

# **PRODUCT CATALOG**

**CABINETRY COMPONENTS** 

**CABINET MAKERS** 

**REFACERS** 

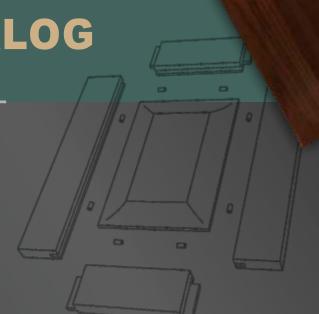
REMODELERS

COMMERCIAL MILLWORK

DESIGNERS & ARCHITECTS

**RV MANUFACTURERS** 





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General Information	

Dear Valued Customer,

Since 1983, Elias Woodwork has utilized the benefits of being located at the geographical center of North America. The progressive visions of the company's owners to implement Lean Manufacturing and Just In Time principles, along with the eagerness to work with other companies in a wide range of industries, has allowed us to continue to be competitive in the global market.

In the last 30 years, Elias Woodwork has been growing very rapidly. At this point in our business development we are concentrating on making improvements in the existing operations to ensure that we offer the best products and service. Elias Woodwork currently employs a large staff of hard-working and dedicated people who are proud of the products and services they provide.

With a diverse product line that continues to grow, our facility itself has grown to its current size of 400,000 sqft, this includes 28,100 sqft of staining, lacquering and painting within the facility that utilizes the latest computerized, high-quality equipment that provides top quality consistent finishes.

A major part of our production is based on building cabinet doors and refacing products for the Kitchen and Bath industry as well as for the Recreational Vehicle industry. Recently, we have added several new lines of products; custom ready to assemble cabinet boxes, a polyester-saturated paper on MDF cabinet door line (FPL), a high gloss acrylic line of cabinet doors and many new Thermofoil colors, plus a greatly expanded wood species selection.

With the growth potential we identified in our beginnings has come the opportunity to service customers outside of Manitoba and outside of Canada. The world is becoming a smaller place every day and products can be sold and shipped all around the world. Every day we are shipping to cabinet shops, commercial millwork shops, and refacing companies in the United States and Canada. International trade has become very important to us and we hope to



cultivate the relationships necessary to sustain growth in this area.

It gives us great pleasure to present our products and services to you in this catalog. There are still many products we provide that are not present here, as we are able to manufacture almost any custom wood product. We invite you to request any products you might need that are not considered 'standard' for our industry.

We hope that your experience with Elias Woodwork will be pleasant and beneficial for your company. We look forward to working with and for you.

Sincerely,

Ralph D. Fehr

#### **Office Hours**

Our office hours are 8:00 a.m. to 4:30 p.m. Central Time, Monday to Friday. During these hours you can expect the phone to be answered by a <a href="https://www.human.com/human

#### Quotes

Get instant quotes anytime from anywhere with AccessNow online ordering. Manage your account, get inside product pricing, track shipments, make payments and much more. See our website for video tutorials or speak to your Customer Service Specialist.

In the woodworking industry, many projects can call for non-standard items that we don't show in our catalog, website or AccessNow, but are needed in order to quote or complete a project. Please phone or email all information and dimensions of such items as completely as possible so that an Elias Woodwork Customer Service Specialist (CSS) may provide you with an accurate quote as promptly as possible.

### Ordering

Orders can be placed online in AccessNow, by email, phone, and mail. Fillable Order Forms can also be downloaded from our website or sent to you at any time, just contact your Elias Woodwork Customer Service Specialist.

Email: orderdesk@eliaswoodwork.com

Toll Free: 1-800-665-0623 Local: 1-204-325-9962

Mail: Box 1659, Winkler Manitoba

Canada, R6W 4B5

Shipping: 275 Badger Ave, Winkler

Manitoba Canada, R6W OK5

### **Payment Policy**

Elias Woodwork requires all orders to be prepaid with your VISA or MASTERCARD until credit terms have been established. You can apply payments in your AccessNow account or through your Customer Service Specialist. If you would like to apply for credit, please contact our credit department and ask to have a credit application forwarded to you.

#### **Credit Cards**

Elias Woodwork is a verified Authorize.Net merchant. All credit card transactions are processed through our AccessNow payment portal via Authorize.Net so you can be confident that all transactions are processed according to the highest security standards. Transactions are processed in your home currency, unless otherwise noted. For more information, please contact your Customer Service Specialist.

#### **Changes**

Within hours of receiving your order confirmation, we put your order into production. Occasionally it happens that after you have sent your confirmation back, you need to make changes to your order. Changes cannot be made after we receive your approved confirmation, you will need to re-order the items.

### **Expedited Production – The Service Matrix**

Elias Woodwork strives to provide quick order lead times on all products in an effort to help your business run smoothly. However, there are situations where you may need a few parts, or even an entire order quicker than usual. This is where the Elias Woodwork Service Matrix can help. Our Scheduling Team can provide quotes for lead times as little as 3 days, depending on the product. While this expedited production service does cost more, it can be well worth it to complete your job on time. We will quote all upcharges ahead of time so you can make a quick, informed decision. Most orders will be quoted with three production time options, including Economy, Priority Plus and Urgent Express. Ouoted lead times begin when all order details are clear and the order confirmation has been received.

The Service Matrix refers only to production lead times. Expedited shipping such as Next Day Air is available, but it must be specifically requested. We can also provide freight quotes as requested.

#### Freiaht

<u>Within Canada:</u> Small orders will generally be shipped by either Purolator or UPS. Larger orders will generally be shipped by one of a number of different LTL carriers. Elias will

carefully choose the freight provider for you, basing the decision on past performance of the carrier and also considering your location. If you have a preferred carrier please let an Elias Customer Service Specialist know prior to shipping.

<u>Within USA:</u> Small orders will generally be shipped by FedEx or UPS. Larger orders will generally be shipped by one of a number of different LTL carriers. Elias will carefully choose the freight provider for you, basing the decision on past performance of the carrier and also on your location. If you have a preferred carrier please let an Elias Customer Service Specialist know prior to shipping.

#### **Freight Costs**

We offer FREE shipping on any shipment that qualifies for prepaid freight. If the order does not qualify for prepaid freight, the order will be shipped out prepaid and the freight charge will be added to the Elias invoice. This procedure allows you to take advantage of Elias Woodwork's bulk rates and prevents having to set up accounts at various freight companies. Note: Elias Woodwork reserves the right to charge any Accessorial freight charges by the freight company to your account at a later date.

PREPAID FREIGHT: To qualify for prepaid freight your order must include a minimum of 30 five piece wood cabinet doors.

Note: Some exceptions may apply. Speak to a Customer Service Specialist.

#### **Freight Damage Claims**

Please closely follow these detailed instructions regarding freight damage claims.

Inspect your shipment when it is delivered. Before the delivery driver leaves:

a. Look for any damage on the exterior of the package. If any damage is noted, please sign the waybill and add a note: "received but damage noted, subject to further inspection". If there is room on the waybill, be specific. For example, "side of crate missing" or "crate broken". Take a photo of the damaged crate or box. Please send your CSS an email to let them know what happened; include your photo and a copy of the waybill.

b. If there is no damage noted to the outside, please sign the waybill: "received, subject to further inspection". Occasionally damage will occur inside the crate or box from rough handling between our shipping dock and your receiving dock.

Open all packages and inspect all pieces within one week of receiving your shipment. Count all items to make sure the number of pieces received matches your packing slip included with your shipment. Remember, Elias Woodwork will not be liable for any damages caused by improper handling or storage of our product. Please refer to our warranty information on our website or in our catalog for more information.

- a. If you are missing an item(s) from your packing slip, please call or email your CSS and reference the line number(s) or product details from your packing slip. Report this as soon as possible to allow for an investigation of item(s) not ordered or left behind on our dock.
- b. Take photo(s) of any item(s) that have been damaged in transit. Find the corresponding line number(s) and report to your CSS via email. Make sure to include a clear and focused photo of the problem area(s) and a picture of the entire item where applicable so that the problem is obvious. Include photos of damaged packaging where at all possible. Where a short (10-15 seconds) video seems more appropriate, please feel free to send those as well. Requests for replacements without photos as requested will not be covered by Elias Woodwork.
  - i. Transit Damages, Scratches & Dents or Cracks – take your photo from an angle which shows the problem clearly. Make sure that none of these scratches or dents are from knives or improper stacking while unpackaging.
- c. For any other errors on your shipment, please document with a clear and focused photo and report to your CSS, making sure to include an explanation of the error.
  - I. Open joints or Warping frequently happens due to environmental causes please refer to our warranty and specific product handling information on our website or in our catalog for

- more information regarding tolerances in warping due to size. Keep all products in a humidity-controlled environment at all times. Open joints can occur on doors that have been dropped. Please report and photograph any damages to the structure of the door.
- ii. Wrong Size using a measuring tape, show in the photo the incorrect measurement. Either metric or standard measuring tapes are acceptable but please make sure to use the same system as the order was placed. (It is recommended, but not required that you start the tape at 1" or 1cm for best accuracy.) Please refer to our warranty information on our website or in our catalog for more information regarding tolerances and sizing. Compare the size measured to the size on the order to verify that size has been ordered and/or entered correctly.
- iii. Wrong Color take a photo; compare the information from your packing slip and your purchase order to verify that the order was correct and/or entered correctly.
- iv. Out of Square using a square or tape measuring from opposing corners, include the entire item in the photo if possible, if not send additional photos.
- v. Warped lay the item on a flat surface and take your photo from either end. Please refer to our warranty information on our website or in our catalog for more information regarding tolerances in warping due to size.
- vi. Hinge Drilling or Finger Pull error document the error with a photo and send to your CSS. Make sure to reference the line number from your packing slip.
- vii. All delivery-related problems must be reported no later than four (but preferably within one) weeks from date of receipt.

\*\* Remember that our product is covered by our warranty to arrive without defect in workmanship and material for a limited time, but does not cover any damages caused by improper handling after delivery and/or installation. Please see the Warranty Section of our website or catalog for full details on each of our product lines. \*\*

#### **Accessorial Charges**

Accessorial charges are extra fees attached to transportation services for duties beyond simply shipping goods from point A to point B. Examples of services and approximate costs include: waiting time, storage, packing, extra fuel, power lift-gate, calling before delivery, residential delivery, re-delivery of freight, breaking down a skid, etc. These examples are only a few of the charges that can occur but they reflect the ones most applicable to our industry. The cost for these services will vary between different LTL carriers. If your order qualifies for our FREE shipping, these accessorial charges are not included in the flat rate shipping cost. Elias Woodwork does not discourage the use of the services, but wants you to be aware of any additional costs association with shipping. Please ask your Customer Service Specialist to obtain rates for you prior to your order leaving Elias Woodwork. If your shipment requires a carrier offered service while in transit Elias Woodwork reserves the right to pass on the charge to you as the fee is realized.

Call before delivery: \$5 - \$25

• Power lift-gate: \$75 - \$125

Residential delivery: \$75 - \$250Re-delivery of freight: \$100 - \$150

Break down skid at delivery: \$145

#### **Packaging**

Elias Woodwork packages its product to help ensure its arrival to your location free of damage. It is important to inform an Elias Woodwork Customer Service Specialist if you do not have forklift availability. This will determine packaging techniques used for your product so that you are able to receive the product efficiently and it will remain damage free. Most packaging required to ensure the safety of your product is done FREE of CHARGE.

#### **Remakes / Replacement Products:**

If Elias Woodwork makes a mistake on your order, or if freight damage has occurred, we will replace the products on our Priority Plus service

level at no charge. These products will be shipped by the standard Ground service. It can be upgraded to Air service at your request. With this request, you will be required to cover the cost difference between the Ground and Air service. Please email photos and a complete description of the issue so we can complete the warranty process as quickly as possible.

#### **Custom Products**

From custom table legs to custom radius cabinet doors, Elias Woodwork is equipped to produce whatever product you need to complete that next project. Elias Woodwork has grown over the years by helping our customers satisfy their customers with the final product they were expecting and for a reasonable price.

Elias Woodwork is equipped with a wide variety of state of the art equipment and skilled crafts people, which means we are able to produce many items not shown in this catalog. We can usually manufacture the item to the specs that you supply; simply send us a drawing or a description! We regularly manufacture custom parts for many different industries, from Residential Kitchens to Commercial Millwork to Recreational Vehicles and more!

#### **New Products**

Elias Woodwork is constantly adding new products to our extensive product selection. Many new miter frame profiles, panel profiles, outside edge profiles, applied molding profiles and molding / millwork profiles are consistently being designed and produced. If you need something which you do not see in our catalog, please contact your Customer Service Specialist for information on new products and profiles. You may also physically send us a drawing or template by mail or email and we will advise if we already have the product, or something similar.

#### Warranty

Elias Woodwork warrants that its wood cabinet doors and drawer fronts will be free from defect in workmanship and material for one year from the date of shipment. The beauty of natural wood does allow for limited amounts of natural characteristics of wood to show.

Elias Woodwork will not be liable for any

damages caused by improper handling, storage or installation of our product. Elias Woodwork will not be liable for any costs incurred by the customer for finishing, removal, installation, travel, or labor of any kind, nor any other product used with our products. This warranty covers only the replacement of our product as ordered by the customer, and the shipping charges to and from Elias Woodwork.

Due to the natural expansion and contraction of wood, any product with a laminated panel over 24" wide will carry no warranty. This includes but is not limited to raised panel doors and drawer fronts.

Elias Woodwork will void warranty if an "unfinished or raw" wood product is not sealed properly within a reasonable amount of time after receiving, as we cannot be responsible for the conditions affecting the product in an unprotected state.

Over time during the normal use of doors and drawer fronts with a colored lacquer (painted) finish, a non structural hairline crack in the finish may appear on the joints of the doors / drawer fronts. This type of crack in no way jeopardizes the structural soundness of the product, it is merely an aesthetic characteristic which is considered normal in a colored lacquer finish and is not covered by warranty.

# Warranty and Customer Care Issues one week or more after delivery

- Document the item with a photo. All photos should be clear and focused on the area of concern. We may request additional photos where criteria is not met.
  - a. Scratches & Dents or Cracks take your photo from an angle that shows the problem clearly.
  - b. Open joints frequently happens due to environmental causes – please refer to our warranty and specific product handling information on our website for more information regarding the environment in which our products are installed. Please include in your request for replacement the relative humidity of the home.
  - c. Warped lay the item on a flat surface and take your photo from either end. Please refer to our warranty information on our

- website or in our catalog for more information regarding tolerances in warping due to size.
- d. Wood grain or discolorations please refer to the Wood Grade section of our website or catalog. If the product you received does not match the description there or on the back of the sample you received, please send a photo to your CSS with an explanation.
- e. Problem with the Finish take a clear and focused photo of the problem and send to your CSS. They may refer you to the handout that was included with your shipment regarding care of your product or to the Product Care & Handling page on our website.
- f. Hardware issues take a photo or video showing the problem.
- Find the original PO or Elias sales order number or invoice number and circle or highlight the line item from that document.
- 3. Report to your CSS. Include as many other relevant details as possible.
- 4. We may request that the product be returned to us for further evaluation, testing or employee training.
- 5. In order to proceed as quickly as possible, an estimate form will be sent to you upon receiving the request, please confirm the details and return. The order may or may not show a cost at this time while the request is being reviewed by the warranty team. If you do not wish to proceed with the replacement prior to request approval, please let your CSS know.

#### **Confirmations**

#### The Purpose:

To ensure that all information regarding wood species and grade, profiles, sizes, finish, customer information and ship date are correct and/or acceptable to the customer. Every order sent to Elias Woodwork will have a confirmation sent back to the customer to verify that we understand what you want. Production will not begin until a signed confirmation is received unless otherwise arranged.

#### How to Use / Read:

Order confirmations will be sent via email. Once received, please carefully read the instructions on the order confirmation. Check all information

including all the product details, finish, quantities and sizes, as well as your shipping address and any special delivery requirements.

The estimated ship date shown will only take effect when the confirmation has been received by Elias Woodwork. The ship date shown on the confirmation is only valid if you confirm the order by the date and time specified, usually the morning of the following business day.

If your customers require faster lead times, don't forget that you can change your ship date by taking advantage of our rush service levels.

# **Wood Grades**

Please read the following descriptions of our wood species and grades carefully when selecting a wood species for your order. If you have more questions regarding color matching or panel stave sizes, please call your Customer Service Specialist. Please also note that because climate and ecosystems across North America are so diverse, no two trees are exactly alike so neither will two boards be exactly alike. If you would like a closer look at a specific grade, we recommend that you order a sample. Based on our experiences with wood, we have also made some finishing recommendations for each wood species and grade. For instance, if you are planning on using a clear or light finish, please choose either the select or premium grade.

# Alder, Flat Cut

**Clear** – Color on this type of door will be fairly uniform with consistent grain structure. You will receive a light brown color matched door free of knots. This type of door is usually finished with a light colored spray stain.

**Knotty** – Color on this type of door will be fairly uniform but grain variations and knots of all types and sizes will be present. It should be noted that alder knots usually contain slightly opened cracks or are pitted. Even though the knots are pitted, an attempt is made to make sure they are not completely through the door. This type of door is usually finished with a light colored spray stain.

# **Cherry, Flat Cut**

**Natural** – Is our most economical grade of Cherry. A variety of color and grain variations including sapwood and a moderate amount of pitch marks and/or pin knots are randomly assembled to yield an attractive door with lively character. Virtually any spray stain finish colors work well on this wood grade depending on taste.

**Select** – Is our standard grade of Cherry. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform with little or no sapwood and well matched. Moderate color variations are allowed between doors. A few small pitch marks and/or pin knots may be allowed and some sapwood and or mineral streaks may be found in machined areas. This wood grade is well suited to most applications where medium to light spray stain finishes are required.

**Premium** – Is our finest grade of Cherry. Color and grain uniformity are assured. All products in a given order are made from material of the same color and grain characteristics with very low tolerance for pitch marks, sapwood, and pin knots or variations in machined areas. This wood grade is of excellent quality and perfect for clear or light finishes or where customers expectations of color uniformity are extremely high.

**Rustic** – Is a special designer grade of Cherry with enhanced character. Color, grain variations, and smaller knots including a limited amount of sapwood and a large amount of pitch marks are matched to result in a unique and expensive old world look. Virtually any finish colors in spray stains work well on this wood grade depending on taste.

# Hickory, Flat Cut (sometimes called Pecan)

**Premium** – In our Premium grade of Hickory cabinet doors you will receive a calico look in each door. Sapwood and heartwood are matched and blended to flow through the panel in such a way as to minimize abrupt color changes along lamination lines. This is a very attractive, natural looking door and is usually finished clear but most light spray stains work well on this door.

**Rustic** – Our Rustic grade of Hickory is our most colorful grade. Color and grain variations including sapwood and heartwood are included in each door producing a door that has colors that range from whites to blacks. Closed knots, mineral staining, and pitch marks are allowed throughout. Doors in this wood type are usually finished clear but most light spray stains work well on this door.

# Mahogany, African Flat Cut

**Select** – African Mahogany has a pale reddishbrown color with a straight, interlocking grain. The irregular patches or streaks in the grain produce beautiful dark and light bands of color when finished. It is free of knots and suited for clear coats to dark stains.

# Maple/HDF (Paint Grade)

Our most common paint grade cabinet door and our standard default is manufactured with a Hard Maple frame and an HDF panel. This product is best suited for a solid colored lacquer or "paint" finish. Please specify other combinations if required.

# Pine, Flat Cut (Eastern White)

**Knotty** – Is our most popular grade of Pine. Color, grain variations, knots, and other natural characteristics are selected and matched to produce an attractive product. Large knots are avoided in stile material to avoid warping. An attempt is made to ensure knots in panels are well spaced, will remain tight, and are not generally in machined areas. This wood grade is usually finished clear or with very light spray stains to avoid the blotchiness often associated with wipe on stains.

**Clear** – Clear Pine yields an inexpensive clear lightly colored wood product. Color and grain variations are selected and matched to produce a fairly uniform light colored door. This wood grade is usually finished clear or with very light spray stains to avoid the blotchiness often associated with wipe on stains.

# **Red Oak, Flat Cut**

**Natural** – Is our most economical grade of Oak. Color and grain variations are allowed with a time limited effort in matching. Mineral stain, sapwood, and a limited number of pin knots are allowed with the best side turned forward at glue up. Machining quality is the same as any other grade. This wood grade is best suited to medium to dark finishes or spray stains with hiding characteristics.

**Select** – Is our standard grade used for Oak products. Color and grain variations are held to closer tolerances than in a Natural grade. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. This wood grade is well suited to most applications where lighter spray or wipe stain finishes are specified.

**Premium** – Is our top grade of Oak. Color and grain uniformity are assured. All doors in a given order are made from material of the same color and grain characteristics with very low tolerance for variations in machined areas. This door is of impeccable quality and perfect for clear or light spray or wipe stain finishes where extremely quality conscious customers are involved.

### **Red Oak, Quarter Cut**

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Quarter Cut, this wood type creates a fairly 'straight grain' look with an emphasis being placed on choosing material with ray flakes. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

# Red Oak, Rift Cut

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Rift Cut, this wood type minimizes the ray flakes in the Red Oak and creates a fairly 'straight grain' look. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

# Walnut, Flat Cut

**Select** – Is our standard grade of Walnut. Color and grain variations are tolerated to a limited degree. The color variation is fairly uniform allowing the lighter colors to appear only in some deeper profiles and on the back side of the door. A few pin knots and small knot clusters may be allowed if overall color is consistent. This wood grade is well suited for light stains to dark stains.

**Rustic** – Color variations and knots are purposely selected. The color may vary from a light creamy white to rich dark browns and this color variation may appear in some of the deeper profiles and on both the front and back faces of the door. The color variation together with the fact that we make sure each door has knots in the face of the door gives this wood grade a completely different look then our select grade. Walnut knots tend to be pitted and cracked in the knot area but you should not be able to see through them. This grade is well suited for all types of finish, depending on personal preference.

# White Oak, Flat Cut

**Select** – Is our standard grade of White Oak. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors, with a few small pin knots being allowed. This wood grade is well suited to most applications where light to medium stain finishes are specified.

# White Oak, Rift Cut

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Rift Cut, this wood type minimizes the ray flakes in the White Oak and creates a fairly 'straight grain' look. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

# White Oak, Quarter Cut

**Select** – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Quarter Cut, this wood type creates a fairly 'straight grain' look with an emphasis being placed on choosing material with ray flakes. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

# White Maple, Flat Cut

**Soft** – Is the most economical wood grade. Color and grain variations along with mineral stained and brown or green heartwood are allowed with no effort given to matching. Machining quality is the same as any other grade. This wood grade is best suited for drawer boxes and solid color paints with good hiding characteristics.

**Natural** – Is an economical grade of Maple for cabinet doors. Color and grain variations along with mineral staining and brown heartwood are purposely encouraged with a time limited effort in matching. Machining quality is the same as any other grade. This wood grade is best suited to medium to dark spray stains with some hiding characteristics.

**Select** – Is our standard grade for Maple products. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and brown heartwood allowed in machined areas. This wood grade is well suited to most applications where medium to light spray stain finishes are specified.

**Premium** – Is our finest grade of Maple. Color and grain uniformity are assured. All doors in a given order are made from material of the same color and grain characteristics with very low tolerance for variations in machined areas. This wood grade is of excellent quality and perfect for clear or light spray stain finishes or where customers demand a near "plastic laminate" quality look.

# Yellow Poplar, Flat Cut

**Select** - Is fine textured, soft and lightweight. Yellow Poplar has grayish-white sapwood with greenish brown heartwood so the color ranges from a light green to an off white. It machines well and takes paint exceptionally well. Poplar is frequently finished to look like other woods, and also works well as a paint grade wood. This grade is free of knots.

# **Prefinishing**

#### Top Coats, Stains, Paints and Glazes

We understand the important role that kitchen and bath cabinetry play in defining a home's personality. Research has shown that over 80% of purchases are made based on the color of these two important rooms. Having a large selection of colors and wood species available is essential in today's rapidly changing market. With the consumer's ability to experience different colors, wood species and textures through mediums such as the internet and magazines, the market place goes through "the in-thing" at an alarming rate. These trends naturally create an appetite for new colors very quickly. These rapid changes in style have forced all cabinet manufacturers to increase their selection of stain, paint and glaze colors and techniques on a larger selection of wood species than ever before. Our collaboration with world-renowned color experts, including those with the Akzo Nobel and Axalta, gives us a distinct advantage in this area. This knowledge, in turn, enables our customers to offer the most desirable products to the marketplace. Elias Woodwork's selection of products is constantly evolving and our design team is working hard at keeping up with the fast pace of change in today's kitchen and bath industry.

The following section of the catalog is devoted to explaining the products, equipment and procedures used to achieve the top quality coatings that we are proud to offer. Elias Woodwork works hard to maintain the best quality and step-by-step procedures for all stains, paints, glazes and top coats and our goal is that you will notice the difference.

We are constantly driven to making our industry more sustainable. Our products are formulated to have a reduced impact on the environment without sacrificing performance and durability. Over-spray that occurs on the flat line spray machines is captured and remixed back into the system keeping waste to a minimum.

#### **Clear Coats**

Elias Woodwork uses a 35° (degree) post catalyzed lacquer (conversion varnish) as the standard sheen for clear finishes. Clear coats are applied onto the product by machine while lying horizontally to achieve a high solids, no sag, no run finish. It is then transferred directly into a flash-off oven. This oven has a controlled environment and temperature. The oven is key to preventing airborne particle contamination of

the top coat. The result of this process is a clear coat that measures approximately 3.2 mm thick with very little to no airborne particle contamination.

#### **Stains**

Elias Woodwork offers a large range of standard stain colors on a large variety of wood species. Each of the stain colors has been chosen by industry experts and represents the latest trends in color and fashion. These finishes are applied in a variety of different ways. From traditional wipe-on stains and no-touch spray stains to multi-step combination stains. Each stain color and application technique is carefully developed in collaboration with the experts at Akzo Nobel Coatings. The chemists from Akzo Nobel are at the Elias Woodwork facility during stain development and testing. Together, we work to develop colors and techniques that your company will benefit from. Stains are carefully developed with the following principles: pleasing to the consumer, repeatable by our production department and economical for you. Elias Woodwork uses machines when applying stains wherever possible which helps maintain consistency and reduce application cost. To maintain consistency we keep two complete sets of color samples on file for reference. One of these sets of samples is safely stored outside of our spray facility and protected from the degrading effects of light. The other set is kept in the spray booth and is compared to all finished product, to help maintain color consistency. Elias Woodwork has dedicated fulltime personnel whose job it is to study and maintain stain and colors. These people understand the factors that impact the final color. We carefully consider species and the different lighting sources in the development process of our stain colors. We understand the importance of color and how it will show. A 35° sheen top coat is standard on all stained products.

NOTE: The final color of any wood stain is always a combination of the stain itself, and the color of the underlying raw wood. No two trees are the same, and some range in finish color should be expected due to variations in raw wood color, grain, texture, density, and age. Darker stains will more readily hide the color variations within a given wood species. The lighter the stain finish, the more the natural woodgrain and color variations will show through.

SPRAY STAIN: Our spray stains are applied by spraying the stain onto the product and allowing it to dry. Spray equipment and spraying technique are major factors that influence the color and look of a spray stain. We apply our spray stains using machines whenever possible, in order to ensure more color and finish consistency. As with any stain finish, solid lumber and veneer of the same species may not match exactly, due to the fact that veneer tends to absorb stain more readily than solid wood. Only experienced finishers should attempt to apply spray-stain finishes.

WIPE STAIN: Our wipe stains are applied by spraying the stain onto the product, and then immediately wiping it off with a rag. It's important to note that a wipe stain can result in a somewhat blotchy "rustic" look, depending on the wood grade and species. Maple is a common species that is particularly prone to this blotchy "rustic" wipe stain effect. The color and darkness of a given wipe stain can also appear significantly different on solid wood versus veneer, which is particularly noticeable on plywood panel shaker doors with solid wood frames. Wipe stains can result in a very pleasant look, depending on taste, and are best suited to individuals who are comfortable with more color variation across their product.

All of Elias Woodwork's standard stain colors can be purchased separately in one litre or four litre quantities. Touch up stain pens and fill sticks are also available in select colors.

Please ask your Customer Service Specialist for a complete stain sample set.

#### **Priming Only**

When "prime only" is required the following should be expected:

<u>Molding</u> – Our standard procedure is to use a white primer and spray the face and edges of the molding only. The molding will not be scuff sanded after the primer has been applied. Please inquire if different specifications are required.

Raised panel cabinet doors – The MDF raised panel will be primed with white primer prior to assembly. The flat surface of the panel and the profiled edge of the panel will be scuff sanded prior to assembly of the door, then the entire door will be primed with white primer. After this

coat of primer has been applied the door is not scuff sanded. Please inquire if different specifications are required.

Recessed panel cabinet doors – MDF flat insert panels will be primed with white primer prior to assembly, then the entire door will be primed with white primer. After this coat of primer has been applied the door is not scuff sanded. Please inquire if different specifications are required.

<u>Miscellaneous Accessories</u> – Most accessories can be primed. Our standard default primer color is white. After the primer has been applied the accessories are not scuff sanded. Please inquire if different specifications are required.

### **Solid Colors (Painted)**

Elias Woodwork offers a full solid color (i.e. paint) selection. The standard sheen of solid color finishes is 10°. The solid colors are machine sprayed and oven dried. The product is machine sprayed horizontally to achieve high solids, with a no-sag, no-run finish. It is then machine transferred directly into flash-off ovens. These ovens are environment and heat controlled. The ovens are key to preventing airborne particle contamination from getting trapped in the top coats. The result of this process is a coat that measures approximately 3.2 mm thick with very little to no airborne particle contamination. Our glazes and different glaze techniques can be added to the solid colors, creating many different eye pleasing combinations. We have a standard solid color selection, please ask for a full sample color chain. Custom color formulations or matches are possible; please ask a Customer Service Specialist for more information.

#### Sheen

Standard sheen (default for stained or clear coated products) =  $35^{\circ}$ Low sheen (default for solid color lacquers i.e. paint) =  $10^{\circ}$  / Gloss sheen =  $45^{\circ}$ 

#### **Touch Up Kits**

Elias Woodwork stocks touch up kits to match many of our most popular stain, paint, RTF and DLV colors. These kits are user friendly and can be very useful for quick repairs to put the finishing touch on your job. Both pens and putty sticks are available.

#### Glazes

Elias Woodwork offers glaze finishes that can be used together with any of our clear, stained or painted finishes. Our standard glaze is a dry type and is applied using the old world techniques. We also work with wet glazes, and when used together with solid color paints, this creates a look from a different time (brushstroke glaze technique uses a wet glaze). Elias Woodwork personnel apply glazes by hand, let them dry and finish the technique by hand, leaving a glazed finish that gives our new product an old look. We find there is no substitute to this age old hand process and no machine can duplicate a natural looking glaze finish. Every piece that you see is a piece of art; it is done by hand, adding to its unique look. Elias offers four different glazing techniques. Adding glaze to a beautifully finished cabinet door produces abundant opportunities. Glazes can be added to any type of finish: clear coat, stain or solid color. Please ask your Customer Service Specialist for more details.

### **Glaze Techniques Defined**

#### <u>Artisan Glaze</u>

This technique produces straight, clean glaze lines. The glaze is sprayed onto the cabinet door, and then hand-rubbed off, remaining in

the grooves and corners of the cabinet door. The part of the product that does not have glaze on it will be cleaned off entirely, giving a crisp and clean contrast between the glazed and nonglazed areas. (Elias code = "A")



#### Feathered Glaze

This technique has a heavier build of glaze in the deeper grooves and fades off into the smooth flat areas. The Feathered technique

allows for some glaze to appear on the smooth surfaces but will be most concentrated in the grooves and corners of the doors. Most would agree that this look gives you a more "old" or "antiqued" look. (Elias code = "F")



#### Brushstroke Glaze

This wet glaze does not dry instantly and can be "worked with" while wet for a short period of

time. We manipulate the wet glaze with a brush, creating a "grain" direction on the surface of the door. This technique reproduces a look similar to a antique cabinet door, recreating the feeling of a home from another time. (Elias code = "B")



#### **Product Aging Techniques**

The art of producing a product that appears old and antique is a highly subjective topic. We work hard to create a piece of art out of every cabinet door while also trying to maintain uniformity throughout the entire kitchen. We understand that every kitchen needs to look naturally aged, creating the feeling of an old, quality made and timeless piece of furniture. Our goal is to create the appearance and feeling of quality made woodwork that was produced one hundred years ago, when handwork prevailed and longevity was paramount. The aging process is done by hand and carefully follows our proprietary process, ensuring a systematic, consistent outcome. We have succeeded in creating a correctly aged door when you find yourself saying; "I wish these doors could talk because I am sure they have a story to tell." Please read the following to help understand the differences in our techniques.

# Please note the following defaults with our aged cabinet doors.

All of our aging techniques are applied to solid wood, raised panel cabinet doors. Through research we have found the following Elias Woodwork profile closely represents the correct time period and compliments this aging process - Code = E500, 201(57.2 Stile width), O (panel), B (outside edge). We always protect our products after aging with a 10° (low sheen) clear top coat. When an order includes parts and accessories - such as moldings, corbels and valances - we always apply the same aging technique to all of the parts to maintain a uniform appearance. We will not by default do the aging process to veneers or plywood products as this process generally will break through the veneers and make that product unusable.

Default door used for Aged door with a 2 ¼" frame is called: **NOBEL** (E500, 201

(57.2), O, B)

Default door used for Aged door with a 3" frame is called: **ROYAL** (E500, 201

(76.2), O, B)

### **Default Wood Type for the Aging Process**

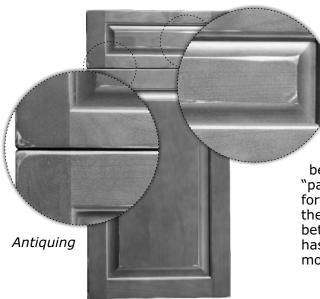
Cherry or Alder are the recommended wood species when manufacturing cabinet doors and accessories for the aging process. Poplar can be substituted for Cherry or Alder when solid color paint is the chosen finish. Wood species such as Oak, Maple, Bamboo and Hickory are too dense and do not lend themselves to the aging process.

## Aging Techniques Defined.....

**Rub-Through** involves some corners and edges getting sanded to create a tasteful yet slightly old look. As the name suggests, the sanding on this technique does not round the corners aggressively but only removes a minor amount of wood. Outside corners and raised panel corners of the cabinet doors are sanded off prior to the stain/paint process and then sanded again after the staining/painting process. Some of the sharper edges are sanded off after the stain/paint process to help create the look of heavy use. The finished product is clear coated to preserve the look and seal up the raw wood that was exposed in the sanding process. This creates a very elegant look while creating the feel of an old high-quality kitchen. The Rub-Through technique is the least aggressive of our aging looks. (Elias code = "RT")



Rub-Through



**Antiquing** involves some corners getting sanded down, either on the frame or on the raised panel if applicable. We also sand some areas of the inside profiles so they are rounded off to help create a used look. The Antiquing is done prior to staining/painting and also after staining/painting. By doing this sanding after the stain/ paint, it creates a slow transition from a stained/painted product to the raw wood; this then creates a naturally worn look. Antiquing can be used on our stained products and solid color "painted" products. After the Antiquing has been done for the final time the doors are clear coated to preserve the finish and protect any bare wood. The difference between Antiquing and Rub-Through is that Antiquing has more aggressively sanded corners. This creates a more rustic look. (Elias Code = "A")

**Distressing** is defined as the process of applying various light dents, light cutting and some randomly placed "worm holes" in the door. This distressed characteristic is applied with custom made tools and is applied randomly to each piece. The distressing also dictates the occasional cutting on the outside edge of the door; this cut is sanded smooth to the touch and adds to the overall "distressed" look. The joints on the door frame may also be cut to emphasize a crack. (This is a non-structural crack, made for appearance only). The distressing is done prior to staining/painting. Once the distressing has been completed the doors are clear coated to preserve their appearance. This distressing can be used on our stained and solid color "painted" products. (Elias Code = "D")

<u>Distressing/Antiquing</u> is defined as a combination of Distressing and Antiquing, as per the definitions above, applied to each door. The Distressing/Antiquing process is applied both prior to and after the staining/painting process. By doing this the stain or paint "feathers" off from raw wood to finished product creating a naturally worn and well used look. The product is then clear coated to preserve the look. The Distressing/Antiquing can be used on our stained products and solid color "painted" products. (Elias Code = "DA")

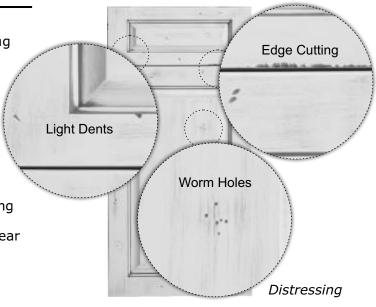
# **Samples**

To be sure whether any of these finishes are the right appearance for you or your customer, please order samples before starting a project. You may also view a picture of each technique on our website at www.eliaswoodwork.com.

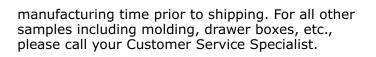
Samples of all our products are available upon request. Sample doors are eligible for a 20%

sample discount on top of your current discount price. Sample doors will come with identification labels on the back that lists the door details (outside edge, panel profile, etc.) for ease of selling and ordering. Orders for display kitchens or show room displays may be ordered as you would any other order, just let us know that it is a sample for an upcoming project or your showroom. For cabinet door samples we currently stock certain doors and can ship these out in a timely fashion.

Please see the Sample Kit page on our website for a list of stocked sample doors. Any other style and wood type is available; it would need







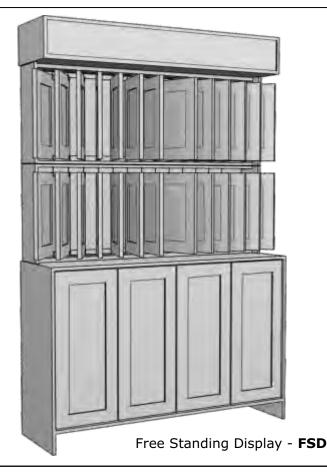
# **Sample Kits**

We have several dealer aid sample kits available. Each kit contains sample doors, product catalog, marketing catalog and sample color chains for our wood painted & stained, RTF, DLV & Acrylic colors. All product samples and sample chains can be ordered individually or as add-ons to your kit. We also have a carry case available for your customer visits. There is additional marketing material to assist with customer sales and each kit can be customized with your choice of door samples from our stock door list. Call us today for Sample Kit options available, or to order your customized kit.

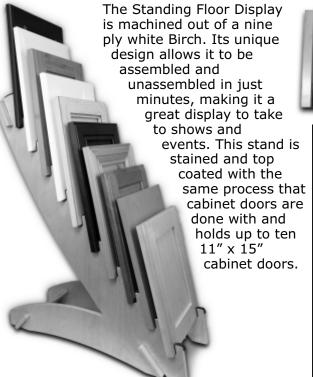


**Displays** For all displays we have preselected the sample doors to show a large range of styles, materials and coating types to make sure you have something for everyone's tastes. If you would like to select the cabinet door styles yourself please indicate the doors you would like to have on your purchase order or talk to your Customer Service Specialist.

The Free Standing Cabinet display holds up to twenty six 11" x 15" cabinet doors that are hinged and can be leafed through similar to pages in a book. The lower portion of the display has working cabinet doors and includes shelving for brochures and other literature. There is space on the top of the display for your company's name and logo. The cabinet is made from Maple plywood that is stained and top coated with the same finishing lines that our cabinet doors go through. The cabinet doors will be machined for the supplied hardware but you will need to fix the brackets to the doors when you receive them.



Standing Floor Display - SFD



Hanging Wall Display - HWD



The Hanging Wall Display consists of two aluminum "L" brackets machined to hold fifteen cabinet doors. The kit includes polished chrome hardware that attaches to the cabinet doors and fits in the supplied "L" brackets which will need to be fixed to a wall or mounted to your display unit. The cabinet doors are 11" x 15" in size and will be machined for the supplied hardware but you will need to fix the brackets to the doors when you receive them. There are fifteen cabinet doors included with this display.

Table Top Refacing Display (Top & Bottom) - **TTRD2** Cabinet Doors Section ONLY - **TTRD** 

Table Top Refacing Before and After display is intended to help you describe the refacing process and give your customers a visual for transforming their existing cabinets from old to new which aids in the selling process. This versatile, light weight display is small enough to be carried and is intended for table top use. It can be utilized in a show room, as a home sales tool or even a trade show display. The display comes with two cabinet doors, a face frame, hinges, door pulls and crown molding.



# NOTES



## **Wood Products Care & Handling:**

After removing from packaging, your wood finished product *requires* 28 days of Curing Time to reach final hardness! PLEASE HANDLE WITH CARE!!

### Cleaning:

As with all wood products, avoid excessive moisture on your newly installed wood products. Simply wipe with a clean cloth; do not spray on water. Use a damp 100% cotton cloth. A small amount of mild dish detergent may be used if required. Wipe dry immediately with a dry, soft cloth. This process may be repeated as often as necessary. It is recommended that you complete small areas at a time so that the moisture from the damp cloth will not remain on the wood for an extended period of time. For best results, wipe in the same direction as the wood grain, rather than across the grain or in a circular motion.

Please do not use products containing ammonia, bleach, wax, or silicone, as these types of products may damage the finish on your wood products. Warm water and clean cotton cloths are best for cleaning wood products.

Everyday spills should be wiped dry immediately to avoid standing water or moisture on the wood. Do not allow wet cloths to hang against any wood product, as this could result in eventual damage to the wood or the finish.

#### **Environment:**

Solid wood does expand in warm, humid conditions which are common in spring and summer, and contracts in cold, dry conditions found in fall and winter. Homes with solid wood products should maintain a constant **humidity level of 35-50%** to avoid expansion and contraction damage.

#### **Solid Color Finishes:**

The high quality top coat used has a multilayer finish application adhesion which requires a curing time of 28 days AFTER the door has been unpacked and installed.

