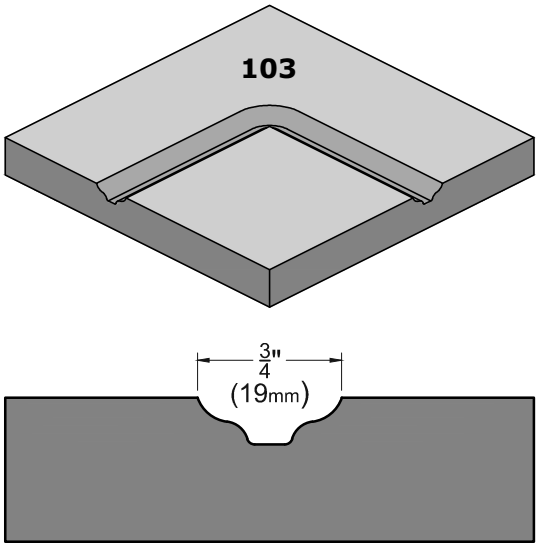
# Routed Groove Profiles



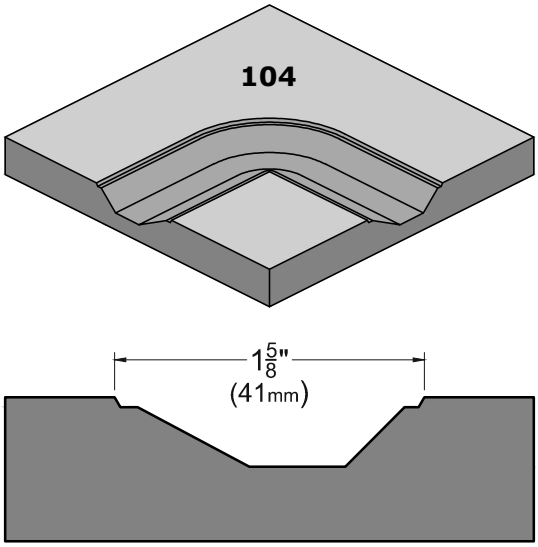

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝″ (67.5mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6002** | 2⅝″ (67.5mm) | 7½″ (190mm) | 8⅛″ (206mm) | Yes | Yes |
| **A6003** | 2⅝″ (67.5mm) | 9³⁄₁₆″ (233mm) | 8⁷⁄₁₆″ (214mm) | Yes | Yes |
| **A6004** | 2⅝″ (67.5mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6005** | 2⅝″ (67.5mm) | 7½″ (190mm) | 5⅛″ (128mm) | Yes | No |



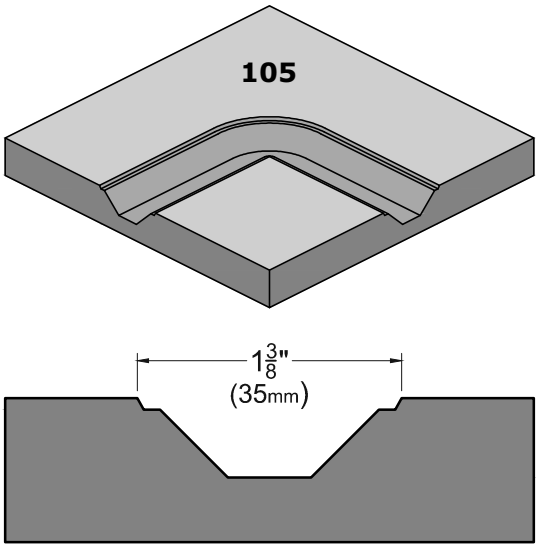

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝″ (68.1mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6002** | 2⅝″ (68.1mm) | 7½″ (190mm) | 8⅛″ (206mm) | Yes | Yes |
| **A6003** | 2⅝″ (68.1mm) | 9³⁄₁₆″ (233mm) | 8⁷⁄₁₆″ (214mm) | Yes | Yes |
| **A6004** | 2⅝″ (68.1mm) | 7½″ (190mm) | 7½″ (190mm) | Yes | Yes |
| **A6005** | 2⅝″ (68.1mm) | 7½″ (190mm) | 5⅛″ (128mm) | No | No |



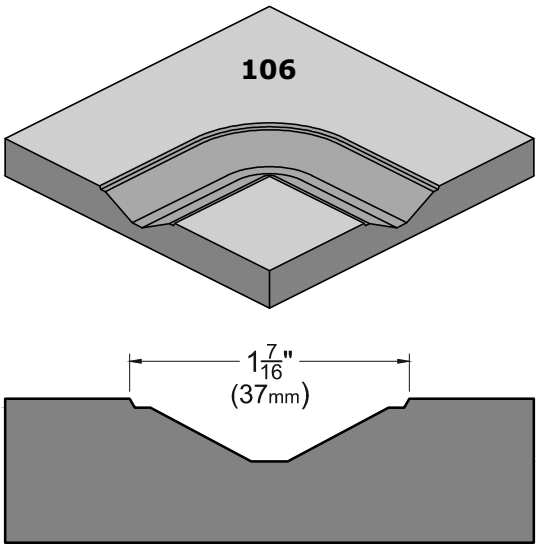

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 6³⁄₁₆″ (157mm) | Yes | No |
| **A6002** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 6¹³⁄₁₆″ (173mm) | Yes | No |
| **A6003** | 2½″ (63.5mm) | 9³⁄₁₆″ (233mm) | 8⁷⁄₁₆″ (214mm) | Yes | No |
| **A6004** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 6³⁄₁₆″ (157mm) | Yes | No |
| **A6005** | 2½″ (63.5mm) | 6³⁄₁₆″ (157mm) | 3¾″ (95mm) | No | No |



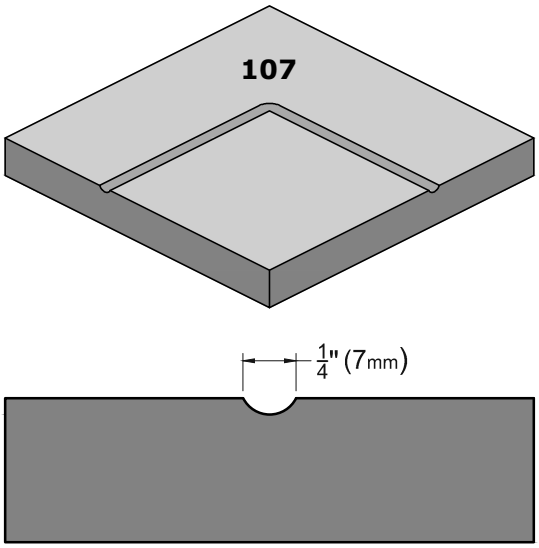

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝" (67.4mm) | 8¼" (209mm) | 8¼" (209mm) | Yes | Yes |
| **A6002** | 2⅝" (67.4mm) | 8¼" (209mm) | 8⅞" (225mm) | Yes | Yes |
| **A6003** | 2⅝" (67.4mm) | 9 13/16" (249mm) | 9 3/16" (233mm) | Yes | Yes |
| **A6004** | 2⅝" (67.4mm) | 8¼" (209mm) | 8¼" (209mm) | Yes | Yes |
| **A6005** | 2⅝" (67.4mm) | 8¼" (209mm) | 5¾" (147mm) | No | No |



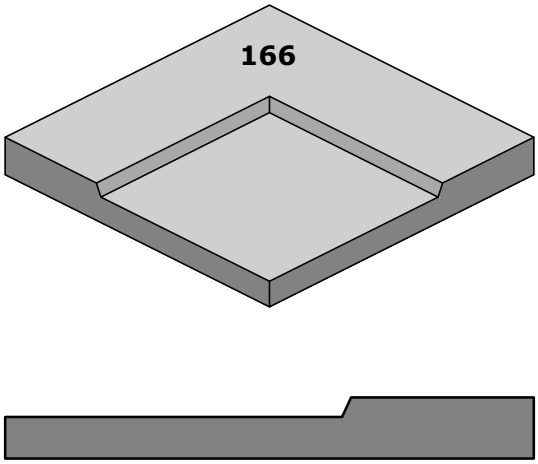

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 5/16" (186mm) | Yes | Yes |
| **A6002** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 15/16" (202mm) | Yes | Yes |
| **A6003** | 2⅝" (67.4mm) | 9 7/16" (239mm) | 8¼" (210mm) | Yes | Yes |
| **A6004** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 7 5/16" (186mm) | Yes | Yes |
| **A6005** | 2⅝" (67.4mm) | 7 5/16" (186mm) | 4⅞" (124mm) | No | No |



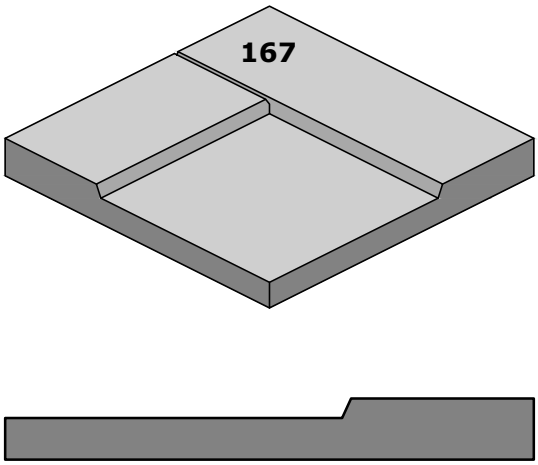

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 7 9/16" (192.1mm) | Yes | Yes |
| **A6002** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 8 3/16" (208.1mm) | Yes | Yes |
| **A6003** | 2⅝" (67.9mm) | 8 5/16" (211mm) | 8½" (216.1mm) | Yes | Yes |
| **A6004** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 7 9/16" (192.1mm) | Yes | Yes |
| **A6005** | 2⅝" (67.9mm) | 7 9/16" (192.1mm) | 5⅝" (142.5mm) | No | No |




| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | No | No |
| **A6002** | 2¼″ (57mm) | 5 5/16″ (135mm) | 5 15/16″ (151mm) | No | No |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | No | No |
| **A6004** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | No | No |
| **A6005** | 2¼″ (57mm) | 3 5/16″ (135mm) | 2 7/8″ (73mm) | No | No |

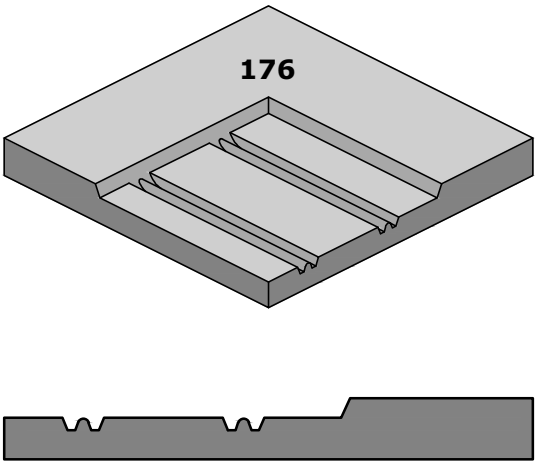



| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 3 5/16″ (135mm) | 5 15/16″ (151mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 3 5/16″ (135mm) | 4 5/16″ (109mm) | No | No |

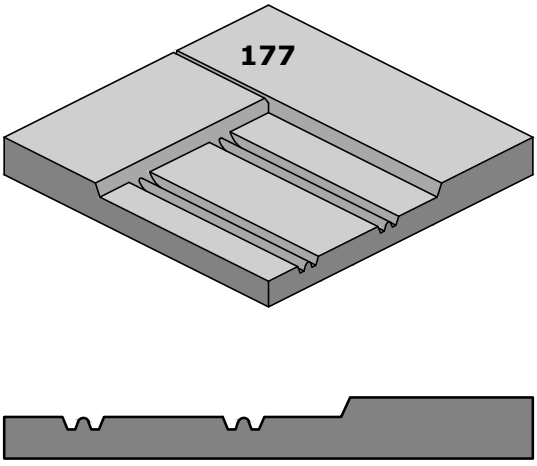



| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 3 5/16″ (135mm) | 5 15/16″ (151mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 3 5/16″ (135mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 3 5/16″ (135mm) | 4 5/16″ (109mm) | No | No |