- DO NOT use any abrasive material (including your fingernails) to dust off the product.
- **DO NOT** spray on any liquid to clean the door, simply wipe with a clean cotton cloth, dampened with warm water only. Make sure to wipe dry right away to avoid damage to the product.
- **DO NOT** under any circumstance use multipurpose cleaner of **ANY KIND** as the chemicals found in them will compromise the beautiful finish of this high quality product.
- DO NOT apply ANY mechanical force to the Glaze on the product (if applicable). The Glaze is an aesthetic component, not a structural component and is therefore NOT meant to be scratched.

Over time and during the normal use of doors and drawer fronts with a colored lacquer (painted) finish, a non-structural hairline crack in the finish may appear on the joints of the doors & drawer fronts. This type of crack in no way jeopardizes the structural soundness of the product; it is merely an aesthetic characteristic which is considered normal in a colored lacquer finish and is not covered by warranty.







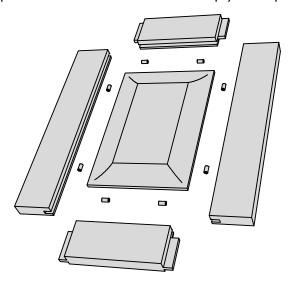
#### Orders:

Elias Woodwork accepts orders either in metric to the nearest millimeter or in inches to the nearest 1/16". Whenever you are ordering or speaking with a Customer Service Specialist, please refer to cabinet doors WIDTH by HEIGHT.

From a single vanity to a condominium project we will accept orders from one door to several thousands. Although our manufacturing system has been engineered to be able to produce 1 door almost as efficiently as 1000 there will still always be some economies of scale that may influence pricing on large orders. For this reason we may be able to work out lower prices for large projects when you need that extra edge to get the job. This project pricing is established on a job by job basis and is completely separate from your standard discount.

#### **Tenon Door Construction:**

Elias Woodwork manufactures its wood tenon style cabinet doors without the use of any metal pins. All solid panels are installed with rubber spacers to allow for expansion or contraction in different environmental situations. All plywood panels are glued in on all four sides as plywood is structurally stable and this prevents any possible vibration problems in the future with the plywood panel.



#### **Center Rails on Tenon Doors:**

Defaults: Cabinet doors over 48" in height will have a horizontal center rail inserted. Cabinet doors over 24" in width will have a vertical center stile inserted. Cabinet doors over 48" in width will have 2 vertical center stiles inserted. All center stiles and rails will be centered to create even sized panels. If you require a 5-piece drawer front with a solid panel over 24" in width but do not wish to have the center stile you may order the panel with horizontal grain.

#### **Tolerance:**

Elias Woodwork warrants that its wood cabinet doors have a size tolerance of +/- 1mm. Warping is always a factor with wood cabinet doors. Elias Woodwork warrants that any door or drawer front under 24"x48" will have an allowance of 1/8" for warpage. Doors or drawer fronts between the sizes of 24"x48" and 24"x72" will have an allowance of ¼" for warpage. Any doors or drawer fronts wider than 24" or higher than 72" will not be warranted for warpage.

Note: This applies to doors and drawer fronts with one vertical grain panel.

### **Tenon Door Thickness**

All tenon doors are 0.8" (20mm) thick.

# Quality Standards For Every Tenon Door:

Every door is:

- Assembled in an automated clamp to ensure squareness.
- Squared again and edged to your desired profile on a CNC automated double ender.
- Thickness sanded with 100, 150 and 180 grit sand paper front and back.
- · Machine orbital sanded front and back.
- Hand orbital sanded front for select and premium grades.
- Profile sanded on the raised panel and outside edges.
- Run through a denibber sander.
- Individually inspected for quality and to ensure all cross grain scratches have been removed.

## **Tenon Door Code Explanation**

# E500 101 (57.2) O A 1 - - - L3 3 76.2 76.2 [---] -

**E500**: Door Shape

**101**: Stile & Rail Profile (**57.2**): Stile & Rail Width

O: Panel / Frame / Mullion Option

A: Outside Edge Profile
1: Number of Panels
-: Applied Molding Option
-: Decorative Pegs Option
-: Finger Pull Option
L3: Hinge Boring Option
3: Hole Edge Inset (mm)

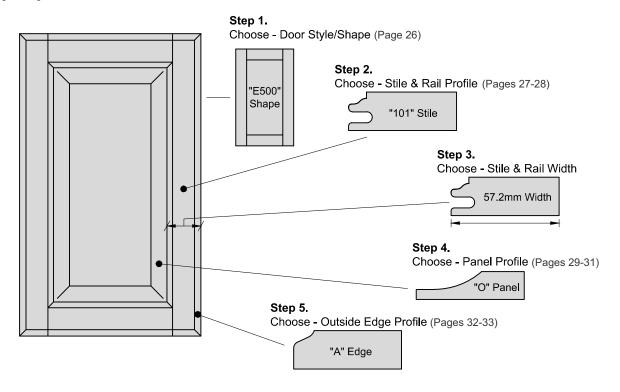
76.2: Hole Center To Top Offset (mm)76.2: Hole Center To Bottom Offset (mm)

[---]: Finishing Options (Finish Color / Glaze Color / Lacquer Type)

-: Treatment

#### **How to Order** \_

Five simple steps to order tenon doors:

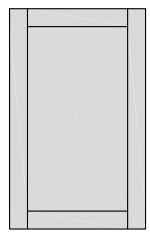


### Minimum Size Calculation

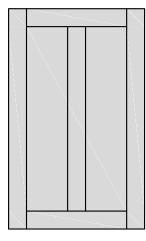
For Solid Panel Tenon Doors & Drawer Fronts - (Stile / Rail Width x 2) + (Panel Profile Reveal x 2) + ½" \*See pages 29-31 for panel profile reveals.

For Plywood Panel Tenon Doors & Drawer Fronts - (Stile / Rail Width x 2) + 1"

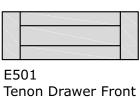
# **DOOR SHAPES**



E500 Square Tenon Door



E500 2V



Tenon Drawer Front 1-3/4" Top and Bottom Rails



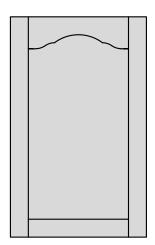
E503
Tenon Drawer Front
1 1/2" Top and
Bottom Rails



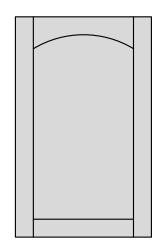
E502 Tenon Drawer Front 1 1/4" Top and Bottom Rails



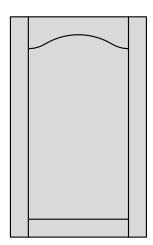
E515 Tenon Drawer Front



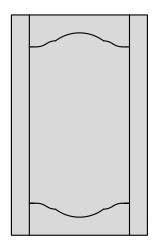
E600W Princeton Arch Tenon Door



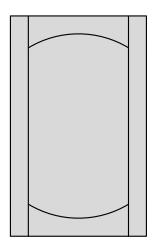
E600X Windsor Arch Tenon Door



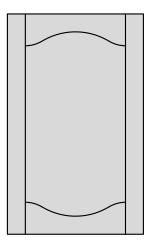
E600Y Cathedral Arch Tenon Door



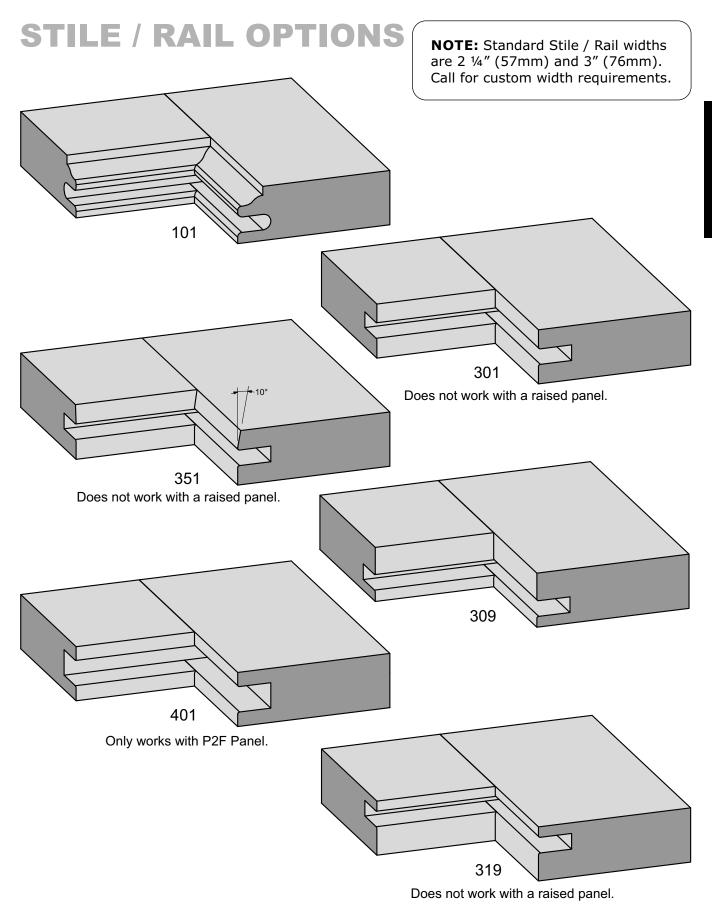
E800W Princeton Double Arch Tenon Door

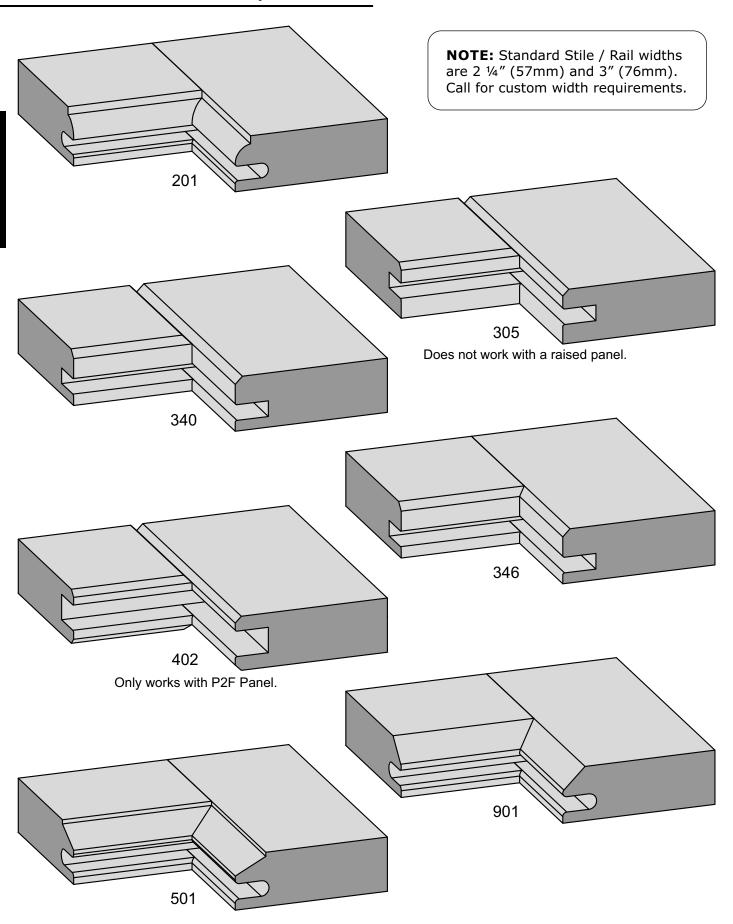


E800X Windsor Double Arch Tenon Door

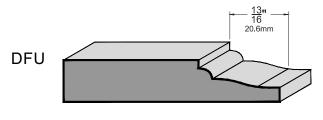


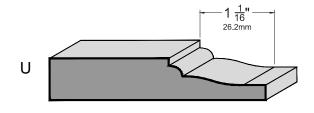
E800Y Cathedral Double Arch Tenon Door

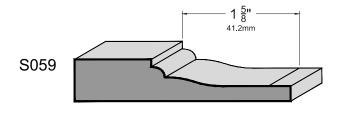


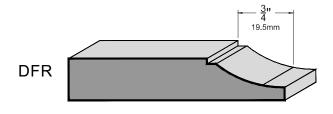


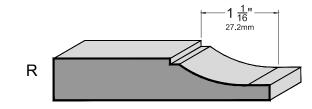


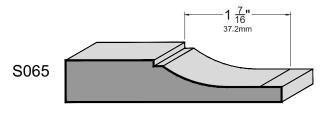


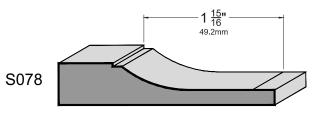


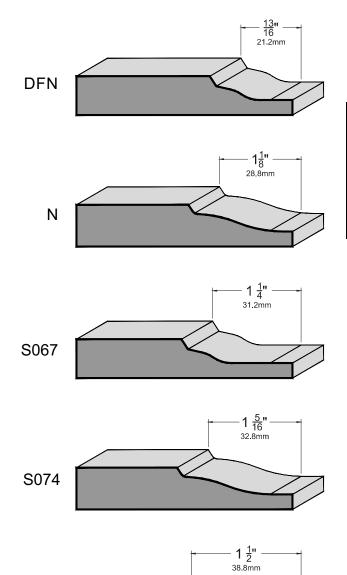


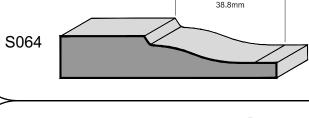


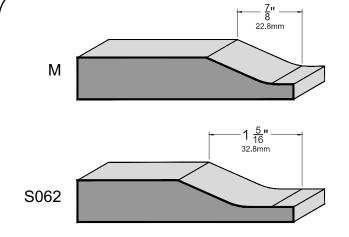


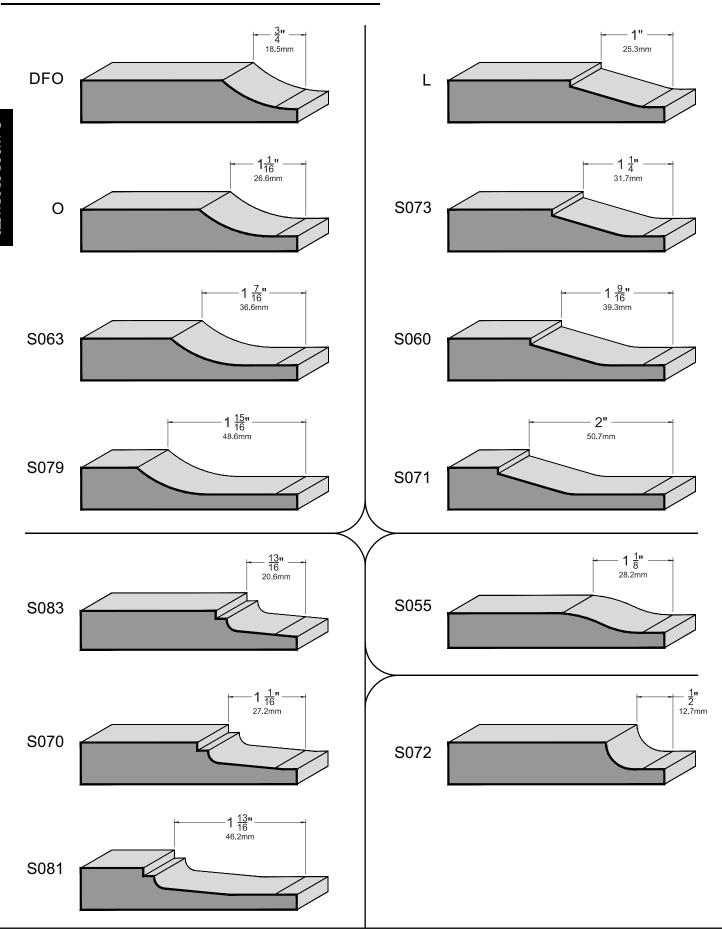




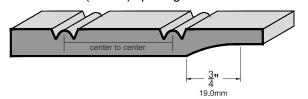




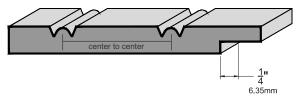




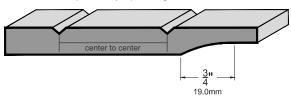
ORB15 - 1 ½" (38mm) spacing center to center ORB2 - 2" (51mm) spacing center to center ORB3 - 3" (76mm) spacing center to center



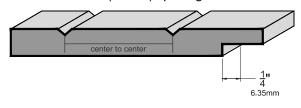
DFORB15 - 1 ½" (38mm) spacing center to center DFORB2 - 2" (51mm) spacing center to center DFORB3 - 3" (76mm) spacing center to center

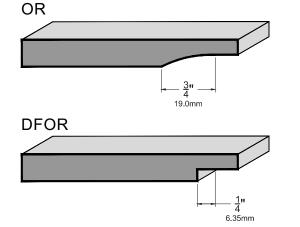


ORV15 - 1 ½" (38mm) spacing center to center ORV2 - 2" (51mm) spacing center to center ORV3 - 3" (76mm) spacing center to center

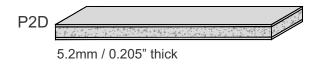


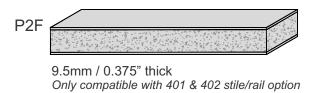
DFORV15 - 1 ½" (38mm) spacing center to center DFORV2 - 2" (51mm) spacing center to center DFORV3 - 3" (76mm) spacing center to center

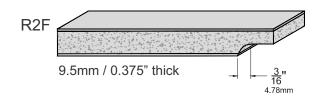


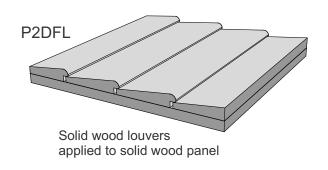


Two sided wood veneer panels with engineered wood core.

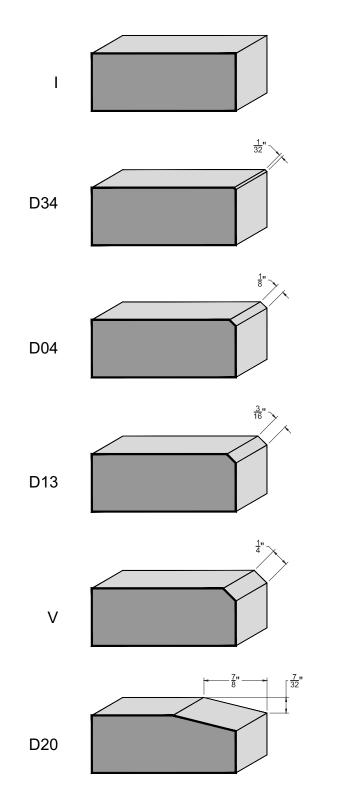


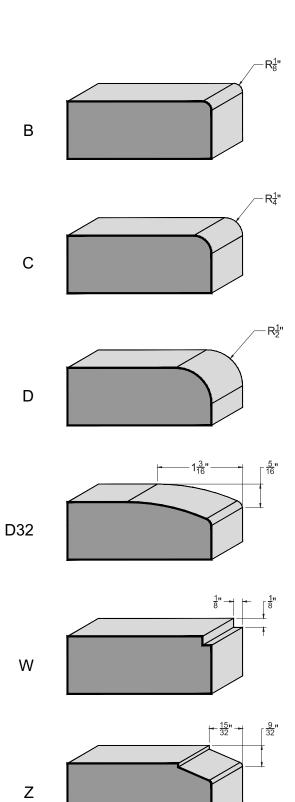


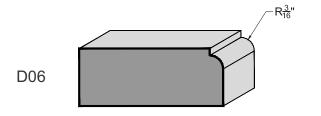


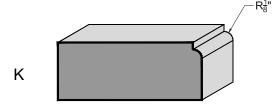


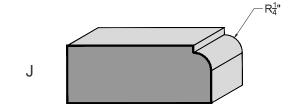
# **EDGE PROFILES**

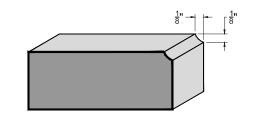








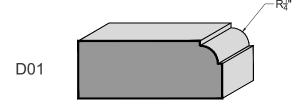




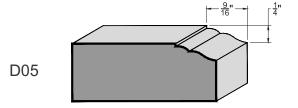
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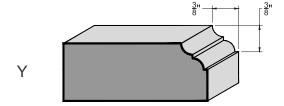
D10

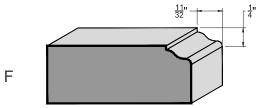
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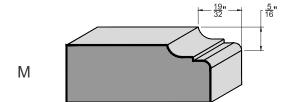


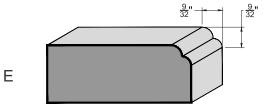


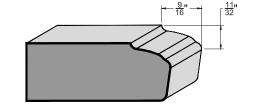


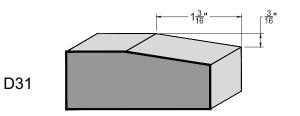


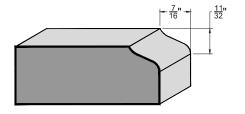




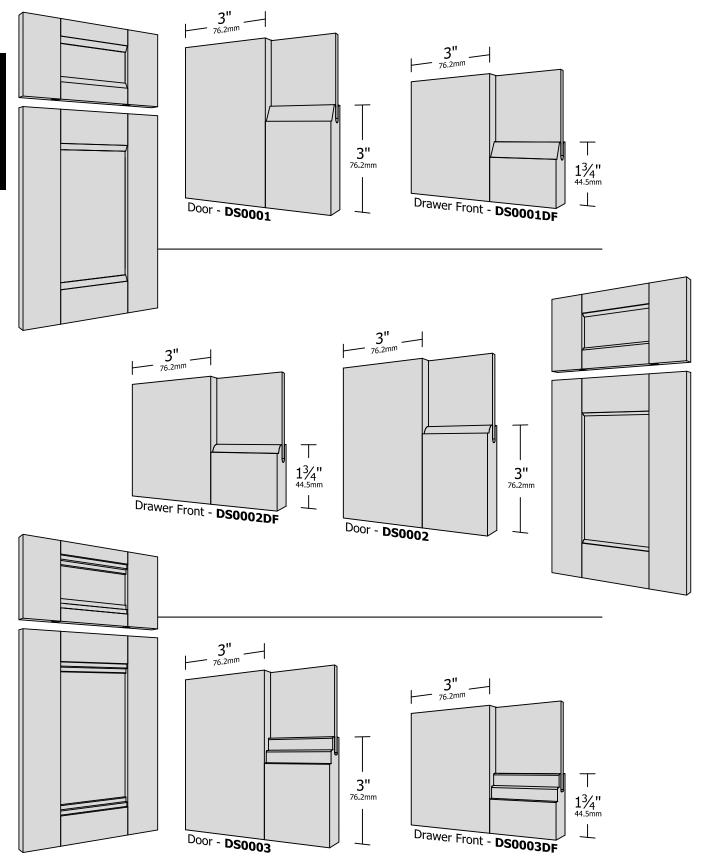


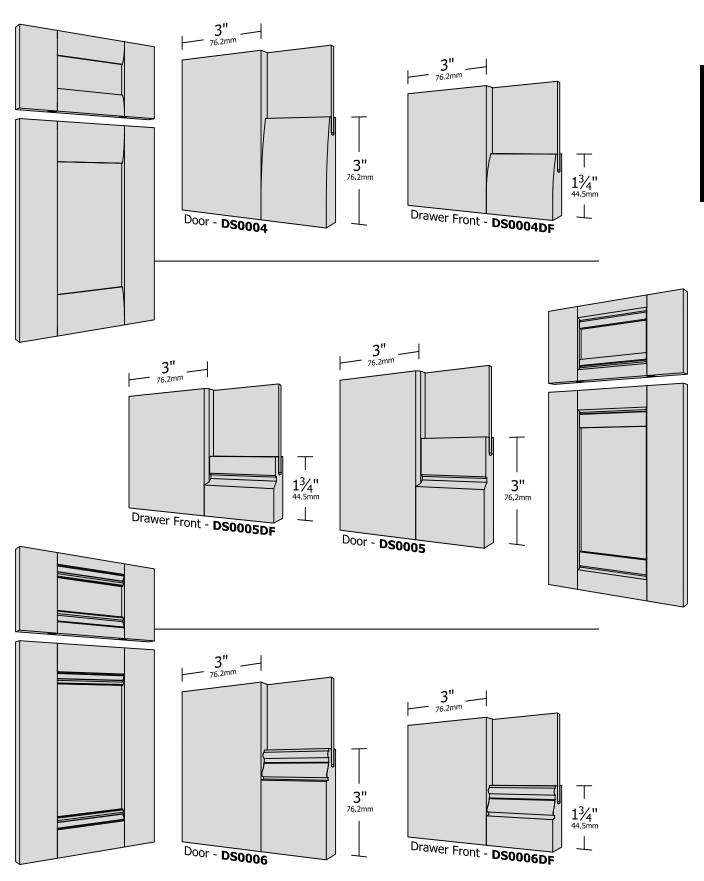


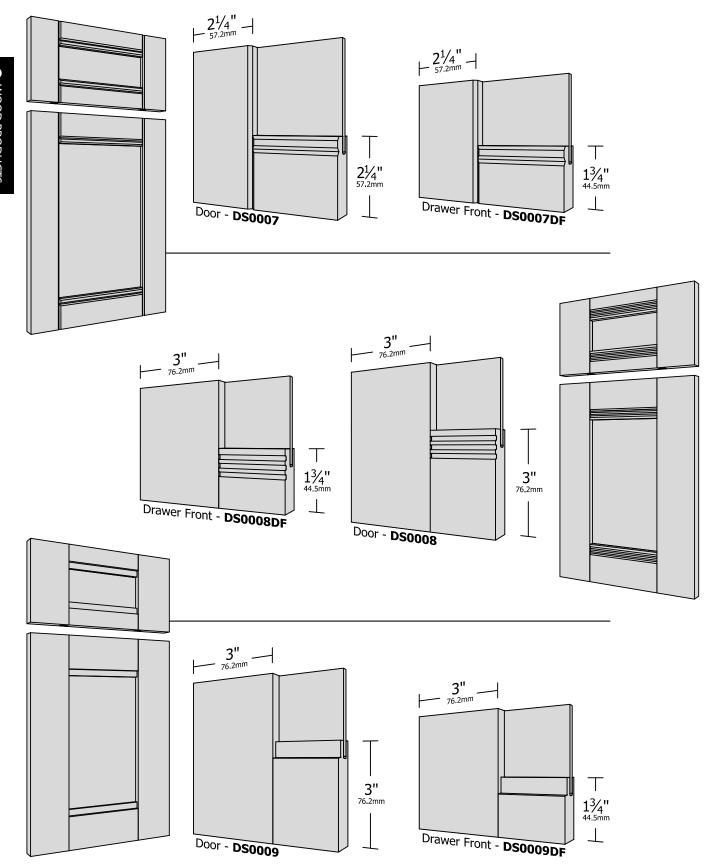




# **DESIGNER SERIES DOORS**









#### Orders:

Elias Woodwork accepts orders either in metric to the nearest millimeter or in inches to the nearest 1/16". Whenever you are ordering or speaking with a Customer Service Specialist, please refer to cabinet doors WIDTH by HEIGHT.

From a single vanity to a condominium project we will accept orders from one door to several thousands. Although our manufacturing system has been engineered to be able to produce 1 door almost as efficiently as 1000 there will still always be some economies of scale that may influence pricing on large orders. For this reason we may be able to work out lower prices for large projects when you need that extra edge to get the job. This project pricing is established on a job by job basis and is completely separate from your standard discount.

### **Multiple Panels**

Elias Woodwork manufactures miter doors with multiple panels utilizing center stiles and rails. Any multiple panel miter door is not a standard production item, therefore requires additional lead time and a quoted price. Please contact your Customer Service Specialist to receive further information.

#### Tolerance:

Elias Woodwork warrants that its wood cabinet doors have a size tolerance of +/- 1mm. Warping is always a factor with wood cabinet doors. Elias Woodwork warrants that any door or drawer front under 24"x48"will have a warpage allowance of 1/8". Doors or drawer fronts between the sizes of 24"x48" and 24"x72" will have a warpage allowance of ¼". Any doors or drawer fronts wider than 24" or higher than 72" will not be warranted for warpage. Note: This applies to doors and drawer fronts with one vertical grain panel.

# **Quality Standards For Every Miter Door:** Every door is:

- orbital and/or hand sanded in every panel profile.
- thickness sanded on back side with 100, 150 and 180 grit sand paper.
- orbital and/or hand sanded on face side.
- individually inspected for quality to ensure proper corners and smoothness.

### **Minimum Size Calculations for Miter Doors**

For Solid Panel Miter Doors & Drawer Fronts
- (Stile / Rail Width x 2) + (Panel Profile Reveal x 2)
+ ½"

\*See pages 29-31 for panel profile reveals.

For Plywood Panel Miter Doors & Drawer Fronts - (Stile / Rail Width x 2) + 1"

#### **Miter Door Code Explanation**

E7500 O - 1 - - - L3 3 76.2 76.2 M [----]-

E7500: Miter Frame Profile

O: Panel / Frame / Mullion Option

-: Outside Edge Profile (Edge can only be changed on frame profiles which come standard with a square edge)

1: Number of Panels

Applied Molding OptionDecorative Pegs OptionFinger Pull Option

L3: Hinge Boring Option
3: Hole Edge Inset (mm)

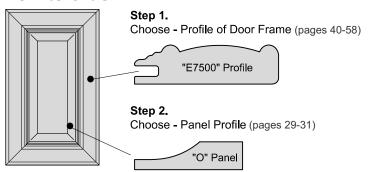
76.2: Hole Center To Top Offset (mm)76.2: Hole Center To Bottom Offset (mm)M: Miter Joint Construction Option

[---]: Finishing Options (Finish Color / Glaze Color / Lacquer Type)

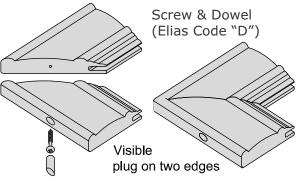
-: Treatment



#### **How to Order**

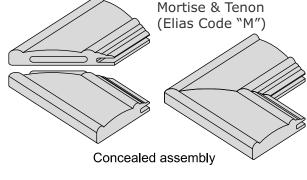


### **Miter Joint Construction Options**



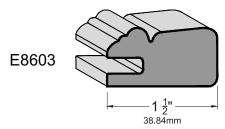
### **Miter Frame Profile Index**

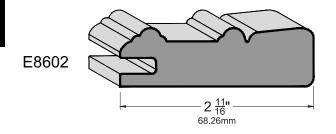
Code	Page	Code	Page	Code	Page
E1010	54	E1702	52	E2603	49
E1012	40	E1704	51	E2604	49
E1013	40	E1705	51	E2605	44
E1014	45	E1706	51	E2607	46
E1015	43	E1800	47	E2610	44
E1016	43	E1801	48	E2611	44
E1019	41	E1802	47	E2612	44
E1020	54	E1804	48	E2613	44
E1021	54	E1805	48	E2620	45
E1022	53	E1806	48	E2621	45
E1023	40	F1807	12	F2622	45

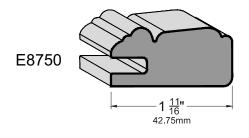


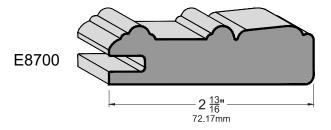
E1013	40	E1705	51	E2605	44								
E1014	45	E1706	51	E2607	46				$\mathcal{L}$				
E1015	43	E1800	47	E2610	44				Conc	ealed as:	sembly		
E1016	43	E1801	48	E2611	44				Oone	calca as.	Scilibly		
E1019	41	E1802	47	E2612	44	Cada	Dana	Cada	Dane	Cada	D	Cada	D===
E1020	54	E1804	48	E2613	44	Code	Page			Code	Page	Code	Page
E1021	54	E1805	48	E2620	45	E7560	43	E8606	50	E8686	53	E8750	40
E1022	53	E1806	48	E2621	45	E7570	43	E8611	54	E8687	53	E8763	57
E1023	49	E1807	48	E2622	45	E7700	42	E8616	48	E8688	54	E8764	57
E1024	54	E1808	47	E2630	45	E7701	42	E8618	40	E8689	54	E8785	44
E1025	46	E1809	48	E2640	45	E7702	43	E8620	40	E8690	55	E8788	58
E1026	53	E1810	47	E2650	44	E8500	40	E8623	53	E8691	54	E8787	56
E1027	46	E1811	47	E2900	50	E8501	46	E8626	55	E8694	53	E8790	49
E1028	41	E1812	48	E2910	50	E8502	40	E8627	44	E8696	53	E8798	56
E1029	41	E1813	47	E2911	50	E8504	41	E8636	47	E8697	47	E8799	56
E1031	41	E1814	48	E2912	50	E8513	46	E8638	55	E8700	40	E8803	49
E1032	52	E1901	50	E2930	50	E8516	47	E8643	43	E8702	58	E8804	56
E1033	52	E1951	50	E3310	53	E8518	45	E8644	43	E8703	58	E8805	55
E1034	49	E2017	52	E4400	41	E8519	45	E8645	42	E8704	58	E8806	55
E1035	54	E2018	52	E4500	41	E8520	45	E8646	42	E8705	58	E8807	58
E1037	46	E2019	52	E5600	46	E8526	48	E8653	47	E8712	57	E8808	57
E1040	52	E2100	55	E5601	46	E8527	48	E8655	43	E8714	57	E8809	57
E1041	52	E2101	55	E7100	42	E8529	41	E8656	43	E8715	57	E8810	57
E1043	49	E2200	53	E7102	43	E8533	56	E8657	53	E8729	57	E8811	58
E1070	45	E2201	53	E7140	49	E8535	56	E8672	55	E8730	56	E8930	56
E1071	46	E2410	55	E7141	49	E8537	41	E8673	49	E8731	56	E8931	56
E1072	46	E2411	54	E7142	49	E8543	40	E8674	49	E8732	56	E8932	56
E1073	45	E2412	54	E7300	42	E8552	51	E8676	42	E8734	57	E9300	41
E1074	46	E2420	55	E7302	42	E8553	51	E8679	45	E8737	47	E9500	41
E1600	51	E2430	55	E7304	42	E8600	50	E8680	46	E8738	44		
E1601	51	E2431	55	E7500	42	E8601	50	E8681	51	E8739	54		
E1602	51	E2500	47	E7502	42	E8602	40	E8682	52	E8741	58		
E1603	51	E2600	44	E7504	42	E8603	40	E8683	52	E8742	58		
E1700	51	E2601	44	E7550	43	E8604	48	E8684	53	E8745	57		
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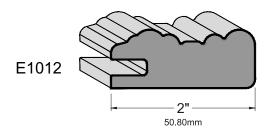
### FRAME PROFILES

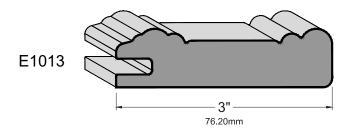


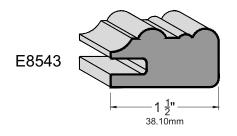


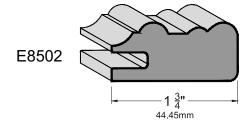


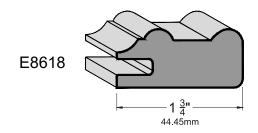


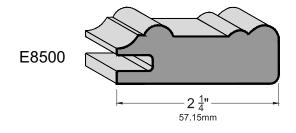


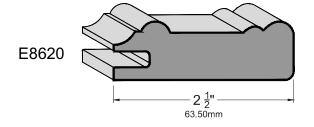


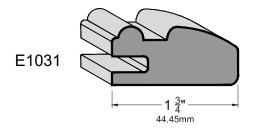


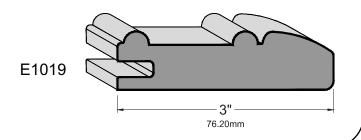


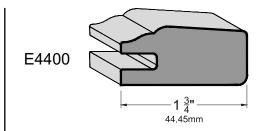


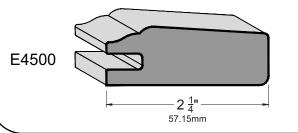


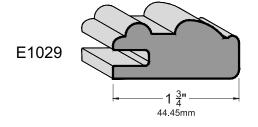


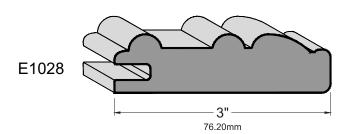


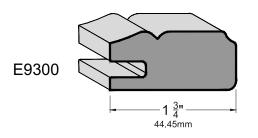


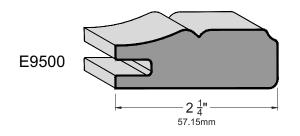


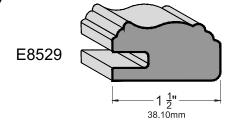


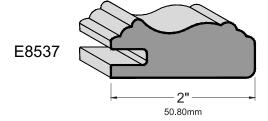


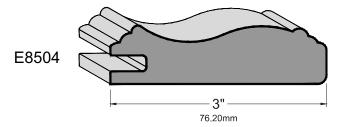


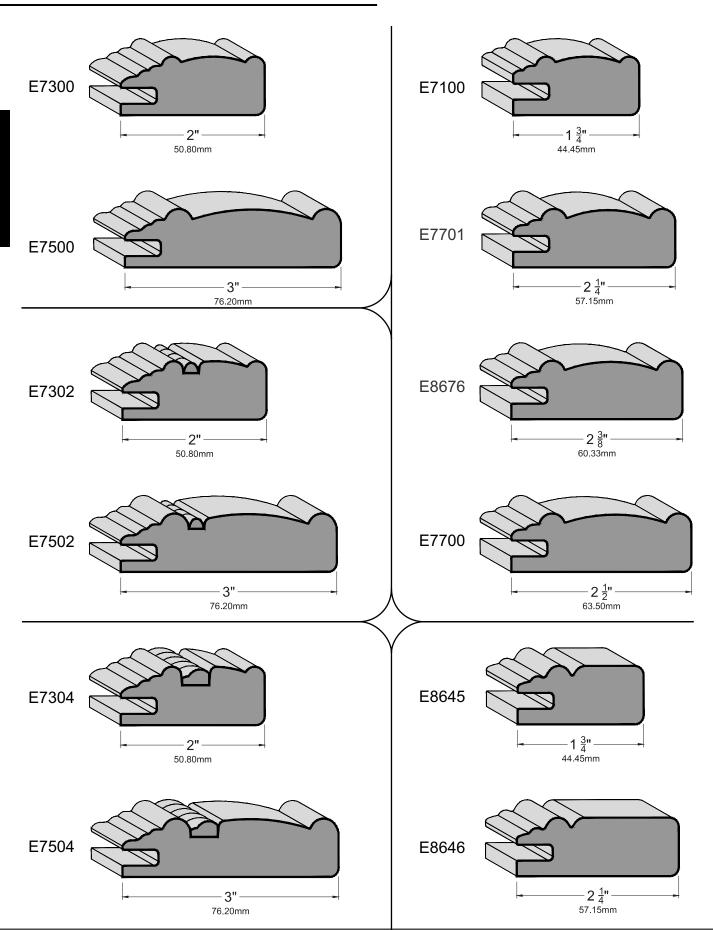


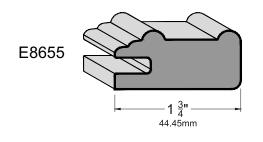


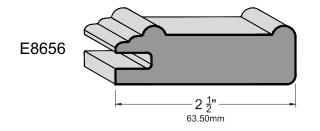


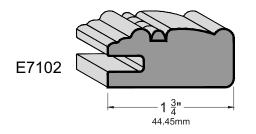


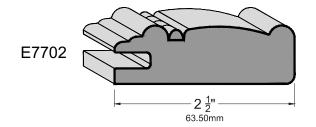


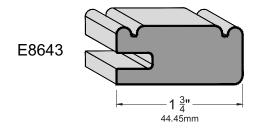


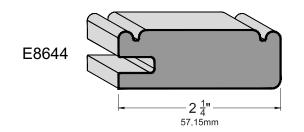


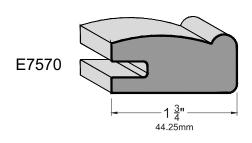


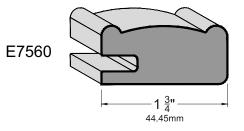


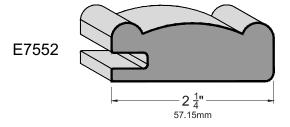


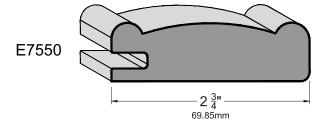


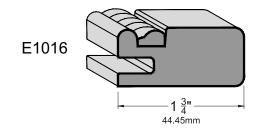


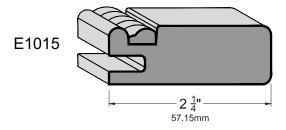


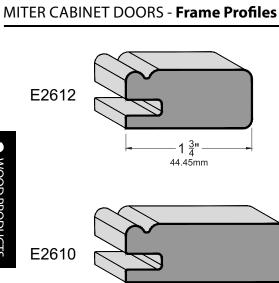


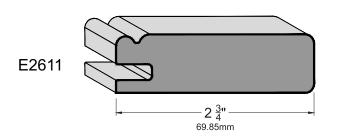




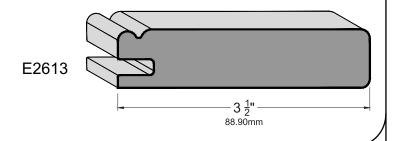


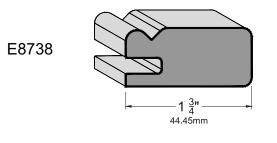


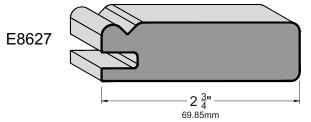


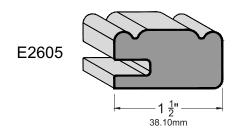


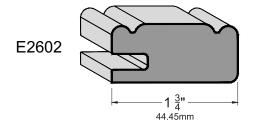
- 2 ½" -57.15mm

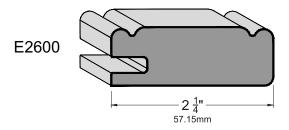


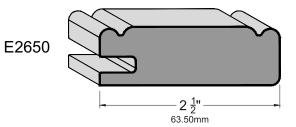


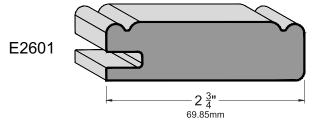


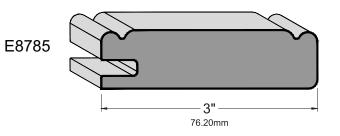


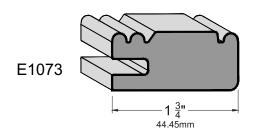


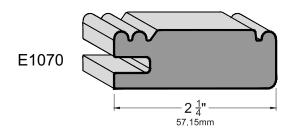


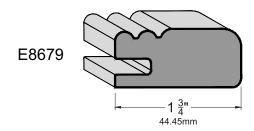


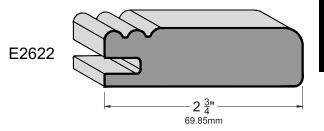


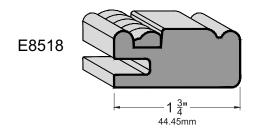


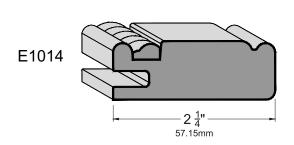


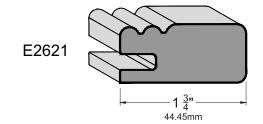


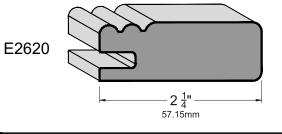


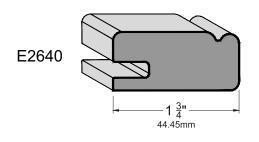


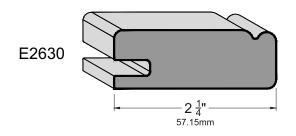


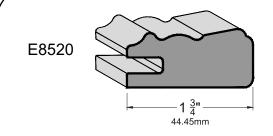


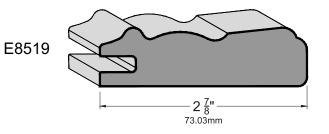


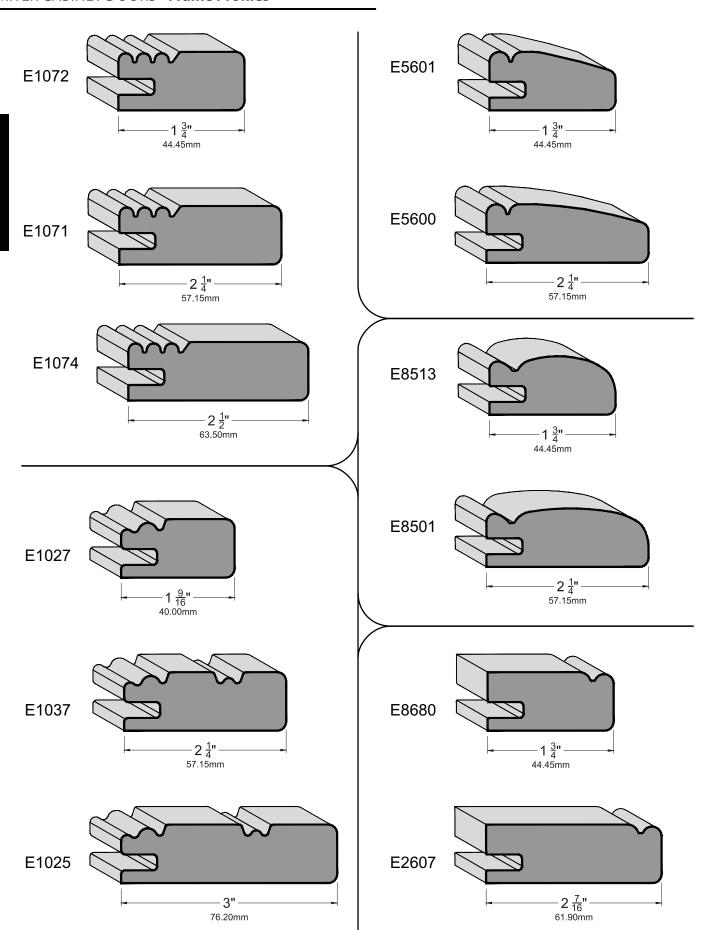


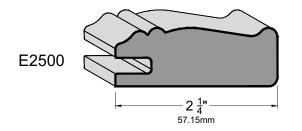


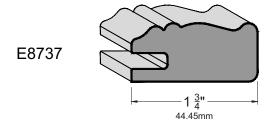


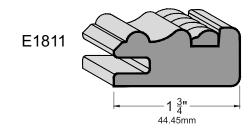


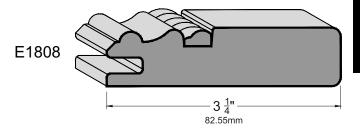


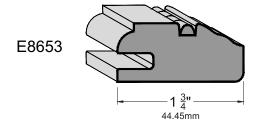


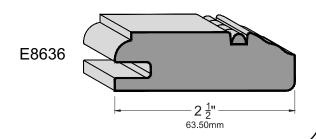


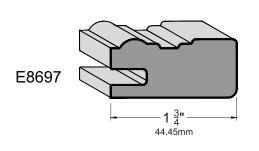


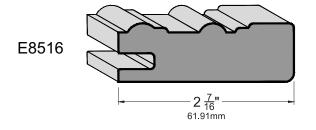


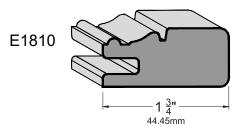


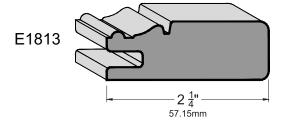


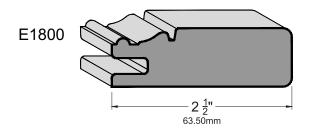


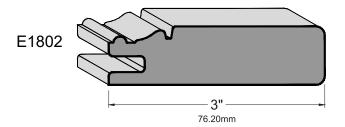


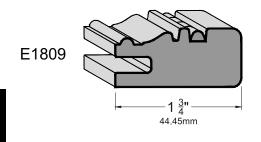


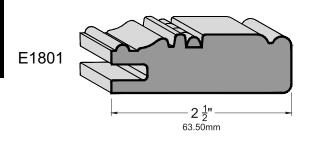


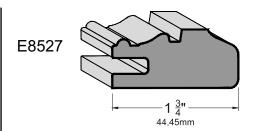


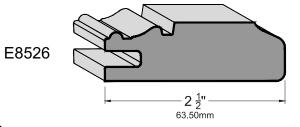


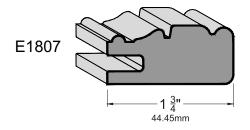


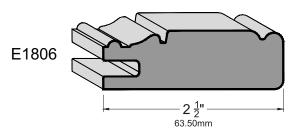


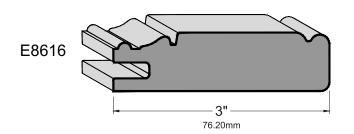


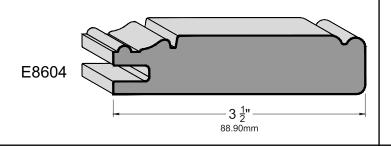


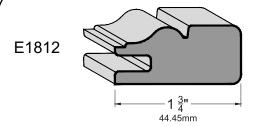


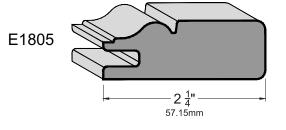


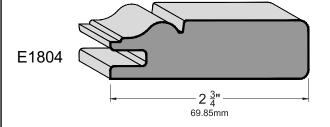


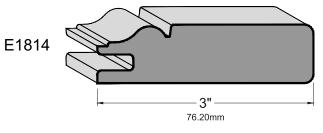


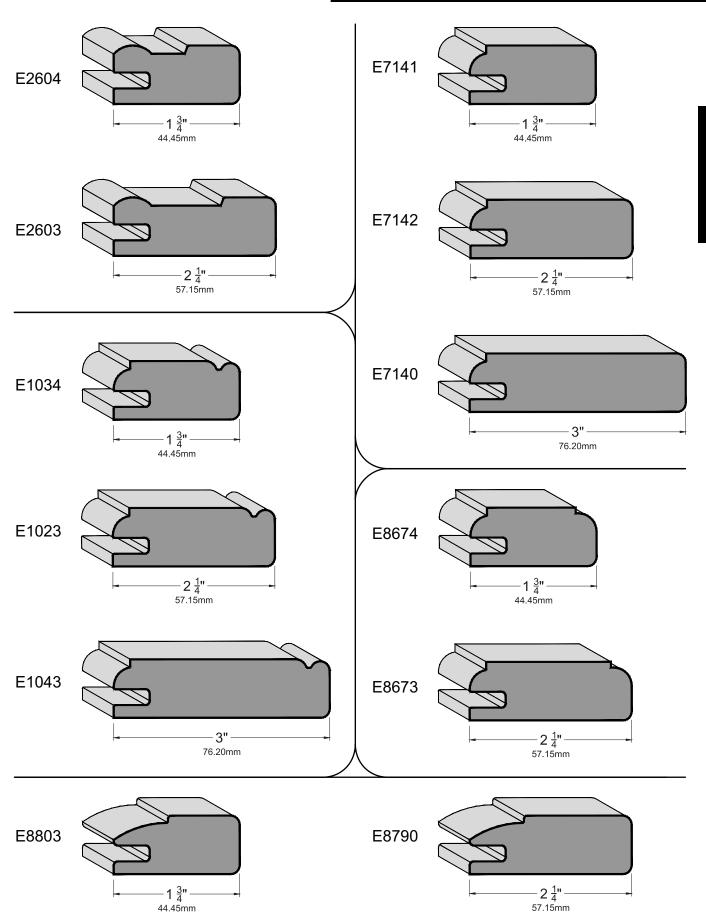


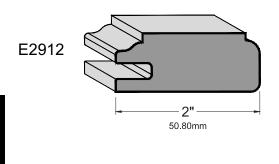


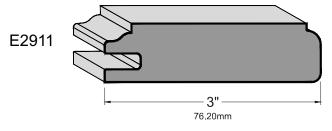


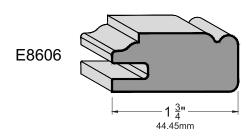


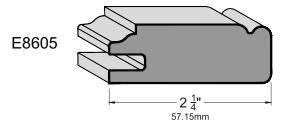


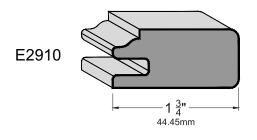


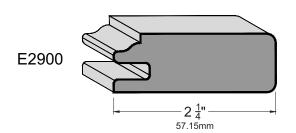


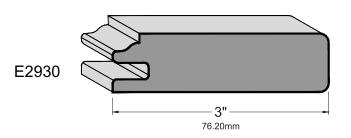


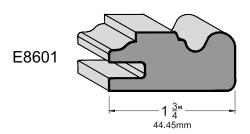


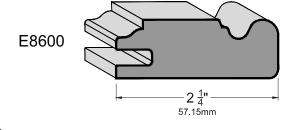


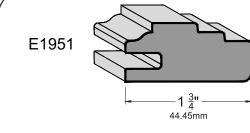


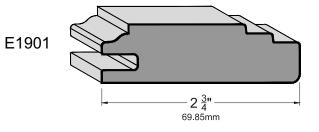


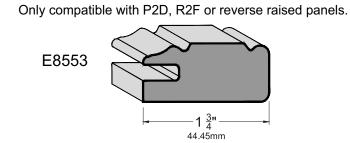


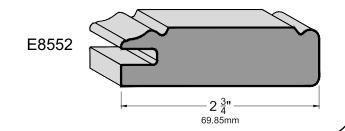


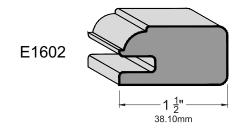


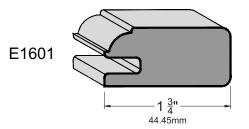


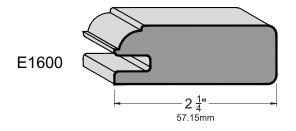


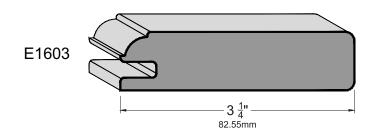


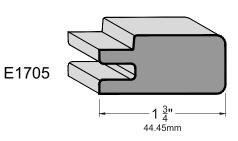


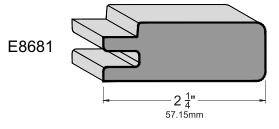


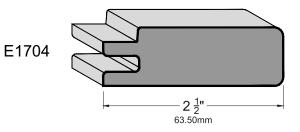


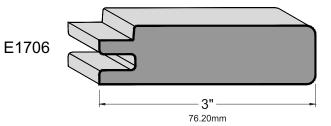


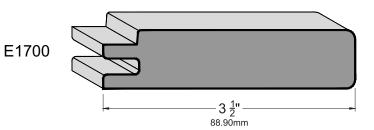


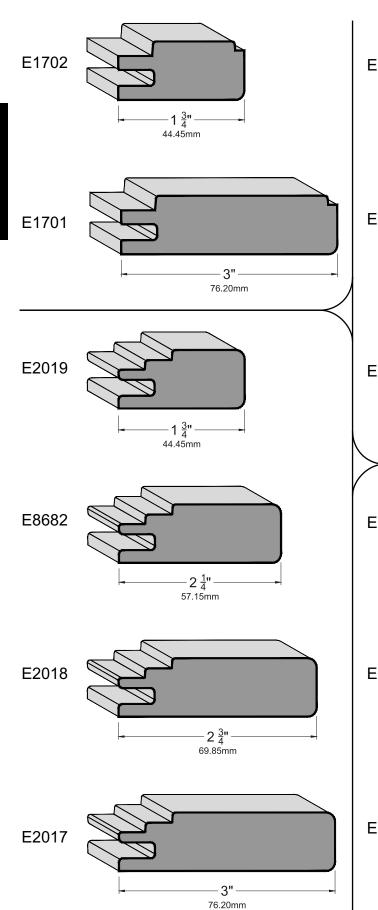


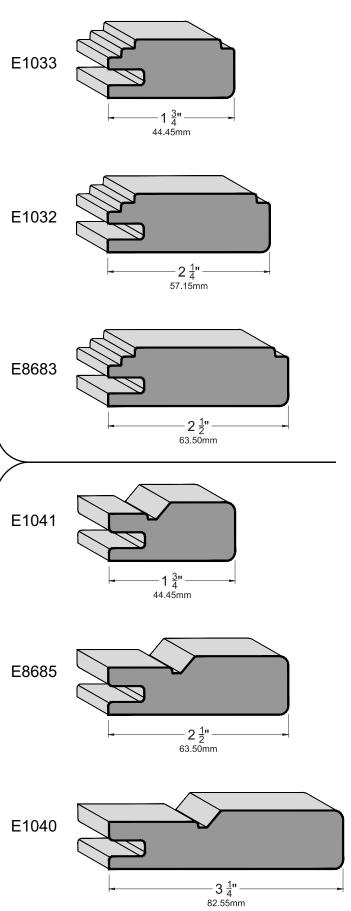


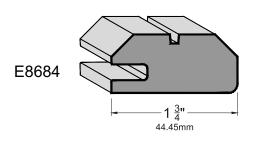


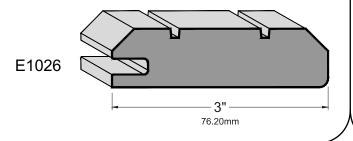


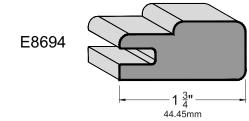


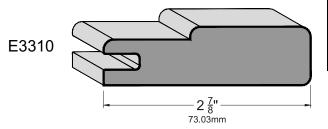


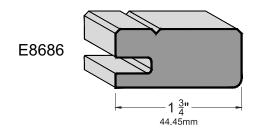


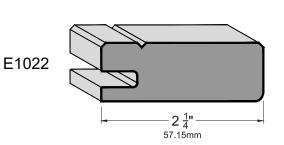


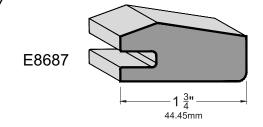


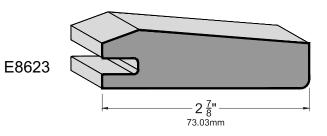


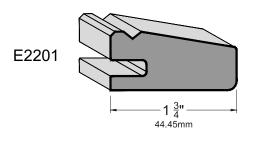


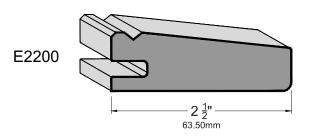


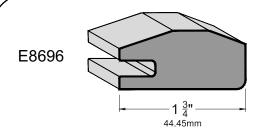


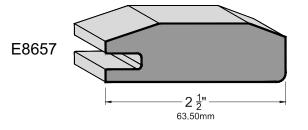


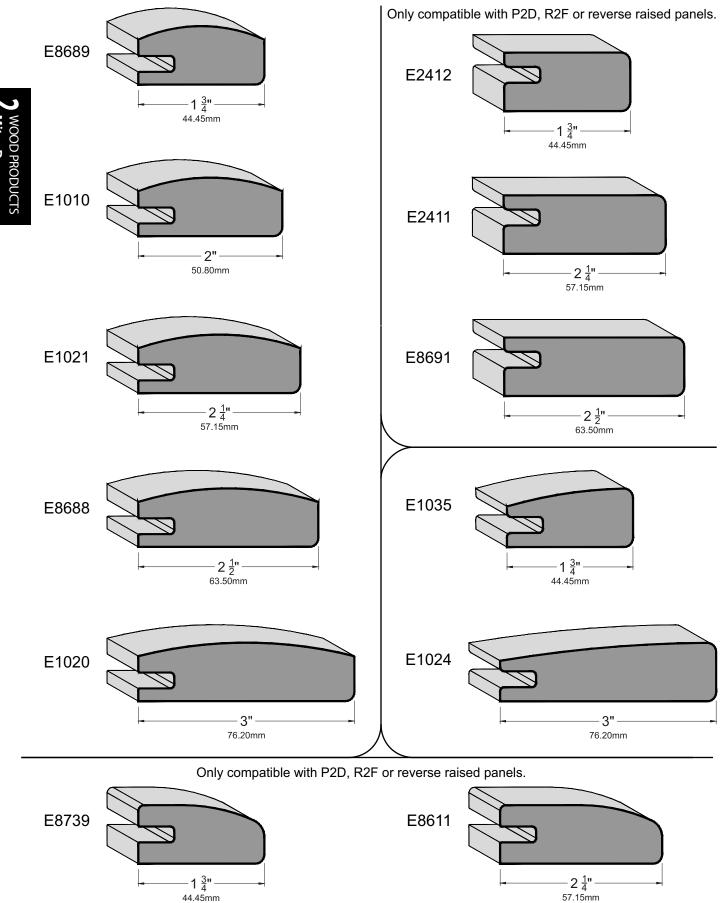


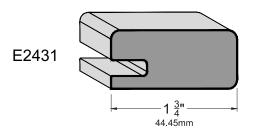


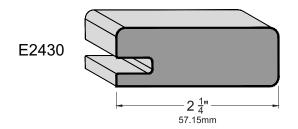


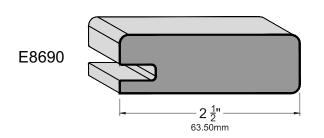


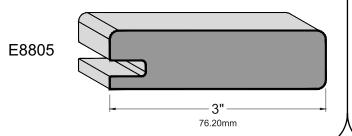


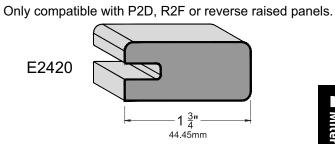


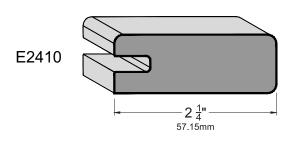


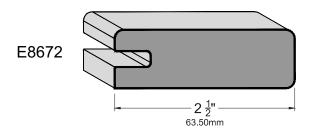


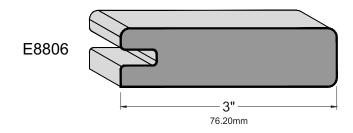


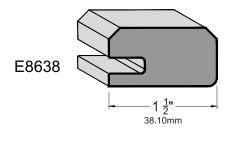


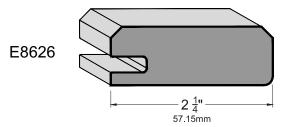


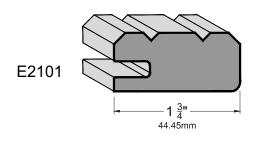


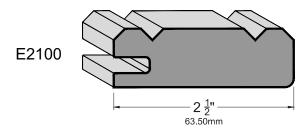


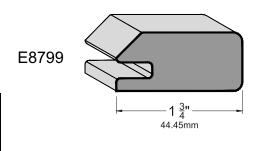


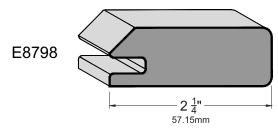


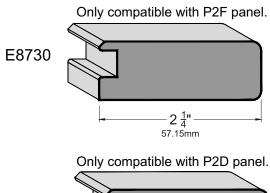


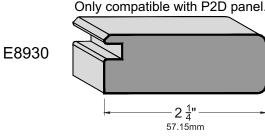


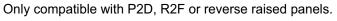


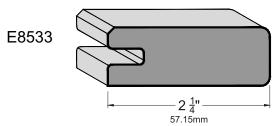


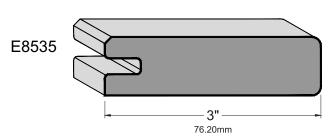


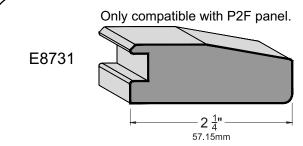


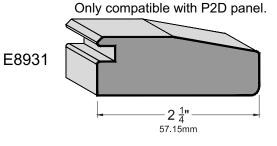


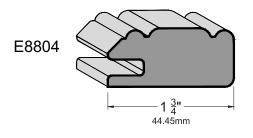


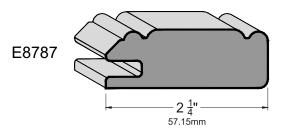


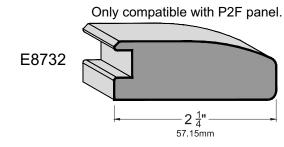




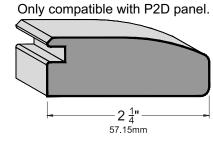


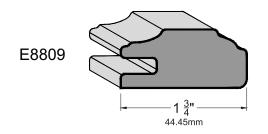


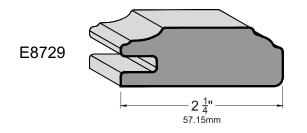


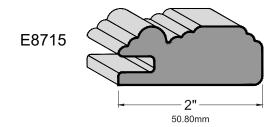


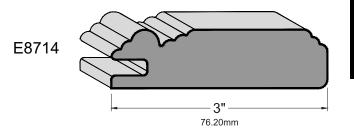
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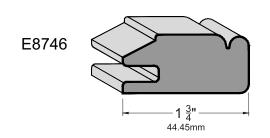


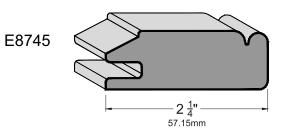


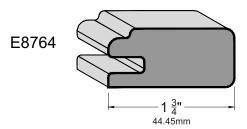


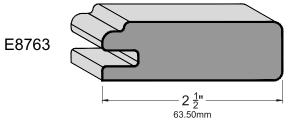


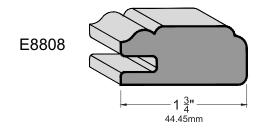


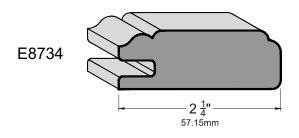


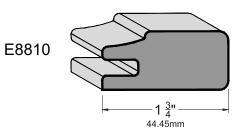


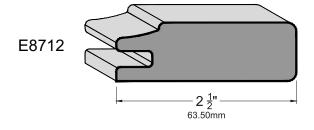


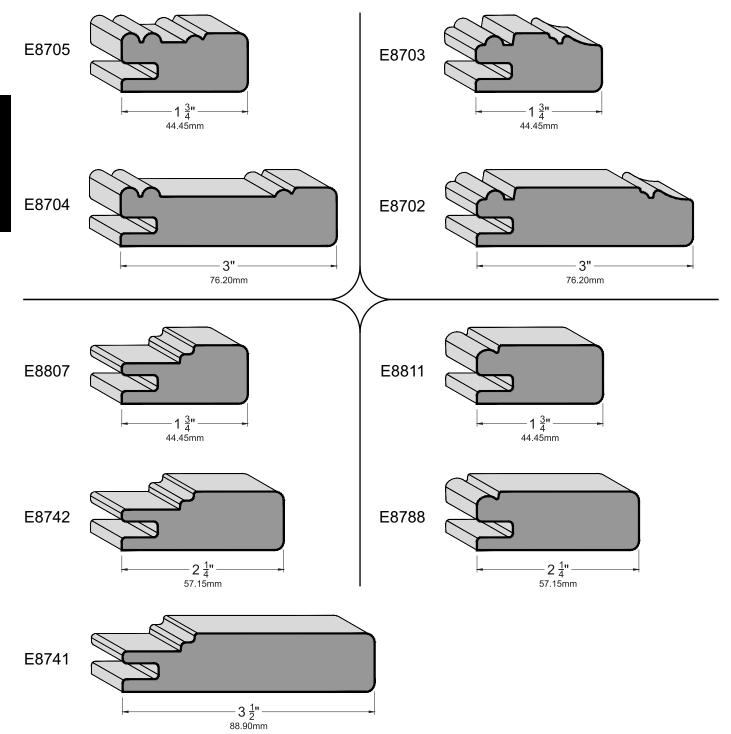


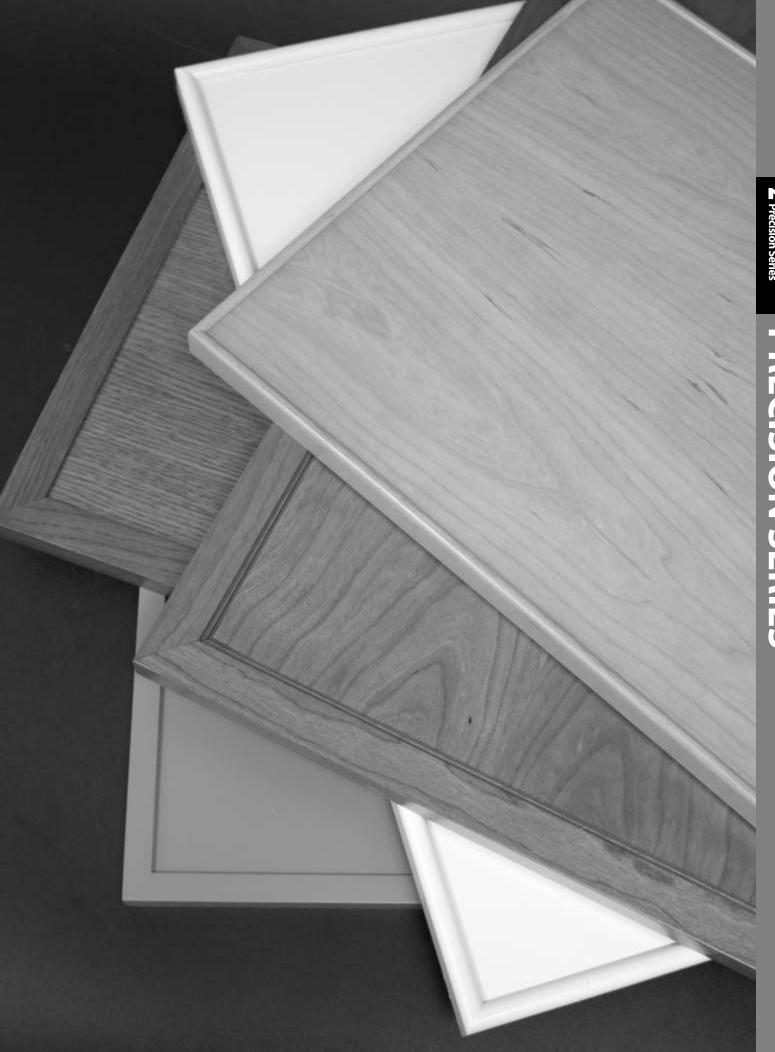






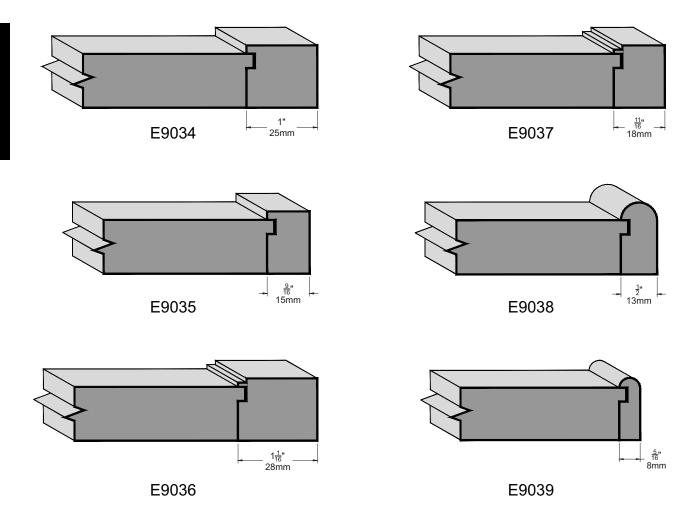






# **Frame Profiles**

This line of wood slim shaker doors have a very narrow frame fixed to a 3/4" panel.

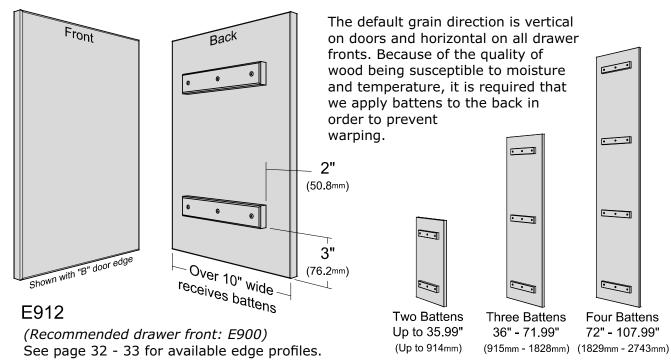


## **Mullion Frames**

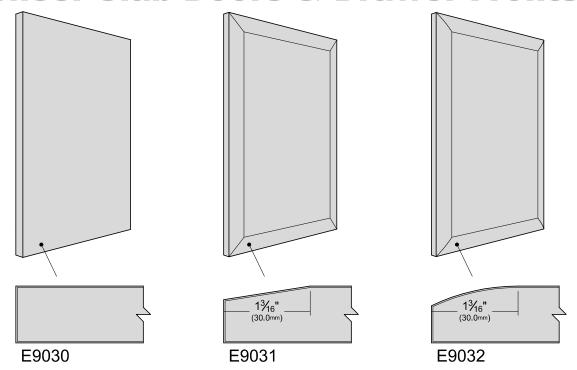
These Precision Series doors are available as a frame or with the **SFM** mullion options. See pages 68 - 70.

2 Slab Fronts SLAB DOORS & DRAWER FRONTS

### **Solid Wood Slab Doors**

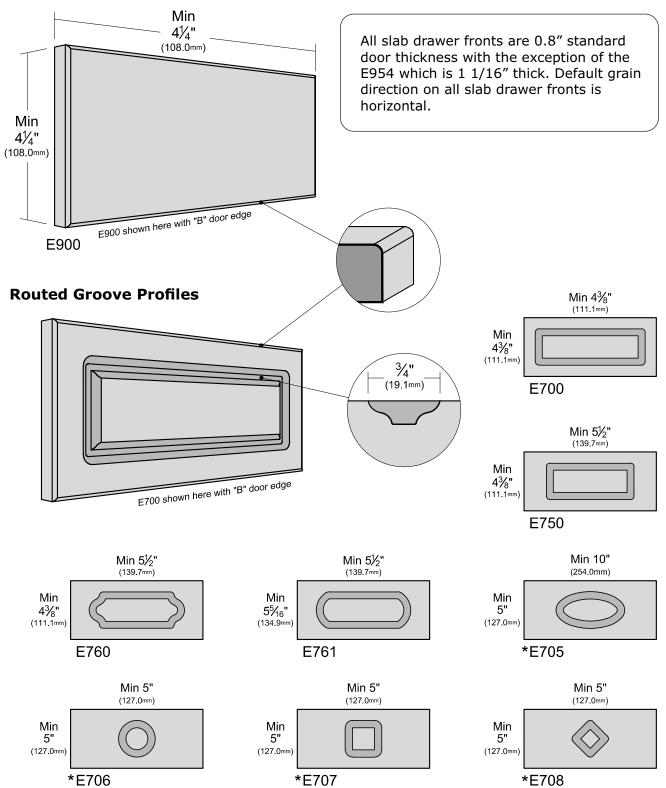


## **Veneer Slab Doors & Drawer Fronts**

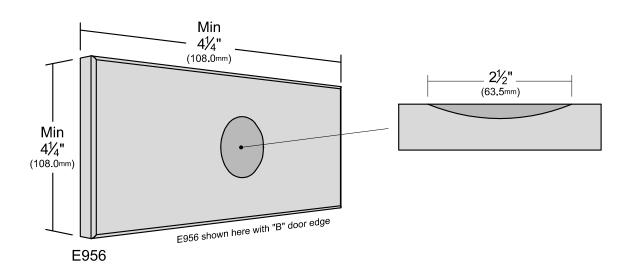


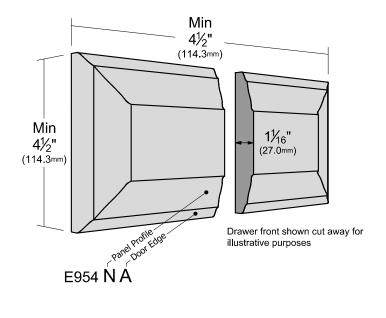
These slab doors and drawer fronts are edge-banded and veneered front and back. Default grain direction is vertical on doors and horizontal on drawer fronts. Horizontal grain is available upon request.

## **Solid Wood Slab Drawer Fronts**



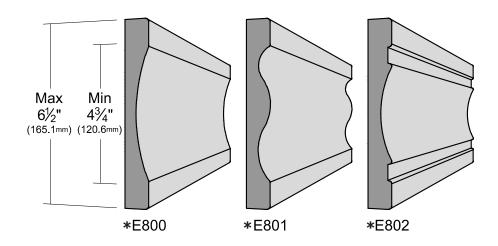
<sup>\*</sup> Routed Groove Profiles are one size only and do not change with the size of your drawer front.



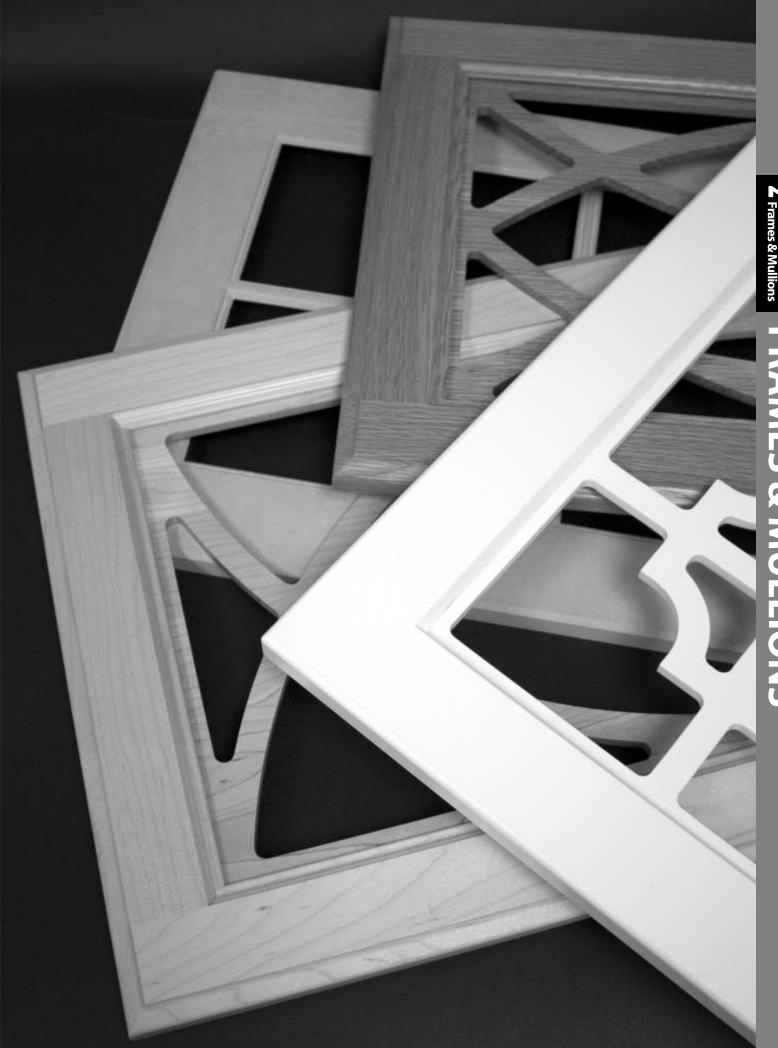


Panel Profile Options						
DFN	М	S055				
DFO	N	S070				
DFR	0	U				
Ĺ	R					

Door Edge Options						
Α	D10	K				
В	D13	М				
С	D34	Т				
D	Е	V				
D01	F	W				
D04	G	Υ				
D05	I	Z				
D06	J					

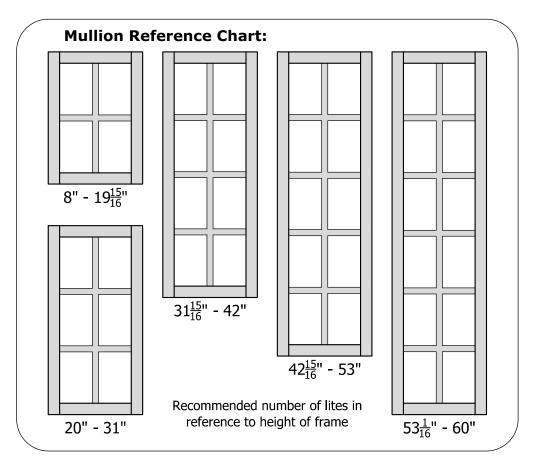


\*Comes standard with a "B" edge.



#### **Orders:**

Elias Woodwork accepts orders in either metric to the nearest millimeter or in inches to the nearest 1/16". Whenever you are ordering or speaking with a Customer Service Specialist, please refer to cabinet doors WIDTH by HEIGHT. When ordering frames, please also indicate if vou would like to receive rubber retainer molding. We prefer you use our forms which outline all the information needed to complete your order.

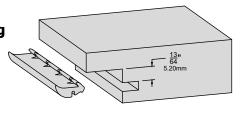


#### Mullions

All mullions are manufactured to accept a single piece of glass and come with equally spaced lites. Custom spacing or an odd number of lites in a frame are available upon request. Please attach a sketch or drawing with your order for any custom mullion profiles and contact your Customer Service Specialist for a quote. If the number of lites is not specified for a mullion frame on an order, we will refer to the Mullion Lite Reference Chart and manufacture it accordingly. Check your order confirmations very carefully to ensure that your mullion frames will be produced as required.

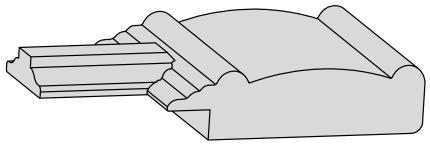
### Rubber Glass Retainer Molding

Available clear.



### Coped End Mullions - FM Mullion Styles

Coped end mullions are a standard feature on most of our profiles. The matching profile and depth of the coped end mullion grilles add to the overall look of a mullion frame, especially when using a glazed finish. The grilles come installed. Mullion bar profiles will complement door frame profiles selected. See pages 25 & 38 of the Tenon & Miter Door information for code explanations and ordering instructions.

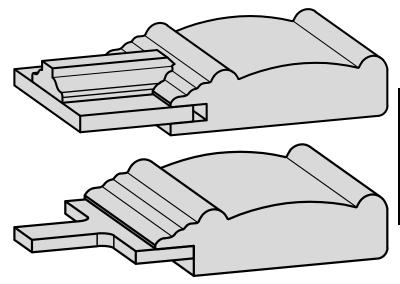


# Panels with Mullions - P2DFM Mullion Styles

This option allows you to add a panel behind an FM coped end Mullion style of your choice.

# Routered Mullions - SFM Mullion Styles

Routered Mullions are machined out of a single piece of HDF or solid wood resulting in the wood grain running in one direction. They come as a separate insert for your chosen cabinet door frame. These mullion styles are a high-end look for a budget conscious customer.



#### **Tenon & Miter Frame Glass Size Calculator**

Tenon frame backs are routed with a 5/16" radius on the inside of the profile. Glass size calculation below configures glass size to ensure square glass inserts will fit.