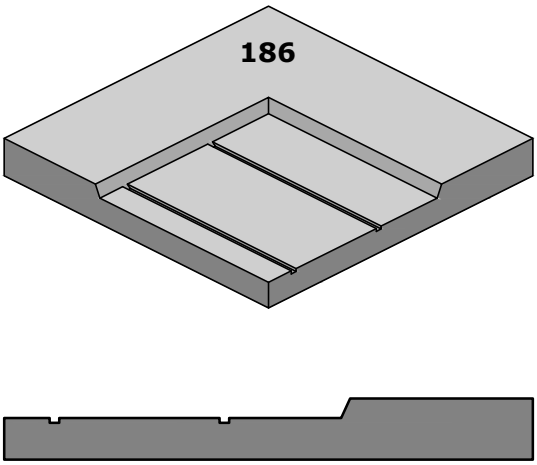
## Routed Groove Profiles



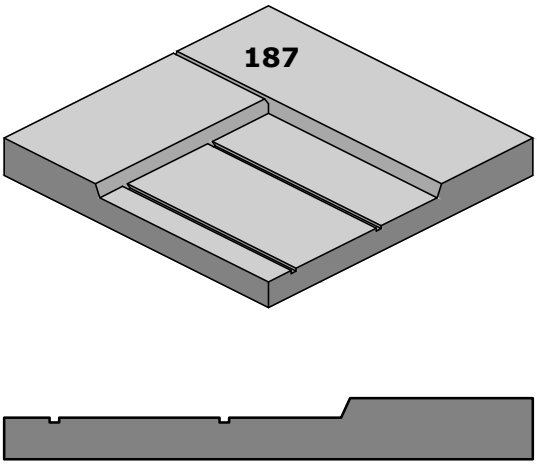

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 6¾″ (172mm) | 5 15/16″ (151mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 6¾″ (172mm) | 4 5/16″ (109mm) | No | No |



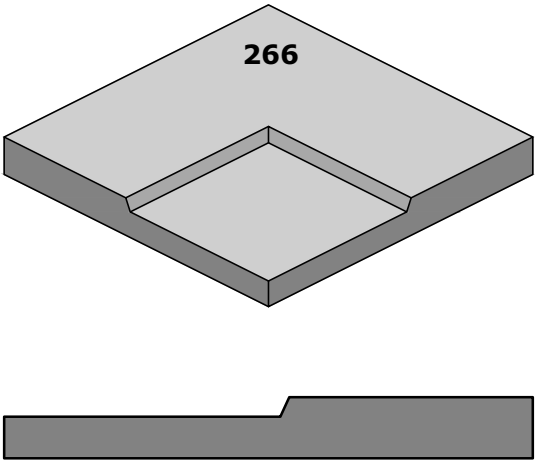

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 6¾″ (172mm) | 4 5/16″ (109mm) | No | No |



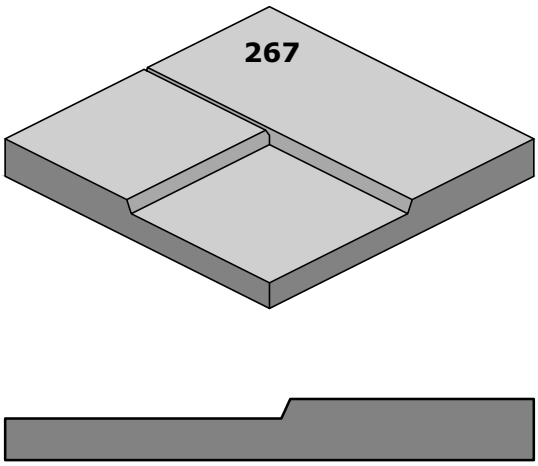

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 6¾″ (172mm) | 5 15/16″ (151mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 6¾″ (172mm) | 4 5/16″ (109mm) | No | No |



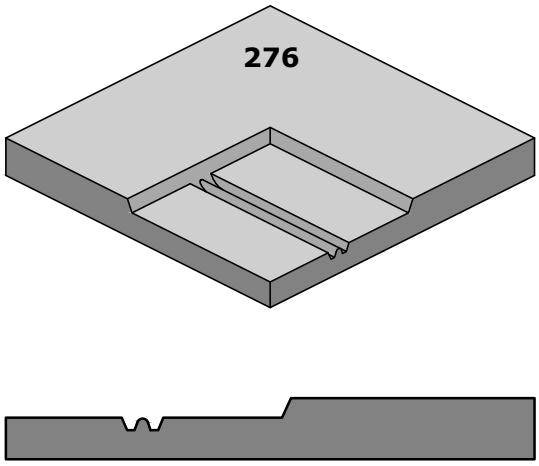

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6002** | 2¼″ (57mm) | 6¾″ (172mm) | 5 15/16″ (151mm) | Yes | Yes |
| **A6003** | 2¼″ (57mm) | 9 3/16″ (233mm) | 6¼″ (159mm) | Yes | Yes |
| **A6004** | 2¼″ (57mm) | 6¾″ (172mm) | 3 5/16″ (135mm) | Yes | Yes |
| **A6005** | 2¼″ (57mm) | 6¾″ (172mm) | 4 5/16″ (109mm) | No | No |



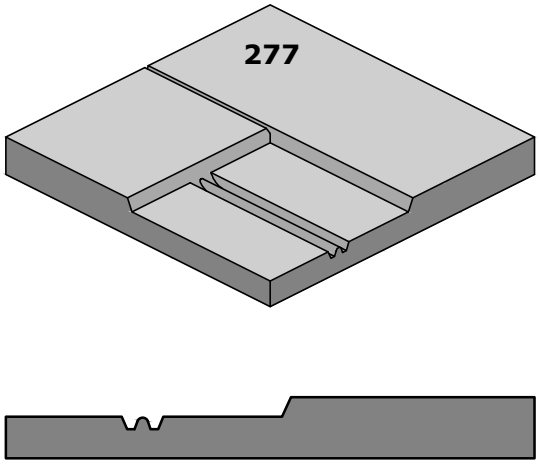

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 6 13/16″ (173mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7¾″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 6 13/16″ (173mm) | 5 13/16″ (147mm) | No | No |



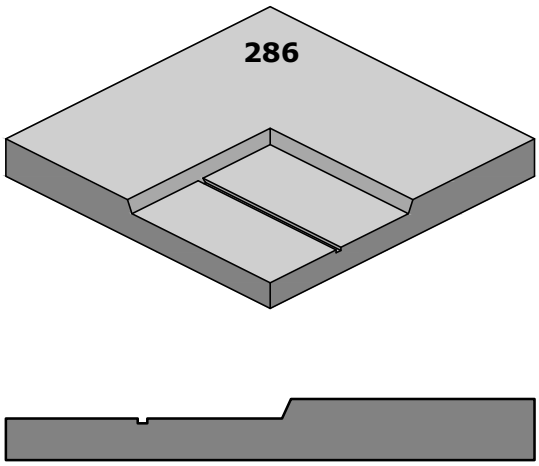

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 6 13/16″ (173mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7¾″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 6 13/16″ (173mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 6 13/16″ (173mm) | 5 13/16″ (147mm) | No | No |



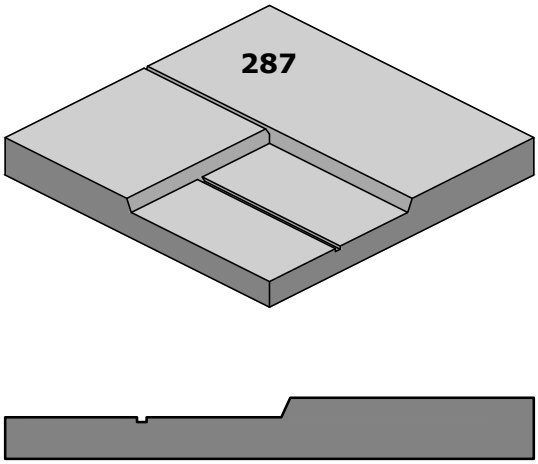

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 8¼″ (210mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7¾″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 8¼″ (210mm) | 5 13/16″ (147mm) | No | No |



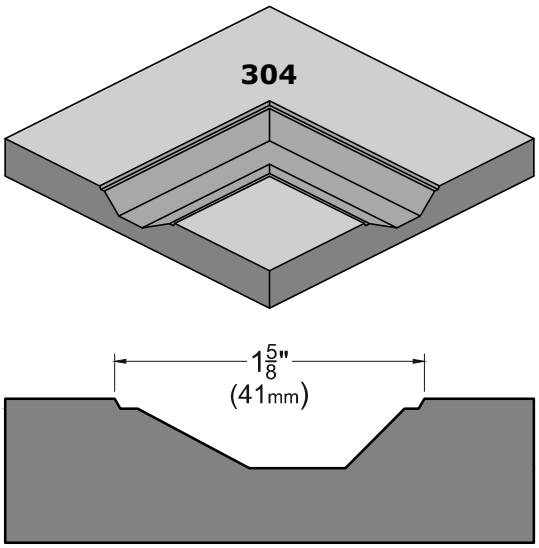

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 8¼″ (210mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7¾″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 8¼″ (210mm) | 5 13/16″ (147mm) | No | No |



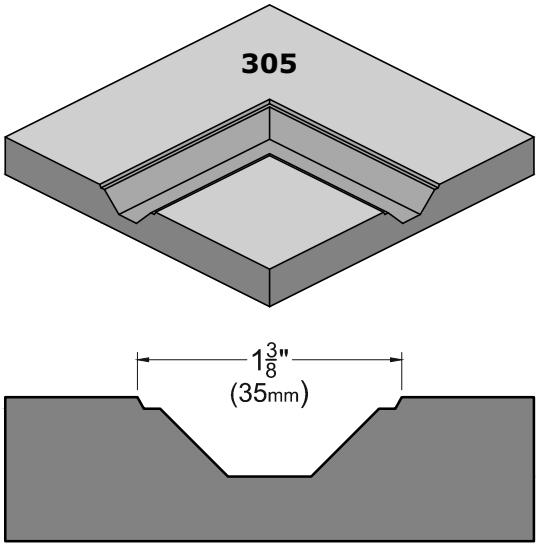

| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 8¼″ (210mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7¾″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 8¼″ (210mm) | 5 13/16″ (147mm) | No | No |




| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6002** | 3″ (76mm) | 8¼″ (210mm) | 7 7/16″ (189mm) | Yes | Yes |
| **A6003** | 3″ (76mm) | 10 11/16″ (271mm) | 7¾″ (197mm) | Yes | Yes |
| **A6004** | 3″ (76mm) | 8¼″ (210mm) | 6 13/16″ (173mm) | Yes | Yes |
| **A6005** | 3″ (76mm) | 8¼″ (210mm) | 5 13/16″ (147mm) | No | No |

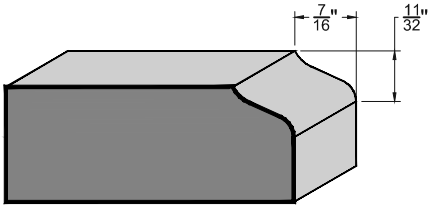



| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝″ (67.4mm) | 8¼″ (209mm) | 8¼″ (209mm) | Yes | Yes |
| **A6002** | 2⅝″ (67.4mm) | 8¼″ (209mm) | 8 15/16″ (225mm) | Yes | Yes |
| **A6003** | 2⅝″ (67.4mm) | 9 13/16″ (239mm) | 9 3/16″ (233mm) | Yes | Yes |
| **A6004** | 2⅝″ (67.4mm) | 8¼″ (209mm) | 8¼″ (209mm) | Yes | Yes |
| **A6005** | 2⅝″ (67.4mm) | 8¼″ (209mm) | 5 13/16″ (147mm) | No | No |