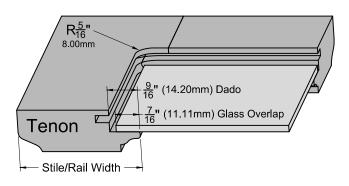
Glass size = door size - (stile/rail width x 2) + (glass overlap x 2)

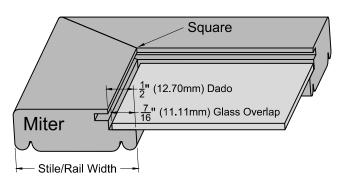
ie: E500 101(2.25) FRM A 1 - - - - - Size 15" x 30"

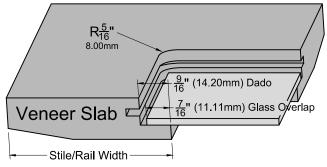
$$15" - (2 \frac{1}{4}" \times 2) + (\frac{7}{16}" \times 2) = 11 \frac{3}{8}"$$
  
 $30" - (2 \frac{1}{4}" \times 2) + (\frac{7}{16}" \times 2) = 26 \frac{3}{8}"$ 

Glass size = 
$$11 \ 3/8$$
" x 26  $3/8$ "

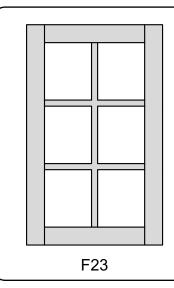
Note: Tenon frames may have different sizes of stiles and rails in the same frame.







### **STYLES**



### **Standard Mullion Frames**

Standard multi-lite Mullion Frames come with equally sized lites. Please refer to code explanation below for product code numbers.

Eg. F23

2 indicates number of lites across.

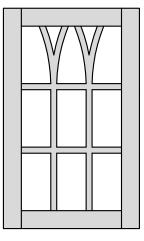
3 indicated number of lites down.

Frames available: F12, F13, F14, F15, F16,

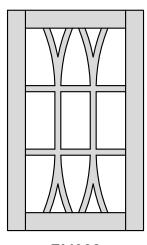
F21, F22, F23, F24, F25, F26, F31, F32, F33, F34, F35, F36,

F42

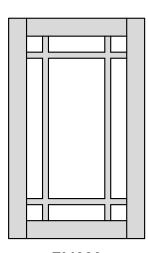
Custom frames are available upon request.



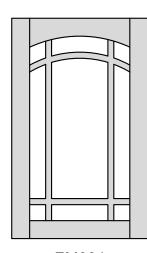
FM001



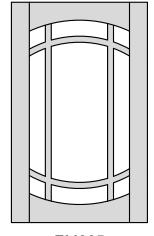
FM002



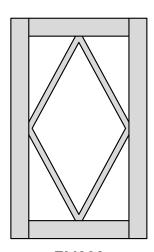
FM003



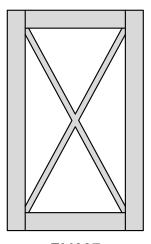
FM004



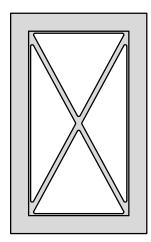
FM005



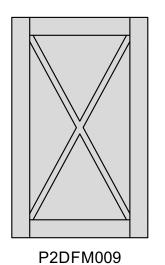
FM006

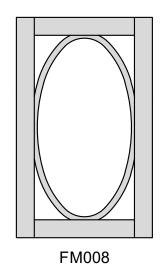


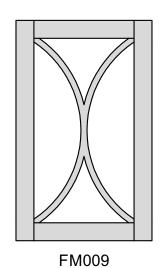
FM007

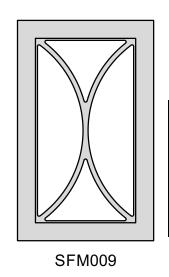


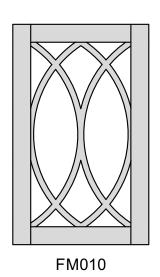
SFM007

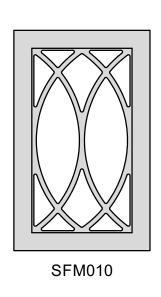


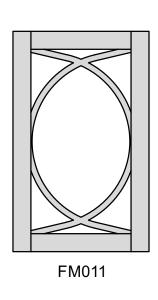


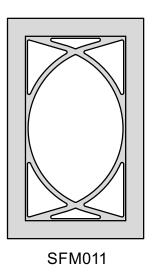


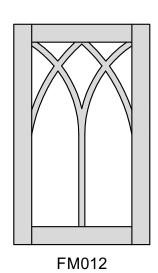


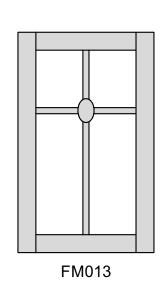


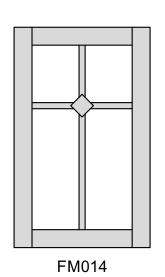


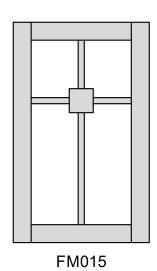


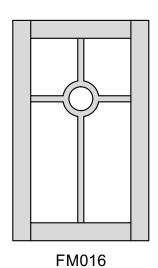


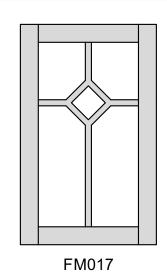


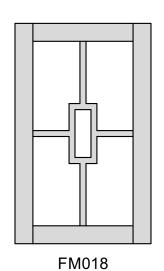


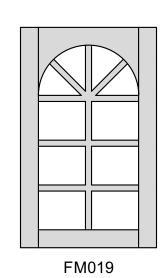


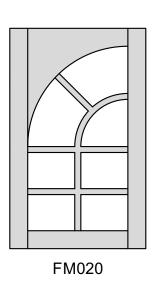


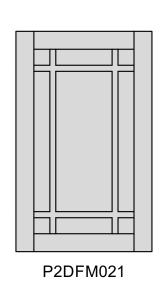


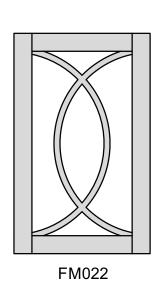


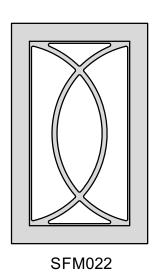


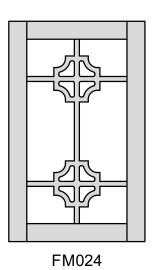


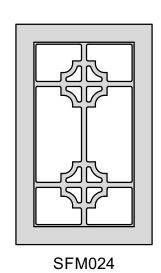




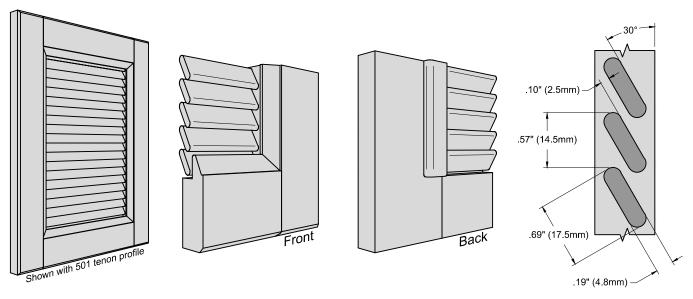








## **LOUVERED DOORS**



Elias Woodwork offers a louver insert that can be coupled with any of our Miter or Tenon doors frames. Our louvered doors allow for air flow and can be manufactured to match your regular doors for a seamless design. Indicate code "FL" for your panel option when ordering.

NOTES		

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# 2 WOOD PRODUCTS CABINET DOOR OPTIONS

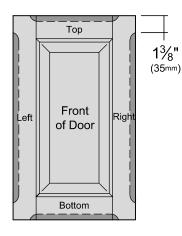




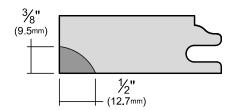
## **Finger Pulls**

- FPL (Left)
- FPR (Right)
- FPLR (Left & Right)
- **FPT** (Top)
- **FPB** (Bottom)
- FPTB (Top & Bottom)

**Note:** Finger Pull code indicates pull location as oriented from front side of door/drawerfront.



**Note:** All door/drawer front finger pulls stop 1%"(35mm) from sides except screw and dowel miter door/drawerfronts which stop at 2½"(64mm)

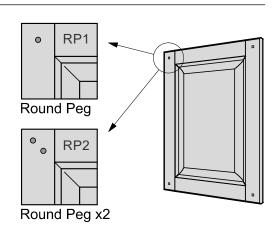


## **Decorative Pegs**

All pegs are sanded flush with face of door. End grain will be exposed on all pegs. Both square and round pegs are 1/4" in diameter. Peg placement will vary based on door style.

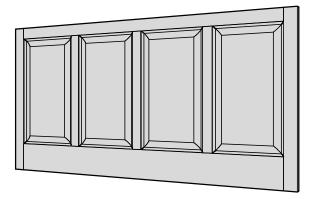






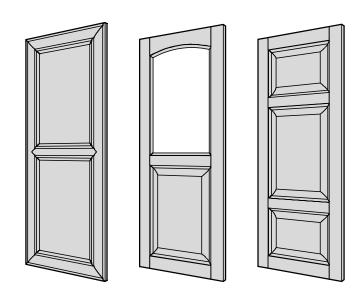
## **Wainscot Panels**

There are no standard styles or options for wainscot panels. All wainscot panels are manufactured to customer specifications. Please submit a complete drawing for each panel.



## **Custom Doors**

There are no standard styles or options for Custom Doors. Custom Doors are manufactured to customer specifications. Please submit a complete drawing for each door.



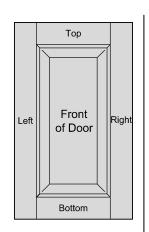


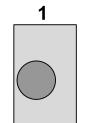
E500 101 (57.2) O A 1 --- L3 3 88.9 88.9 ----

#### Side of door drilled:

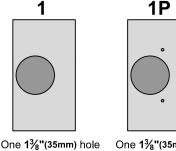
- L (Left)
- R (Right)
- LR (Left & Right)
- **T** (Top)
- B (Bottom)
- **TB** (Top & Bottom)

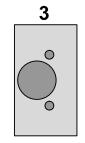
Note: Hinge bore code indicates hinge location as oriented from front side of door.





Hinge drill style:

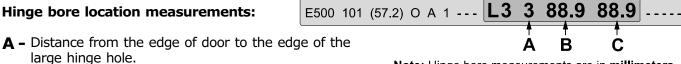




One 13/8"(35mm) hole with two 3/32"(2.5mm) pilot holes

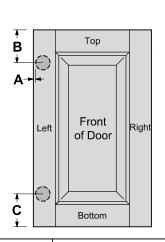
One 13/8"(35mm) hole with two 5/16"(8mm) holes

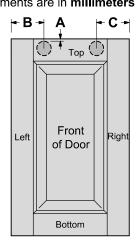
#### Hinge bore location measurements:



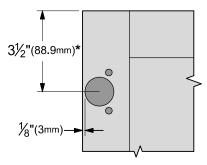
- **B** If door is drilled on the right or left, this is the distance from the top edge of the door to the
- center of the large hinge hole. - If door is drilled on the top or bottom, this is the distance from left edge of the door to the center
- of the large hinge hole as oriented from the front of the door.
- **C** If door is drilled on the right or left, this is the distance from the bottom edge of the door to the center of the large hinge hole.
  - If door is drilled on the top or bottom, this is the distance from right edge of the door to the center of the large hinge hole as oriented from the front of the door.







#### Standard hinge bore measurements:



**NOTE:** Middle hole is bored 2" up from mid rail on double panel Miter doors.

#### \*Note:

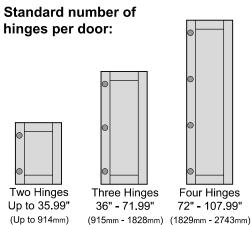
-Under 6.75"(171mm) height doors cannot be hinge drilled on sides.

-6.75"(171mm) to 10"(254mm) height doors will be hinge drilled 2" from top and

-10.01"(255mm) to 12"(305mm) height doors will be hinge drilled 21/2" from top and bottom.

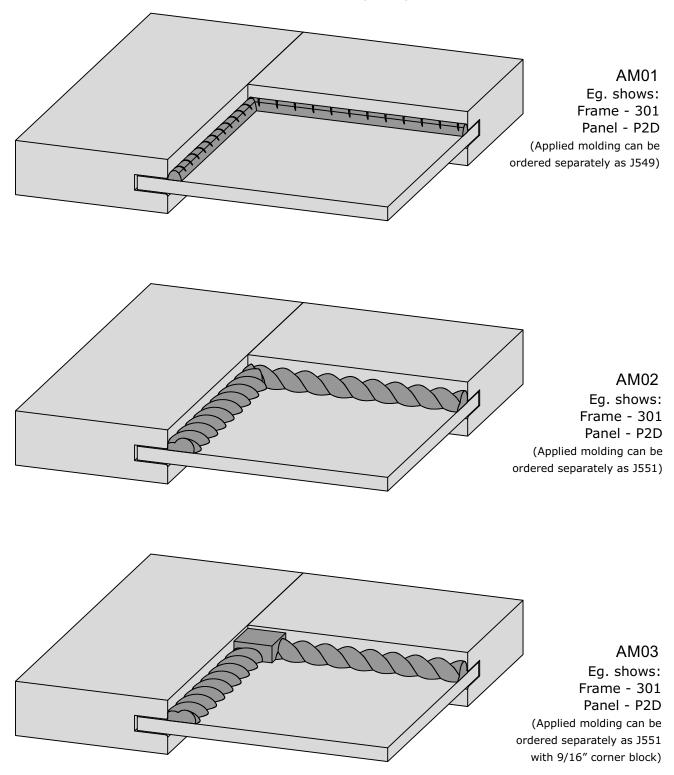
-Over 12"(305mm) height doors will be hinge drilled 31/2" from top and bottom as shown.

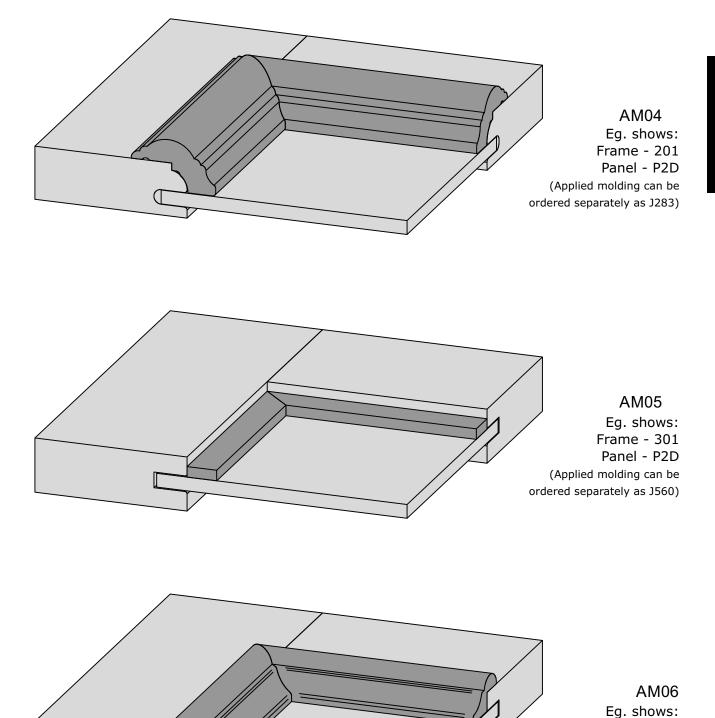
-Screw and dowel miter doors cannot be hinge drilled less than 2\%" from top and bottom of door therefore the minimum height of a screw and dowel miter door that can be hinge drilled is 81/4" (210mm).



# **Applied Moldings**

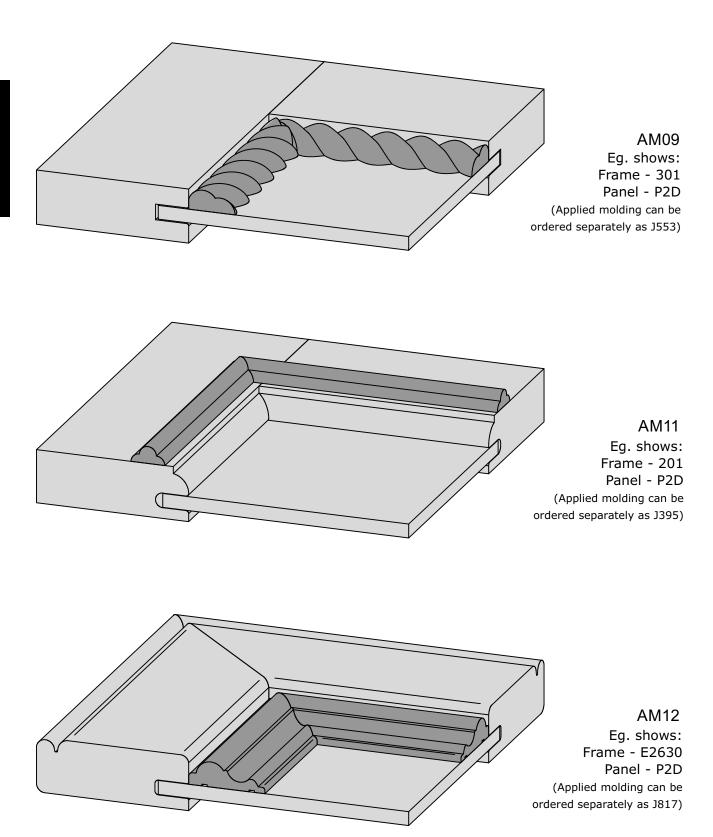
Door frame and panel profiles shown with applied moldings are for example only. Many different profile combinations are available including several raised panel profiles.

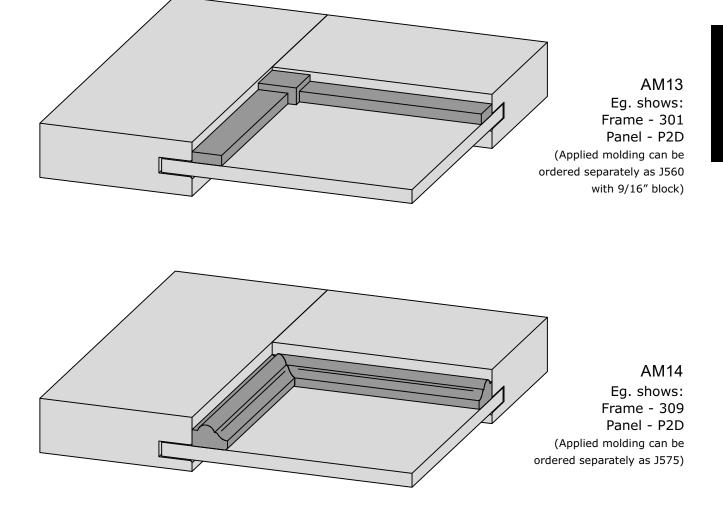


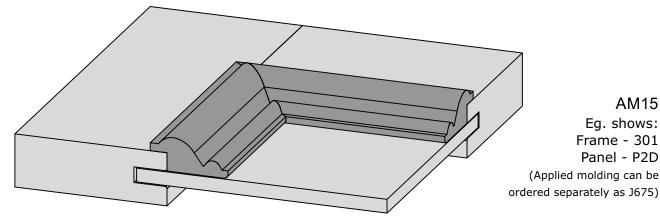


Frame - 301 Panel - P2D

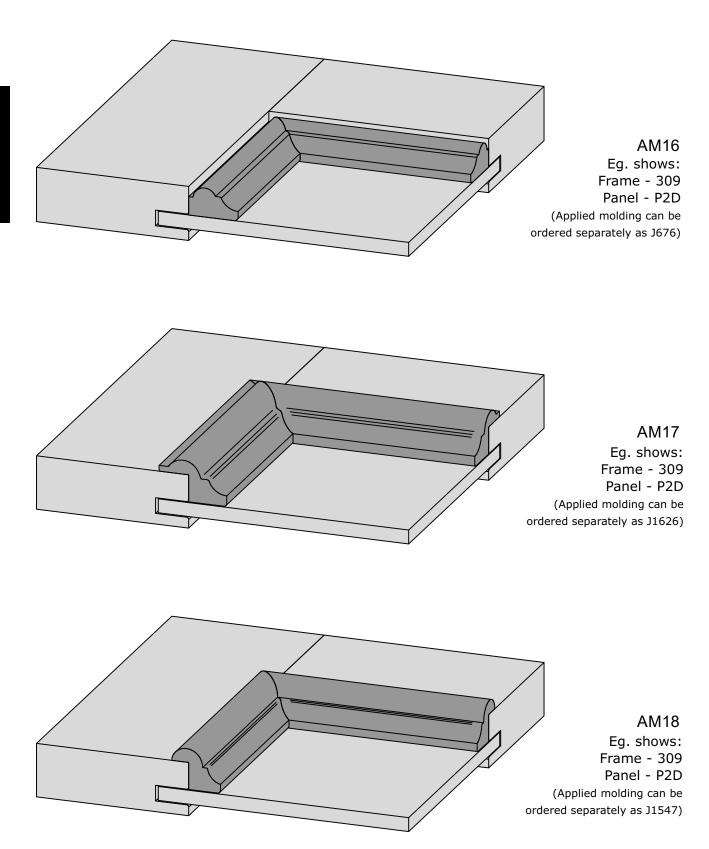
(Applied molding can be ordered separately as J295)

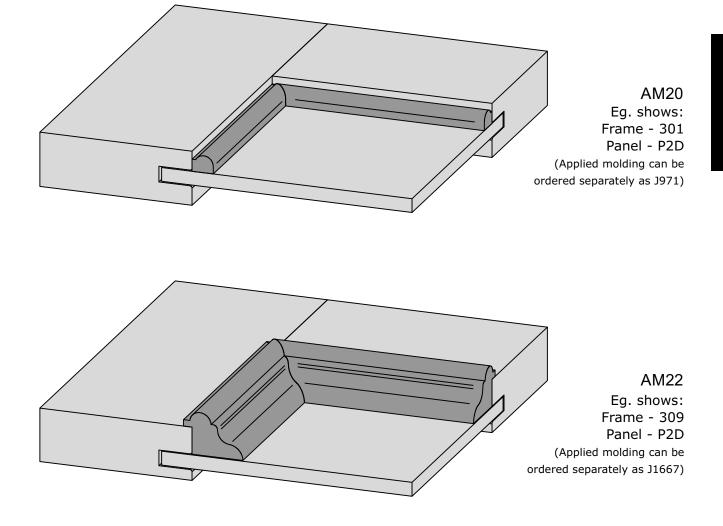


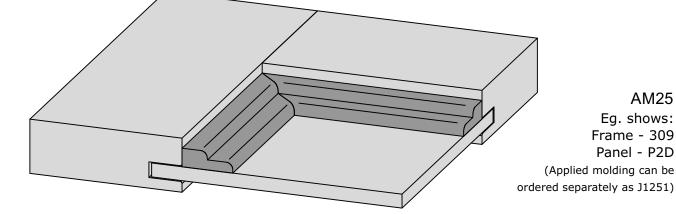


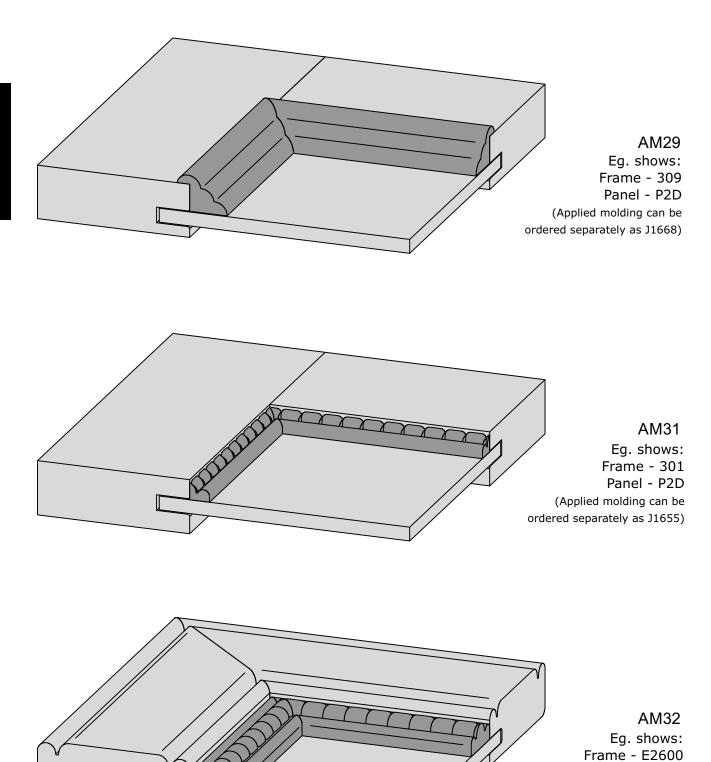


AM15 Eg. shows: Frame - 301 Panel - P2D (Applied molding can be



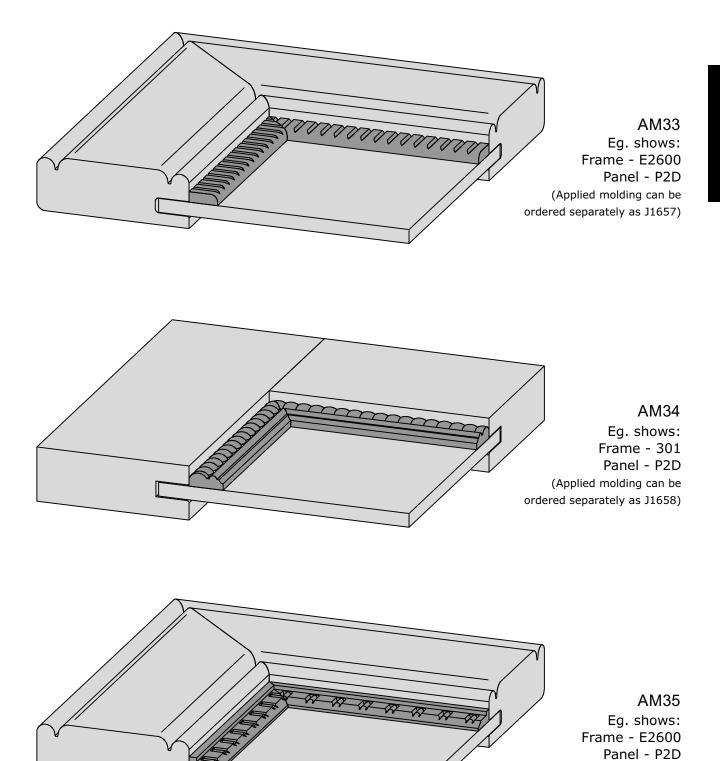




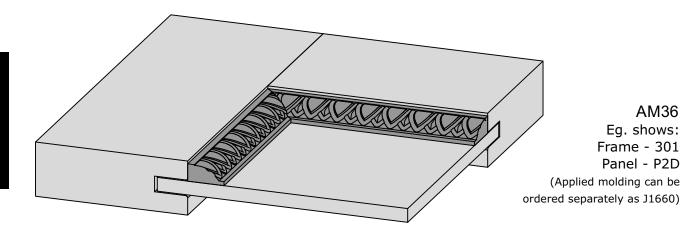


Panel - P2D

(Applied molding can be ordered separately as J1656)



(Applied molding can be ordered separately as J1659)



NOTES	

#### Ordering:

An easy to use radius door order form is located on our website. You may also request a copy from your Customer Service Specialist. When using your own forms, please include all information relevant to the door. CAD drawings or hand drawings, that include all measurements, are also ways of sending information for quote requests.

#### **Door Styles:**

Radius doors are available in most tenon and miter styles in this catalog along with most profiles. Refer to pages 27-33 for the tenon door stile and rail options, panel options and outside edge options. Refer to pages 40-58 for the miter door options and pages 29-31 for the panel options. Slab type curved doors are also available; refer to pages 62-64 for details. Custom profiles are available; please contact your Customer Service Specialist to receive a quote.

#### **Wood Species:**

Refer to the "Wood Grades" on pages 10-13 in the "General Information" section of the catalog for the available wood species. HDF can be specified for paint grade curved doors and moldings, please specify this on your order/quote request form.

#### **Tolerances:**

Elias Woodwork warrants that the radius doors have a size tolerance of +/- 1 mm.

#### **Industry Applications:**

Elias Woodwork specializes in industries where design is the main focus, no matter the quantity.

Radius doors are commonly used in designs for kitchens, bathrooms, in commercial settings and the RV industry. Curved doors tend to be the "highlight" in the design and help to establish the overall look and feel of the design. Working with companies in these industries has allowed Elias Woodwork to produce orders in large quantities on an ongoing basis.

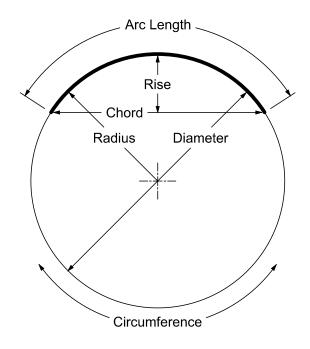
With a new sophisticated production system coupled with highly skilled and inventive employees you have a one-stop manufacturer for your custom designed radius door and large quantity orders. Elias Woodwork will produce your radius doors the way they were designed; you specify the radius and we will manufacture to your specification.



# **Glossary of Terms**

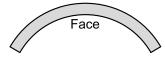
When ordering or talking about curved products please refer to the following terms used by the craftspeople of Elias Woodwork.

- 1. Glossary for the following terms:
  - Radius
  - Diameter
  - Chord
  - Rise
  - Arc Length
  - Circumference

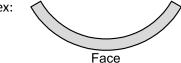


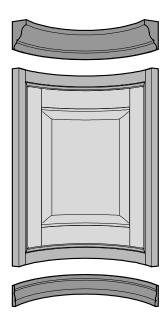
2. Glossary when referring to convex and concave:

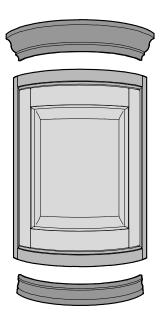
Concave:



Convex:

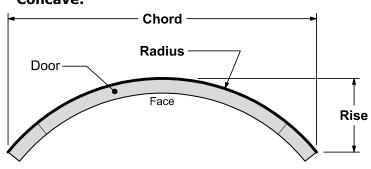


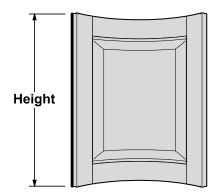




# **Ordering Curved Cabinet Doors**

## Diagram #1 Concave:





Required Concave Measurements for diagram #1:

- Radius
- Chord
- Height

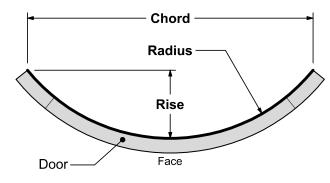
- - - - - - - OR - - - - - - - -

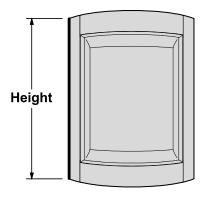
Required Convex Measurements for diagram #2:

- Rise
- Chord
- Height

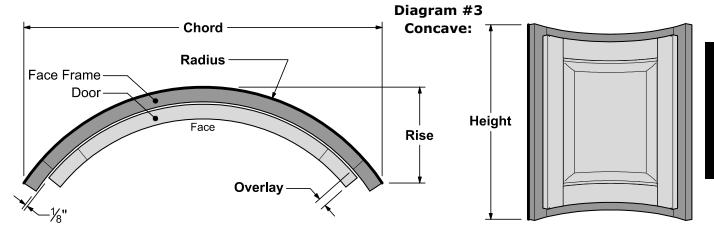
When ordering curved cabinet doors you will need to complete measurements for one of the following diagrams. Please note the points where the measurements are taken from as this is critical in making the door fit accurately. After wood species and door code has been established **ONE** of the following diagrams needs to be completed before manufacturing can start. Door code and wood species is required along with the Rise, Height, Chord or Radius. See diagrams #1 and #2.

## Diagram #2 Convex:





## **Curved Overlay Face Frame & Door**



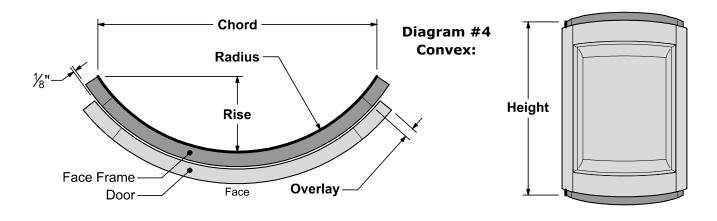
Our standard overlay face frame is made from our square four sided material (reference page 91, product code "S" to view this cross section). Our standard joinery for the face frames is the pocket screw method. Please note that this pocket screw will be visible from the back side. When ordering curved overlay face frames you will need all measurements for one of the following diagrams. Note the points where the measurements are taken from as this is critical in making the face frame fit accurately. When ordering curved face frames with curved doors you need to supply measurements for the face frames only, the door measurements will be a calculation taken from the face frame measurements and done for you. The door overlay is the only measurement required on the curved door. Please supply measurements for either diagram #3 or #4.

Required Concave Measurements for diagram #3:

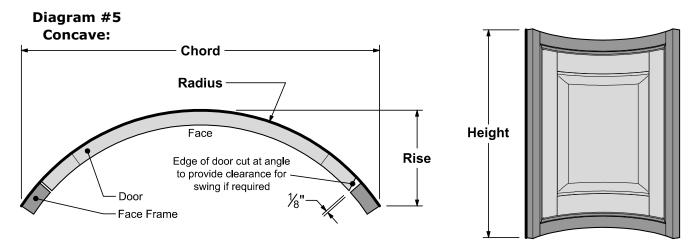
- Radius
- Chord
- Height
- Door Overlay

Required Convex Measurements for diagram #4:

- Rise
- Chord
- Height
- Door Overlay



## **Curved Inset Face Frame & Door**



Our standard inset face frame can be made from our square four sided material (reference page 91, product code "S" to view this cross section) or our beaded face frame material (reference page 91, product code "B" to view this cross section). Our standard joinery for the face frames is the pocket screw method. Please note that this pocket screw will be visible from the back side. When ordering curved inset face frames you will need all measurements for one of the following diagrams. Note the points where the measurements are taken from as this is critical in making the face frame fit accurately. When ordering curved face frames with curved doors you need to supply measurements for the face frames only, the door measurements will be a calculation taken from the face frame measurements and done for you.

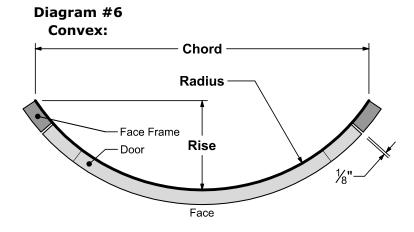
Required Concave Measurements for diagram #5:

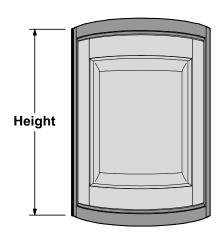
- Radius
- Chord
- Height

- OR - - - - -

Required Convex Measurements for diagram #6:

- Rise
- Chord
- Height

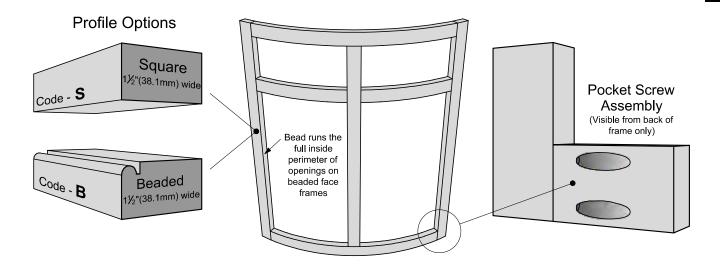




## **Face Frame Standard Options**

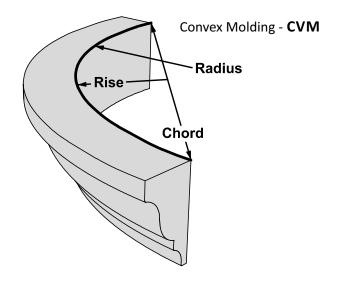
We have two standard options for face frames to choose from. Our standard face frame width is 1.5" and our standard thickness is 0.8", to match the cabinet door thickness. If you require other sizes of stiles or rails on the face frame, please specify upon ordering. When ordering the overlay face frames with cabinet doors the door overlay must be provided as there is no standard measurement. When ordering overlay face frames, please note

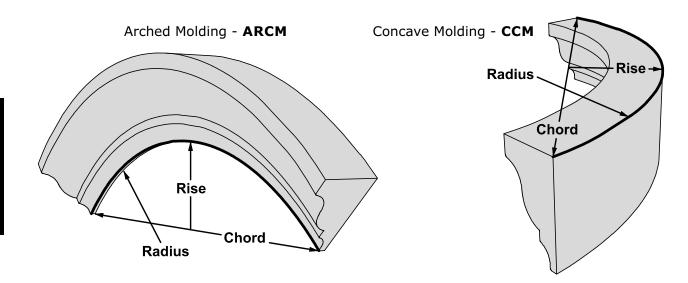
the default is our Square profile (Code = "S"). When ordering inset face frames you must choose the Square option (Code = "S") or the Beaded option (Code = "B"). When the Beaded option is chosen, note that the bead will be on the inside of the face frame, up against the outside of the cabinet door. The door measurements will be a calculation taken from the face frame measurements and will be done for you.



# **Convex, Concave & Arched Molding**

The craftspeople of Elias Woodwork are able to manufacture almost any molding as a radius or arch to your specification. When curved or arched moldings are required for your project please take into consideration the following diagrams, they will help in describing what is required and what measurements are required for manufacturing. It is also critical to show the points where the measurements are taken from as this is critical to making an accurately fitting piece. Lastly, these diagrams tell you the terminology that the craftspeople at Elias Woodwork use in describing curved or arched moldings. Please use these terms when ordering to ensure a proper fitting molding.





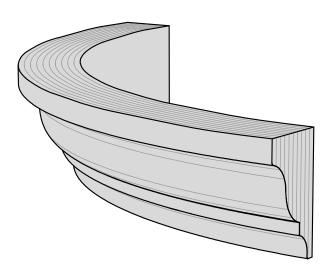
## **Glue-up Methods**

#### **Solid Wood**

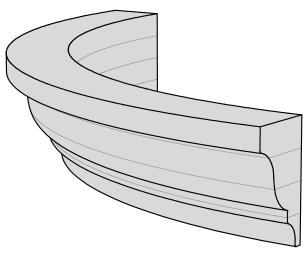
The following diagrams show three different methods of gluing up the solid wood for the curved or arched moldings. These glue-up methods will produce different looks, so it is essential to pick the appropriate glue-up method for results that best suit your project.

#### **Paint Grade**

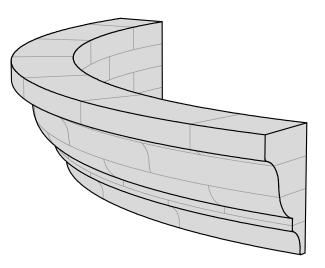
Our paint grade curved and arched moldings are manufactured in medium density fiberboard (HDF). When they are ordered as "paint grade" our default is to use HDF unless otherwise specified. If wood is required for painting, please specify the wood species and glue-up method.



"Strip" Style Glue-up - SG



"HDF" Style Glue-up - MG



"Block" Style Glue-up - BG

## **Available Molding Profiles**

Following is a list of moldings that Elias Woodwork produces that do not require tooling charges. These "J" numbers can be viewed in the molding section of the catalog, starting with page number 134. These moldings can be made to your specific radius or arch. Refer to page 91 and 92 for required measurements and for choosing glue-up methods. Other profiles can be made, simply send in a diagram with the desired profile and an estimate will be sent to you. Drawings can be sent through email. If you prefer to send an email with a CAD file please note that we are able to open most CAD files.

List of Standard Tooling for Curved and Arched Molding:

#### **Crown Moldings**

- J004 (pg. 151) J124 (pg. 153) J889 (pg. 146)
- J008 (pg. 149) J127 (pg. 148) J957 (pg. 148)
- J011 (pg. 147) J181 (pg. 148) J1118 (pg. 151)
- J012 (pg. 152) J806 (pg. 149) J1155 (pg. 150) • J059 (pg. 148) • J807 (pg. 149) • J1312 (pg. 157)
- J070 (pg. 146) J809 (pg. 149) J1486 (pg. 155)
- J113 (pg. 147) J882 (pg. 147) J1499 (pg. 150)
- J117 (pg. 147) J884 (pg. 149) J1517 (pg. 149)
- J118 (pg. 147) J888 (pg. 148) J1612 (pg. 150)
- J123 (pg. 153)

#### **Light Rail**

- J192 (pg. 155) J1486 (pg. 155) J1796 (pg. 154)
- J940 (pg. 155) J1629 (pg. 155) J1803 (pg. 154)
- J1205 (pg. 155) J1630 (pg. 155) J1805 (pg. 154)
- J1261 (pg. 155)

#### **Bar Rails**

• J041 (pg. 160)

#### **Casing and Base Boards**

Any of the "J" numbers in the Casings and Baseboards section shown in this catalog starting on page 135 ending on page 143 can be made as a curve or an arch. Please specify measurements, glue-up stile, wood species, "J" number and quantity to receive an estimate.



NOTES			
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#### **Ordering**

Dovetail Drawer Boxes can be ordered to specifically suit your needs. Whether you prefer to assemble the box yourself or receive it already assembled, either way the product can be produced unfinished or finished.

When ordering, please refer to drawer boxes using WIDTH x DEPTH x HEIGHT, as illustrated in the diagram below.

#### **Tolerances**

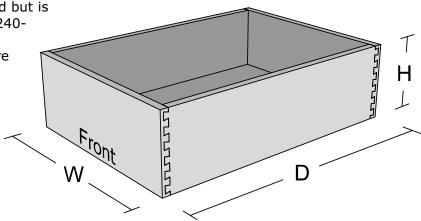
Elias Woodwork warrants that the width and height are to be within +/-1 mm and the depth to be within +/-3mm.

#### **Hardware**

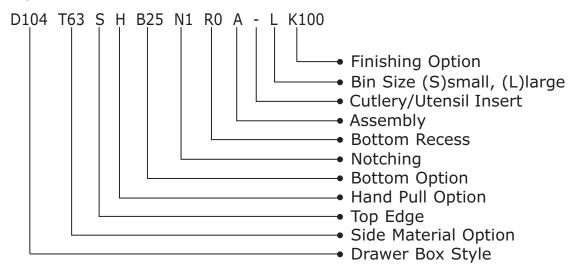
Drawer box hardware is not included but is available upon request. See pages 240-244 for available options. Call your Customer Service Specialist for more details.