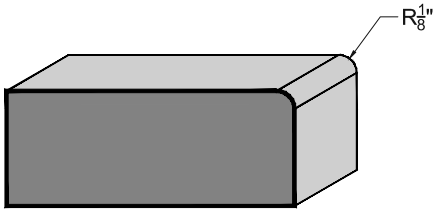



| Route Pattern | Stile Width | Min. Width | Min. Height | Frame Options | Mullion Options |
|---|---|---|---|---|---|
| **A6001** | 2⅝″ (67.4mm) | 7 5/16″ (186mm) | 7 5/16″ (186mm) | Yes | Yes |
| **A6002** | 2⅝″ (67.4mm) | 7 5/16″ (186mm) | 7 7/16″ (289mm) | Yes | Yes |
| **A6003** | 2⅝″ (67.4mm) | 9 7/16″ (239mm) | 8¼″ (210mm) | Yes | Yes |
| **A6004** | 2⅝″ (67.4mm) | 7 5/16″ (186mm) | 7 5/16″ (186mm) | Yes | Yes |
| **A6005** | 2⅝″ (67.4mm) | 7 5/16″ (186mm) | 4 15/16″ (124mm) | No | No |

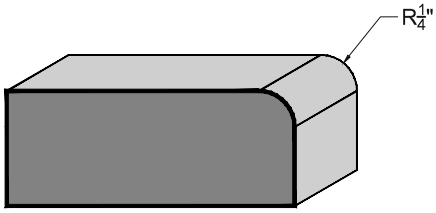
# Edge Profiles




**A**




**B**

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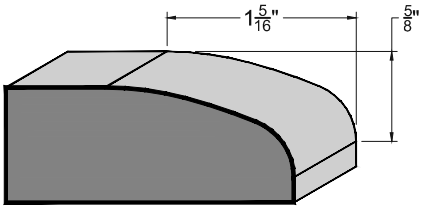
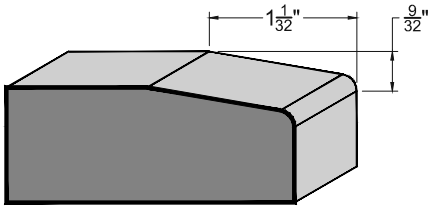



**D02**

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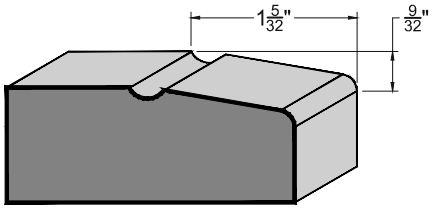
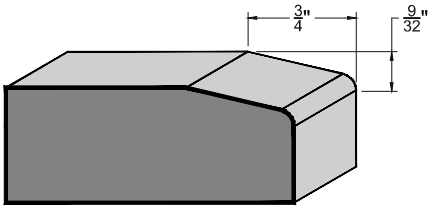
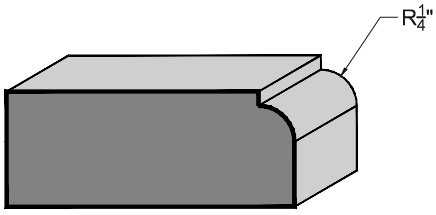


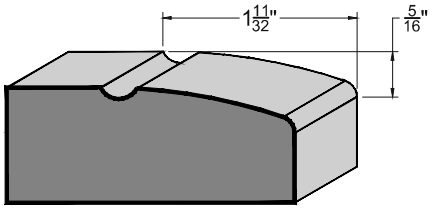

**D39**



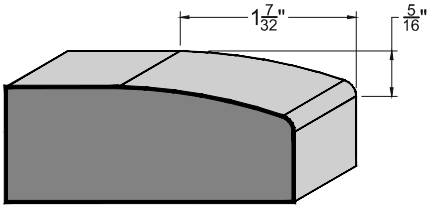

**D21**



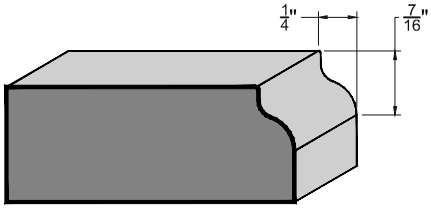

**J**



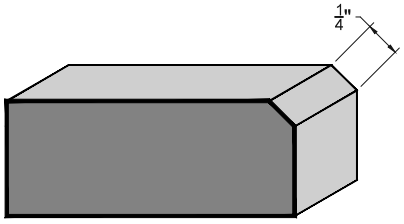

**D41**



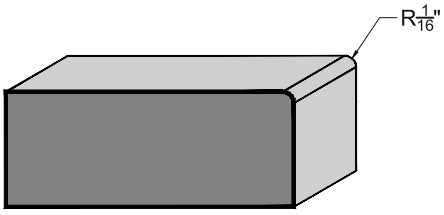

**O**




**S**

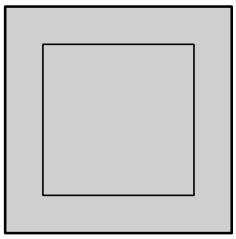



**V**

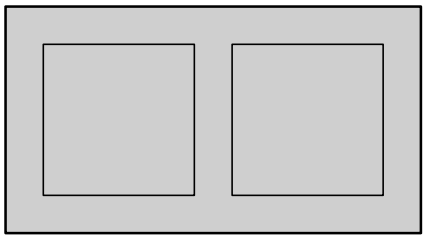



**D40**

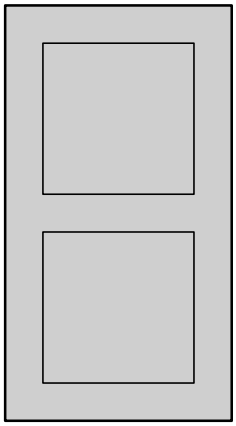
# Panel Options



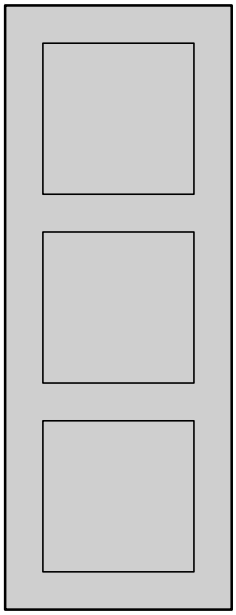
1



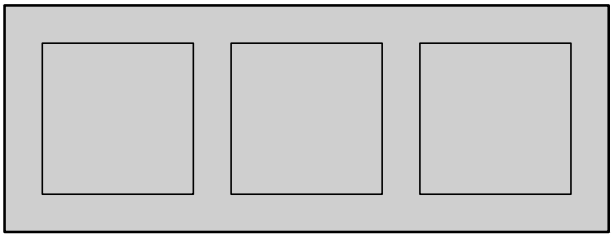
2V



2

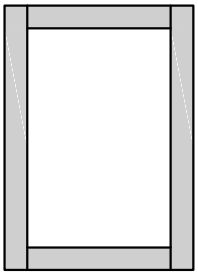


3

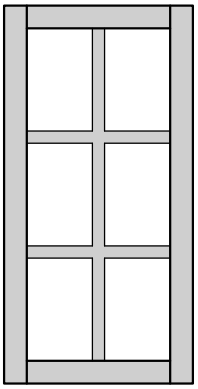


3V

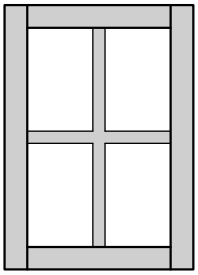
# Frame & Mullion Options



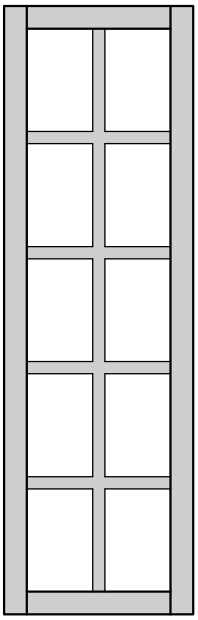
FRM



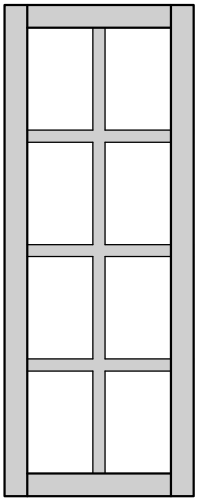
F23



F22



F25



F24

# Sheet Goods

**RTF 2' x 8' with pressure sensitive adhesive backer (PSA by 3M)** are not available in cut-to-size pieces. All current RTF colors are available on a 2' x 8' PSA sheet.

**RTF bonded to 1/8", 5.2mm, 3/8", 5/8" or ¾" core** is vinyl pressed on an MDF core. This product is cut-to-size only and can be ordered to a maximum size of 40" x 90". Available in all current RTF colors.

**RTF Foil Only** is vinyl that may also be ordered separately. The vinyl comes off a roll with a width of 54" x 96" length. Longer lengths are available upon request. Please see our website for a list of current colors.

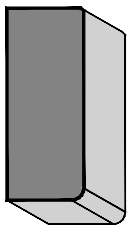
**High Pressure Laminate** is available in 4' x 8' sheets or cut to size in several colors. Call for availability.

# Moldings

The following moldings are just a few of the more commonly ordered RTF moldings. See Wood Moldings on pages 124-170 for additional molding profiles. Speak to a Customer Service Specialist for more information and restrictions.

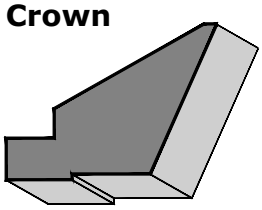


## Light Rail

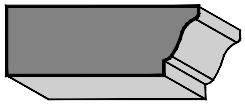


J1786
13/16"x2"
(20.3 x 50.8mm)

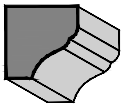
## Crown



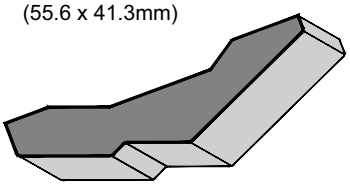
J004
2 3/16"x1 5/8"
(55.6 x 41.3mm)



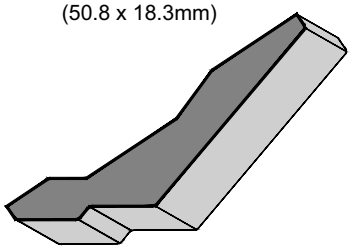
J877
2"x1 1/16"
(50.8 x 18.3mm)



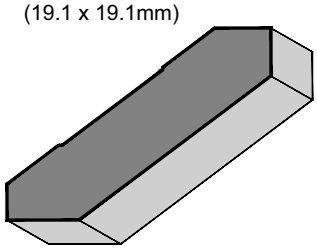
J104
3/4"x3/4"
(19.1 x 19.1mm)



J1154
3 1/8"x1 7/16"
(78.8 x 37.1mm)

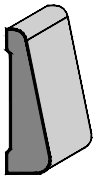


J1155
3 1/8"x2 1/8"
(78.9 x 54.4mm)

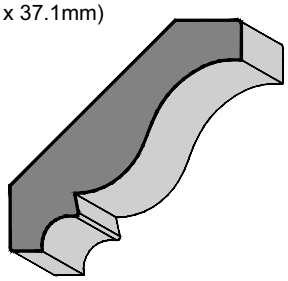


J293
2 3/4"x2"
(69.9 x 50.8mm)

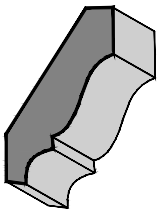
## Casing/ Baseboard



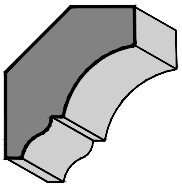
J616
7/16"x1 1/2"
(11.5 x 38.1mm)



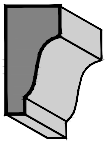
J809
2 3/8"x2 3/8"
(61.1 x 61.1mm)



J807
1 1/8"x1 13/16"
(28.3 x 46.7mm)



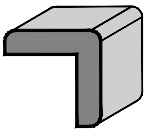
J127
1 3/8"x1 9/16"
(34.2 x 40.1mm)



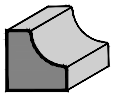
J810
9/16"x1 1/8"
(14.3 x 28.6mm)

## Corner

J203
1/2"x1/2"
(12.7 x 12.7mm)

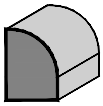


J209
1"x1"
(25.4 x 25.4mm)



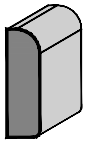
J213
5/8"x5/8"
(15.9 x 15.9mm)

## Scribe



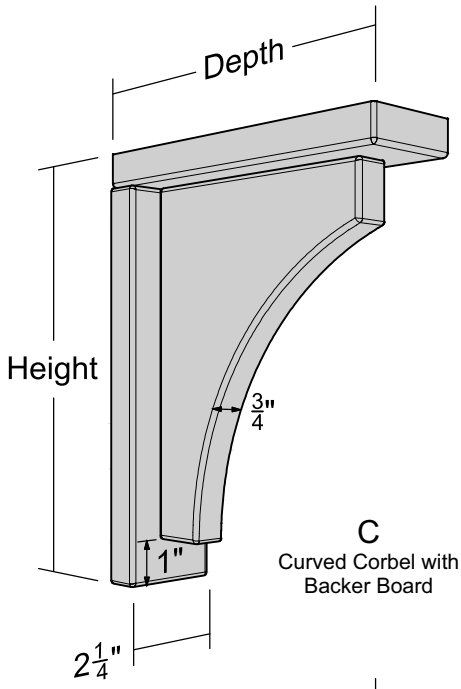
J214
9/16"x3/4"
(13.6 x 18.8mm)

J861
1/4"x3/4"
(6.4 x 19.1mm)

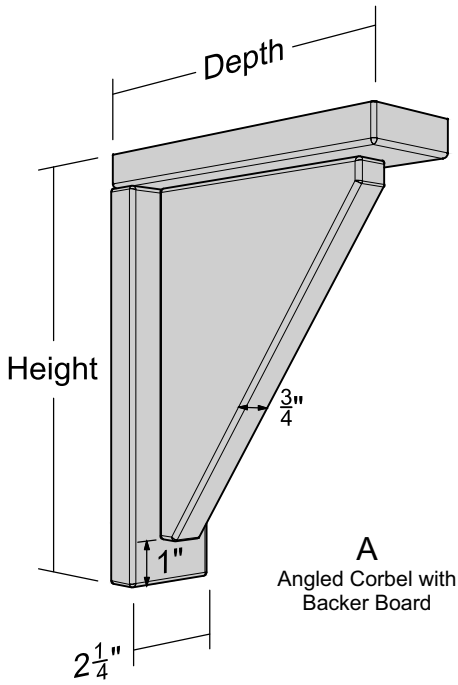


J602
5/16"x1 1/8"
(8.7 x 28.6mm)

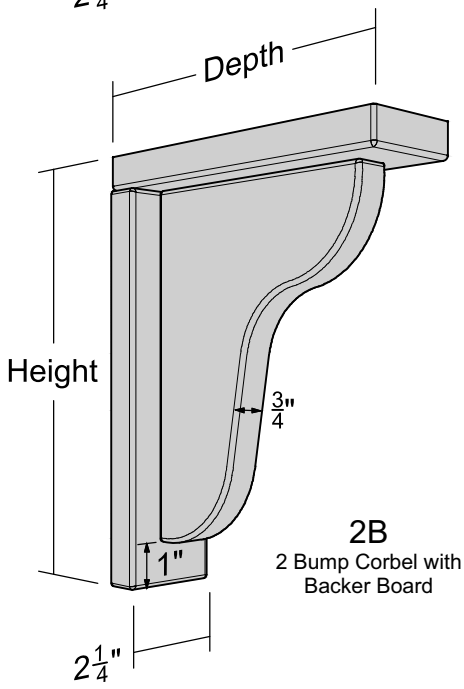
# Corbels



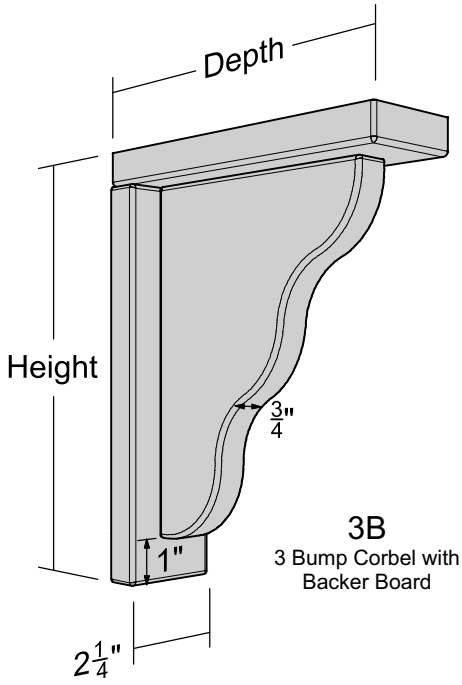

C
Curved Corbel with Backer Board




A
Angled Corbel with Backer Board




2B
2 Bump Corbel with Backer Board



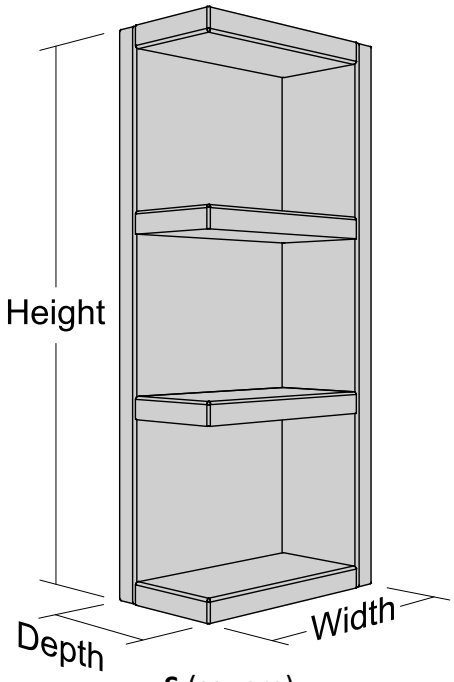

3B
3 Bump Corbel with Backer Board

# Heat Shield

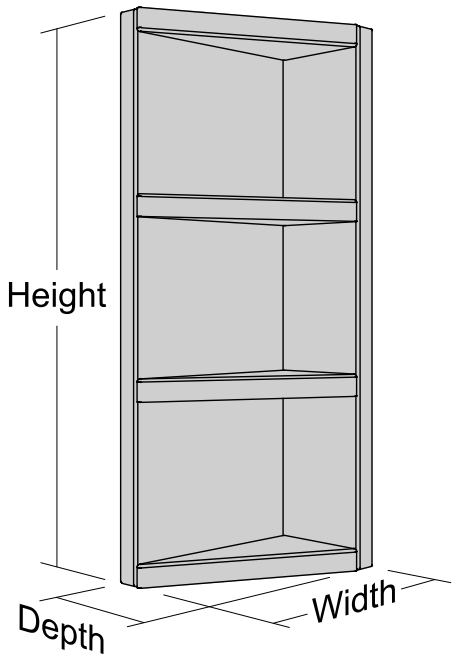
001000
Clear Heat Shield
(4' length sizable)

# Knick Knack Shelves

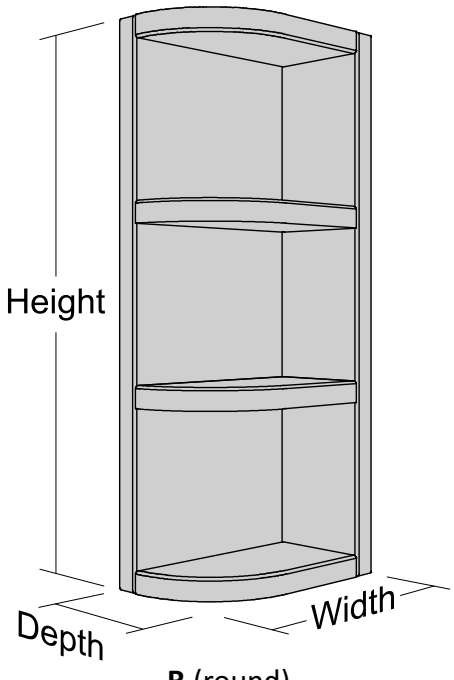
Corner shelf kits can be ordered knock down or assembled. Our standard default when sending you an estimate is knock down, so please specify if you require this to be assembled. The standard shelf unit comes with the two wall pieces and top and bottom shelf, so if more shelves are required, please specify how many extra you require. These "knick knack" shelves can be made in a large range of our product offerings, from wood to RTF (rigid thermofoil) to painted to TFM (thermofused melamine). The shelves are made to order so they are also quite customizable, making them versatile and useful. There are some limitations on how it can be manufactured due to the different products being used so please review the diagrams for clarification or call your Customer Service Specialist.




**S** (square)




**A** (triangle)




**R** (round)

**Decorative Laminate Veneer (DLV)**
The Elias Woodwork DLV product line offers a truly perfect synergy. Our cabinet doors and moldings are profile wrapped in the same base materials and prints to perfectly match LPL and HPL materials which are used on exposed cabinet exteriors. No finishing is required! We offer 5 different styles of door profiles and many color options. Other colors and custom door styles are available. Please contact us for pricing and availability. A complete accessory molding program is available to perfectly complement your cabinetry. A complete cabinet refacing product line is available including 1/4" material, PSA sheets and moldings.

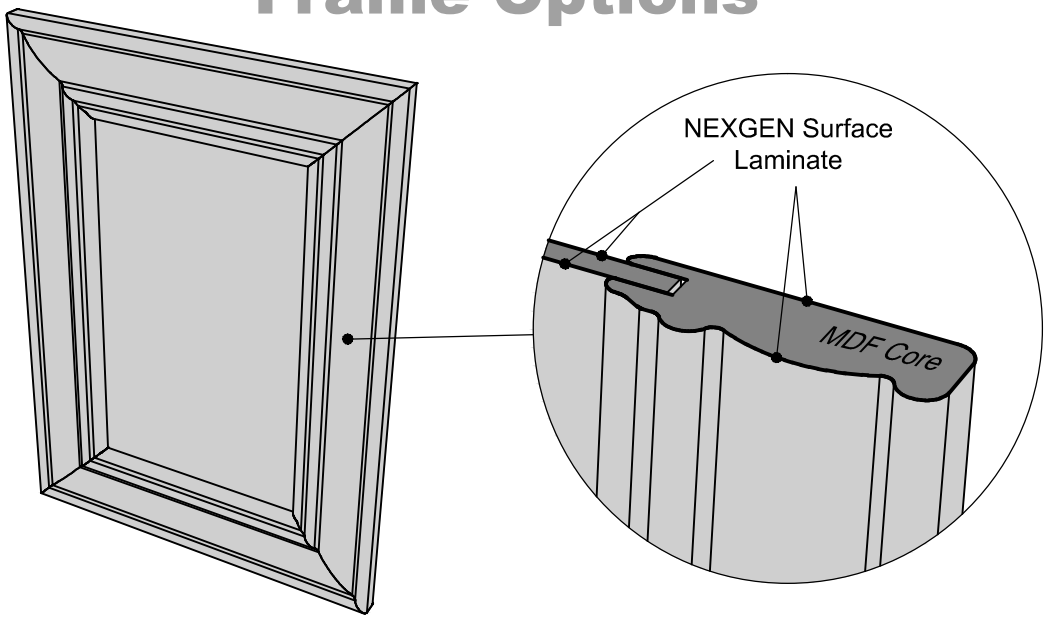
**Product Appearance**
The colors and finishes of NEXGEN™ laminates produce an elegant wood-like appearance. Stile & rail construction with perpendicular grain direction perfectly resembles a wood door.
NEXGEN™ surface laminates allow for perfect color matching and fade-resistance years after the original cabinetry or reface is installed. Whether you want to add more cabinetry or simply replace a door, any new addition will be a perfect match to the original.

**Notable Features**
- Elias Woodwork's 5 piece door components in NEXGEN™ laminates offer a permanent antibacterial surface with high heat, scratch and stain resistance.
- Our 5 piece door profiles use environmentally friendly NEXGEN laminate which is a "green" product that contains an antimicrobial additive to help protect against bacteria –perfect for use in homes, healthcare facilities, schools and commercial buildings.
- There is no staining or finishing required, therefore saving time, labor and equipment costs.
- Wrapped profiles are also available in vinyl, foil paper, polypropylene, 60 gram paper and many veneers.
- Our tight manufacturing tolerances produce beautiful miters.
- We use only premium MDF for a better quality product which stays straight.
- Formaldehyde free, no emission
- Antimicrobial treatment

**Care & Handling**
DLV products can be kept looking like new, but proper cleaning materials need to be used. Such as: Methyl Hydrate, non-abrasive soap and water, or denatured alcohol and water. Do not use lacquer thinners or any other product containing acetone, or any abrasive rubbing material or cleaner. Due to extremely high temperatures vented from self-cleaning ovens, it is recommended that a filler be installed between any door & drawer front and a self-cleaning oven. Customers are also advised to open all doors and drawer fronts near the self-cleaning oven when the oven is in self-cleaning mode. Exposure to temperatures above 85ºC (185ºF) is not covered by warranty.