#### **Prefinishing**

Elias Woodwork sprays a 35° post catalyst lacquer (conversion varnish) as the standard sheen of clear finish. When the drawer boxes are ordered assembled and prefinished the clear lacquer is applied after the drawer box is assembled. The drawer box is sprayed on the inside and outside but not on the underside. When ordering "prefinished" our standard default is to finish the drawer box with a clear lacquer coating. When a drawer box is ordered unassembled and prefinished the parts will come clear lacquered on all sides. Note that when ordered unassembled and prefinished an adhesive that adheres to lacquer must be used in the assembly process.



#### **Code Explanation**



## **WOOD GRADES**

#### **Wood Types for Dovetail Boxes**

Please read the following descriptions of our wood species and grades carefully when selecting a wood species for your order. If you have more questions regarding color matching or panel stave sizes, please call your Customer Service Specialist. Please also note that because climate and ecosystems across North America are so diverse, no two trees are exactly alike so neither will two boards be exactly alike. If you would like a closer look at a specific grade, we recommend that you order a sample.

#### **Standard Drawer Box Wood Grades**

## <u>Soft Maple (Our most used material in making Dovetail drawer boxes)</u>

Is our most economical grade of solid wood for making dovetail drawer boxes. Many color and grain variations along with mineral staining and brown heartwood are allowed in this grade. Machining quality is the same as any other grade.

#### Baltic Birch Plywood

Is our most economical material for wood for making dovetail drawer boxes. The color of the surface veneers is generally white and uniform but some coloration and or football shaped veneer patches are allowable in this product line. Machining quality is the same as any other grade. The edges of the box and dovetails will show the plies of the veneers.

#### **Special Drawer Box Wood Grades**

#### Select Red Oak

Is our standard grade of Oak. Color and grain variations are held to closer tolerances. The color is fairly uniform and well matched. Moderate color variations are allowed between boxes. A few of the smallest pin knots are allowed in this grade and is considered normal.

#### Select White Maple

Is our standard grade of Maple. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between staves. A few of the smallest pin knots may be allowed in this grade and is considered normal.

#### Natural Cherry

Is our most economical grade of Cherry. A variety of color and grain variations including sapwood and a moderate amount of pitch marks and or pin knots are allowed so as to make an attractive drawer box with lively character.

#### Select Cherry

Is our standard grade of Cherry. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform with little or no sapwood and well matched. Moderate color variations are allowed between staves. A few small pitch marks and/or pin knots may be allowed and some sapwood and or mineral streaks may be found in machined areas.

#### Premium Hickory

For this calico species the sapwood and heartwood are matched and blended to flow through the panel in such a way as to minimize abrupt color changes along lamination lines. The color varies from a light brown to nearly white.

#### Clear Alder

Colors will be fairly uniform with consistent grain structure. This grade of Alder is free of knots and light brown in color.

#### Select Walnut

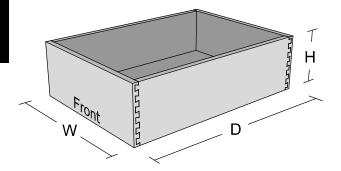
Is our standard grade of Walnut. Color and grain variations are tolerated to a limited degree. The color variation is fairly uniform on all four sides of the drawer. A few pin knots and small knot clusters may be allowed if overall color is consistent.

**Other species** are available upon request. Please speak to your Customer Service Specialist for more information.

## **Drawer Box Shapes**

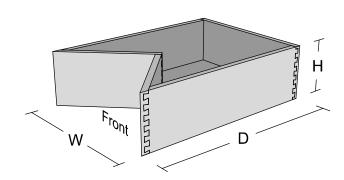
#### **D104**

This is our standard dovetail drawer box which is entirely ordered to custom sizes. This dovetail drawer box is intended to have a drawer front installed to the face. If this box is ordered with the clear lacquer option, it will be sprayed after assembly.



#### **D120**

This is a corner drawer box with a square back. This corner drawer box has dovetails on all five corners of the box. This box is intended to have a drawer front installed to the face of the dovetail drawer box.

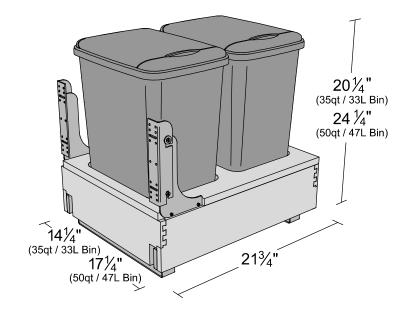


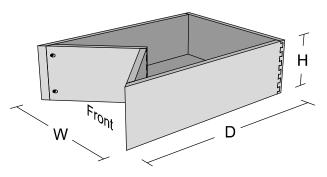
#### D112S/L

This is our recycling / trash container dovetail drawer box. The dovetail box portion comes in one standard height with built-in door mount brackets and either a D12S 35 quart (33 liters) or D12L 50 quart (47 liters) trash/recycling containers. The Dovetail box width depends on the size of container. The overall height also changes depending on the container size. The depth remains a standard 21 3/4" for both size containers. White and green lids are optional accessories.

#### D123

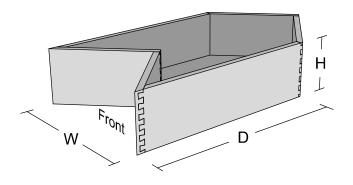
This is a corner drawer box with a square back. This corner box has dovetail construction on the back of the box and butt joint on the face and is joined together with a steel wood screw fastener. This construction helps reduce the cost of the corner drawer when compared to the dovetail construction. This box is intended to have a drawer front installed to the face of the dovetail drawer box.





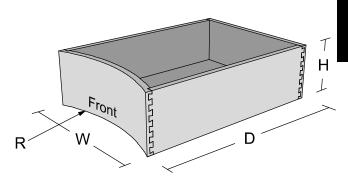
#### D125

This is a dovetail corner drawer box with a "V" back. The D125 has a dovetail joint on all six corners making this box a work of art and setting a high level of quality in box making. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



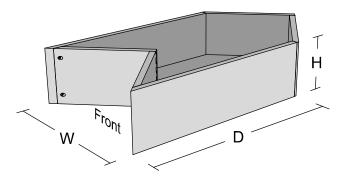
#### D130

This dovetail drawer box has a concave face (radius needs to be specified). This box has the dovetail joints on all four corners, making this radius front drawer a stunning piece of art. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



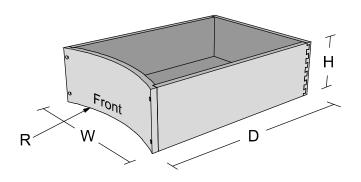
#### **D126**

This is a corner drawer box with a "V" back. The D126 differs from the D125 in that only the two ninety degree inside joints are dovetailed together, the four outside joints are butt joints and held in place by wood screws. The reason for this assembly method is to keep the costs lower. Keep in mind that the screw holes are covered when the drawer front is attached. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



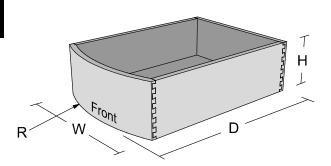
#### D132

This drawer box has a concave face (radius needs to be specified). This box has the dovetail joints on the back of the box and has a butt joint on the front that is screwed together with wood screws. This helps reduce the cost of the box. Keep in mind that the screws get covered when the drawer front is attached. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



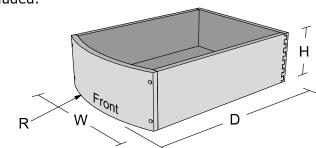
#### D131

This dovetail drawer box has a convex face (radius needs to be specified). This box has the dovetail joints on all four corners, making this radius front drawer a stunning piece of art. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



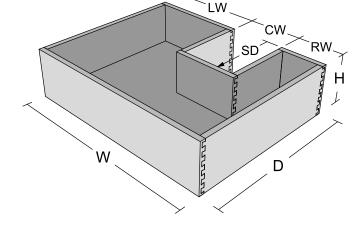
#### D133

This dovetail drawer box has a convex face (radius needs to be specified). This box has the dovetail joints on the back of the box and has a butt joint on the front that is screwed together with wood screws. This helps reduce the cost of the box. Keep in mind that the screws get covered when the drawer front is attached. This box is intended to have a drawer front installed to the face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



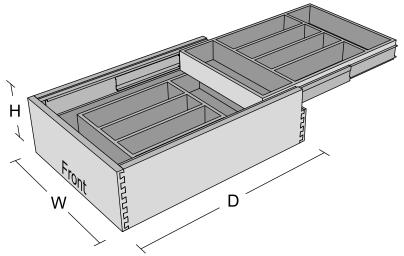
#### **D140**

This drawer box is intended for an under sink application to accommodate plumbing fixtures. It can be customized to accommodate the space needed for your plumbing. All 8 corners are dovetailed for optimal construction. This box is intended to have a drawer front installed to the face of the dovetail drawer box. If this box is ordered with clear lacquer, it will be sprayed after assembly.



#### D141

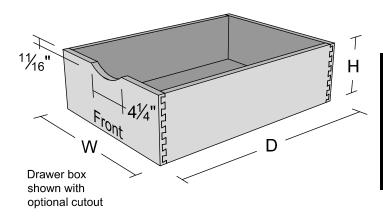
This double tiered cutlery drawer is a must for the space conscious home owner. These two dovetailed boxes each feature carefully planned, built in cutlery dividers. The kit also includes full extension hardware on the top tier so it can be pushed completely out of the way giving full access to the bottom tier. This box is intended to have a drawer front installed to the face of the dovetail drawer box. Minimum standard height is 5".



## **Pullouts**

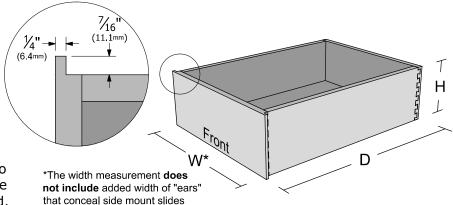
#### D102

This is a pullout dovetail drawer box that is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does not have side mount hardware covering "ears" on the front face (see D103 for this pullout option). Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



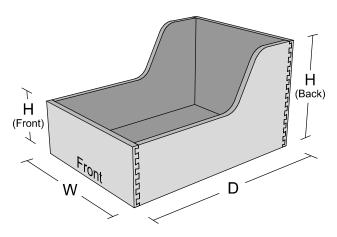
#### **D103**

This is a pullout dovetail drawer box that is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does have side mount hardware covering "ears" on the front face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



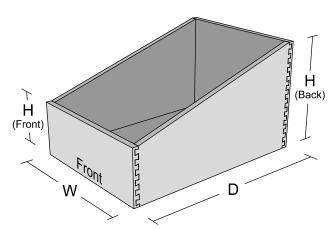
#### **D115**

This is a dovetail pullout that comes with a scalloped elevation to the back of the box. This box is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does not have side mount hardware covering "ears" on the front face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.



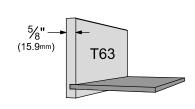
#### **D117**

This is a dovetail pullout that comes with a tapered elevation to the back of the box. This box is not intended to have a drawer front installed to the face therefore greater attention is given to the color selection on the front of the pullout. This option does not have side mount hardware covering "ears" on the front face. Drawer hardware needs to be attached to the dovetail box to function in the cabinet. Hardware is not included.

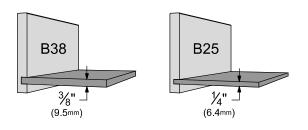


# **Drawer Box Options**

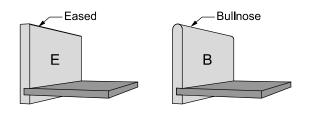
#### Drawer side material



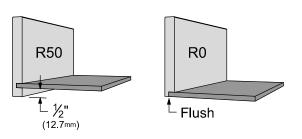
#### Bottom panel thickness options

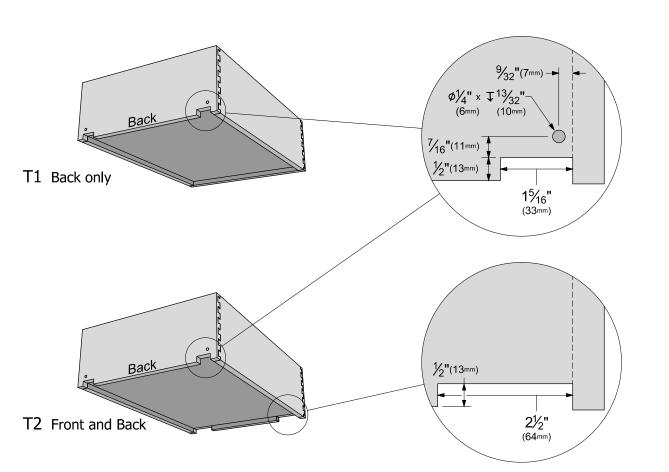


#### Drawer side material top edge options



#### Bottom panel recess options





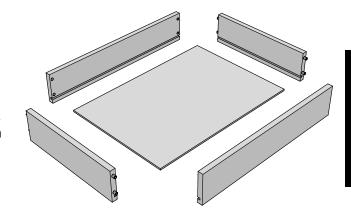
### **Doweled Drawer Boxes**

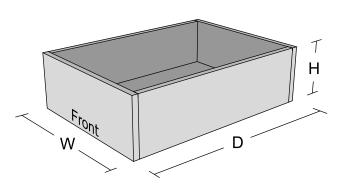
#### **D300**

The D300 Birch Plywood drawer box comes unassembled to save freight costs with pre-glued dowels inserted for quick and easy assembly. However, pre-assembled boxes are available upon request. Standard options include 5/8" Birch Plywood sides with edge banding on the top edge, and a ¼" thick plywood bottom that is recessed in a ½". These boxes are designed for side mount slides only. The D300 boxes come with a clear lacquer finish only.



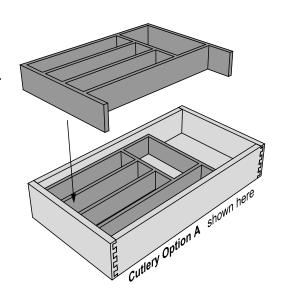
The D301 Birch Plywood drawer box pullout comes unassembled to save freight costs with pre-glued dowels inserted for quick and easy assembly. However, pre-assembled boxes are available upon request. The D301 pullout is constructed with a front which runs the full width of the box, creating a finished front look for pullout application. Standard options include 5/8" Birch Plywood sides with edge banding on the top edge, and a ½" thick plywood bottom that is recessed in a ½". These boxes are designed for side mount slides only. Under mount notching is not available. Other options such as cutlery, spice and knife block inserts, and branding are available. The D301 boxes come with a clear lacquer finish only.

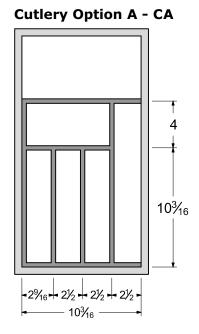




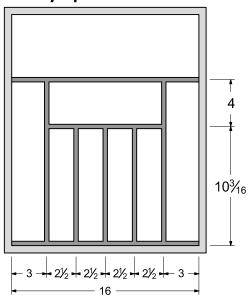
# **Insert Options**

Our cutlery and utensil inserts come in 5 standard configurations, 3 designed for cutlery drawers, and 2 designed for utensil drawers. However, custom configurations are available, just send us a drawing or a sketch! The insert itself is constructed of 3/8" thick by 2 3/16" high solid wood in the species of your choice. These are standard dimensions, but again, custom sizes are available. The Cutlery / Utensil inserts are removable for easy cleaning and flexibility.

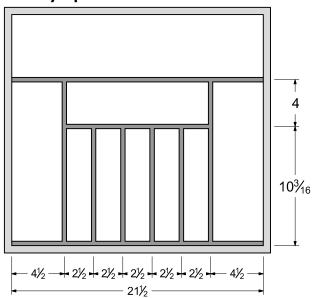




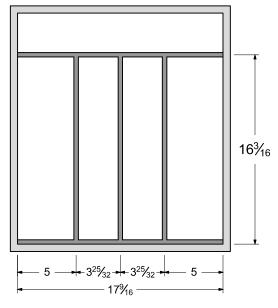
**Cutlery Option B - CB** 



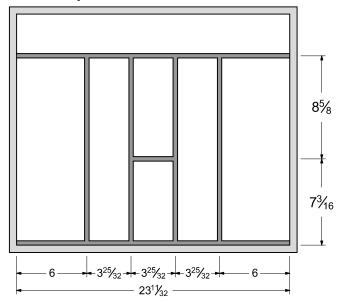
**Cutlery Option C - CC** 

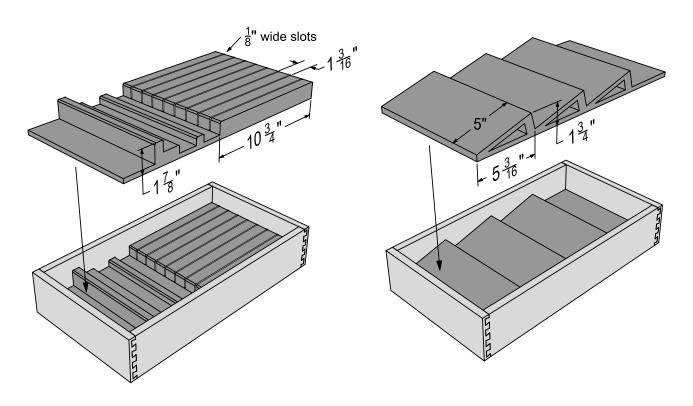


**Utensil Option A - UA** 



**Utensil Option B - UB** 





#### **Knife Block Insert - A-KA**

Our knife block insert comes with a standard knife configuration and height. However it can be ordered in custom width and depth to accommodate your drawer size. The insert is made with solid wood in the species of your choice and can be removed for easy cleaning.

#### **Spice Insert - A-SA**

Our Spice Insert comes with a standard spice shelf configuration and height. However it can be ordered in custom width and depth to accommodate your drawer size. The insert itself is constructed of 3/8" thick plywood and solid wood in the species of your choice. The spice insert is removable for easy cleaning.

NOTES		

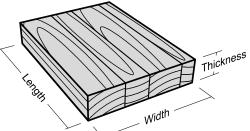
NOTES	



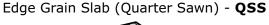
All accessories are available in different species and can be ordered raw or prefinished. Custom sizes are available. Some restrictions may apply. Please contact your Customer Service Specialist for more details. Images in this section are not shown to scale.

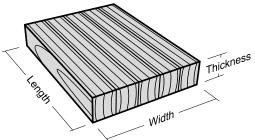
## Laminated Slabs\_\_\_\_

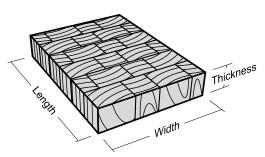
Face Grain Slab (Flat Cut) - FCS



End Grain Slab - EGS







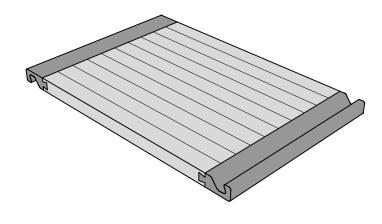
Please note: Grain direction = length of slab. All laminated slabs are available prefinished.

# **Bread & Cutting Boards**

#### **Bread Board**

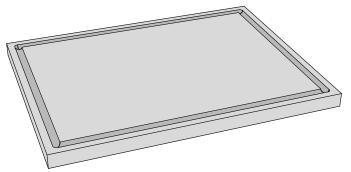
3/4" thick solid maple cutting board with 1-1/2" dovetailed finger pulls on each end. The finger pull is available in any wood species to match your cabinets and can be prefinished. The cutting surface is left unfinished and should be treated with linseed oil.

Please note: length of pull = width of board.



#### **Cutting Board**

1" thick solid wood board available in the species of your choice. Custom sized with optional border groove. The cutting surface is left unfinished and should be treated with linseed oil. Clear bumpers are included.



### **Valances**

Custom valances are available built to the required size and also prefinished. Call your Customer Service Specialist for quote.

Straight Valance - VS



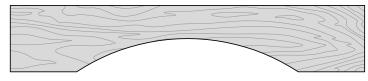
Standard Valance height is 6", custom heights are available, any length available from 16" to 96". Standard thickness is 0.8".

Scalloped Valance - VF



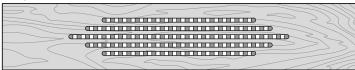
Standard Valance height is 6", custom heights are available, any length available from 16" to 96". Standard thickness is 0.8".

Windsor Valance - VW



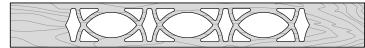
Standard Valance height is 6", custom heights are available, any length available from 16" to 96". Standard thickness is 0.8".

Empire Valance - VE



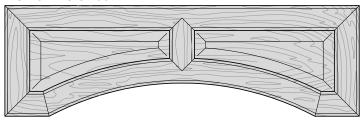
Standard Valance height is 6", custom heights are available, any length available from 20" to 96". Standard thickness is 0.5 ".

Lacewood Valance - VL



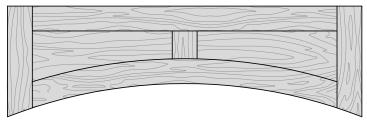
Standard Valance height is 3 13/16", custom heights are available, any length available from 16" to 96". Standard thickness is 0.5 ".

Roman Valance - VR



Can be ordered in a Tenon or Miter construction. Specify wood species and construction options. See pages 26-31 for tenon profile/panel options. See pages 40-58 for miter profile options. See pages 29-31 for panel options.

Florentine Valance - VN



Can be ordered in a Tenon or Miter construction. Specify wood species and construction options. See pages 26-31 for tenon profile/panel options. See pages 40-58 for miter profile options. See pages 29-31 for panel options.

**Corbels** Images are not to scale. Measurements are shown as width by height by depth.



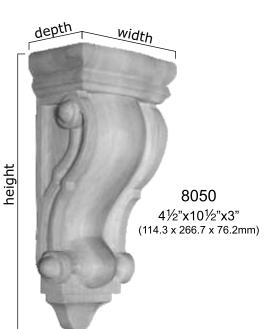
8000  $3"x5"x2\frac{1}{2}"$ (76.2 x 127 x 63.5mm)



3"x9"x3½" (76.2 x 228.6 x 88.9mm)







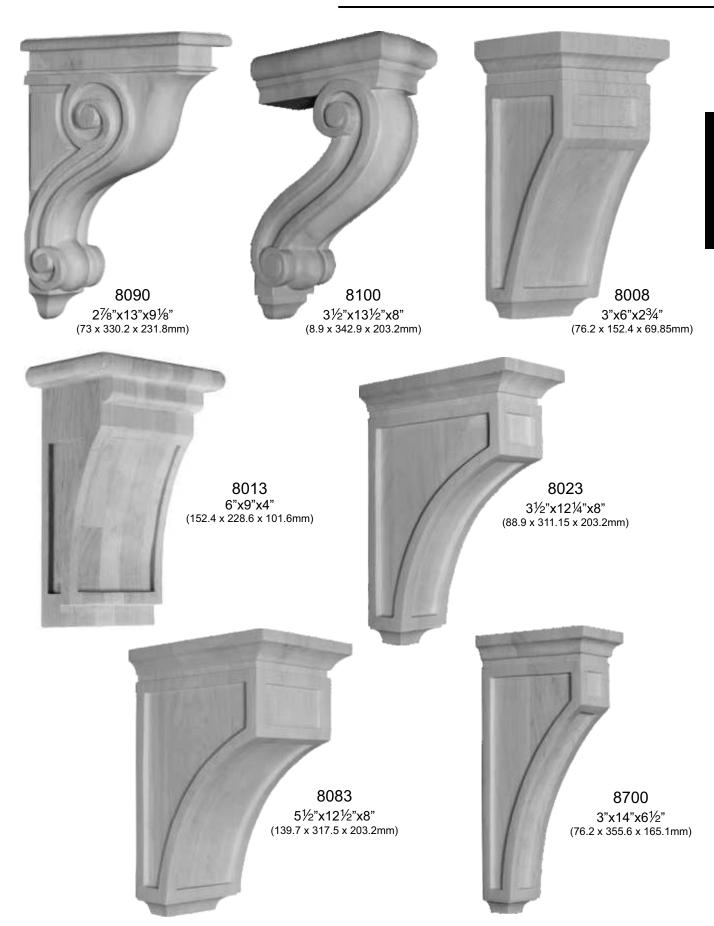


(114.3 x 254 x 139.7mm)

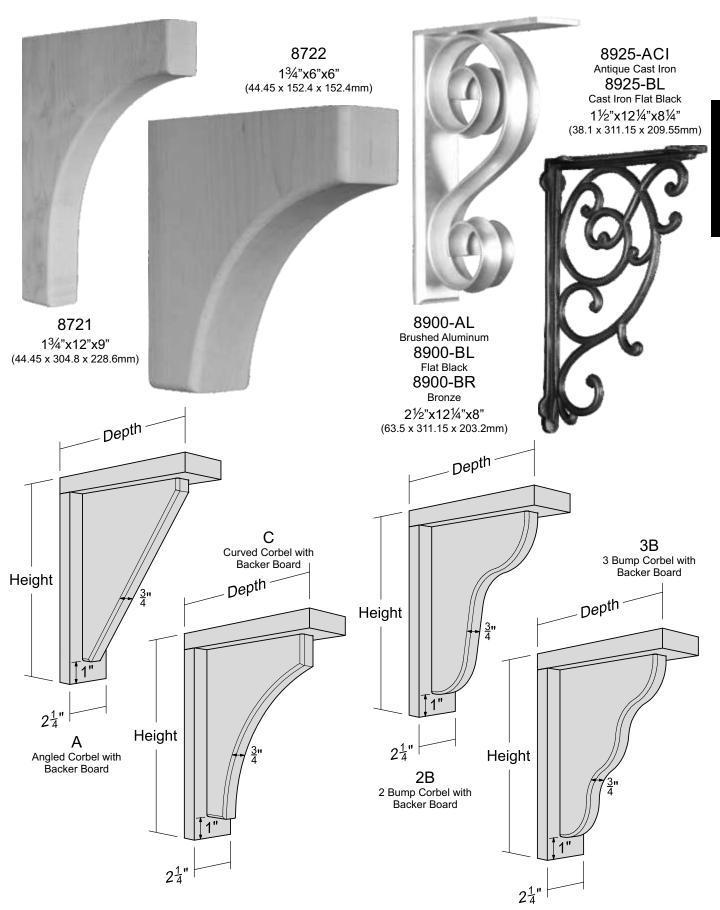


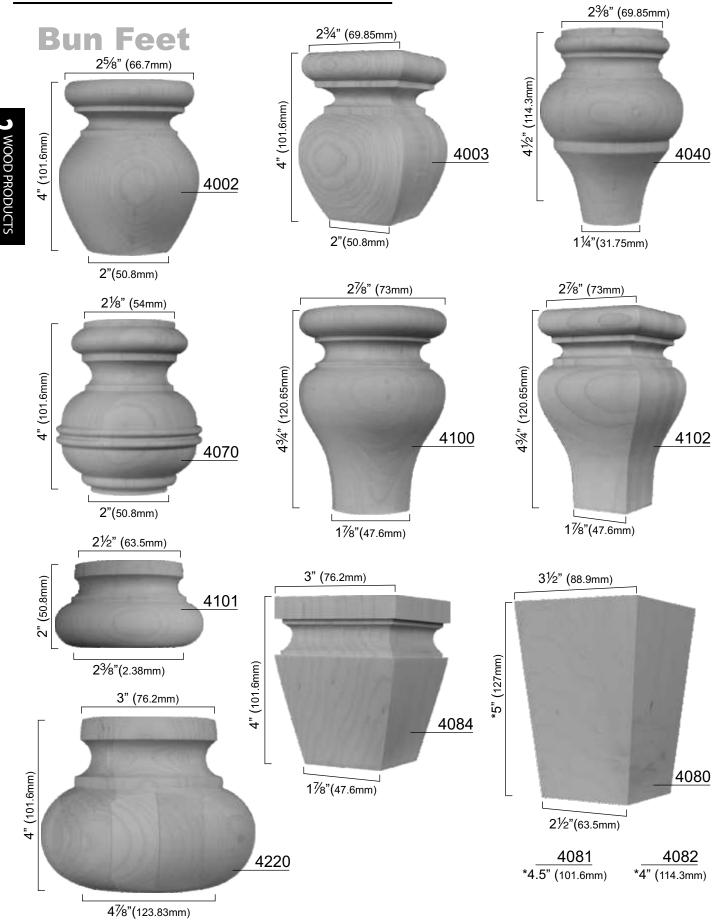
8020

3½"x12¼"x8" (88.9 x 311.15 x 203.2mm)

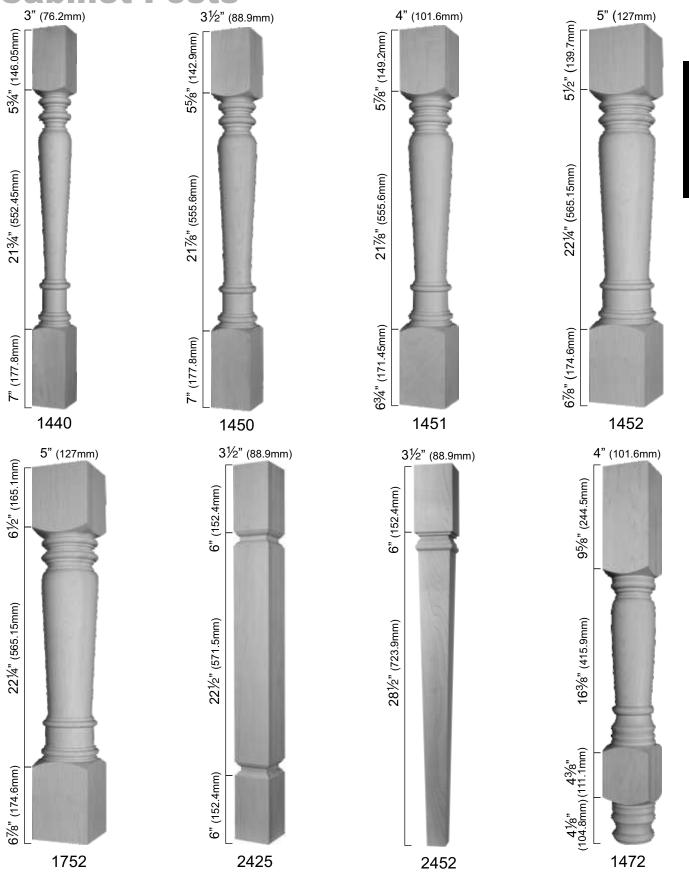


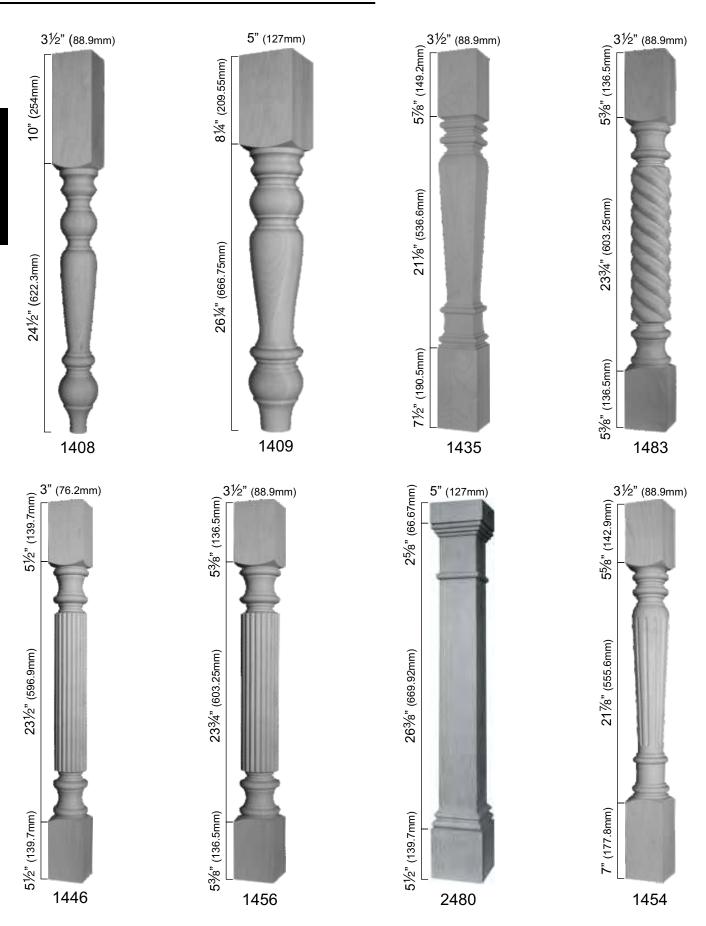


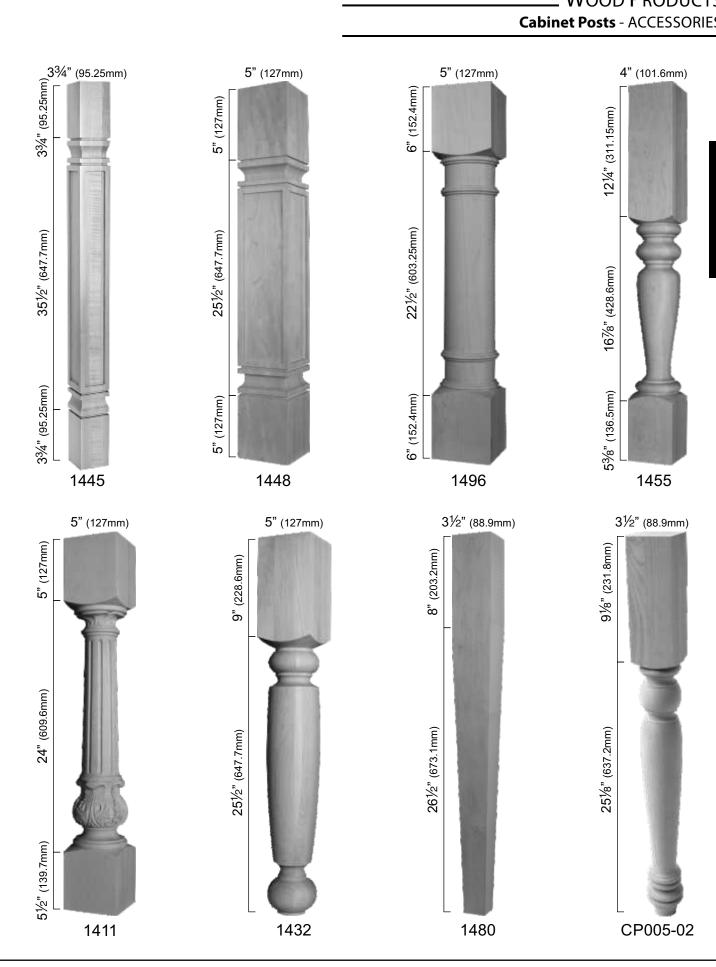


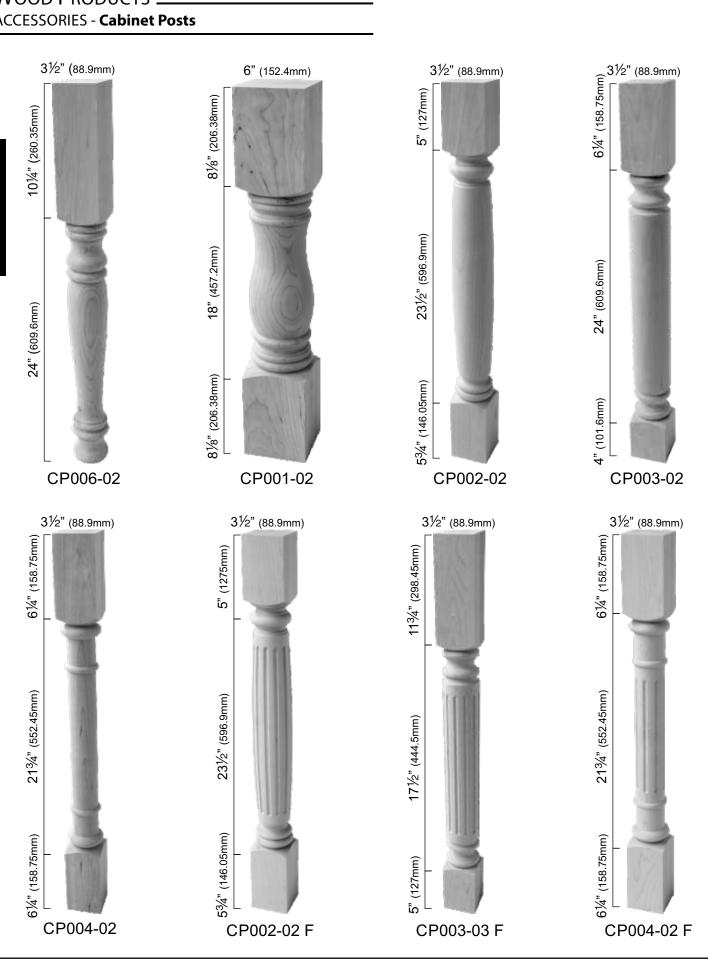


# Cabinet Posts 3" (76.2mm) 3½" (88



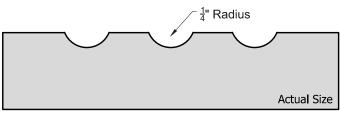




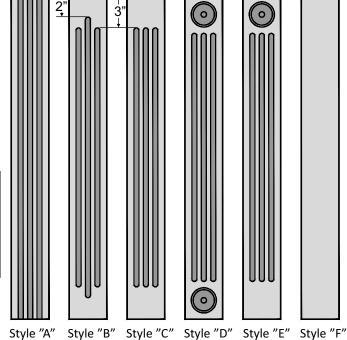


### **Fillers**

Fillers are available in any custom fluted configuration, please include a sketch or drawing when ordering.

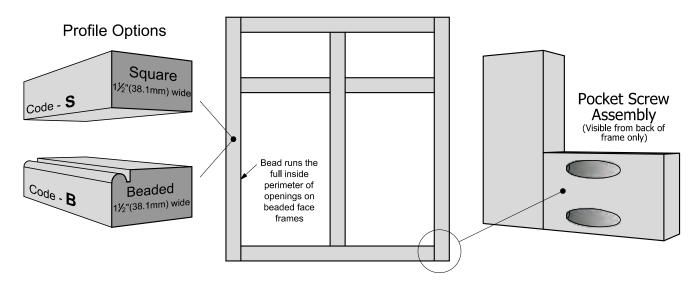


Filler Style	Default Quantity of Flutes								
Tiller Style	1 Flute		3 Flutes	4 Flutes	5 Flutes				
Α	1 ¼" min	2 ½" min	3" min	4" min	5" min				
В	NA	NA	3" min	NA	5" min				
С	1 ¼" min	2 ½" min	3" min	4" min	5" min				
D	NA	2 5/8 min	3" min	4" min	5" min				
Е	NA	2 \frac{5}{8}" min	3" min	4" min	5" min				



## **Face Frames**

All face frames are built custom according to your specification. The frames are constructed using a pocket screw joint and can have either a square or beaded inside profile. The frame width, number of openings and size of openings can be customized to suit your needs. Please fill out and submit the Face Frame order form on our website or go to AccessNow for a free quote. Contact your Customer Service Specialist with any questions.



### **Sheet Goods**

Elias Woodwork can provide various sheet goods to accommodate your project needs. Some of these sheet goods are used in the manufacturing process which allows us to make them available to our customers as "cut to size" pieces, however some sheet goods are kept in stock to complement our product lines and are sold as "whole sheets" only. Please read each of the sheet goods descriptions to see whether they are "cut to size" or "whole sheets". See our website to see what we keep stocked. Each of the sheet goods products can be ordered finished to match doors, molding and accessories.

**Wood Veneer 4' x 8' with 10 mil backer** are not sold as cut-to-size and are available in 4' x 10' sheets by special order only. Delivery time is based on availability.

Wood Veener 2' x 8' with Pressure Sensitive Adhesive backer (PSA by 3M) are not available as cut-to-size. Delivery time is based on availability.

**Veneer on Veneer (Two Ply)** is available in 4' x 8' sheets only. Delivery time is based on availability.

## **Wood Range Hoods**

All range hoods are assembled and include the silver metal liner, they also include mounting hardware, as well as every nut and bolt you require for a complete installation. The silver metallic liner has a cut-out that will house any of the listed Broan ventilators. These Broan ventilators are sold separately and are listed in this section as well. You may choose from a 250 CFM, 390 CFM or a 500 CFM ventilator. We also can supply a 1,100 CFM or a 1,500 CFM unit if required, please inquire on these units. Each of the ventilators can be used in any of the range hoods listed in this section. The Deluxe Arched Signature Hood, Euro Wood Hood and Signature Hood wall mount do not have the chimney included with the kit; please see below for a chimney if required. The Artisan Series has a 12" straight section on the top that you may need to trim down to fit into

**Veneer on 5.2mm core, 4' x 8', Good Two Sides (G2S)** can be ordered as 4' x 8' sheets or cut-to-size. Veneers are bonded to a 5.2mm core. Please note that when ordering cut-to-size that the grain runs in the direction of the height dimension.

Veneer on 3/8" core, 4' x 8', Good Two Sides (G2S) can be ordered as 4' x 8' sheets or cut-to-size. Veneers are bonded to a 3/8" core. Please note that when ordering cut-to-size that the grain runs in the direction of the height dimension.

**Veneer on 5/8" core, 4' x 8', Good Two Sides (G2S)** can be ordered in 4' x 8' sheets or cut-to-size. Veneer is bonded to a 5/8" core. Orders requiring edgebanding must indicate which edges are to be edgebanded. Please note that when ordering cut-to-size that the grain runs in the direction of the height dimension.