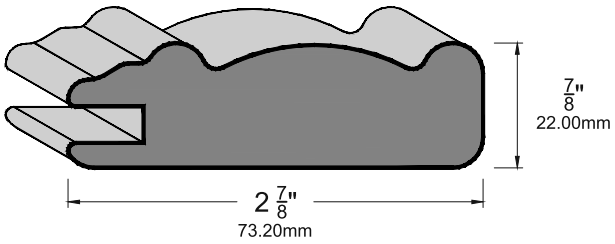
**How To Order**
When ordering DLV products, please take note of the following:
- Edge profiles and moldings are limited to certain color options. Contact your Customer Service Specialist for more information.
- All moldings come in 9' lengths.
- All PSA sheets are 2' x 8'.
- Specify measurements of 1/4" cut to size plywood if ordering for a refacing project.
- Specify hinge hole location.
- Indicate if edge tape is needed.

# Frame Options

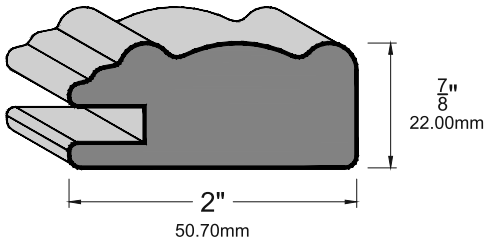



The following frame profiles are available in several colors. See website for color options and restrictions. All profiles shown are available prepped for glass. Mullions are not available. Contact your Customer Service Specialist for more information.

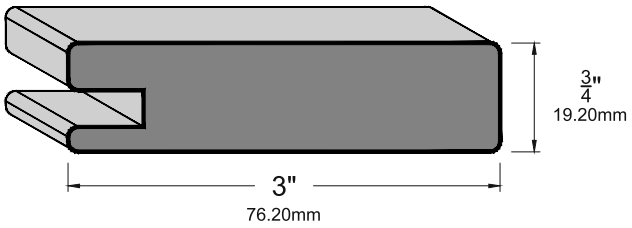
4300




4307




4546

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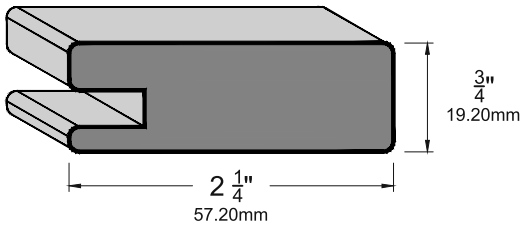


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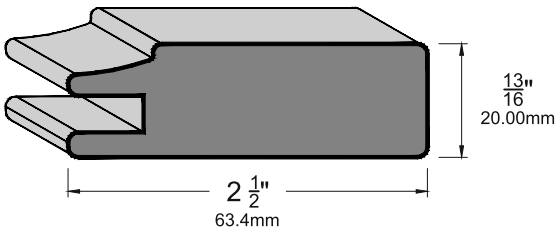
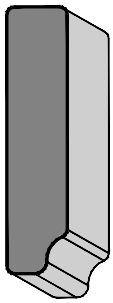
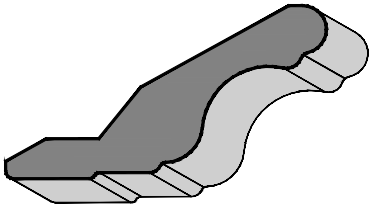


# Moldings

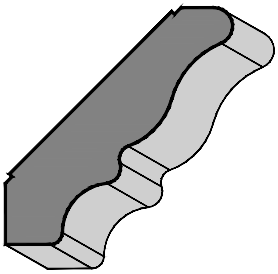
The following accessory moldings are available in several colors. See website for color options and restrictions. Contact your Customer Service Specialist for more information.



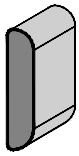
4022
5/8"x2 3/4"
(16 x 70.6mm)



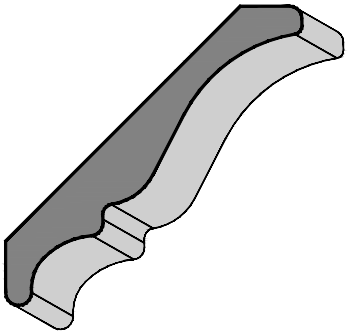
4021
3 5/16"x1 13/16"
(84.9 x 46.3mm)



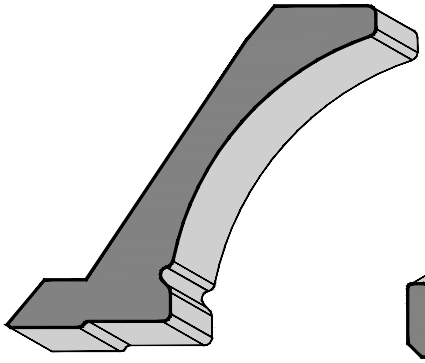
5027
2 3/8"x2 7/16"
(60.1 x 62.7mm)



4632
1/4"x1 1/4"
(7 x 31.9mm)

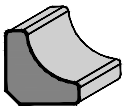


4634
3 1/16"x3 1/8"
(78.4 x 79.2mm)

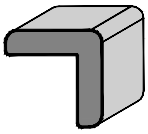


WP22
3 13/16"x3 3/8"
(97.6 x 85.1mm)

4409
1/2"x3/4"
(12.7 x 19.1mm)



4786
3/4"x3/4"
(19.4 x 19.4mm)



4439
1"x1"
(25.6 x 25.6mm)

# Sheet Goods

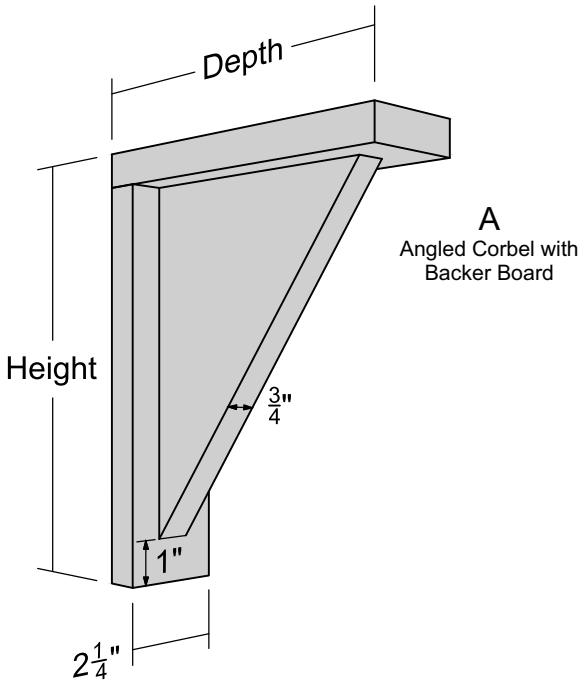
**DLV 2′ x 8′ with pressure sensitive adhesive backer (PSA by 3M)** are available as 2′ x 8′ sheets only and not available in cut-to-size pieces. Delivery time is based on availability.

**High Pressure Laminate** is available in 4′ x 8′ sheets or cut to size in several colors. Call for availability.

**DLV on 5.2 mm core, 4′ x 8′, Good Two Sides (G2S)** is available as 4′ x 8′ sheets or cut-to-size. Veneer is bonded to a 5.2 mm core. Please note when ordering cut-to-size that the grain direction will run in the direction of the height.

See our website for a chart showing available colors for each sheet good. Please contact your Customer Service Specialist to confirm availability and delivery time.

# Corbels




A
Angled Corbel with Backer Board

# Knick Knack Shelves

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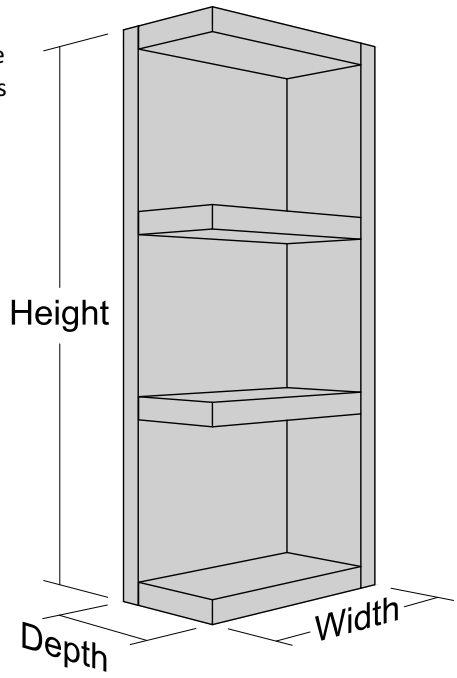
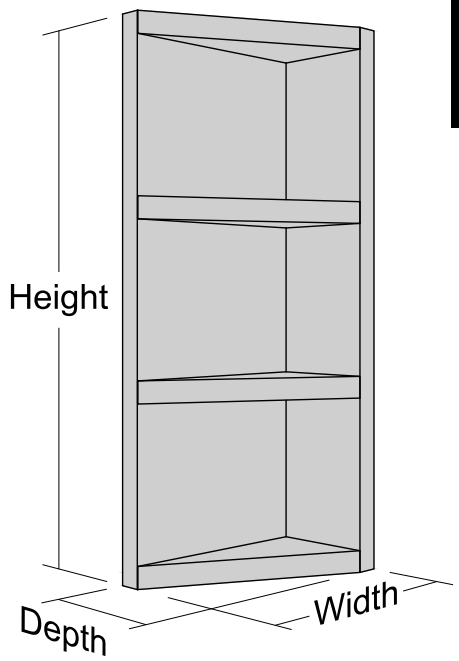



**S** (square)




**A** (triangle)

# NOTES

# ACRYLIC & LAMINATE SLAB

**Acrylic**
Senosan GmbH has achieved a worldwide name for acrylic high gloss films. With Senosan® ABS/PMMA (high gloss film in either UNICOLOUR or METALLIC), Senosan GmbH supplies the furniture industry with efficient, PVC-free plastic surfaces for lamination on MDF or chipboard sheets. This area of application extends to every type of furniture equipment for the kitchen, bathroom, living room, bedroom, office and much more in the form of coated sheets with a high gloss surface.

Senosan® high gloss films, with their unmistakable surface and depth effect offer a gloss effect like no other material. They can be distinguished by enormous scratch resistance, UV resistance and environment friendly features. All products are exactly matched as required to their target group of furniture manufacturers, suppliers, laminators and designers. With the new quality of Senosan® AM1800TopX, a new film with enormous scratch resistance has been developed.

The acrylic layer is done through an extrusion process to provide ultra high gloss acrylic top layer without ripples. It is then laminated on a premium MDF substrate. The core material is carefully selected by Premier to have low surface variance, so the surface is not flawed by substrate imperfections. The panels are PUR (polyurethane) laminated inside a Class-100 (ISO 5) cleanroom, which is a manufacturing process that guarantees as close to a perfect product as technologically possible.

The doors and panels have the acrylic on the face with a matching melamine back with the exception of beige metallic which is high gloss on both sides of the door. All other colors can be supplied high gloss on both sides by special order. The doors and panels are edge banded with a color matched or 3D 2 in 1 1 mm ABS edge banding. Each door is fusion banded for a seamless finish. The acrylic doors are 20 mm thick. Maximum door size is 46" x 94".

Senosan® AM1800TopX high gloss films are available in 2 sizes (2,800 x 1,300 mm or 2,440 x 1,220 mm). Matching edge band material is available.