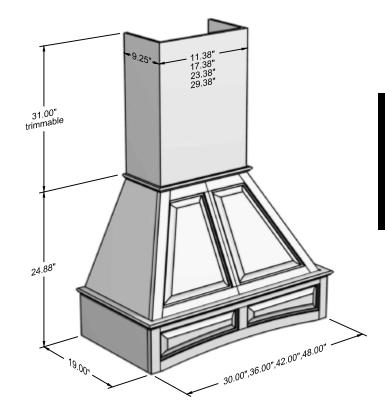
**Veneer on 3/4" core, 4' x 8', Good Two Sides (G2S)** can be ordered in 4' x 8' sheets or cut-to-size. Veneer is bonded to a 3/4" core. Orders requiring edgebanding must indicate which edges are to be edgebanded. Please note that when ordering cut-to-size that the grain runs in the direction of the height dimension.



your project. The Mantel style hood allows you to add doors or accent panels of your choice to create a mantel style design. The Mantel kits include side gables, silver metal liner, mounting hardware and a wall mounting board.

#### **Deluxe Arched Signature Range Hoods**

- Prefabricated and designed for easy installation
- Features a patent pending French Cleat hanging method in which the beveled edge of the range hood slides behind reverse beveled edge of mounting board.
- Silver metallic powder coated liner included.
- The chimneys are sold separately.
- Broan ventilation power module sold separately.



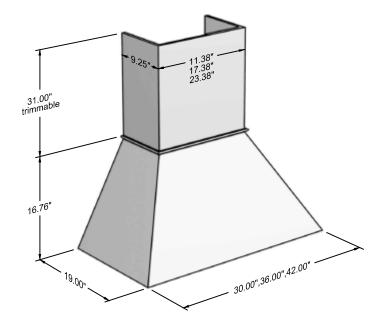
#### **Deluxe Arched Signature Range Hood**

Hood Product Code	Wood Species	Width	Availability	Chimney Code
DASO30	Red Oak, Flat Cut	30"	1-2 weeks	CHO30
DASM30	White Maple, Flat Cut	30"	1-2 weeks	CHM30
DASC30	Cherry, Flat Cut	30"	1-2 weeks	CHC30
DASH30	Hickory, Flat Cut	30"	3-4 weeks	CHH30
DASA30	Clear Alder, Flat Cut	30"	3-4 weeks	CHA30
DASO36	Red Oak, Flat Cut	36"	1-2 weeks	CHO36
DASM36	White Maple, Flat Cut	36"	1-2 weeks	СНМ36
DASC36	Cherry, Flat Cut	36"	1-2 weeks	CHC36
DASH36	Hickory, Flat Cut	36"	3-4 weeks	CHH36
DASA36	Clear Alder, Flat Cut	36"	3-4 weeks	CHA36
DASO42	Red Oak, Flat Cut	42"	3-4 weeks	CHO42
DASM42	White Maple, Flat Cut	42"	3-4 weeks	CHM42
DASC42	Cherry, Flat Cut	42"	3-4 weeks	CHC42
DASH42	Hickory, Flat Cut	42"	3-4 weeks	CHH42
DASA42	Clear Alder, Flat Cut	42"	3-4 weeks	CHA42
DASO48	Red Oak, Flat Cut	48"	3-4 weeks	CHO48
DASM48	White Maple, Flat Cut	48"	3-4 weeks	CHM48

#### **ACCESSORIES - Wood Range Hoods**

#### **Euro Wood Range Hood**

- Prefabricated and designed for easy installation
- Features a patent pending
   French Cleat hanging method in
   which the beveled edge of the
   range hood slides behind reverse
   beveled edge of mounting board.
- Silver metallic powder coated liner included.
- The chimneys are sold separately.
- Broan ventilation power module sold separately.

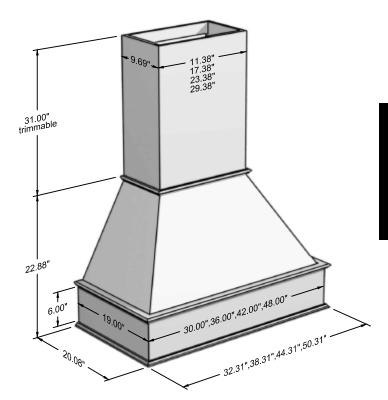


#### **Euro Wood Range Hood**

Hood Product Code	Wood Species	Width	Availability	Chimney Code
EWRO30	Red Oak, Flat Cut	30"	1-2 weeks	CHO30
EWRM30	White Maple, Flat Cut	30"	1-2 weeks	CHM30
EWRC30	Cherry, Flat Cut	30"	1-2 weeks	CHC30
EWRH30	Hickory, Flat Cut	30"	3-4 weeks	CHH30
EWRA30	Clear Alder, Flat Cut	30"	3-4 weeks	CHA30
EWRO36	Red Oak, Flat Cut	36"	1-2 weeks	CHO36
EWRM36	White Maple, Flat Cut	36"	1-2 weeks	CHM36
EWRC36	Cherry, Flat Cut	36"	1-2 weeks	CHC36
EWRH36	Hickory, Flat Cut	36"	3-4 weeks	CHH36
EWRA36	Clear Alder, Flat Cut	36"	3-4 weeks	CHA36
EWRO42	Red Oak, Flat Cut	42"	3-4 weeks	CHO42
EWRM42	White Maple, Flat Cut	42"	3-4 weeks	CHM42
EWRC42	Cherry, Flat Cut	42"	3-4 weeks	CHC42
EWRH42	Hickory, Flat Cut	42"	3-4 weeks	CHH42
EWRA42	Clear Alder, Flat Cut	42"	3-4 weeks	CHA42

#### Signature Series, Straight Front, Wall **Mount Range Hood**

- Prefabricated and designed for easy installation
- Features a patent pending French Cleat hanging method in which the beveled edge of the range hood slides behind reverse beveled edge of mounting board.
- Silver metallic powder coated liner included.
- · The chimneys are sold separately.
- Broan ventilation power module sold separately.

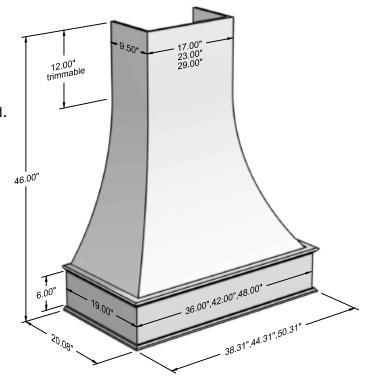


#### Signature Series, Straight Front, Wall Mount Wood Range Hood

Hood Product Code	Wood Species	Width	Availability	Chimney Code
SSFO30	Red Oak, Flat Cut	30"	1-2 weeks	CHO30
SSFM30	White Maple, Flat Cut	30"	1-2 weeks	CHM30
SSFC30	Cherry, Flat Cut	30"	1-2 weeks	CHC30
SSFH30	Hickory, Flat Cut	30"	3-4 weeks	CHH30
SSFA30	Clear Alder, Flat Cut	30"	3-4 weeks	CHA30
SSF036	Red Oak, Flat Cut	36"	1-2 weeks	CHO36
SSFM36	White Maple, Flat Cut	36"	1-2 weeks	CHM36
SSFC36	Cherry, Flat Cut	36"	1-2 weeks	CHC36
SSFH36	Hickory, Flat Cut	36"	3-4 weeks	CHH36
SSFA36	Clear Alder, Flat Cut	36"	3-4 weeks	CHA36
SSF042	Red Oak, Flat Cut	42"	3-4 weeks	CHO42
SSFM42	White Maple, Flat Cut	42"	3-4 weeks	CHM42
SSFC42	Cherry, Flat Cut	42"	3-4 weeks	CHC42
SSFH42	Hickory, Flat Cut	42"	3-4 weeks	CHH42
SSFA42	Clear Alder, Flat Cut	42"	3-4 weeks	CHA42
SSF048	Red Oak, Flat Cut	48"	3-4 weeks	CHO48
SSFM48	White Maple, Flat Cut	48"	3-4 weeks	CHM48
SSFC48	Cherry, Flat Cut	48"	3-4 weeks	CHC48
SSFH48	Hickory, Flat Cut	48"	3-4 weeks	CHH48
SSFA48	Clear Alder, Flat Cut	48"	3-4 weeks	CHA48

#### **Artisan Series Wood Range Hood**

- Prefabricated and designed for easy installation
- Features a patent pending French Cleat hanging method in which the beveled edge of the range hood slides behind reverse beveled edge of mounting board.
- Silver metallic powder coated liner included.
- Broan ventilation power module sold separately.



#### **Artisan Wood Range Hood**

•			
Hood Product Code	Wood Species	Width	Availability
ASWO36	Red Oak, Flat Cut	36"	3-4 weeks
ASWM36	White Maple, Flat Cut	36"	3-4 weeks
ASWC36	Cherry, Flat Cut	36"	3-4 weeks
ASWA36	Clear Alder, Flat Cut	36"	3-4 weeks
ASWO42	Red Oak, Flat Cut	42"	3-4 weeks
ASWM42	White Maple, Flat Cut	42"	3-4 weeks
ASWC42	Cherry, Flat Cut	42"	3-4 weeks
ASWA42	Clear Alder, Flat Cut	42"	3-4 weeks
ASWO48	Red Oak, Flat Cut	48"	3-4 weeks
ASWM48	White Maple, Flat Cut	48"	3-4 weeks
ASWC48	Cherry, Flat Cut	48"	3-4 weeks
ASWA48	Clear Alder, Flat Cut	48"	3-4 weeks

## **Straight Accent Wood Range Hood**

- Assembled and designed for easy installation.
- Simply attaches to adjacent cabinets.
- Add cabinet doors or design panels above valance to create a custom look

 Silver metallic powder coated liner included (ventilators sold separately)

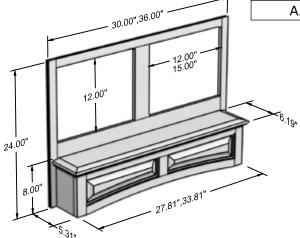
separately)	<del></del> l	
30.00",36.00" 12.00" 15.00" 27.81",33.81" 29.56",35.56"		>
V.10.		

Hood Product Code	Wood Species	Width	Availability
SAWO30	Red Oak, Flat Cut	30"	1-2 weeks
SAWM30	White Maple, Flat Cut	30"	1-2 weeks
SAWC30	Cherry, Flat Cut	30"	3-4 weeks
SAWH30	Hickory, Flat Cut	30"	3-4 weeks
SAWA30	Clear Alder, Flat Cut	30"	3-4 weeks
SAWO36	Red Oak, Flat Cut	36"	1-2 weeks
SAWM36	White Maple, Flat Cut	36"	1-2 weeks
SAWC36	Cherry, Flat Cut	36"	3-4 weeks
SAWH36	Hickory, Flat Cut	36"	3-4 weeks
SAWA36	Clear Alder, Flat Cut	36"	3-4 weeks
2	2.22		

## **Arched Accent Wood Range Hood**

- Assembled and designed for easy installation.
- Simply attaches to adjacent cabinets.
- Add cabinet doors or design panels above valance to create a custom look
- Silver metallic powder coated liner included (ventilators sold separately)

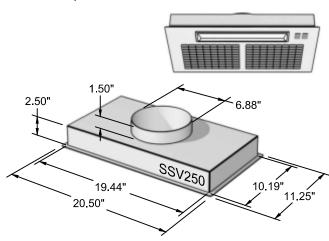
Hood Product Code	Wood Species	Width	Availability
AAWO30	Red Oak, Flat Cut	30"	1-2 weeks
AAWM30	White Maple, Flat Cut	30"	1-2 weeks
AAWC30	Cherry, Flat Cut	30"	3-4 weeks
AAWH30	Hickory, Flat Cut	30"	3-4 weeks
AAWA30	Clear Alder, Flat Cut	30"	3-4 weeks
AAWO36	Red Oak, Flat Cut	36"	1-2 weeks
AAWM36	white Maple, Flat Cut	36"	1-2 weeks
AAWC36	Cherry, Flat Cut	36"	3-4 weeks
AAWH36	Hickory, Flat Cut	36"	3-4 weeks
AAWA36	Clear Alder, Flat Cut	36"	3-4 weeks



### **Ventilators**

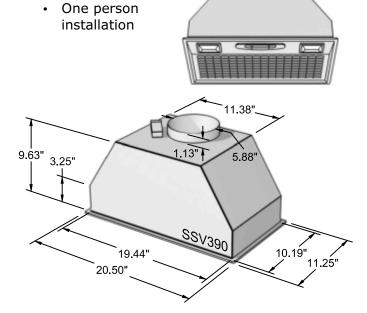
#### **Signature Series Ventilator 250**

- SSV250
  - 250 CFM (cubic ft per minute)
  - 8 sones (sound measurement)
  - · Silver metallic finish
  - 2 speed motor with rocker control
  - Dual 40 watt lighting (bulbs not included) NP40WATTBC
  - · One person installation



#### Signature Series Ventilator 390 - SSV390

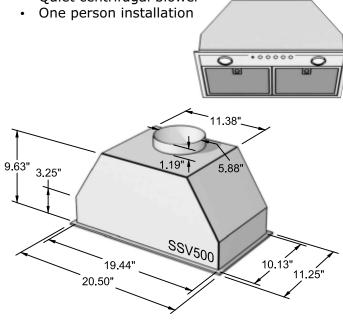
- 390 CFM (cubic ft per minute)
- 6 sones (sound measurement)
- · Silver metallic finish
- · 3 speed slide control
- Dual 40 watt lighting (bulbs not included) NP40WATTBC
- Heat sentry detects excessive heat and adjusts speed automatically



#### Signature Series Ventilator 500 - SSV500

- 500 CFM (cubic ft per minute)
- 8 sones (sound measurement)
- · Stainless steel finish
- 3 speed push button control
- Two 20 watt halogen lamps included
- Heat sentry detects excessive heat and adjusts speed automatically

· Quiet centrifugal blower



#### **Signature Series Ductless Conversion Kits**

- 1. 250 and 390 CFM units IDK250390
  - Duct 7" x 2'
  - 90° conversion duct 7" to 3 1/4" x 10"
  - Charcoal filter
  - Grill
- 2. 500 CFM unit

#### - IDK500

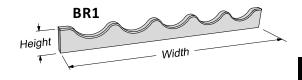
- Duct 6" x 2'
- 90° conversion duct -6" to 3 1/4" x 10"
- Elbow
- · Charcoal filter
- Grill

#### **Signature Series Bulbs**

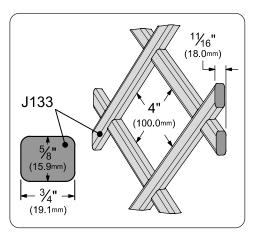
- 1. Individual bulb for 250 and 390 CFM ventilators
  - SSB1
- 2. Box of 25 Bulbs for 250 and 390 CFM ventilatorsSSB25
- 33623
- 2. Individual bulb for 500 CFM ventilator
  - SSB5001
- 4. Box of 2 bulbs for 500 CMF ventilator
  - SSB50025

### **Wine Racks**

**BR1** - This style of bottle rack can be customized to fit your cabinet. Please specify the width, height and wood species of the bottle rack. You will only need to supply the outside measurements for the piece in order for it to come centered correctly. The bottle rack is precision machined on CNC equipment and therefore it will come consistently

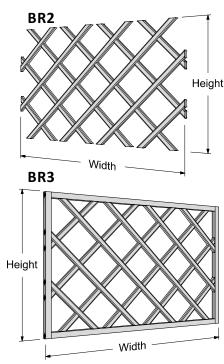


to you each time you order it. Edges that come in contact with the bottles and fingers have a 1/8" radius; edges in contact with the cabinet have a square edge. The standard thickness is ¾". This bottle rack is sold as a single unit. If you require one for the front and back you will need to order 2.



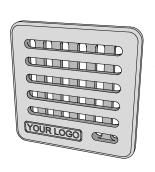
BR2 & BR3 - These are our unframed and framed lattice style bottle racks. The racks are made from a 5/8"x3/4" machined material with a radius on all four edges and has a cross cut dado cut on the back so each intersection forms a cross lap joint. Simply supply the outside dimensions and wood species. The bottle pattern will be centred for you, making optimum use of the available space. The BR3

framed lattice is framed with 3/4" x 3/4" material that is screwed to the lattice. (These screws will get covered when installed in the cabinet.) The bottle opening space is 4"x4". Most applications will require a rack in the front of the cabinet and one in the back. Please order two racks if this is your intended application. The machined sticks, **J133** can be ordered by the linear foot if you would like to assemble the lattice yourself.



### Promotional Items

Elias Woodwork manufactures wooden promotional items on a regular basis. The appetizer plates and hot pot trivets are practical items many of our furniture stores and cabinet makers use as give-aways to help promote their business. They are made available to you with your name or logo machined into them at a very low cost in lots of 100 or more. They can be purchased individually with the Elias Woodwork logo. We consider these promotional items for our company as well and price them accordingly.



Trivet

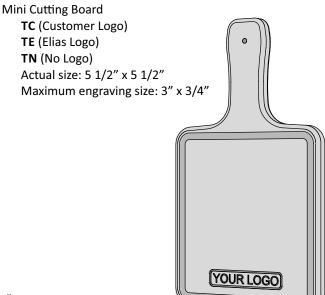
TC (Customer Logo)

TE (Elias Logo)

TN (No Logo)

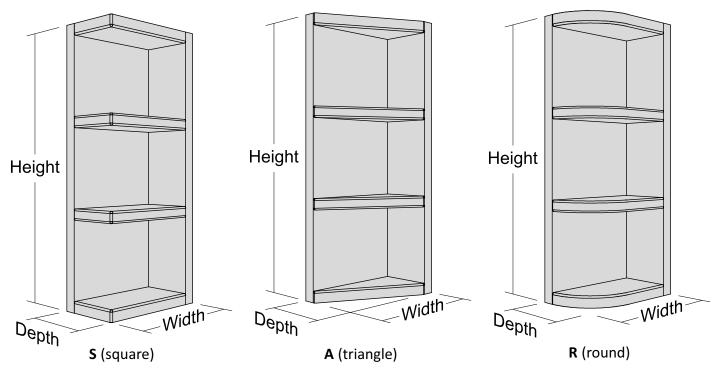
Actual size: 5 1/2" x 5 1/2"

Maximum engraving size: 3" x 3/4"



## **Knick Knack Shelves**

Corner shelf kits can be ordered knock down or assembled. Our standard default when sending you an estimate is knock down, so please specify if you require this to be assembled. The standard shelf unit comes with the two wall pieces and top and bottom shelf, so if more shelves are required, please specify how many extra you require. These "knick knack" shelves can be made in a large range of our product offerings, from wood to RTF (rigid thermofoil), to painted and TFM (thermofused melamine). The shelves are made to order so they are also quite customizable, making them versatile and useful. There are some limitations on how it can be manufactured due to the different products being used so please review the diagrams for clarification or call your Customer Service Specialist.

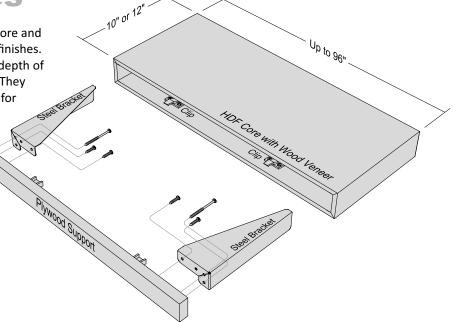


## Floating Shelves

Elias Woodwork Floating Shelves have a hollow core and can be ordered in wood, thermofoil or laminate finishes. They come with a standard height of 2 ½" and a depth of 10" or 12". The length is customizable up to 96". They come supplied with a backer board and brackets for easy mounting. It is recommended that you mount the brackets into studs.

#### **Key Features:**

- No seams tight mitered edges
- 20 lbs per foot load limit using 16 gauge metal brackets
- Preinstalled clips for easy mounting, no need for silicone
- · Plywood mounting cleat for added strength





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\*No set-up fee

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#### Ordering:

All moldings are sold by the linear foot. If you need specific lengths, please indicate on the order form and we will do our best to supply you with those lengths. If it is not possible, a Customer Service Specialist will contact you to determine the best possible solution.

#### Set-Up vs. Non Set-Up:

Set-up charges are based on the quantity of orders as well as the accumulative sales volume of each profile in all species. With a high volume profile, numerous orders accumulate in a short time period allowing us to produce several orders at one time so we can eliminate the set-up charge. When considering a high quantity order, please contact your Customer Service Specialist to receive a quote where the set-up might be negated due to the size of your order.

#### **Custom Profiles:**

Even with over 3000 different profiles on file, occasionally we will not have the profiles you need for a project. With the ability to produce our own knives, you can feel confident that with just a drawing or an existing molding sample, Elias Woodwork will be able to produce the profile you need. A minimal one time knife charge may be assessed, depending on the size of the order.

#### **Lead Time:**

With having over 3000 profiles and so many different wood species, there is no real standard lead time which applies to every molding profile. The most common profiles in Oak, Maple and Paint Grade average 4 working days. Meanwhile the rest of the profiles have a similar lead time to cabinet doors where you can choose your lead time. With so many different profiles and wood species, it is only possible to provide accurate lead times for moldings at the time of ordering/quoting. Please check each order's confirmation for the current lead times available for that order.

#### **Species:**

You do not need to specify a species grade when ordering moldings. Elias Woodwork strives to provide consistent quality moldings as the lumber comes to us.

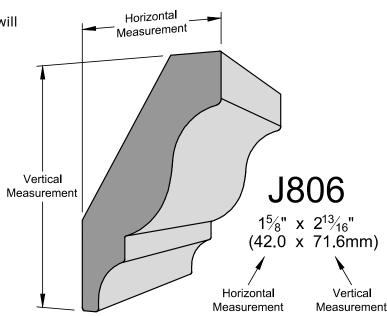
#### **Prefinishing:**

Our moldings are available in raw wood, or in the following coated options. Please see pages 14-18 for more information on our coatings.

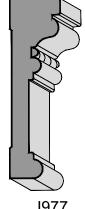
- Clear Lacquer
- Stain & Lacquer
- Glazed
- Primed Only
- · Primed and Painted
- Distressed, Antiqued, Distressed & Antiqued, Rub Through (Some small moldings cannot be Distressed)
- Rigid Thermofoil Wrap (Most moldings can be ordered with RTF wrap, please check with your Customer Service Specialist).

#### Measurements:

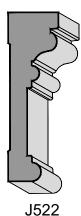
Please use the following diagram to interpret molding measurements supplied.



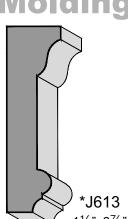
## **Architrave Molding**



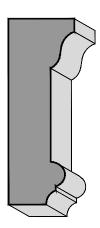
J977 1½6"x3¾" (26.6 x 95.3mm)



1½6"x3½" (26.6 x 89.5mm)



11/8"x37/8" (28.6 x 98mm)



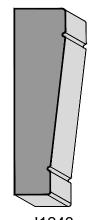
J1295 1<sup>3</sup>/<sub>8</sub>"x3<sup>7</sup>/<sub>8</sub>" (34.9 x 98mm)

**Jambs** 

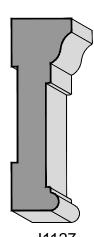
\*J602 5/16"x11/8" (8.7 x 28.6mm)

\*J603

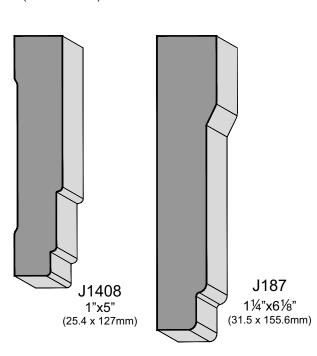
5/16"x13/8"



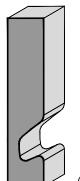
J1243 1½6"x3%" (27 x 98.4mm)



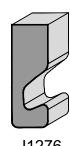
J1127 1¼"x4" (31.8 x 101.6mm)



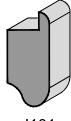
## **Cabinet Pulls**



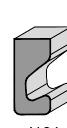
J1028 <sup>3</sup>/<sub>4</sub>"x3½" (19.1 x 88.9mm)



J1276 3/4"x21/8" (19.1 x 54.4mm)



J101 %"x1<sup>15</sup>/16" (22.2 x 50mm)



\*J601

3/4"x49/16"

(8.7 x 34.9mm) (19.1 x 115.9mm) (19.1 x 120.7mm)

J1246

34"x434"

J1497 3/4"x69/16"

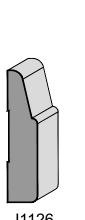
(19.1 x 166.7mm)

J164 3/4"x19/16" (19.1 x 40mm)

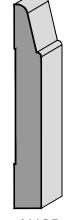


J177 <sup>3</sup>/<sub>4</sub>"x1<sup>1</sup>/<sub>2</sub>" (19.8 x 38.1mm)

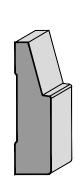
## **Casings & Baseboards**



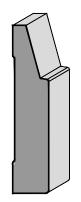
J1126 5/8"x2<sup>3</sup>/4" (15.8 x 69.90mm)



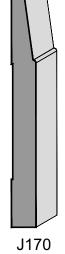
J1125 %16"x41/4" (14.3 x 108mm)



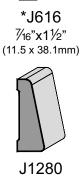
J1488 3/4"x23/4" (19.1 x 69.9mm)



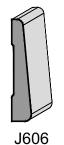
J1489 3/4"x31/2" (19.1 x 88.9mm)



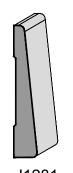
J170 ½"x5¼" (13 x 133.4mm)



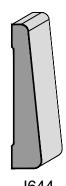
J1280 9/16"x1½" (14.3 x 38.1mm)



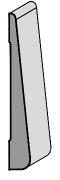
J606 716"x21/8" (10.4 x 54mm)



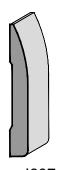
J1281 ½"x2¾" (12.3 x 69.9mm)



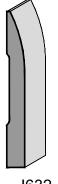
J644 5/8"x3" (15.9 x 76.2mm)



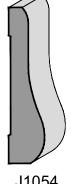
J615 716"x31/4" (11.1 x 82.6mm)



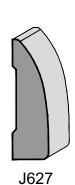
J607 3/8"x23/4" (9.5 x 69.9mm)



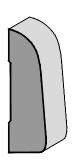
J632 3/8"x31/4" (9.5 x 82.6mm)



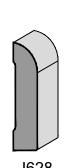
J1054 3/4"x31/4" (19.1 x 82.6mm)



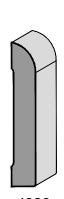
3/4"x2½" (19.1 x 63.5mm)



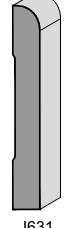
J1206 <sup>3</sup>/<sub>4</sub>"x2<sup>9</sup>/<sub>16</sub>" (19.8 x 65.3mm)



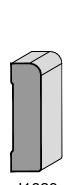
J628 ½"x2¼" (12.7 x 57.2mm)



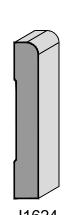
J629 ½"x3" (12.7 x 76.2mm)



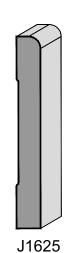
J631 %16"x41/4" (14.3 x 108mm)



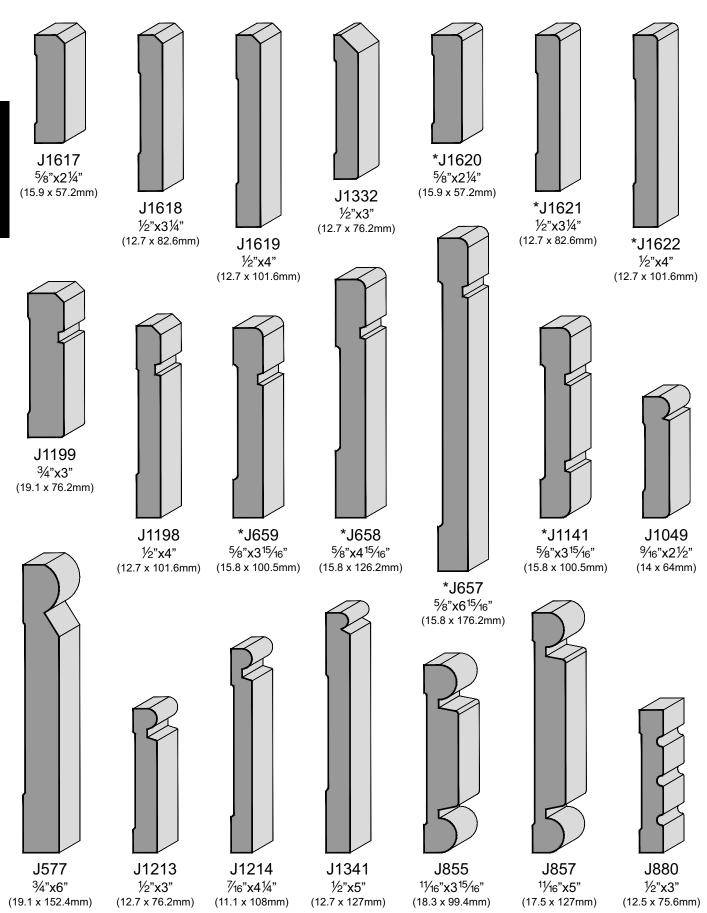
J1623 5/8"x21/4" (15.9 x 57.2mm)

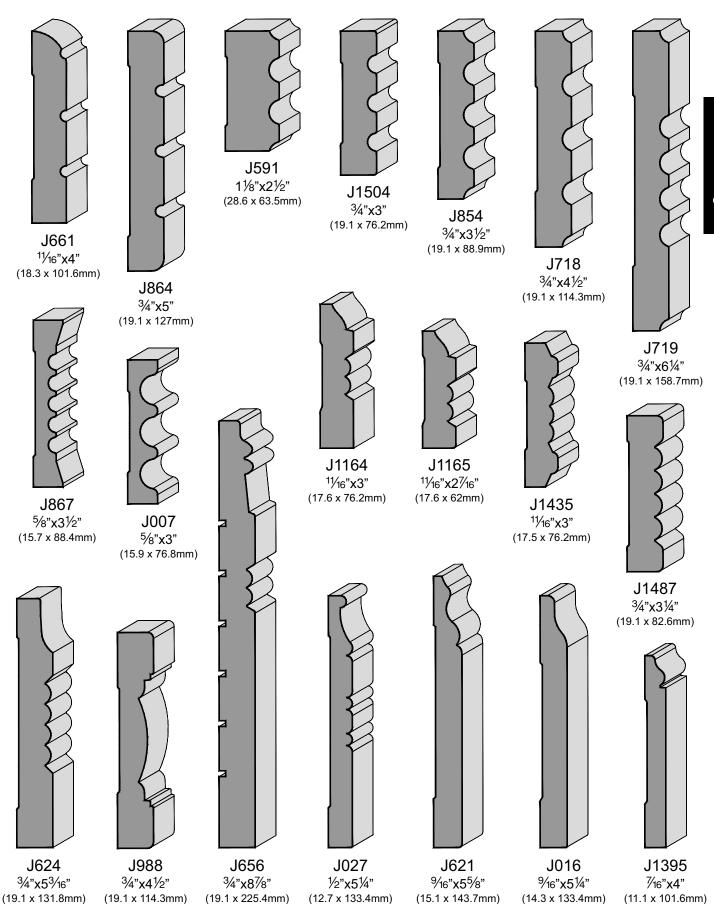


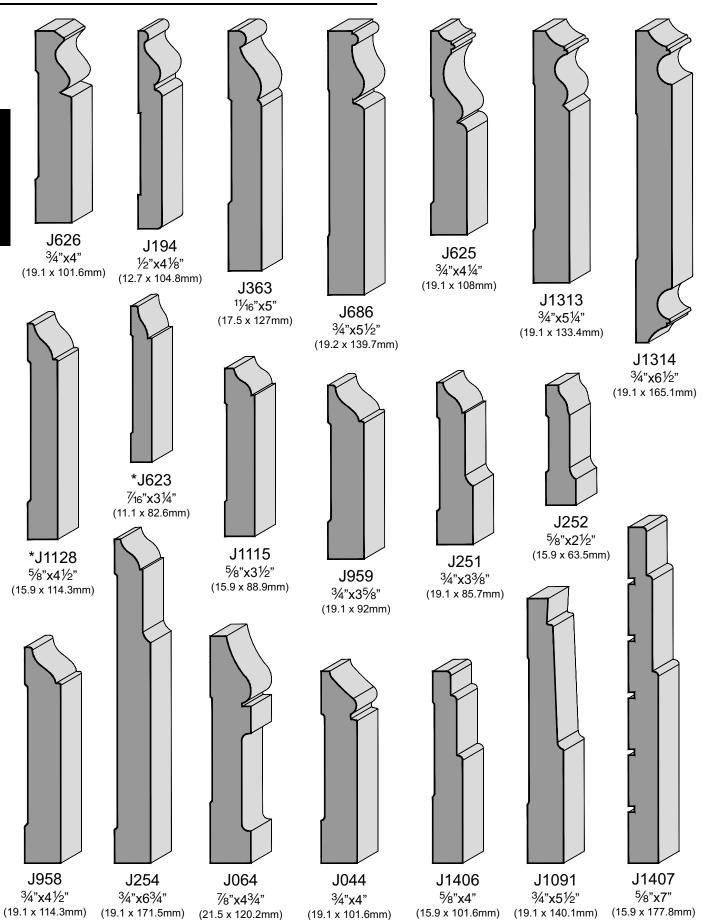
J1624 ½"x3¼" (12.7 x 82.6mm)

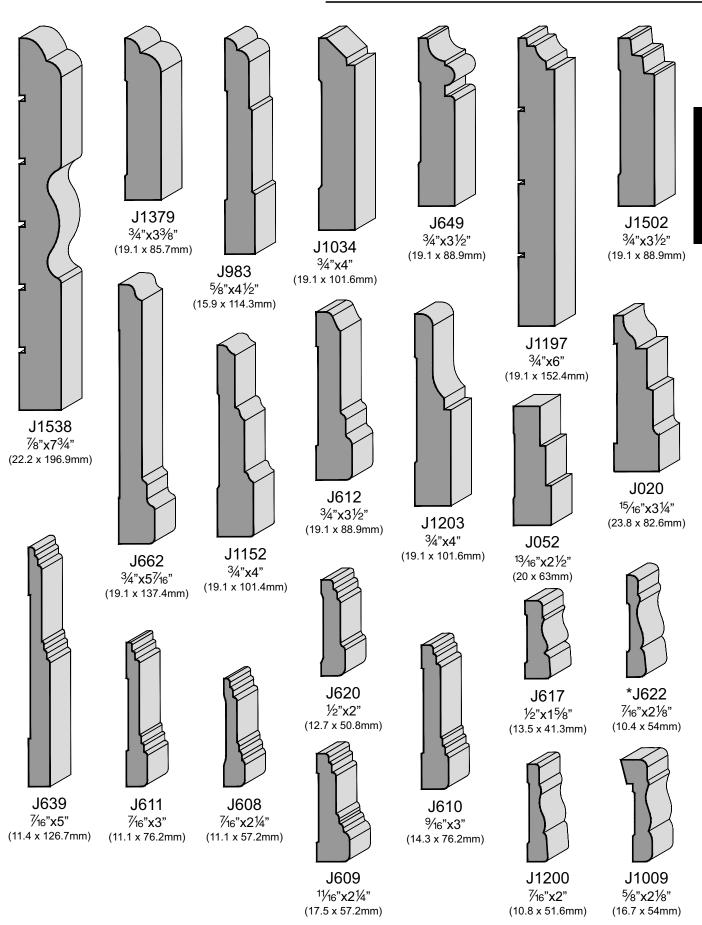


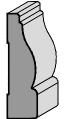
½"**x4**" (12.7 x 101.6mm)



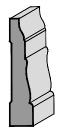




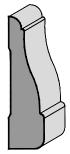




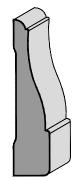
J053 5/8"x23/16" (15.9 x 55.6mm)



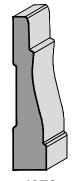
J899 ½"x2¼" (12.3 x 56.8mm)



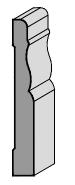
J642 3/4"x23/4" (18.7 x 70mm)



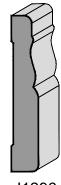
J663 3/4"x31/4" (19.1 x 82.6mm)



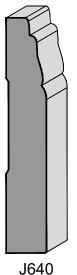
J076 <sup>11</sup>/<sub>16</sub>"x3<sup>3</sup>/<sub>16</sub>" (17.6 x 81.1mm)



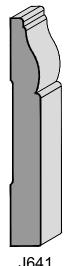
\*J630 7/16"x31/4" (11.1 x 82.6mm)



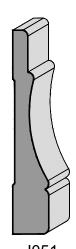
J1296 %16"x31/4" (14.3 x 82.6mm)



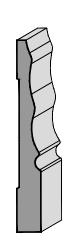
J640 13/16"x47/8" (21.3 x 124.5mm)



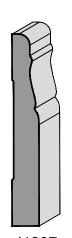
J641 5/8"x43/4" (15.9 x 120.6mm)



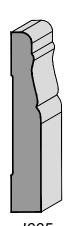
J051 3/4"x41/4" (19.1 x 108mm)



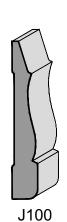
J648 ½"x4"



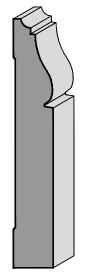
J1297 9/16"x4" (12.7 x 101.6mm) (14.3 x 101.6mm)



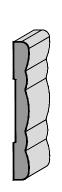
J665 5/8"x33/4" (15.9 x 95.3mm)



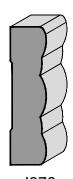
9/16"x35/16" (13.6 x 83.5mm)



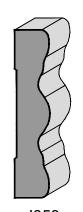
J645 <sup>13</sup>/<sub>16</sub>"x5<sup>3</sup>/<sub>16</sub>" (21.1 x 131.8mm)



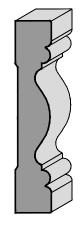
J614 5/16"x27/8" (8.2 x 73mm)



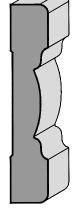
J876 3/4"x27/8" (19.1 x 73mm)



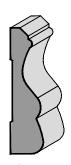
J853 11/16"x31/2" (18.3 x 88.9mm)



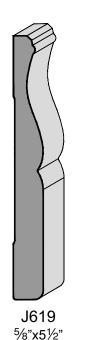
J084 3/4"x4" (19.1 x 101.6mm)

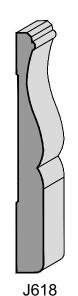


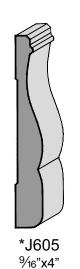
J1056 34"x41/8" (19.8 x 105mm)



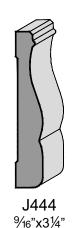
\*J604 <sup>11</sup>/<sub>16</sub>"x2<sup>5</sup>/<sub>8</sub>" (17.5 x 66.7mm)



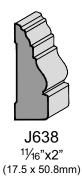


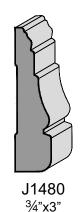


(14.3 x 101.6mm)

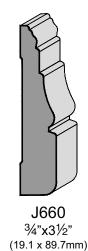


(14.3 x 82.6mm)

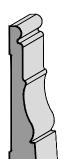




(19.1 x 76.2mm)

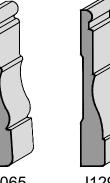


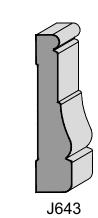
(15.9 x 139.7mm)

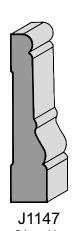


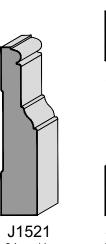
9/16"x5"

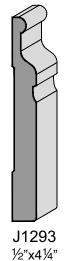
(14.3 x 127mm)





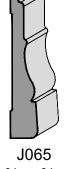




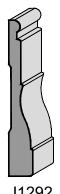


(12.7 x 108mm)

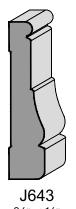
J1342 3/4"x25/16" (18.7 x 59mm)



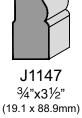
9/16"x33/16" (14.4 x 81mm)



J1292 ½"x3¼" (12.7 x 82.6mm)

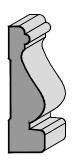


3/4"x31/4" (18.9 x 83.2mm)



3/4"x31/2" (19.1 x 88.9mm)

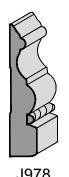
J652 3/4"x21/4" (19.1 x 57.2mm)



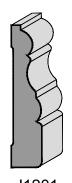
J1114 3/4"x25/8" (19.1 x 66.7mm)



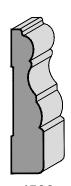
J249 34"x25/8" (19.1 x 66.7mm)



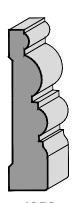
J978 9/16"x23/4" (14.3 x 69.9mm)



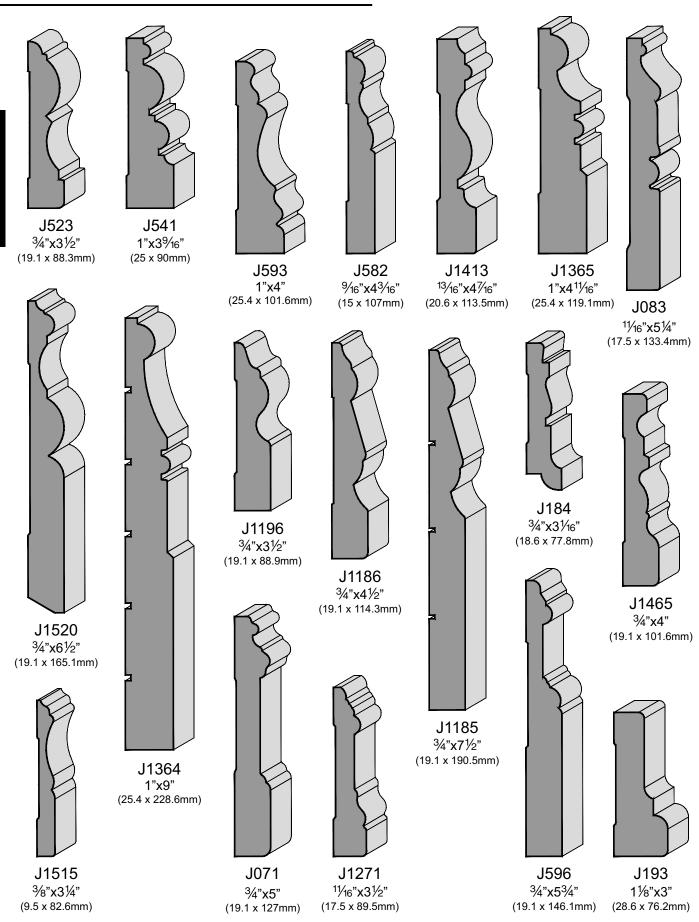
J1201 5/8"x2<sup>15</sup>/16" (16.2 x 75.3mm)