Benefits:
- high scratch resistance (scour resistant)
- enormous chemical resistance
- no polishing of the surface after removal of protective film
- increased UV resistance

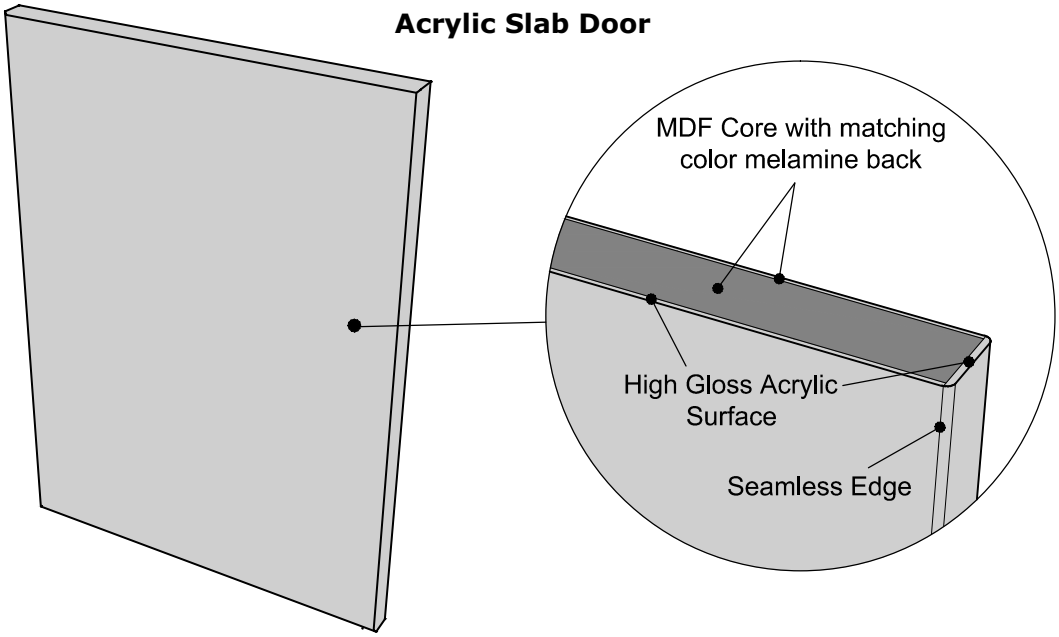
senosan® AM1800TopMatt films are available in 7 market-adjusted trend colors and can be offered ex-stock in 2 sizes (2,800 x 1,300 mm or 2,440 x 1,220 mm). Matching edge band material is available.

Benefits:
- supermatt, smooth surface
- excellent scratch resistance, scour resistant
- increased UV resistance
- enormous chemical resistance
- anti finger print properties

**Care & Handling**
All high gloss and matte acrylic doors come with a protective film which should not be removed until project is complete. Ensure finished items with protective coating are not stored in direct sunlight as the film could be affected and become difficult to remove. Optimum scratch resistance will be achieved by lightly polishing with a plastic polish, like Vuplex, Ovus I, or Plexux plastic Polish with a clean micro-fibre cloth. Minor Scratches and scuffing can be removed by hand using a liquid polish and soft micro-fibre cloths.

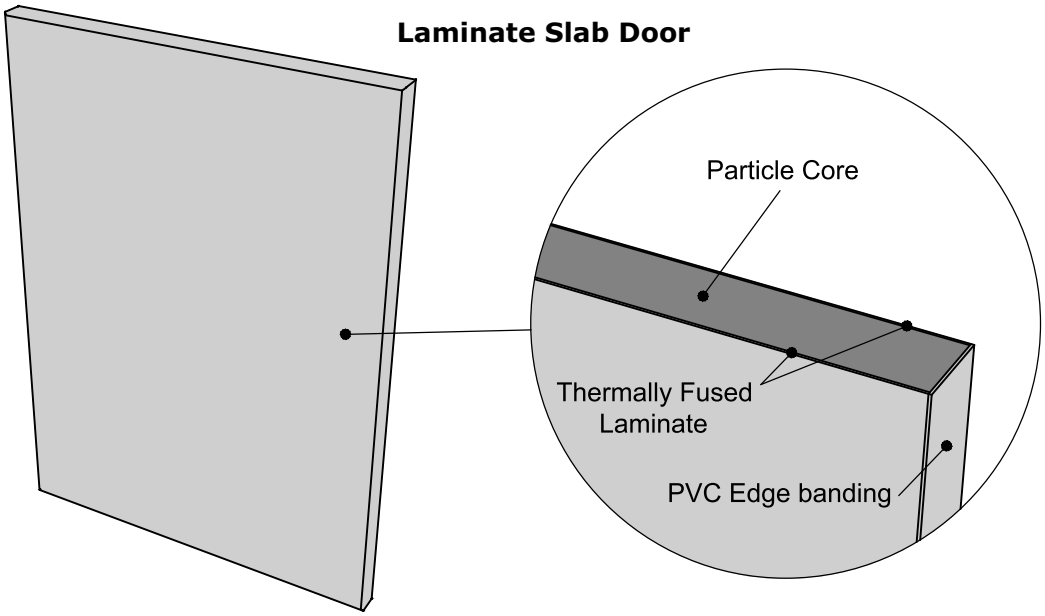
**Cleaning**
Best results will be achieved using wet micro-fibre cloths or chamois with non-abrasive soap or detergent. Avoid using paper towel, brushes, scourers, scrapers and dry wiping the finish. Applying Ultra Gloss Superpolish and DGS on a weekly basis will maintain the finish in an optimum condition.

**Acrylic Slab Door**




**Thermally Fused Laminate (TFL)**
Elias collaborates with many of the manufacturers of the TFL products. Most of the major TFL manufacturers have implemented new technology and equipment so the look and feel of the prints is as real as the material they are trying to replicate. There is seemingly an endless selection of TFL colors and prints to choose from, making it difficult for Elias to stock, but many of the prints can be obtained relatively quickly through the different distribution channels. Each TFL manufacturer and distributer stocks the different prints and colors at different levels therefore it is important to inquire on availability prior to making delivery commitments. It should also be noted that many of the TFL manufacturers have made it possible to obtain matching accessory moldings, high pressure laminate (HPL), repair kits, vinyl's and DLV products making it possible to incorporate TFL's into more complex residential and commercial projects. To obtain prices for TFL doors, please call a customer service rep or send in a list containing sizes, color codes and manufacturers' name.

**Laminate Slab Door**



# NOTES

# AOS ELITE CABINETS

Elias Woodwork provides a full custom solution to all of your kitchen and bath remodeling needs with our Assemble On Site (AOS) line of Cabinet boxes. Our European style frameless cabinet boxes are available in standard white furniture board or UV finished birch plywood with two assembly options. Our face frame cabinet boxes are available in various species of plywood featuring the Cabinotch® Custom Cabinet Box System. Both lines are fully customizable and manufactured in North America.

Our cabinet boxes are designed to accommodate any new remodel or refacing project for the kitchen and bath industry. Available in any width, height or depth, they allow you to create a custom kitchen without the added expenses of creating your own cabinet boxes or shipping fully assembled ones. This in turn provides an economical edge for more competitive pricing.

**Frameless AOS Cabinet Box Features:**

- Available in white furniture board or UV finished birch plywood.
- Edgebanded white or with various matching wood grains.
- Using Carb 2 Compliant materials only.
- Manufactured in North America.
- Lock Dowel Assembly:
  - Easy and fast assembly using only a rubber mallet and glue. No screws required.
  - Available in 3/4" (19mm) thick sides, backs, bottoms, tops and shelves.
- Screw & Dowel Assembly:
  - Easy fast assembly using supplied dowels and screws.
  - Available in 5/8" (16mm) thick sides, backs, bottoms and tops. Shelves are 3/4" (19mm) thick.

Lock Dowel Hardware

Lock Dowel Assembly

**Face Frame AOS Cabinet Box Features:**

- Fast assembly using a patented wood on wood locking joint for solid, high quality construction. Assembly requires no clamps. Glue and minimal pin nailing is required. A standard 24" base cabinet can be assembled in 5 minutes.
- ½" (12mm) thick sides, backs, bottoms and tops with ¾" shelves.
- Durable Ultraviolet (UV) resistant finished interiors.
- Fully finished face frames, toe kicks and end panels to match your selected door style.
- Available in plywood; Cherry, Hickory, Hard Maple, Poplar, Alder, Red Oak, Walnut, White Oak and Paint Grade Soft Maple. Lead time will vary with species choice.

**Additional Information:**

Finishing - Cabinet boxes are prefinished with a smooth, durable scratch resistant UV coating on the inside. We can finish the face frames, toe kick or gable ends to match corresponding doors. Choose from hundreds of door styles and finishes for unlimited style freedom.

Hardware - Unless otherwise specified, your cabinet boxes are quoted and supplied with door hinges and drawer slides.

Warranty - All components including cabinet boxes, cabinet doors and accessories are warranted for 1 year from the date of purchase against manufacturing defects in materials or workmanship.

Shipping - Freight costs vary with the weight and volume of the product and distance shipped. However, because we are shipping your cabinets packed flat, it will cost much less than shipping fully assembled cabinetry. Your hardware and other components are shipping together with your cabinet boxes. Everything is labeled to ensure ease of assembly. Orders are shipped by LTL Freight or courier.

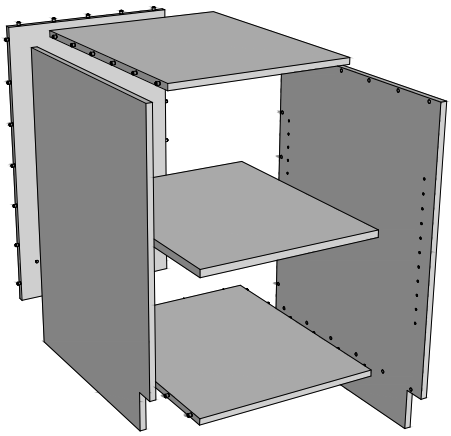
Face Frame Overlay - We offer ½", 1 ¼" and flush inset overlay options. Please note that hinges are not supplied for flush inset cabinet boxes.

**NOTE:** Appliances and decorative hardware are not included and are shown for illustrative purposes only.

# Frameless Cabinet Boxes

**Specifications**

- Customizable width height, and depth to 1/16” (1.5mm).
- Maple or Birch dovetail drawer boxes available.
- Lock Dowel assembly option:
  - Assembled using locking dowels and wood dowels already installed in the parts. Gluing is recommended on the wood dowels. Parts then snap together for fast, easy assembly.
  - Sides, top, bottom, back, top and shelves are 3/4” (19mm) thick.
- Screw & Dowel assembly option:
  - Assembled using supplied dowels and screws. Dowels are already installed in the parts and only require glue and screws for easy assembly.
  - Sides, top, bottom, back are 5/8” (16mm) thick. Shelves are 3/4" (19mm).
- Available in white furniture board or Birch plywood.
- DRAGON PLY Pre-Finished Birch Plywood:
  - UV finished for a smooth, durable, scratch resistant finish.
  - Environmentally friendly Carb 2 Compliant.
  - Multi-ply core construction combined with proper core drying to provide best in class performance.
  - Core is calibrated before application of face veneer to ensure HPVA or better thickness tolerance.
  - Veneers are manufactured and graded on-site ensuring HPVA and better grades.
- UNIBOARD PANVAL 555 Nova White Melamine
  - Particle Core with closest matching solid or wood grain PVC edgebanding available.
  - Cabinets with shelves have the side panels bored for 5mm shelf pins on 1.26” (32mm) centers.
  - Toe kick is 4 1/2” (114.3mm) high.



**Hardware**

Door Hinges & Shelf Pins:

- 110 degree full overlay soft close CLIP TOP hinges.
- Shelf pin has clear acrylic support end with metal pin.

Dovetail Drawer Box Runner Systems:

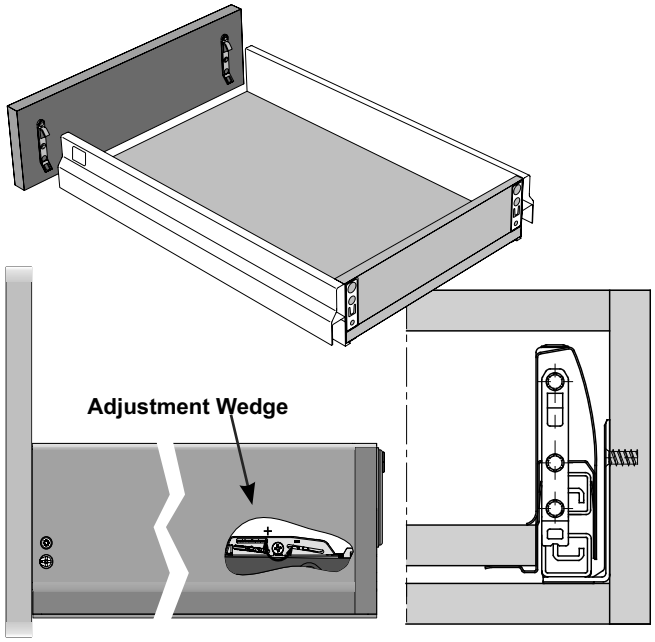
- Tandem plus Blumotion concealed drawer runners offer two-dimensional front adjustment and exceptional load capacity.
- Blumotion technology ensures silent and effortless closing action.
- Load Capacities: 66 lb (30 kg) load capacity.

Adjustment:

- Tool-free height adjustment on all locking devices.

NOVA PRO DELUXE Drawer System (optional)

- Fully synchronize slide technology without mid-way knock.
- Excellent running characteristics.
- Maximum stability.
- Minimal drawer deflection.
- Integrated height and side adjustment.
- Drawer front can be fitted and removed without tools.
- Optimal use of storage space due to straight inside surfaces and narrow construction width.



# Frameless Base Cabinets

**BFH(L/R)**
Base Cabinet with 1 Door
Option: 2 Adjustable Shelves

**BFH**
Base Cabinet with 2 Doors
Option: 2 Adjustable Shelves

**B(L/R)**
Base Cabinet with 1 Door, 1 Drawer
Option: 1 Adjustable Shelf

**B**
Base Cabinet with 2 Doors, 1 Drawer
Option: 1 Adjustable Shelf

**B2D**
Base Cabinet with 2 Doors, 2 Drawers
Option: 1 Adjustable Shelf

**BD2L**
Base Cabinet with 2 Large Drawers

**BTRD**
Base Cabinet with 1 Top Drawer,
1 Large Recycle/Trash Drawer

**B3D**
Base Cabinet with 3 Drawers

**B4D**
Base Cabinet with 4 Drawers

**SB(L/R)**
Kitchen Sink Base Cabinet with
1 Door, 1 False Front

**SB**
Kitchen Sink Base Cabinet with
2 Doors, 1 False Front

**SB3D**
Kitchen Sink Base Cabinet with
3 Drawers, 1 False Front

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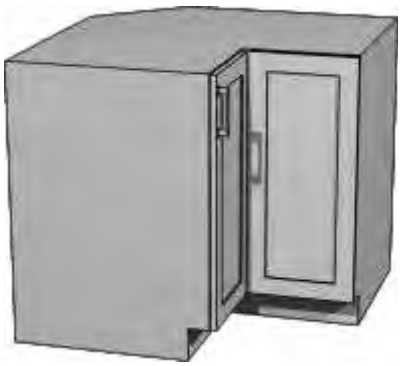
**BCC(L/R)**
Base Corner Cabinet with 1 Bifold Door
Option: 2 Adjustable Shelves



**Note**: Shelf must be installed
BEFORE the cabinet top.

**BAC(L/R)**
45° Base Angled Corner Cabinet
with 1 Door, 1 Drawer
Option: 1 Adjustable Shelf

**Note**: Shelf must be installed
BEFORE the cabinet top.

**BACFH(L/R)**
45° Base Angled Corner Cabinet
with 1 Full Height Door
Option: 2 Adjustable Shelves

**Note**: Shelf must be installed
BEFORE the cabinet top.

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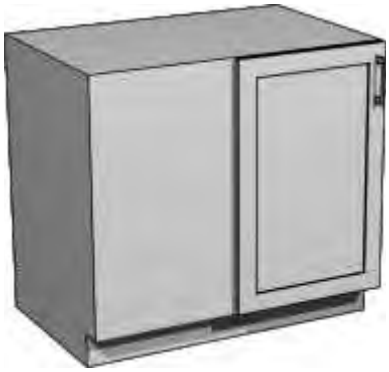
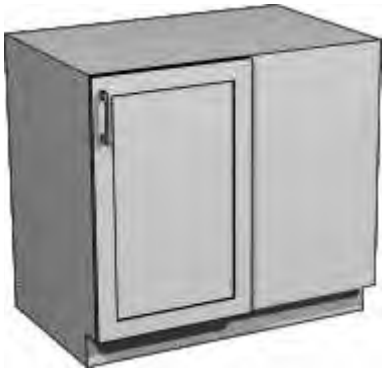
**BBCLFH**
Base Cabinet with Blind Corner on Left Side,
1 Full Height Door
Option: 2 Adjustable Shelves



**BBCL**
Base Cabinet with Blind Corner on Left Side,
1 Door, 1 Drawer
Option: 1 Adjustable Shelf

**BBCRFH**
Base Cabinet with Blind Corner on Right Side,
1 Full Height Door
Option: 2 Adjustable Shelves



**BBCR**
Base Cabinet with Blind Corner on Right Side,
I Door, 1 Drawer
Option: 1 Adjustable Shelf

**BMW**
Base Microwave Cabinet with
1 Lower Drawer
Note: Appliance specs required.

**BKDD**
Base Knee Desk Drawer

---

**BCT**
Base Cooktop Cabinet with
1 False Front, 2 Doors
Option: 1 Adjustable Shelf

**BCT2D**
Base Cooktop Cabinet with
1 False Front, 2 Drawers

**BCT3D**
Base Cooktop Cabinet with
1 False Front, 3 Drawers

---

**BOV**
Base Oven Cabinet
Note: Appliance specs required.

**BAR**
45° Base Angled End Right
Cabinet with 1 Door
Option: 2 Adjustable Shelves

**BAL**
45° Base Angled End Left
Cabinet with 1 Door
Option: 2 Adjustable Shelves

**VB(L/R)**
Vanity Base Cabinet with
1 Door, 1 Drawer
Option: 1 Adjustable Shelf

**VB3D**
Vanity Base Cabinet with
3 Drawers

**VDSB3D**
Vanity Double Sink Base Cabinet with
3 Center Drawers
Note: Comes as 3 units.

**VSBI(L/R)**
Vanity Sink Base Cabinet Inverted
with 1 Door, 1 Bottom Drawer

**VSBI**
Vanity Sink Base Cabinet Inverted
with 2 Doors, 1 Bottom Drawer

**VSBC2DL**
Vanity Center Sink Base Cabinet with
2 Drawers on Left, 1 Door on Right

**VSBC6D**
Vanity Center Sink Base Cabinet with
6 Drawers, 2 Center Doors, 1 Center False Front
Note: Comes as 3 units.

**VSBC2DR**
Vanity Center Sink Base Cabinet with
2 Drawers on Right, 1 Door on Left

**VSB3DR**
Vanity Sink Base Offset Left Cabinet
with 3 Drawers on Right, 2 Doors on Left
Note: Comes as 2 units.

**VSB3DL**
Vanity Sink Base Offset Right Cabinet
with 3 Drawers on Left, 2 Doors on Right
Note: Comes as 2 units.

# Frameless Upper Cabinets

**W(L/R)**
Wall Cabinet with 1 Door
Option: 2 Adjustable Shelves

**W**
Wall Cabinet with 2 Doors
Option: 2 Adjustable Shelves

**WOB**
Wall Cabinet with 2 Doors, Open Bottom - No Floor
Option: 2 Adjustable Shleves

**WAC**
45° Angled Corner Wall Cabinet with 1 Door
Option: 2 Adjustable Shleves

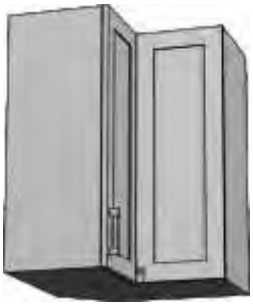
**WBCL**
Wall Cabinet with Blind Corner on Left Side, 1 Door
Option: 2 Adjustable Shelves

**WBCR**
Wall Cabinet with Blind Corner on Right Side, 1 Door
Option: 2 Adjustable Shelves

**WAER**
45° Angled End Right Wall Cabinet with 1 Door, 2 Fixed Shelves

**WAEL**
45° Angled End Left Wall Cabinet with 1 Door, 2 Fixed Shelves

**WCC**
Pie Cut Corner Cabinet with 1 Bifold Door
Option: 2 Adjustable Shelves



**WMW12**
Wall Microwave Cabinet 12" Deep with 2 Doors
Option: 1 Adjustable Shelf

**WMW16**
Wall Microwave Cabinet 16" Deep with 2 Doors
Option: 1 Adjustable Shelf

# Frameless Tall Cabinets

**TOV-1D**
Tall Oven Cabinet with 2 Doors, 1 Drawer
Option: 3 Adjustable Shelves
Note: Appliance specs required.

**TOV-2D**
Tall Oven Cabinet with 2 Doors, 2 Drawers
Option: 2 Adjustable Shelves
Note: Appliance specs required.

**TOV-3D**
Tall Oven Cabinet with 2 Doors, 3 Drawers
Option: 1 Adjustable Shelf
Note: Appliance specs required.

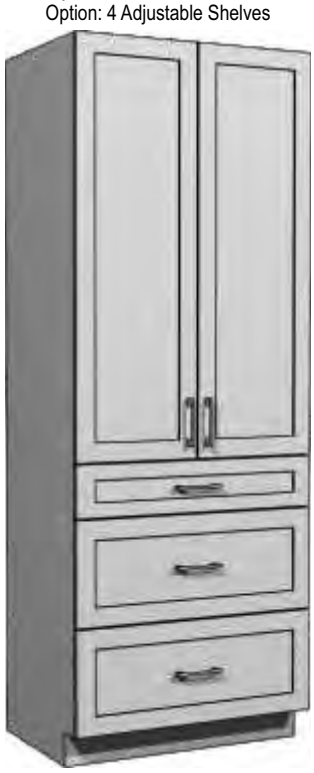
**TOV**
Tall Oven Cabinet with 4 Doors
Option: 3 Adjustable Shelves
Note: Appliance specs required.

**TDOV-1D**
Tall Double Oven Cabinet with 2 Doors, 1 Drawer
Option: 1 Adjustable Shelf
Note: Appliance specs required.

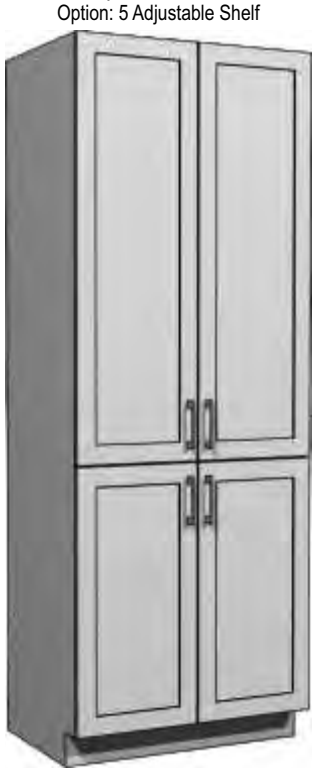
**TP-3D(L/R)**
Tall Pantry Cabinet with 1 Door, 3 Drawers
Option: 4 Adjustable Shelves

**TP(L/R)**
Tall Pantry Cabinet with 2 Doors
Option: 5 Adjustable Shelves

**TP-3D**
Tall Pantry Cabinet with 2 Doors, 3 Drawers
Option: 4 Adjustable Shelves



**TP**
Tall Pantry Cabinet with 4 Doors
Option: 5 Adjustable Shelf



**PCA**
Plain Column Angled 3" Wide

**FCA(L/R)**
Fluted Column Angled 3" Wide

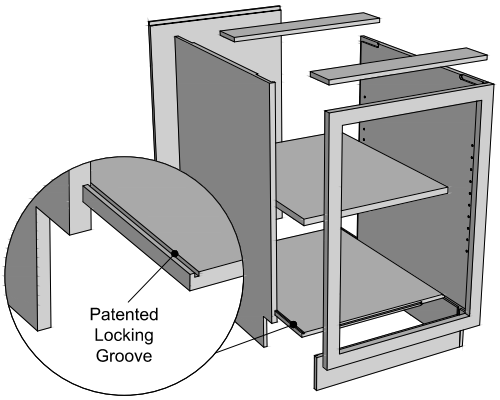
**PC**
Plain Column Straight 3" Wide

**FA**
Fluted Column Straight 3" Wide

# Face Frame Cabinet Boxes

**Specifications**

- Customizable width height, and depth to 1/16” (1.5mm).
- Assembled using patented wood on wood locking joint. Joint groove should be glued prior to sliding parts into place. Pin nailing is required when parts are in place.
- Choose either prefinished maple UV interior or unfinished interior to match wood species of the face frame.
- Side, top and back panels are ½" PureBond® plywood.
- Cabinet box plywood is light-colored domestic hardwood unless otherwise specified.
- Back panel is flush with the side panels.
- Shelves are ¾" thick plywood, full depth, and adjustable.
- Shelves are sized 1/8" less than the total inside width for easy adjustment.
- Cabinets with shelves have the side panels bored for 5mm shelf pins on 1¼” (32mm) centers (pins included).
- Face frames are available in the following wood species: Alder, Cherry, Hickory, Hard Maple, Red Oak, Poplar, Walnut, White Oak and Soft Maple.
- Face frames are wide belt sanded to 220 grit (palm sanding recommended before finishing).
- All stiles, middle and bottom rails are 1 ½" wide, ¾" thick solid wood.
- All Wall and Tall cabinets have 2 ¼" wide, ¾" thick solid wood top rails.
- ¼" outside scribe included on all frames.
- Toe kick is 4" high and inset by 3".