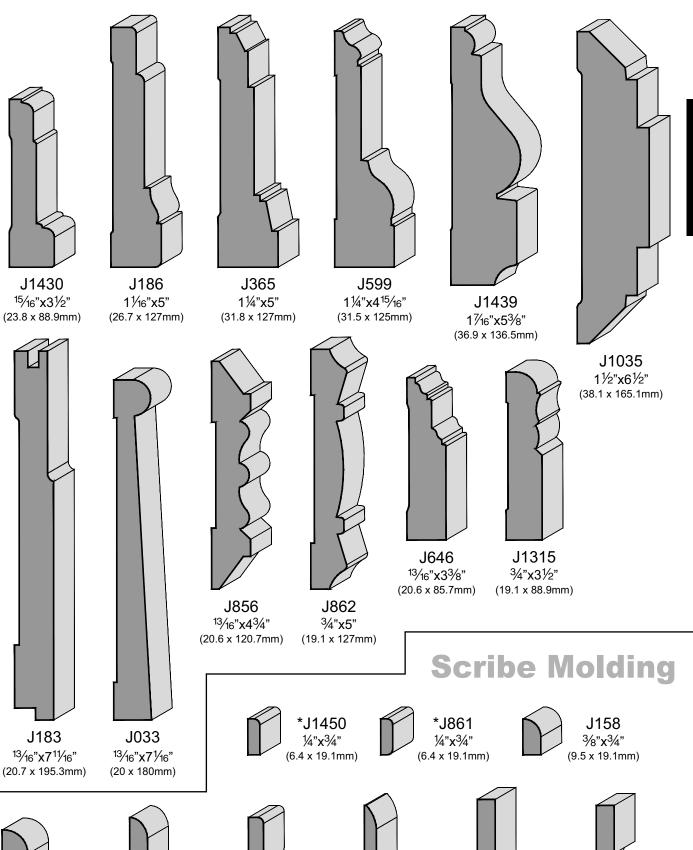


J583 11/16"x3" (17 x 76.2mm)



J650 13/16"x33/8" (20.5 x 85mm)





\*J214

9/16"x3/4"

(13.6 x 18.8mm)

J188

3/8"x1"

(9.5 x 25.4mm)

J042

5/16"x1"

(7.9 x 25.4mm)

\*J982

3/8"x13/8"

(9.5 x 34.9mm)

J240

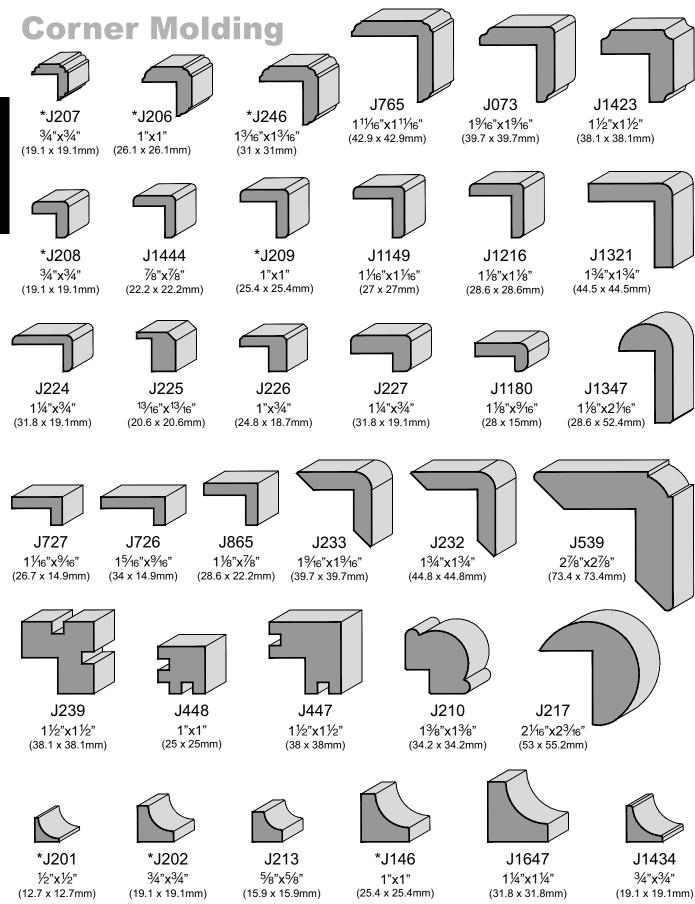
3/8"x11/4"

(9.5 x 31.8mm)

J288

¼"x1¼"

(6.4 x 31.8mm)

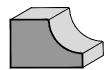




J278 <sup>3</sup>/<sub>4</sub>"x<sup>1</sup>/<sub>2</sub>" (19.1 x 12.7mm)



J558 1"x<sup>9</sup>/16" (25.4 x 14.4mm)



J1409 1½"x1" (38.1 x 25.4mm)



J205 ½"x½" (12.7 x 12.7mm)



J465 7/8"x<sup>3</sup>/4" (22.2 x 19mm)



J1044 5/8"x5/8" (15.9 x 15.9mm)



J1210 7/16"x<sup>5</sup>/16" (10.7 x 8.7mm)



J587 <sup>3</sup>/<sub>4</sub>"x½" (19.1 x 12.7mm)



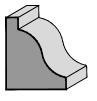
J1211 5/8"x½" (16.4 x 13.2mm)



J1076 5/8"x7/16" (16 x 11.5mm)



J175 15/16"x13/16" (23.8 x 30.2mm)



J1410 1¼"x1½" (31.8 x 38.1mm)



J980 1½6"x1½" (27.2 x 29.1mm)



J986 5/8"x<sup>3</sup>/8" (15.9 x 9.5mm)



J987 3/8"x3/8" (9.5 x 9.5mm)



J999 ½"x½"6" (12.7 x 11.1mm)



J228 1"x1" (25.4 x 25.4mm)



J229 ½"x<sup>9</sup>/16" (12.5 x 15.1mm)



J230 ½"x½" (12.7 x 12.7mm)



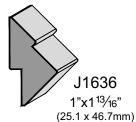
J221 1"x1" (25.4 x 25.4mm)



J746 %"x%" (22.7 x 22.7mm)



J018 78"x<sup>11</sup>/16" (22.2 x 17.5mm)

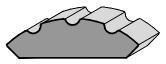




\*J035 1<sup>3</sup>/8"x<sup>1</sup>/2" (35.2 x 12.4mm)



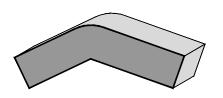
J1536 1<sup>3</sup>⁄<sub>4</sub>"x<sup>9</sup>⁄<sub>16</sub>" (44.5 x 15.1mm)



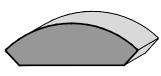
J216 2<sup>3</sup>/<sub>4</sub>"x<sup>13</sup>/<sub>16</sub>" (69.9 x 20.6mm)



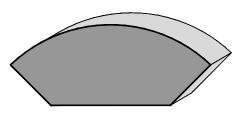
J1473 2<sup>5</sup>/8"x<sup>13</sup>/16" (66.7 x 20.6mm)



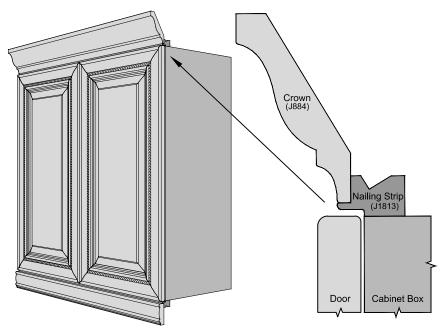
J284 3<sup>9</sup>/16" x1<sup>5</sup>/16" (89.9 x 33.3mm)

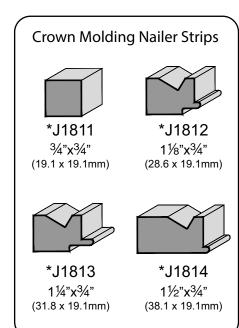


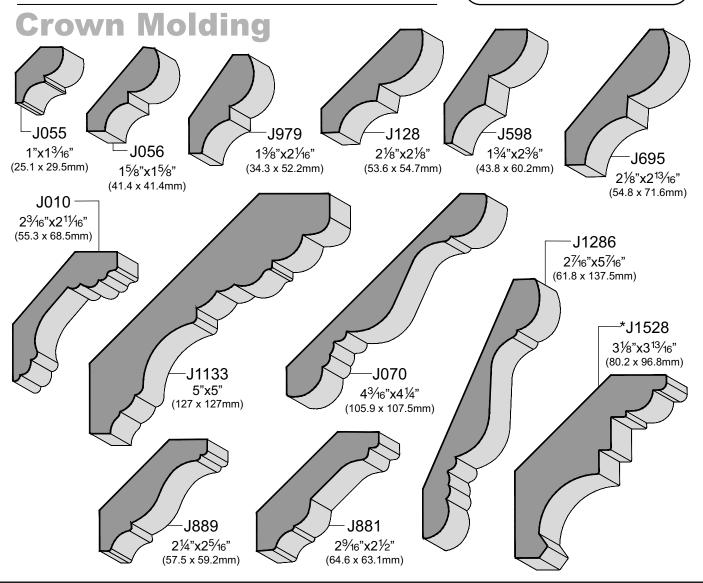
J029 2<sup>3</sup>/<sub>4</sub>"x<sup>7</sup>/<sub>8</sub>" (69.6 x 22.2mm)

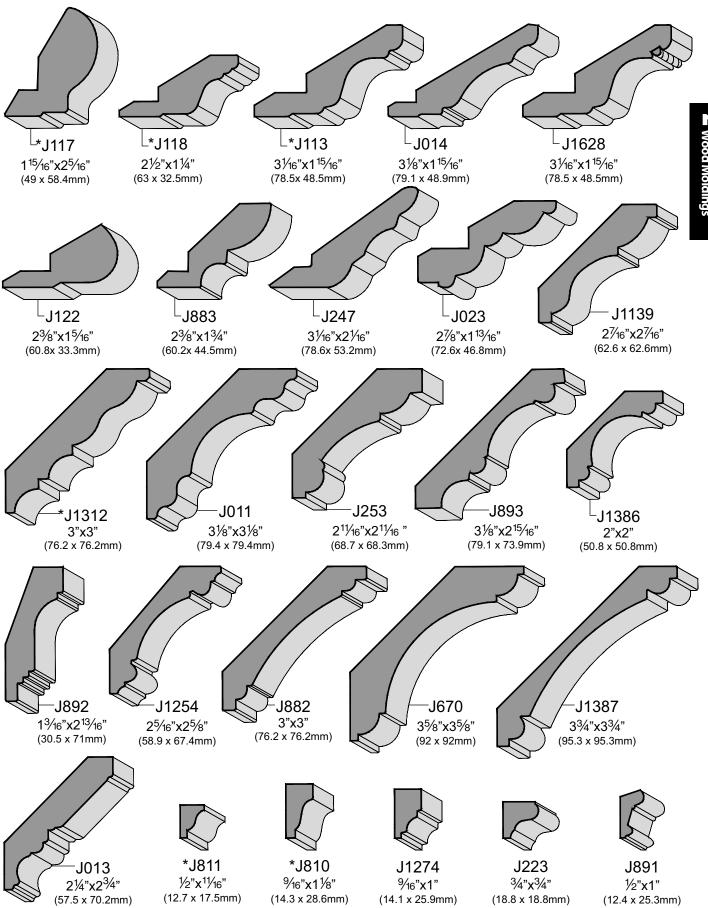


J219 4<sup>3</sup>/16"x1<sup>11</sup>/16" (105.9 x 42.6mm)

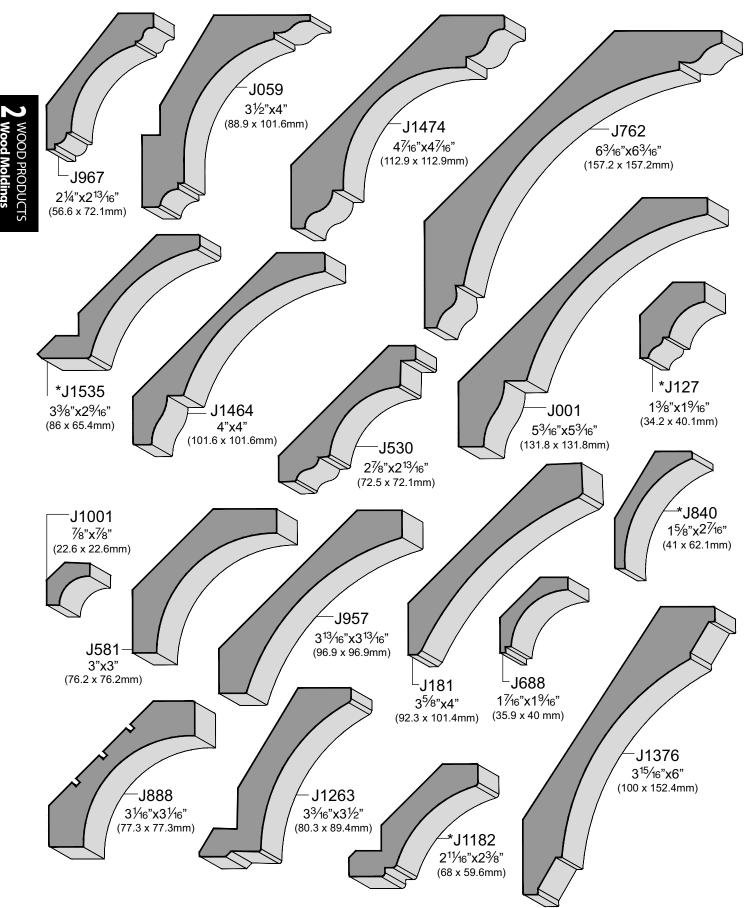


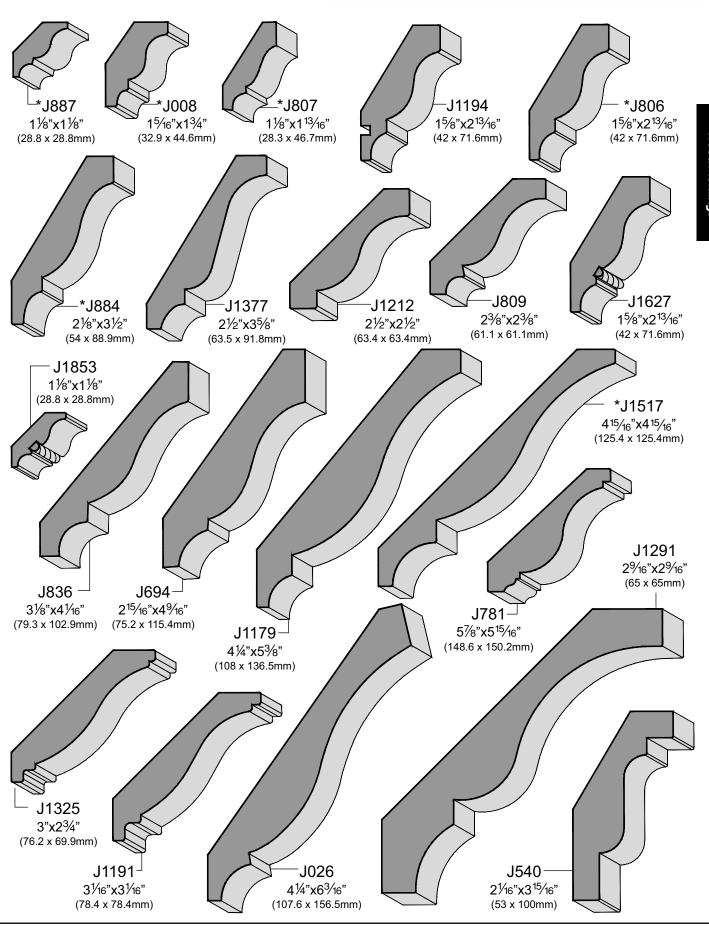


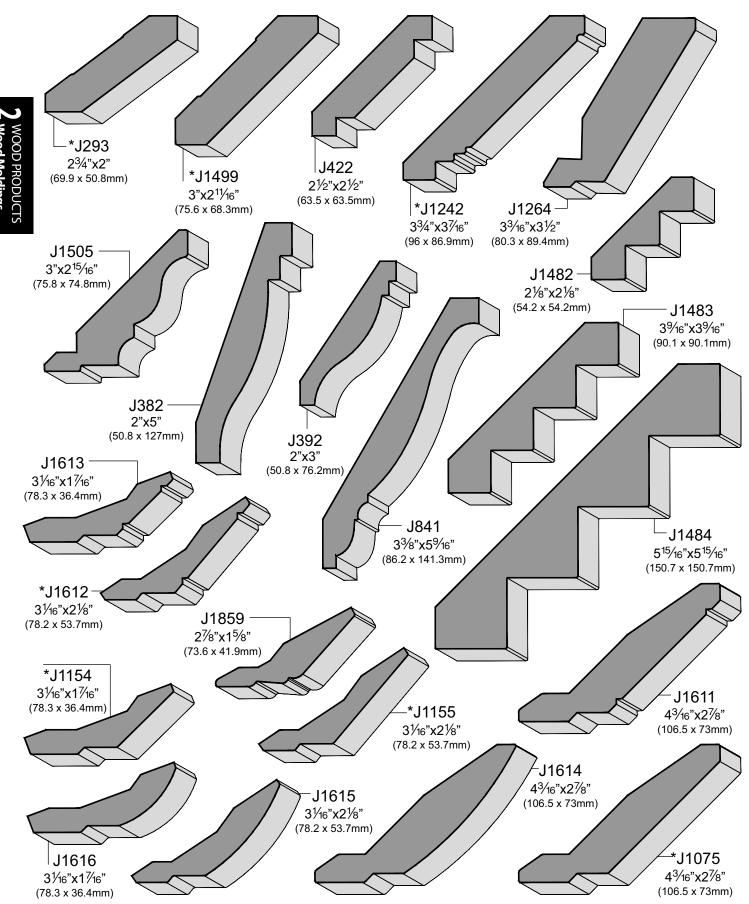


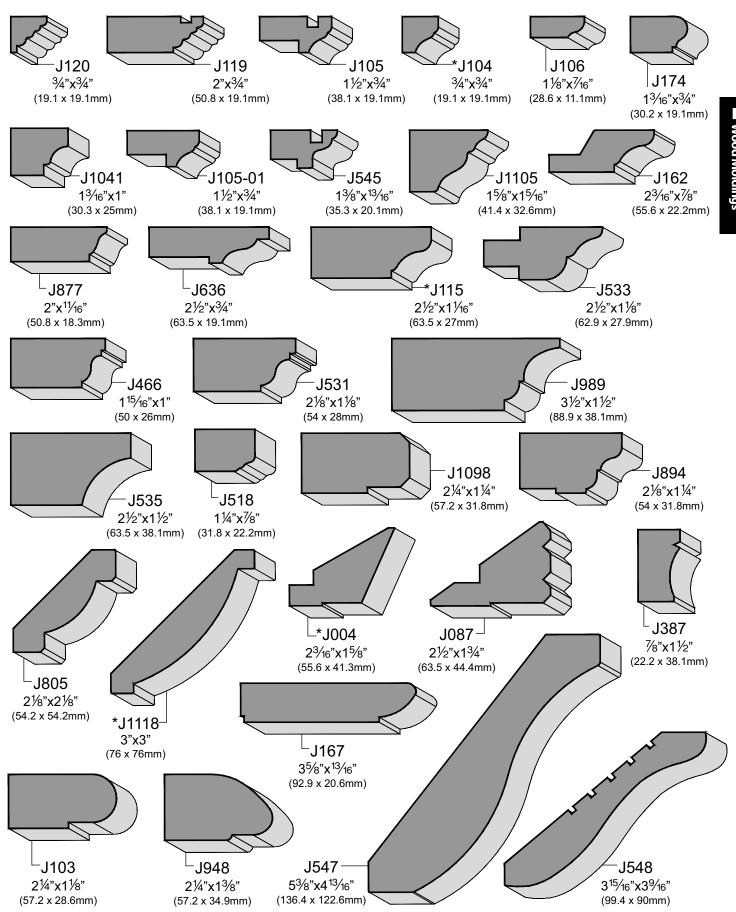


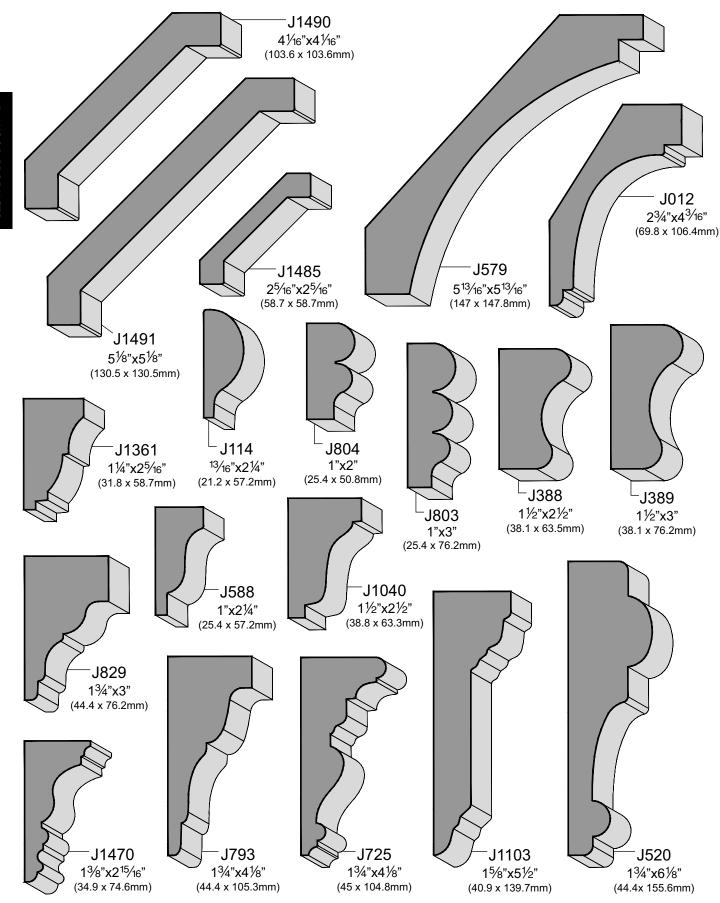
## **WOOD MOLDINGS - Crown Molding**

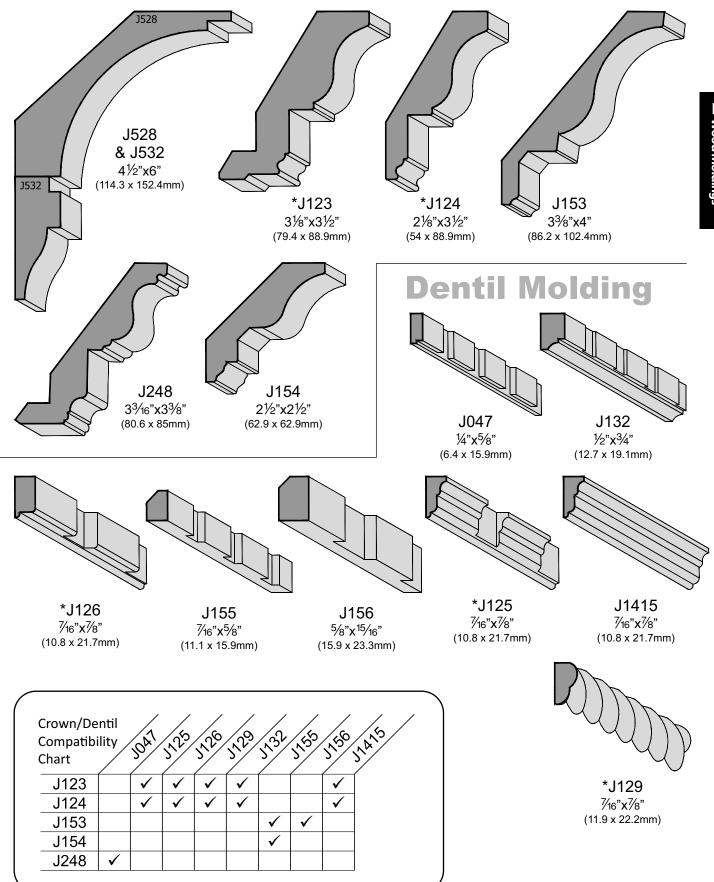


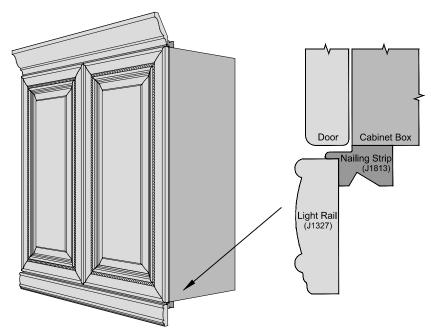


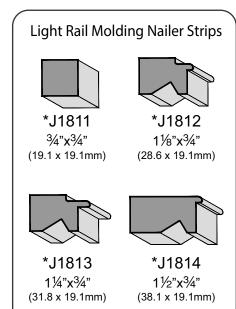


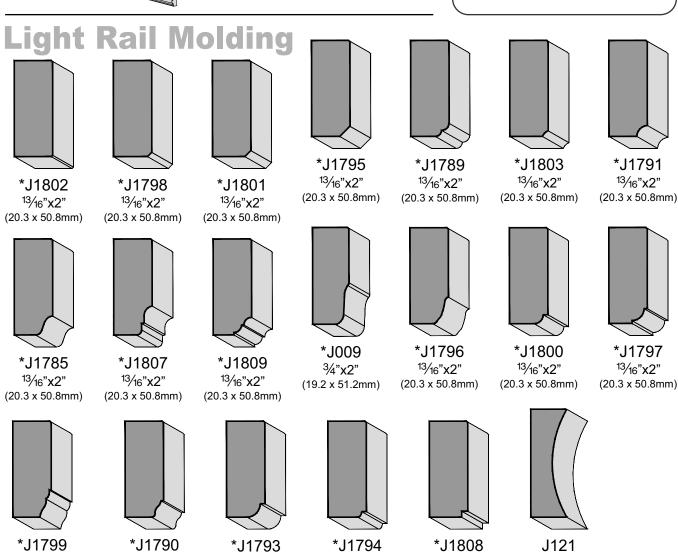












13/16"x2"

(20.3 x 50.8mm)

<sup>13</sup>/<sub>16</sub>"x2"

(20.3 x 50.8mm)

13/16"x2"

(20.3 x 50.8mm)

13/16"x2"

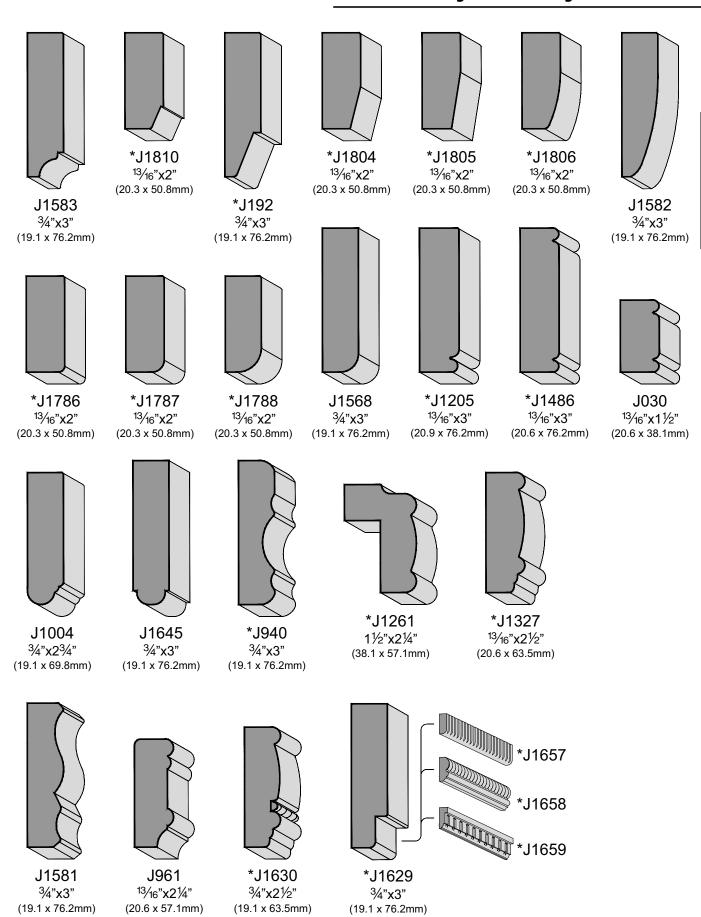
(20.3 x 50.8mm)

3/4"x21/4"

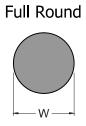
(19.1 x 57.1mm)

13/16"x2"

(20.3 x 50.8mm)



# **Dowel & Rope Molding**



₩ VV — ¥				
	W	Molding #		
<u>1</u> "	(6.4mm)	J401		
<u>3</u> "	(9.5mm)	J402		
<u>1</u> ''	(12.7mm)	J403		
<u>5</u> "	(15.9mm)	J404		
<u>3</u> 11	(19.1mm)	J405		
<u>7</u> ''	(22.2mm)	J1584		
1"	(25.4mm)	J407		
$1\frac{1}{8}$ "	(28.6mm)	J1585		
$1\frac{1}{4}$ "	(31.8mm)	J408		
1 <sup>3</sup> / <sub>8</sub> "	(34.9mm)	J417		
$1\frac{1}{2}$ "	(38.1mm)	J409		
1 <sup>3</sup> "	(44.5mm)	J410		
2"	(50.8mm)	J414		
2½"	(63.5mm)	J1557		
3"	(76.2mm)	J413		

# Half Round



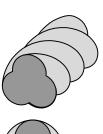
	W	Molding #
<u>3</u> "	(9.5mm)	J450
<u>1</u> "	(12.7mm)	J451
<u>5</u>  ∞	(15.9mm)	J452
<u>3</u> "	(19.1mm)	J453
<u>7</u> "	(22.2mm)	J1586
1"	(25.4mm)	J462
1 <sup>1</sup> / <sub>8</sub> "	(28.6mm)	J454
$1\frac{1}{4}$ "	(31.8mm)	J455
1 <sup>3</sup> "	(34.9mm)	J1587
$1\frac{1}{2}$ "	(38.1mm)	<b>*</b> J456
1 <sup>3</sup> / <sub>4</sub> "	(44.5mm)	J <b>4</b> 59
2"	(50.8mm)	J460
2 <sup>1</sup> / <sub>2</sub> "	(63.5mm)	J1558
3"	(76.2mm)	J1588

## Quarter Round



	W	Molding :
<u>3</u> 11	(9.5mm)	J1589
7 <sub>"</sub>	(11.1mm)	J1590
<u>1</u> "	(12.7mm)	<b>*</b> J203
9 <sub>"</sub>	(14.3mm)	J1591
<u>5</u> "	(15.9mm)	J1592
11 <sub>''</sub> 16	(17,5mm)	J1593
<u>3</u> "	(19.1mm)	<b>*</b> J204
<u>7</u> "	(22.2mm)	J1594
1"	(25.4mm)	J1595
$1\frac{1}{4}$ "	(31,8mm)	J1596
1 <sup>1</sup> / <sub>2</sub> "	(38.1mm)	J215

## Rope

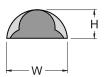




	W	Molding #
<u>1</u> "	(12.7mm)	<b>*</b> J433
<u>3</u> "	(19.1mm)	<b>*</b> J435
1"	(25,4mm)	*3441
$1\frac{1}{4}$ "	(31.8mm)	<b>*</b> J436
$1\frac{1}{2}$ "	(38.1mm)	<b>*</b> J680
$1^{\frac{11}{16}}$	'(42,9mm)	<b>*</b> J438

### Half Rope





W			Н	Molding #	
<u>1</u> ''	(12.7mm)	7 <sub>32</sub> "	(5.6mm)	<b>*</b> J426	
<u>3</u> "	(19.1mm)	11 <sub>''</sub>	(8.7mm)	<b>*</b> J428	
1"	(25.4mm)	15 <sub>''</sub>	(11.9mm)	<b>*</b> J440	
1 <sup>1</sup> / <sub>4</sub> "	(31.8mm)	<u>19</u> '' 32	(15.1mm)	<b>*</b> J429	
$1\frac{1}{2}$ "	(38.1mm)	23" 32	(18.3mm)	<b>*</b> J681	
$1\frac{11}{16}$	<b>'</b> (42,9mm)	<u>13</u> 11	(20,6mm)	<b>*</b> J431	

## Trimmed Half Rope





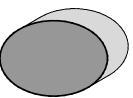
W	Н	Molding #
7/16 (11.1mm)	7/32 (5.6mm)	*J551
11/1 (17.5mm)	11/32" (8.7mm)	*J553
7" (22.2mm)	15" (11.9mm)	*J129
	19" (15,1mm)	*3554
1 <sup>3</sup> / <sub>8</sub> " (34.9mm)	23" (18.3mm)	<b>*</b> J1598
19"(39.7mm)	13" (20.6mm)	*3556





J416 13/8"x13/8" (34.9 x 34.9mm)





J467 21/4"x19/16" (57 x 40mm)



J464 1"x½" (25.4 x 12.5mm)



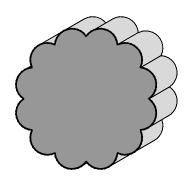
J424 2"x2" (50.8 x 50.8mm)



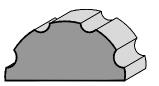
J470 1¾"x%" (44.5 x 22.2mm)



J471 1¾"x%" (44.5 x 22.2mm)



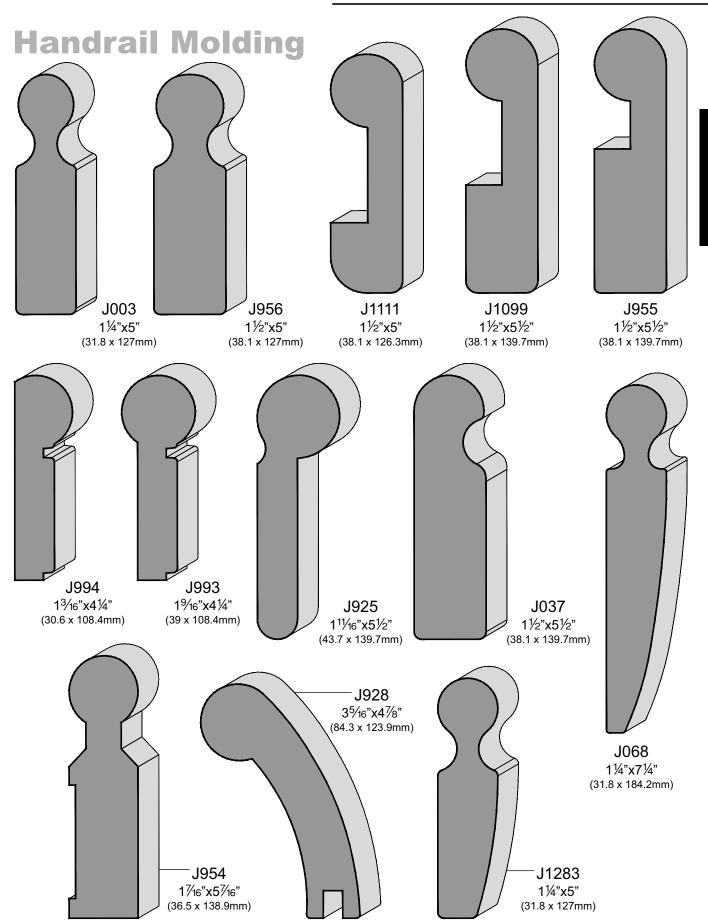
J415 3"x3" (76.2 x 76.2mm)

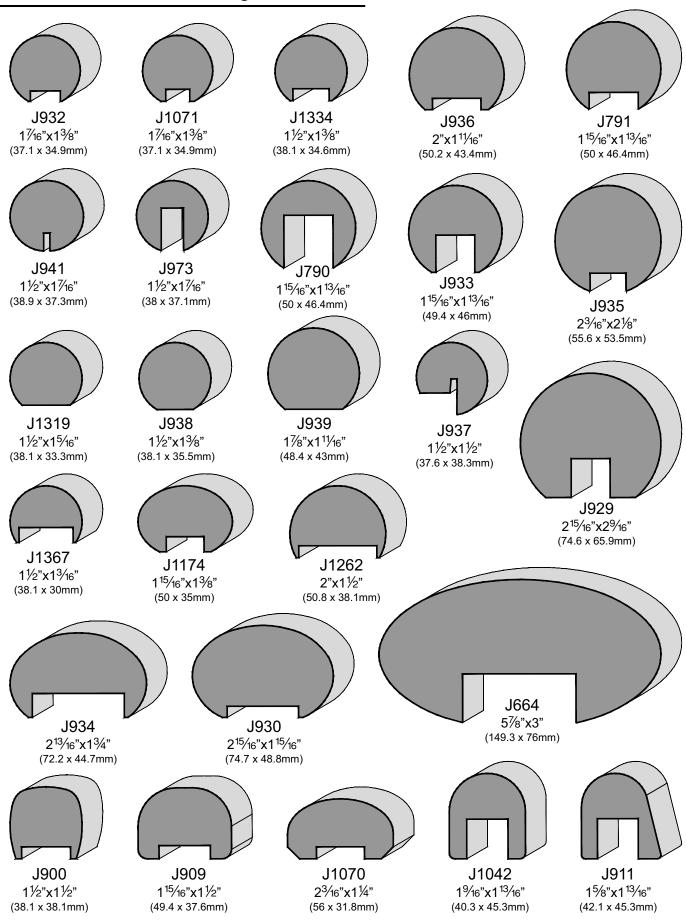


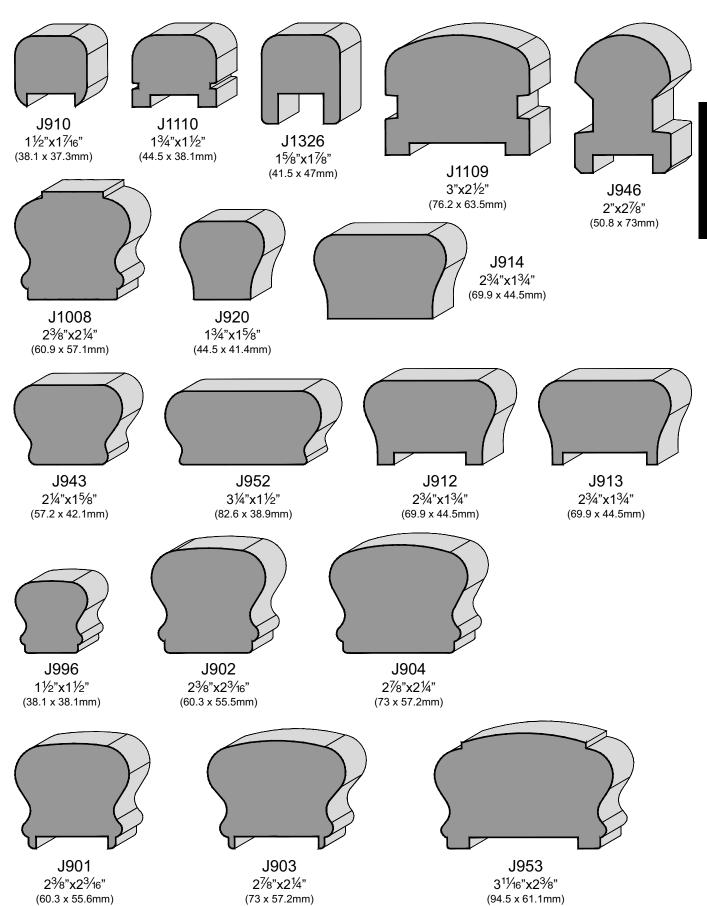
J473 2½"x1¼" (63.5 x 31.4mm)

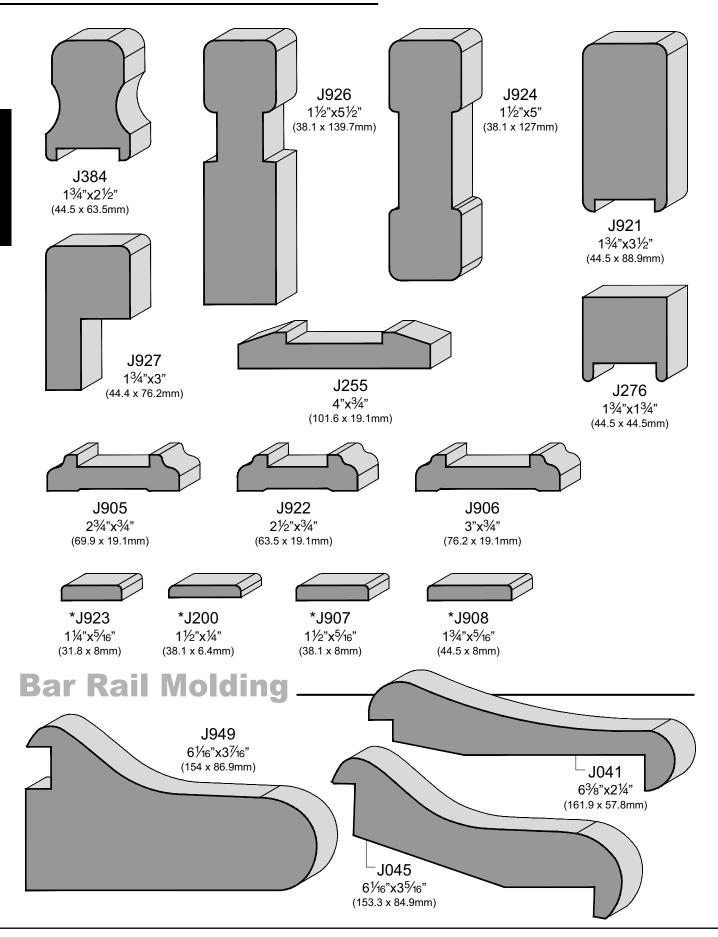


J472 2½"x1¼" (63.5 x 31.8mm)