**Blind Cabinet Calculations**

- Blind Wall Cabinet width is calculated by the following formula:
  14 ¾" + the cabinet opening width = total cabinet width
- Blind Base Cabinet width is calculated by the following formula:
  27 ½" + the cabinet opening width = total cabinet width

**Hardware**

Door Hinges & Shelf Pins

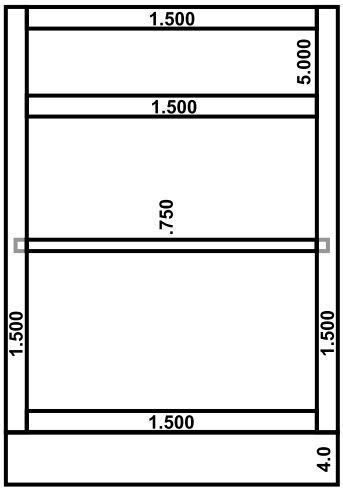
- 1/2” or 1 1/4” overlay soft close hinges. (No hinges available for inset application.)
- Shelf pin has clear acrylic support end with metal pin.

Dovetail Drawer Box Runner Systems

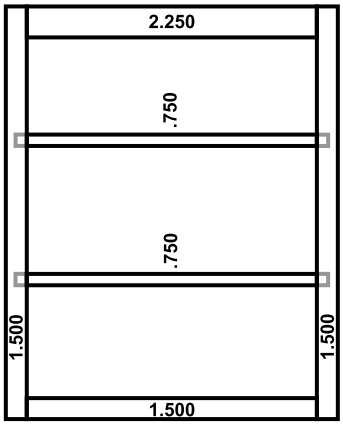
- Blumotion concealed drawer runners offer four-dimensional front adjustment, elongated holes for depth adjustment, bottom mount holes and exceptional load capacity.
- Blumotion technology ensures silent and effortless closing action.
- Load Capacities: 66 lb (30 kg) load capacity.
- Adjustment: Tool-free height adjustment on all locking devices.

**Custom Stile and Rail Options**

Options can be applied to base and wall cabinets as detailed below. Charges will be added to the individual cabinet boxes. Specify option on order form.




**Base Cabinet:**
1.5” All Rails and Stiles
5” Top Drawer Opening
4” Toe Height
3” Toe Depth
**Tall Cabinet:**
2.25” Top Rails
1.5” Stiles, Mid & Bottom Rails



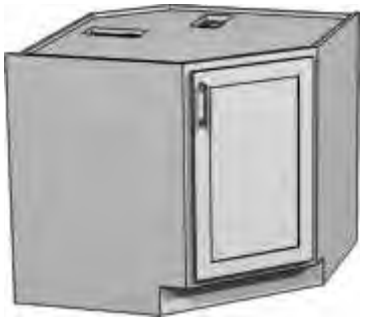

**Upper Cabinet:**
2.25 Top Rail
1.5” Stiles & Bottom Rail
0.25” Outside Scribe
1.69” Top Scribe
0.935” Bottom Scribe

| WALL | BASE | TALL | OPTION |
|---|---|---|---|
| NA | ■ | ■ | **A** Left Stile extended down 4” to floor |
| NA | ■ | ■ | **B** Right Stile extended down 4” to floor |
| ■ | ■ | ■ | **C** 5.5” Bottom Rail, no toe kick |
| ■ | ■ | ■ | **D** 3” Left Stile (2.25” scribe) |
| ■ | ■ | ■ | **E** 3” Right Stile (2.25” scribe) |
| ■ | ■ | ■ | **F** 3/4” Scribe Left Stile |
| ■ | ■ | ■ | **G** 3/4” Scribe Right Stile |

# Face Frame Base Cabinets

**BC**
Base Cabinet
Option: 2 Adjustable Shelves

**BCANG**
Base Cabinet with Equal Angled Sides
Option: 1 adjustable shelf



**Note**: Shelf must be installed BEFORE the cabinet top.

**BCANGD1**
Base Cabinet with Equal Angled Sides, 1 Drawer
Option: 1 adjustable shelf

**Note**: Shelf must be installed BEFORE the cabinet top.

---

**BCBLCL**
Base Cabinet with Left Blind Corner
Option: 1 adjustable shelf

**BCBLCLD1**
Base Cabinet with Left Blind Corner, 1 Drawer
Option: 1 adjustable shelf

**BCBLCR**
Base Cabinet with Right Blind Corner
Option: 1 adjustable shelf

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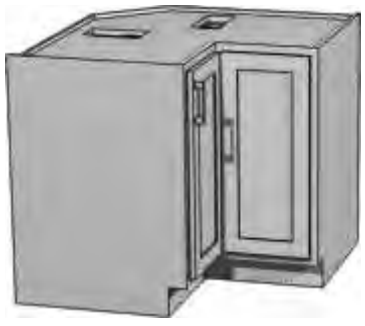
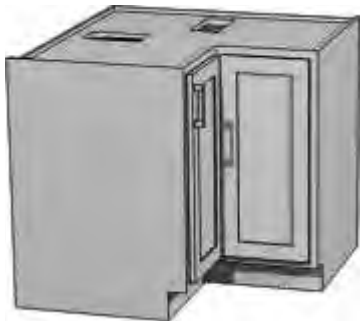
**BCBLCRD1**
Base Cabinet Blind Corner Right with 1 Drawer
Option: 1 adjustable shelf

**BCCOR**
Base Corner Cabinet
Option: 1 adjustable shelf



**Note**: Shelf must be installed BEFORE the cabinet top.

**BCCORFDP**
Base Corner Cabinet Full Depth
Option: 1 adjustable shelf



**Note**: Shelf must be installed BEFORE the cabinet top.

**BCD1**
Base Cabinet with 1 Drawer
Option: 1 adjustable shelf

**BCD1FS1**
Base Cabinet with 1 Fixed Self
Option: 1 adjustable shelf

**BCD2EO**
Base Cab with 2 Equal Drawer Openings

**BCD3**
Base Cabinet with 3 Drawers

**BCD4**
Base Cabinet with 4 Drawers

**BCD4EO**
Base Cab with 4 Equal Drawer Openings

**BCMICFO15**
Base Microwave Cabinet with
Fixed Opening 15 1/2”

**BCO1D2**
Base Cabinet with 1 Opening, 2 Drawers
Option: 1 adjustable shelf

**BCVCD2EO**
Vanity Cabinet with 2 Equal Drawer Openings
Option: 1 adjustable shelf

**BCVCD2FO16**
Vanity Cabinet with Fixed 16"
False Front Opening, 2 Drawers

**BCVCD2FO20**
Vanity Cabinet with Fixed 20"
False Front Opening, 2 Drawers

**BCVCD5FO12**
Vanity Cabinet with Fixed 12"
3 Center Drawer Stack

**BCVCD5FO18**
Vanity Cabinet with Fixed 18"
3 Center Drawer Stack

**BCVCD6FO21**
Vanity Cabinet with Left & Right 21" Fixed
Door Openings, 4 Center Drawer Stack

**BCVCD6FO27**
Vanity Cabinet with Fixed 27" Left & Right,
Door Opening, 4 Center Drawer Stack

**BCVCD6FO33**
Vanity Cabinet with Fixed Left & Right 33"
Door Openings, 4 Center Drawer Stack

**BCVCD9FO18**
Vanity Cabinet with Fixed 18"
Door Opening, 8 Drawers

**BCVCD9FO24**
Vanity Cabinet with Fixed 24"
Door Opening, 8 Drawers

**BCVCDL2**
Vanity Cabinet with 2 Left Drawers

**BCVCDR2**
Vanity Cabinet with 2 Right Drawers

**DS**
Desk Spacer

**SHELF**
Custom Sized Shelf 3/4" Plywood

# Face Frame Upper Cabinets

**UC**
Upper Cabinet

**UCMICRFO15**
Wall Over The Range Microwave Cabinet
with Fixed 15" High Bottom Opening

**UCDBLFO12**
Double Upper Cabinet with
Fixed 12" High Top Door Openings

**UCANG**
Upper Cabinet with Equal Angled Sides

**UCBLCL**
Upper Cabinet with Blind Left Corner

**UCBLCR**
Upper Cabinet with Blind Right Corner

**UCCOR**
Upper Corner Cabinet

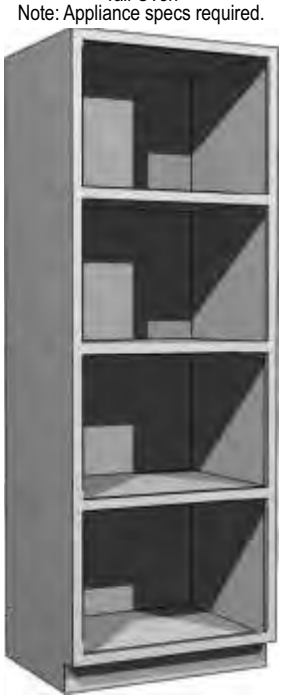
**UCMICFO16**
Wall Microwave Cabinet with
Fixed 16 1/4" High Bottom Opening
Note: Appliance specs required.

**UCMICFO19**
Wall Microwave Cabinet with
Fixed 19 1/4" High Bottom Opening
Note: Appliance specs required.

**UCMICFO22**
Wall Microwave Cabinet with
Fixed 22 1/4" High Bottom Opening
Note: Appliance specs required.

# Face Frame Tall Cabinets

**TOV**
Tall Oven
Note: Appliance specs required.



**Note:** This cabinet comes with all the necessary parts to custom fit a variety of built in appliances like ovens and warming drawers or even microwaves. It is shipped with three rails and shelves that can be installed in any configuration that you need with line boring for easy shelf installation.

**TREF70**
Tall 70" Refrigerator Cabinet
Option: 1 adjustable shelf on upper cabinet taller than 15".

**TREF71**
Tall 71" Refrigerator Cabinet
Option: 1 adjustable shelf on upper cabinet taller than 15".

**TREF72**
Tall 72" Refrigerator Cabinet
Option: 1 adjustable shelf on upper cabinet taller than 15".

**T485**
Tall Cabinet with Fixed
Lower 48.5" Height
Option: 5 Adjustable Shelves

**T56**
Tall Cabinet with Fixed
Lower 56" Height
Option: 5 Adjustable Shelves

**T64**
Tall Cabinet Fixed
Lower 64" Height
Option: 5 Adjustable Shelves

**TEQ**
Tall Cabinet with 2 Equal Openings
Option: 4 Adjustable Shelves

# NOTES

# Elias Woodwork

*Quality Committed, Timely Delivered, Environmentally Driven*


**Elias Woodwork and Manufacturing Ltd.**
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