## **Panel Cap Molding**



\*J301 9/16"x<sup>13</sup>/16" (14.3 x 21mm)



J1093 ½"x¾" (12.3 x 19.1mm)



J338 3/8"x<sup>9</sup>/16" (9.5 x 14.3mm)



J671 3/4"x<sup>3</sup>/4" (19.1 x 19.1mm)



J797 %16"x1" (14.3 x 25.5mm)



J315 5/8"x<sup>13</sup>/16" (15.9 x 20.6mm)



J344 <sup>3</sup>/<sub>4</sub>"x<sup>13</sup>/<sub>16</sub>" (19.1 x 21.3mm)



J976 ½"x<sup>13</sup>/<sub>16</sub>"



J779 3/4"x7/8" (19.1 x 22.2mm)



J303 <sup>3</sup>/<sub>4</sub>"x<sup>9</sup>/<sub>16</sub>" (19.1 x 14.3mm)



J304 15/16"x<sup>11</sup>/16" (23.8 x 17.5mm)



J1272 5/8"x<sup>15</sup>/16" (15.2 x 23.8mm)



J1047 ½"x<sup>15</sup>/<sub>16</sub>" (12.2 x 24.6mm)



J675 ½"x1½" (12.8 x 29.2mm)



(13.2 x 20.9mm)

J327 ½"x1" (12.7 x 25.4mm)



J313 ½"x1" (13.2 x 25.4mm)



J393 11/16"x<sup>15</sup>/16" (17.4 x 24.1mm)



J798 9/16"x<sup>11</sup>/16" (13.8 x 18.3mm)



J060 9/16"x<sup>11</sup>/16" (14.3 x 18.3mm)



J1084 9/16"x7/8" (14.4 x 22.2mm)



J595 %16"x1" (14.4 x 25.4mm)



J792 %"x1½6" (22.1 x 36.5mm)



J569 7/8"x1½" (21.9 x 38.2mm)



J244 1<sup>3</sup>/<sub>16</sub>"x1<sup>5</sup>/<sub>8</sub>" (30.2 x 41.3mm)



J788 15/16"x15/8" (24.1 x 41mm)



J991 1½6"x1¼" (17.5 x 31.8mm)



J787

11/16"x13/8"
(18.2 x 34.9mm)



J592 5/8"x11/4" (16.4 x 31.9mm)



J341 3/4"x11/4" (19.1 x 31.8mm)



J048 <sup>3</sup>/<sub>4</sub>"x1" (19.1 x 25.4mm)



J1273 13/16"x13/16" (20.6 x 30.4mm)



J1471 %"x11/8" (22.2 x 28.6mm)



\*J305 1½6"x1½" (17.5 x 28.6mm)



\*J306 %"x11/8" (22.2 x 28.6mm)



J1096 1½6"x1½6" (17.5 x 27mm)



J1027 7/16"x13/16" (11.1 x 30.1mm)



J796 11/16"x1" (18.1 x 25.4mm)



J328 5/16"x7/8" (7.9 x 22.2mm)



J234 ½"x1" (12.7 x 25.4mm)



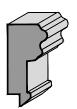
J144 ½"x<sup>13</sup>/<sub>16</sub>" (12.7 x 20.6mm)



J325 ½"x<sup>3</sup>/<sub>4</sub>" (12.7 x 19.1mm)

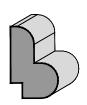


J337 <sup>13</sup>/<sub>16</sub>"x1" (21.4 x 25.8mm)



J279

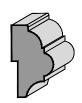
13/16"x111/16"
(21 x 43.3mm)



J134 1"x1½" (25.2 x 37.9mm)



J329 <sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>4</sub>" (17.5 x 44.5mm)



J310 %"x1½" (22.2 x 38.1mm)



J557 3/4"x11/2" (19.1 x 38.4mm)



J873 3/4"x13/4" (18.5 x 43.8mm)



J1416 3/4"x11/8" (19.1 x 28.6mm)



J308 11/8"x11/2" (28.6 x 38.1mm)



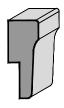
J307 3/4"x11/2" (19.1 x 38.1mm)



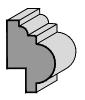
J332 5/8"x1½" (15.9 x 38.1mm)



J331 1"x1½" (25.4 x 38.1mm)



J1121 5/8"x15/8" (16 x 41.3mm)



J1085 1"x1½" (25.5 x 38.1mm)



J349 <sup>3</sup>⁄<sub>4</sub>"x<sup>5</sup>⁄<sub>8</sub>" (19.1 x 15.9mm)



J323 1"x<sup>5</sup>/8" (25.4 x 15.9mm)



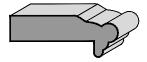
J340 1"x<sup>3</sup>/4" (25 x 19.3mm)



J343 7/8"x<sup>3</sup>/4" (23 x 19.1mm)



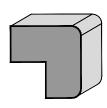
J683 1<sup>3</sup>/<sub>16</sub>"x<sup>5</sup>/<sub>8</sub>" (30.4 x 15.7mm)



J1095 2¼"x%" (57.2 x 21.8mm)



 $\begin{array}{c} J707 \\ 1\frac{1}{2}"x1\frac{1}{2}" \\ (37.6 \times 38.3 mm) \end{array}$ 



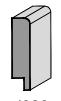
J745 1½6"x1½" (37.3 x 38.1mm)



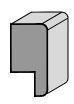
J396 1¼"x¾" (31.8 x 19.1mm)



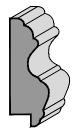
J220 %"x1¼" (22.2 x 31.6mm)



J326 3/8"x11/2" (9.5 x 38.1mm)



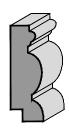
J347 3/4"x1½" (19.3 x 38.1mm)



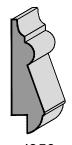
J317 <sup>13</sup>/<sub>16</sub>"x2<sup>1</sup>/<sub>4</sub>" (20.6 x 57.2mm)



J1117 1½6"x2<sup>3</sup>/16" (27.3 x 56.1mm)



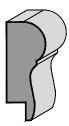
J468 11/16"x2" (17.5 x 50.8mm)



J350 11/16"x2<sup>3</sup>/8" (17.5 x 60.3mm)

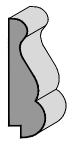


J381 <sup>3</sup>/<sub>4</sub>"x1<sup>3</sup>/<sub>4</sub>" (19.1 x 44.4mm)

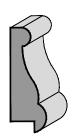


J871

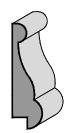
13/16"x21/16"
(20.6 x 52mm)



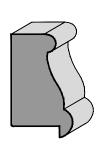
J866 <sup>3</sup>⁄<sub>4</sub>"x2½" (19.4 x 63.1mm)



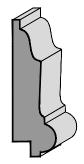
J330 <sup>3</sup>/<sub>4</sub>"x2<sup>3</sup>/<sub>16</sub>" (19.1 x 55.6mm)



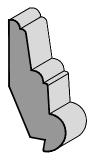
J1107 5/8"x23/16" (15.9 x 55.6mm)



J870 1¼"x2½" (32.5 x 54.8mm)



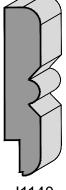
J1101 %"x2%" (23 x 72.4mm)



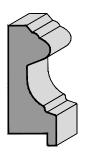
J1038 1<sup>3</sup>/<sub>16</sub>"x2<sup>3</sup>/<sub>4</sub>" (30 x 69.7mm)



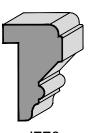
J166 <sup>3</sup>/<sub>4</sub>"x3<sup>1</sup>/<sub>2</sub>" (19.1 x 89mm)



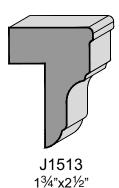
J1140 3/4"x3½" (19.1 x 89mm)



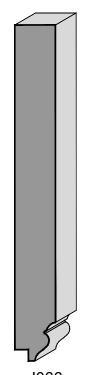
J1184 1"x2½" (25.4 x 63.5mm)



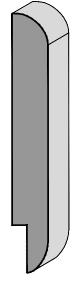
J770 1½"x2" (31.3 x 50.8mm)



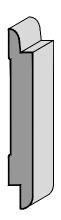
(44.5 x 63.5mm)



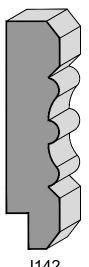
J066 7/8"x7" (21.5 x 177.8mm)



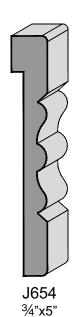
J173 <sup>3</sup>4"x5<sup>3</sup>/8" (19.1 x 137.3mm)



J143 ½"x3¾" (12.7x 95.3mm)

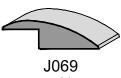


J142 11/8"x43/4" (28.3 x 120.5mm)

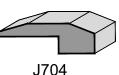


(19.1 x 127mm)

# **Transition Molding**



J069 2"x<sup>9</sup>/16" (50.8 x 15.1mm)



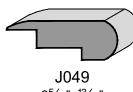
2"x<sup>5</sup>/8" (50.8 x 15.9mm)



1½"x½" (38.1 x 12.7mm)

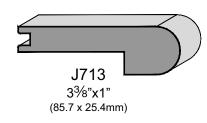


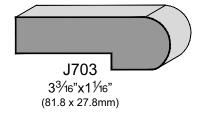
J1124 2½"x1" (63.5 x 26mm)

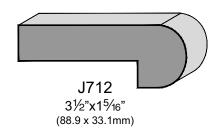


2<sup>5</sup>/16"x<sup>13</sup>/16" (58.7 x 20.6mm)

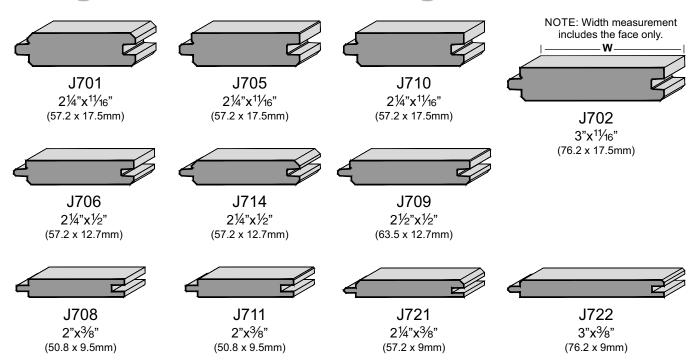
## Starter Strips



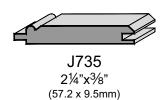




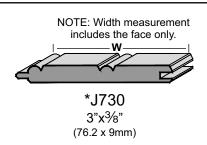
## **Tongue & Groove Molding**



## **Wainscot Molding**







## **Plant On Molding**



J131 5/16"x<sup>11</sup>/16" (7.8 x 17.4mm)



J814 5/16"x<sup>11</sup>/16" (7.9 x 17.5mm)



J046 1/4"x1/2" (6.35 x 12.7mm)



J845 5/8"x9/16" (11.1 x 14.3mm)



J399 9/16"x<sup>11</sup>/16" (14.3 x 18.3mm)



J594 3/8"x1" (9.5 x 25.4mm)



J828 3/8"x1" (9.5 x 25.4mm)



J258 5/16"x9/16" (7.9 x 15.1mm)



J395 1/4"x1/2" (6.4 x 12.7mm)



J1215 3/8"x3/4" (9.5 x 19.1mm)



J039 5/16"x<sup>3</sup>/4" (7.9 x 19.1mm)



J302 ½"x<sup>13</sup>/<sub>16</sub>" (12.7 x 20.7mm)



J1086 ½"x<sup>7</sup>/<sub>8</sub>" (13 x 22mm)



J1064 5/8"x11/16" (15.9 x 27mm)



J1187 9/16"x1" (14.2 x 25.4mm)



J1106 ½"x1¼" (12.2 x 31.5mm)



J469 5/8"x11/4"" (15.9 x 31.8mm)



J815 5/16"x<sup>15</sup>/16" (8 x 24mm)



J817 3/8"x11/8" (9.5 x 28.6mm)



J816 3/8"x11/8" (9.5 x 27.9mm)



J818 ½"x13/8" (12.7 x 34.9mm)



J634 ¼"x1¼" (6.4 x 32mm)



J819 7/16"x19/16" (11.1 x 39.7mm)



\*J820 ½"x1½" (12.7 x 37.4mm)



J821 9/16"x19/16" (14.3 x 39.7mm)



J826 7/16"x13/8" (11.1 x 35mm)



J1160 7/16"x13/8" (11.4 x 34.9mm)



J178 5/8"x11/4" (15.9 x 31.8mm)



J421 5%"x11%" (15.9 x 28.6mm)



J1059 ½"x1¼" (12.7 x 31.8mm)



J1493 9/16"x15/16" (14.7 x 32.6mm)



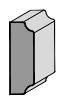
J720 <sup>11</sup>/<sub>16</sub>"x 1 <sup>3</sup>/<sub>16</sub>" (18 x 30mm)



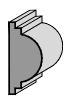
J813 5/16"x 13/16" (8 x 20.6mm)



J838 5/8"x11/4" (15.8 x 32mm)



J1424 ½"x1½" (12.7 x 38.1mm)



J259 <sup>1</sup>/<sub>16</sub>"x1 <sup>1</sup>/<sub>2</sub>" (17.4 x 38.1mm)



J236 3/4"x<sup>13</sup>/16" (19.1 x 20.6mm)



3/4"x3/4" (19.1 x 19.1mm)



J749 1"x1" (25.4 x 25.4mm)



J852 7/8"x11/16" (22.1 x 27.3mm)



J633 3/8"x1"



J1094 ½"x1"



J1100 ½"x1" (9.5 x 25.4mm) (12.7 x 25.4mm) (12.7 x 25.4mm)



J837
3/4"x1"
(19.1 x 25.4mm)



J1134 11/16"x1" (17.5 x 25.4mm)



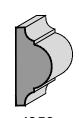
J050 %16"x11/4" (14.3 x 31.8mm)



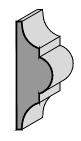
J1514 ½"x11/8" (12.9 x 28mm)



J443 1½6"x1½" (18.3 x 38.1mm)



J859 3/4"x15/8" (19.1 x 41.3mm)



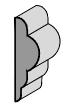
J442 3/4"x21/4" (19.1 x 57.2mm)



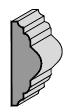
J898 ½"x1½" (12.7 x 38.1mm)



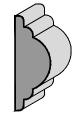
J1030 1½6"x1¼" (17.5 x 31.8mm)



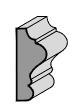
J872 ½"x1¾" (12.7 x 44.5mm)



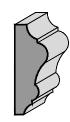
J673 5/8"x13/4" (15.9 x 44.5mm)



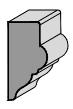
J835 <sup>3</sup>/<sub>4</sub>"x2" (18.8 x 50.1mm)



J964 5/8"x1½" (15.9 x 38.1mm)



J846 11/16"x17/8" (17.5 x 47.6mm)



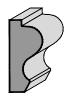
J1079
13/16"x15/8"
(20.6 x 41.3mm)



J851 3/4"x11/2" (18.4 x 38.4mm)



J1021 5/8"x1½" (15.9 x 37.6mm)



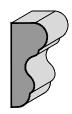
J1475 1½6"x1½" (17.5 x 38.1mm)



J860 <sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>8</sub>" (17.5 x 34.9mm)



J370 5/8"x1<sup>3</sup>/<sub>16</sub>" (15.3 x 29.5mm)



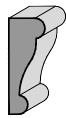
J1411 <sup>3</sup>/<sub>4</sub>"x1<sup>3</sup>/<sub>4</sub>" (19.1 x 44.5mm)



J878 <sup>3</sup>/<sub>4</sub>"x1½" (19.1 x 38.1mm)



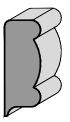
J981 3/4"x1<sup>15</sup>/16" (19.8 x 49.7mm)



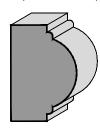
J647 <sup>3</sup>/<sub>4</sub>"x2" (19.1 x 50.8mm)



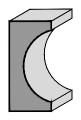
J449 5/8"x13/4" (15.9 x 44.5mm)



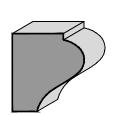
J015 3/4"x2" (19.1 x 50.8mm)



J054 1<sup>3</sup>/<sub>8</sub>"x2" (34.9 x 50.9mm)



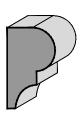
J896 %"x1%" (22.2 x 47.6mm)



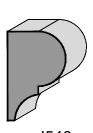
J446 1½"x15/8" (38.1 x 41.3mm)



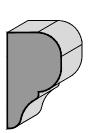
J844 <sup>1</sup>½6"x15%" (17.5 x 41.3mm)



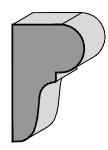
J693 1"x1<sup>11</sup>/<sub>16</sub>" (25.4 x 42.8mm)



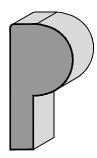
J546 1¼"x1%" (31.2 x 47.1mm)



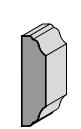
J1090 11/8"x2" (28.6 x 50.8mm)



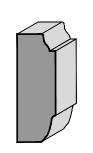
J287 1½"x2½"6" (38 x 61.9mm)



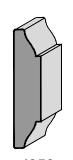
J150 15/16"x25/8" (33.2 x 66.4mm)



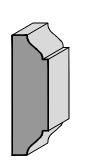
J109 ½"x1%" (12.7 x 47.6mm)



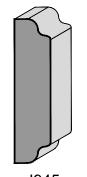
J1368 <sup>13</sup>/<sub>16</sub>"x2½" (20.3 x 57.2mm)



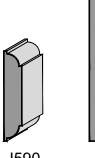
J858 9/16"x27/16" (14.2 x 62.7mm)



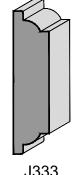
J002 3/4"x21/2" (19.1 x 63.5mm)



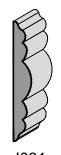
J945 <sup>3</sup>/<sub>4</sub>"x3" (19.1 x 76.2mm)



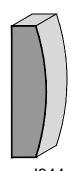
J590 3/8"x17/8" (9.5 x 47.6mm)



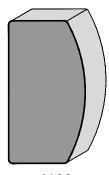
J333 <sup>3</sup>/<sub>4</sub>"x3" (18.9 x 75.7mm)



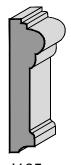
J031 3/8"x21/2" (9.5 x 63.5mm)



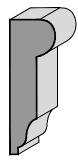
J944 11/16"x2<sup>3</sup>/4" (18.3 x 69.6mm)



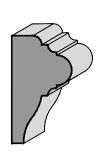
J198 1<sup>9</sup>/16"x2<sup>15</sup>/16" (40.5 x 75.4mm)



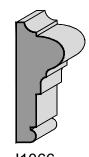
J165 3/4"x23/4" (18.5 x 70.5mm)



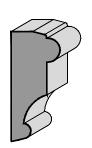
J1104 <sup>15</sup>/<sub>16</sub>"x2<sup>13</sup>/<sub>16</sub>" (24 x 71.3mm)



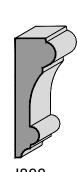
J058 1¼"x2¼" (31.8 x 57.2mm)



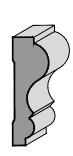
J1066 1"x2½" (25.4 x 63.5mm)



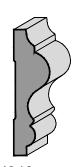
J692 1"x2<sup>5</sup>/16" (25.9 x 58.2mm)



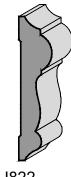
J808 <sup>13</sup>/<sub>16</sub>"x2½" (21.3 x 63.2mm)



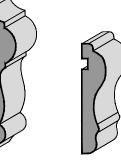
J850 <sup>3</sup>/<sub>4</sub>"x2<sup>1</sup>/<sub>4</sub>" (19.1 x 57.3mm)



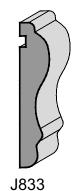
J848 <sup>3</sup>⁄4"x2<sup>5</sup>⁄8" (19.1 x 66.7mm)



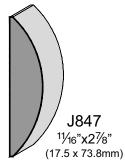
J822 11/16"x3" (17.5 x 76.2mm)

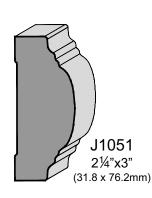


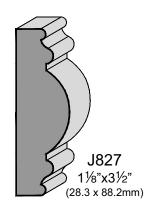
J834 ½"x25/16" (12.6 x 58.1mm)

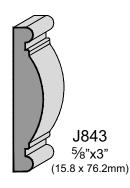


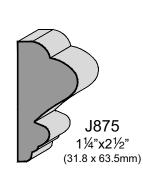
5/8"x3" (15.7 x 76.6mm)





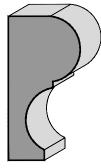




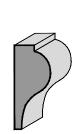




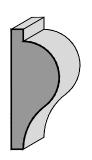
J1337 %"x1<sup>3</sup>/<sub>4</sub>" (22.2 x 44.5mm)



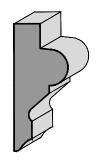
J1316 1½"x3" (38.1 x 76.2mm)



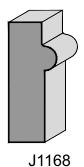
J895 3/4"x13/4" (19.1 x 44.5mm)



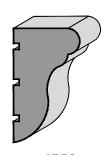
J1169 1"x2½" (25.4 x 63.5mm)



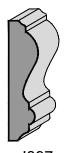
J334 11/8"x25/8" (28.6 x 67.5mm)



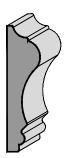
1"x2½" (25.4 x 63.5mm)



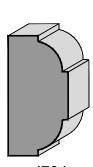
J559 1<sup>3</sup>/<sub>8</sub>"x2<sup>3</sup>/<sub>8</sub>" (35.1 x 60.3mm)



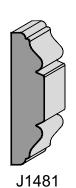
J897 5/8"x2½" (15.7 x 63.5mm)



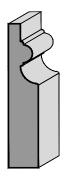
J849 <sup>11</sup>/16"x2<sup>5</sup>/8" (17.5 x 66.7mm)



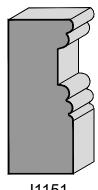
J784 1½"x2½" (31.8 x 63.5mm)



11/<sub>16</sub>"x2<sup>3</sup>/<sub>4</sub>" (17.5 x 69.85mm)



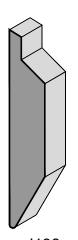
J1529 5/8"x3" (15.9 x 76.2mm)



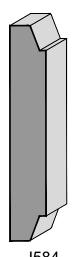
J1151 13/8"x33/16" (34.3 x 81.5mm)



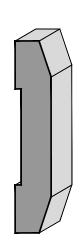
5/16"x2<sup>13</sup>/16" (7.4 x 72.2mm)



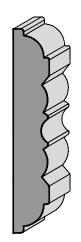
J138 3/4"x41/8" (18.7 x 105mm)



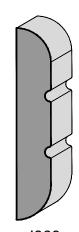
J584 <sup>3</sup>⁄<sub>4</sub>"x4<sup>1</sup>⁄<sub>2</sub>" (19.1 x 114mm)



\*J256 3/4"x4" (19.1 x 101.6mm)



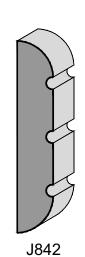
J017 3/4"x41/4" (19.1 x 108mm)



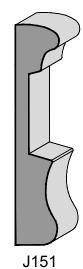
J869

11/16"x4"

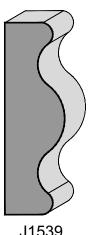
(18.3 x 101.6mm)

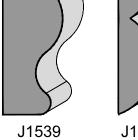


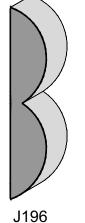
<sup>3</sup>/<sub>4</sub>"x4" (19.1 x 101.6mm)



7/8"**x4**9/16" (23 x 116.7mm)

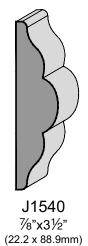


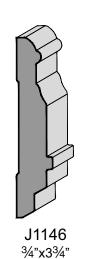




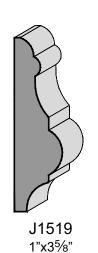
3/4"x4"

(19.1 x 101.6mm)

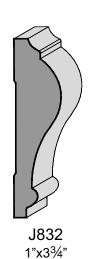




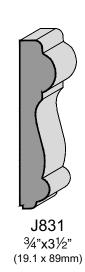
(19.1 x 95.25mm)



(25.4 x 92.1mm)



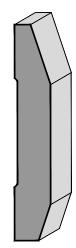
(24.9 x 94.7mm)



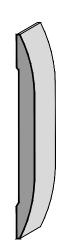
1¼"x4"

(31.8 x 101.6mm)

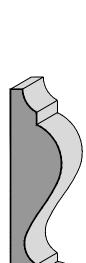


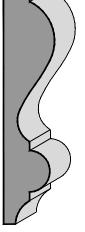


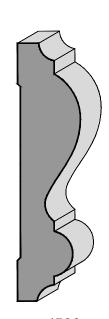
J1036 3/4"x41/2" (19.1 x 114.3mm)

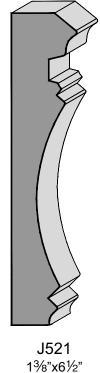


J1037 3/8"x41/4" (9.5 x 108mm)



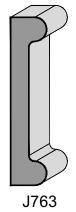




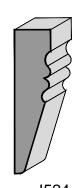


(34.6 x 165.1mm)

J542 1½16"x3<sup>15</sup>/16" (27.5 x 100mm)



34"x3½" (19.1 x 88.9mm)



J524 3/4"x3" (19.1 x 76.2mm)

J1294 1½6"x53/8" (27 x 136.5mm)

J580 15/16"x53/8" (33.3 x 136.5mm)

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# **Picture Frame Molding**



J319 <sup>3</sup>/<sub>4</sub>"x1" (19.1 x 25.4mm)



J364 <sup>11</sup>/<sub>16</sub>"x<sup>3</sup>/<sub>4</sub>" (17.5 x 19.5mm)



J565 3/4"x<sup>13</sup>/16" (19.4 x 20.4mm)

J345

1"x%"

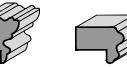
(25.4 x 22.2mm)



J566 <sup>13</sup>/<sub>16</sub>"x<sup>7</sup>/<sub>8</sub>" (21.3 x 22.6mm)

J324

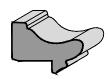
1¼"x15/16" (31.2 x 33.4mm)



J992 3/4"x1" (19 x 25.5mm)



J336 1"x<sup>3</sup>/<sub>4</sub>" (25.4 x 19.1mm)



J1123 1½"x1½" (37.7 x 27.1mm)







J318 1¼"x15/16" 1¼"x15/16" (31.2 x 33.4mm) (31.2 x 33.4mm)

J190 11/4"x15/16" (31.2 x 33.4mm)



J1039

3/4"x1"

J321 15/16"x13/8" (24.5 x 34.6mm)



J1130

11/8"x11/16"

(27.9 x 26.8mm)

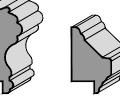
J320 15/16"x13/4" (33.8 x 44.6mm)



J391 15/16"x19/16" (33.7 x 39.4mm)



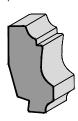
J300 J312 3/4"x1<sup>13</sup>/16" 1<sup>3</sup>/<sub>16</sub>"x1<sup>13</sup>/<sub>16</sub>" (19.1 x 45.5mm)



J1353 <sup>13</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>8</sub>" (21 x 35mm)



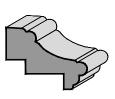
J1082 <sup>13</sup>/<sub>16</sub>"x1½" (21 x 38.1mm)



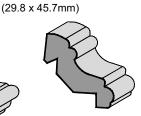
J1392 15/16"x1 13/16" (23.8 x 46mm)



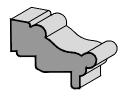
J172 19/16"x15/16" (40.1 x 34mm)



J346 1<sup>11</sup>/<sub>16</sub>"x1<sup>5</sup>/<sub>16</sub>" (42.9 x 32.8mm)



J342 17/16"x19/16" (36.8 x 39.3mm)



J771 1<sup>13</sup>/<sub>16</sub>"x1<sup>7</sup>/<sub>16</sub>" (45.3 x 36.6mm)

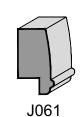


J038 13/8"x13/16" (34.9 x 30.1mm)



J057

<sup>13</sup>/<sub>16</sub>"x1½"

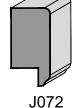


34"x13%"

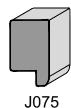


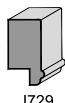
9/16"x1"





13/16"x15/8"



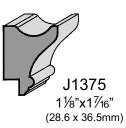


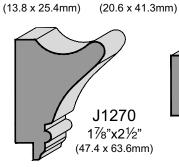
13/16"x13/8" (20.6 x 34.9mm)

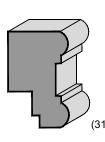
J729 34"x13%"

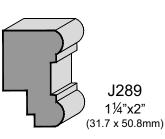
(19.1 x 34.6mm)

(20.6 x 37.5mm) (19.1 x 34.6mm) J1466 1½"x3½" (38.1 x 79.4mm)

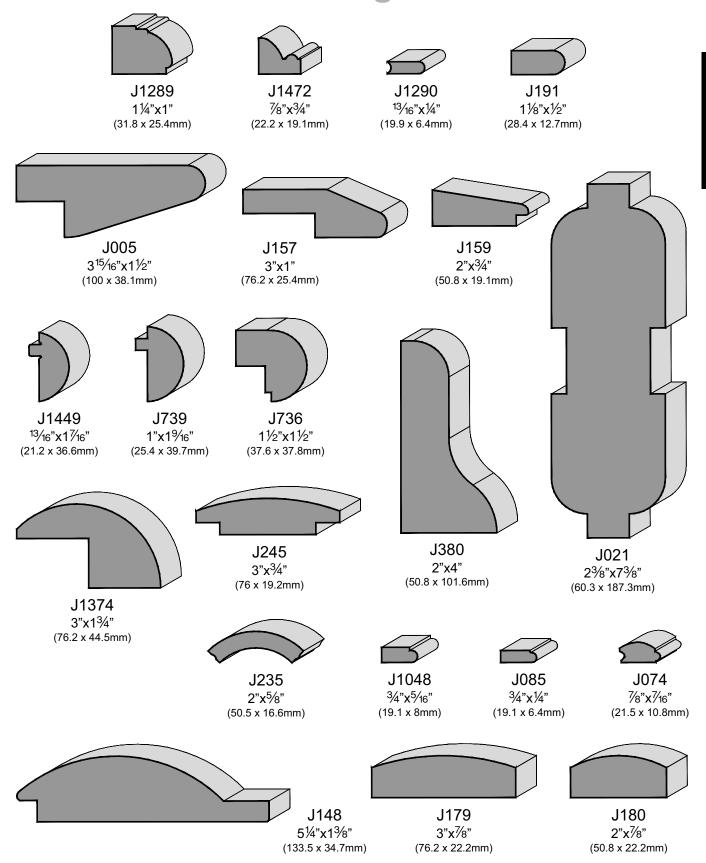


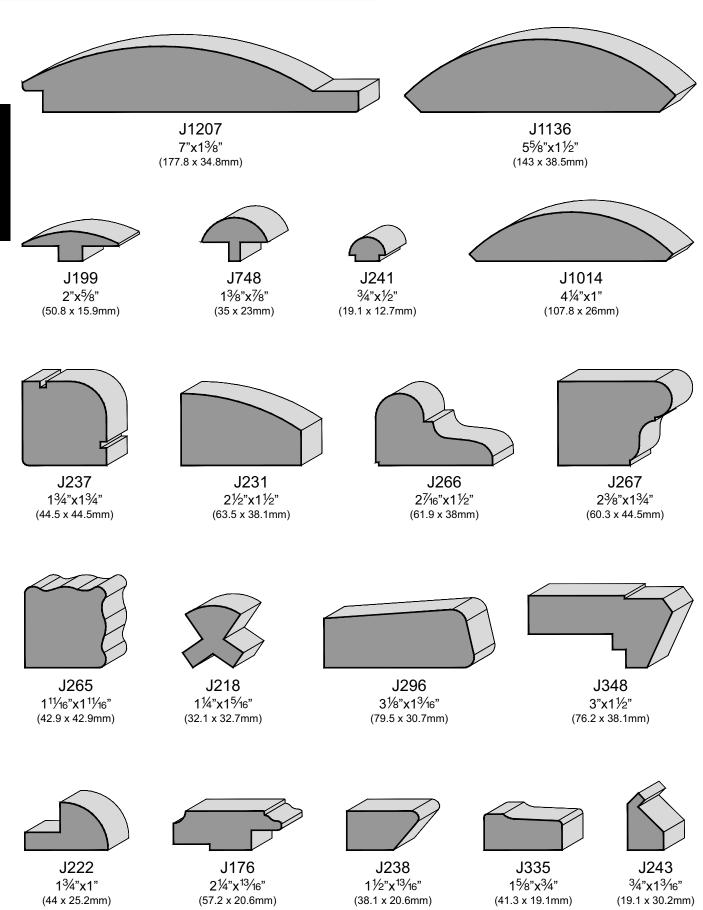






# **Miscellaneous Molding**





#### J951 J043 J062 3"x1½" 37/16"x15/16" 21/16"x11/4" (76.2 x 38.1mm) (87.9 x 33.8mm) (52.4 x 31.8mm) J744 J189 J950 J1363 1 11/16" x 3/4" 2¾"x1" 2"x3/4" 13/4"x4" (44.5 x 101.6mm) (69.9 x 25.4mm) (42.2 x 19mm) (50.8 x 19.1mm) J742 J1012 J367 J368 J369 21/4"x3/4" 2½"x¾" 11/4"x13/16" 11/4"x13/16" 1¼"x1½6" (57.2 x 19.1mm) (63.5 x 19.1mm) (31.8 x 20.6mm) (31.8 x 20.6mm) (31.8 x 27mm) J747 J738 J182 J1033 J1526 1<sup>3</sup>/<sub>16</sub>"x1<sup>1</sup>/<sub>2</sub>" 1¼"x1" 1½16"x1½16" 1¼"x¾" 1½"x%" (31 x 38.1mm) (31.75 x 25.4mm) (31.8 x 19.1mm) (38.1 x 22.2mm) (27 x 27mm) J1003 J385 J386 J743 2<sup>15</sup>/16"x<sup>5</sup>/16" 13/4"x1/4" 2"x5/8" 2"x¼" (75.4 x 8.6mm) (44.5 x 6.3mm) (50.8 x 15.9mm) (50.8 x 6.4mm) J006 J036 J1204 3½"x5/8" 3%"x%" 4"x¾" (97.7 x 22.2mm) (101.6 x 19.1mm) (88.2 x 15.9mm) J1015 J149 J086 J080

31/4"x13/16"

(82.6 x 20.6mm)

3%"x¾"

(98.4 x 19.1mm)

1<sup>3</sup>/<sub>16</sub>"x<sup>9</sup>/<sub>16</sub>"

(30.2 x 14.3mm)

1%"x¾"

(47.6 x 19.1mm)



J971 5/16"x1/4"



5/8"x<sup>11</sup>/<sub>16</sub>" (7.9 x 6.4mm) (15.3 x 17.7mm)



 $\frac{3}{4}$ " $x\frac{1}{2}$ " (19.1 x 13.5mm)



J597 1½16"x<sup>1½</sup>16" (27.5 x 17.8mm)



J111 11/8"x3/4" (28.6 x 19.1mm)



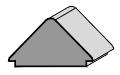
J311 5/8"x<sup>3</sup>/16" (15.9 x 4.3mm)



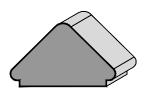
J137 5/8"x<sup>3</sup>/16" (15.9 x 4.8mm)



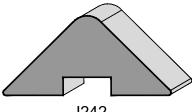
J141 <sup>11</sup>/<sub>16</sub>"x<sup>1</sup>/<sub>2</sub>" (17.5 x 12.7mm)



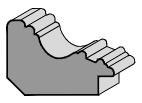
J737 13/4"x1" (44.5 x 25.4mm)



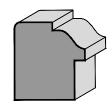
J734 2<sup>3</sup>/<sub>16</sub>"x1<sup>5</sup>/<sub>16</sub>" (55.6 x 33.3mm)



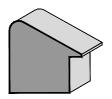
J242 3½"x15/8" (88.9 x 42.1mm)



J351 21/4"x19/16" (56.6 x 39.5mm)



J529 1½"x15%" (37.5 x 41.1mm)



J741 1½"x1½" (38.1 x 38.1mm)



J197 1¼"x1¼" (32.3 x 31.8mm)



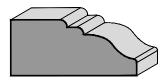
J040 <sup>13</sup>/<sub>16</sub>"x1 <sup>1</sup>/<sub>2</sub>" (21.2 x 38.1mm)



J140 34"x114" (18.9 x 31.6mm)



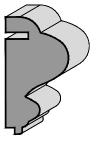
J823 2"x11/8" (50.8 x 28.6mm)



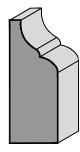
J526 25/8"x13/16" (66.7 x 29.6mm)



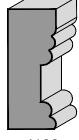
J824 3½"x15/16" (88.9 x 33.4mm)



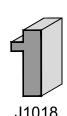
J830 15/16"x27/16" (33.3 x 62mm)



J635 1"x29/16" (25.4 x 65.1mm)



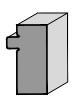
J168 1"x2½" (25.4 x 63.5mm)



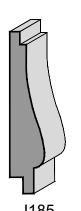
J1018 5/8"x13/8" (15.9 x 34.9mm)

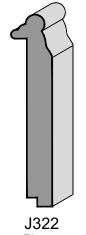


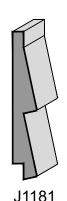
J1017 1"x13/8" (25.4 x 34.9mm)

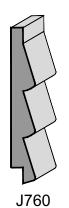


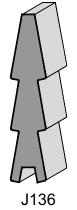
J1510 <sup>13</sup>/<sub>16</sub>"x1<sup>7</sup>/<sub>16</sub>" (21.2 x 36.6mm)

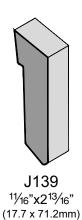












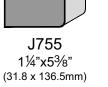


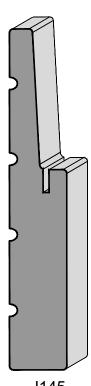
J322 7/8"x4" (21.8 x 101.6mm)



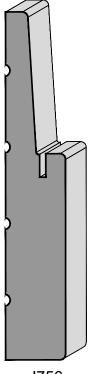
J760 ½"x3¼" (12.7 x 82.5mm)

3/4"x3½" (18.7 x 88.9mm)

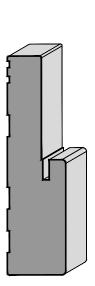




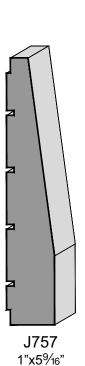
J145 1<sup>3</sup>/<sub>16</sub>"x7<sup>1</sup>/<sub>8</sub>" (30.3 x 180.5mm)



J756 1¼"x7¼" (31.8 x 184.2mm)



J147 1<sup>3</sup>/<sub>16</sub>"x4<sup>9</sup>/<sub>16</sub>" (30.9 x 115.8mm)



(25.4 x 141.3mm)

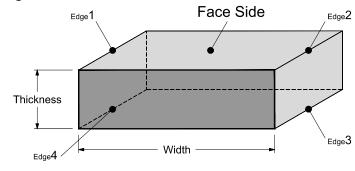
J758 1"x7%16"

(25.4 x 192.1mm)

# **S4S (Surface Four Sides)**

Custom sized dimensional lumber can be ordered and is sold by the linear foot. To receive prices for dimensional lumber simply specify the following:

- 1. Wood species
- 2. Cut of wood, ie; flat, rift or quarter cut
- 3. Width
- 4. Thickness
- 5. Edge Profile
- 6. Linear feet required
- 7. Length per piece preference



All of the S4S material we manufacture is surfaced on four sides and then sanded. We

always sand the face side using 180 grit sandpaper by default when manufacturing S4S. If you require other surfaces to recieve sanding, please notify us when placing your order. All S4S comes with square edges by default. If any edges are to be profiled, please indicate the corresponding number on the diagram to be profiled. Our standard "wood grades" rules apply when we sort for color and material defect. Refer to pages 10-13 of this catalog. If your specifications concerning color, knots or sanding requirements differ from our standards please send your specifications for us to follow. Please inquire with an Elias Woodwork Customer Specialist if you have any other questions concerning our S4S product.

NOTES		

3 PRODUCTS RIGID THERMOFOIL PRODUCTS

RTF doors, moldings and accessories are available in a vast array of realistic wood grain and solid colors including ultra matte to high gloss finishes.

### Warranty

Elias Woodwork guarantees thermofoil doors and accessories against yellowing, delamination or any apparent hidden defect that might affect their quality or cause premature deterioration for a period of 5 years from date of shipment. This guarantee does not apply to any deterioration of the product resulting from normal wear, or when damages are caused by:

- improper installation or exposure to the elements
- any alteration, modification or transformation of the product
- exposure to temperatures above 85° C (185°F)

### **Tolerances**

Elias Woodwork warrants that its RTF & MDF cabinet doors have a size tolerance of +/1mm.

### **Production Lead Times**

Standard order lead times are 7-10 business days depending on workload.

### **Rush Orders**

Rush orders have a lead time of 3-5 business days.

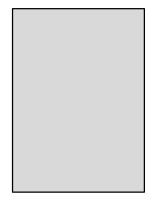
### RTF PRODUCT CARE & HANDLING

RTF products can be kept looking like new, but proper cleaning materials need to be used, such as: Methyl Hydrate, nonabrasive soap and water, or denatured alcohol and water. Do not use lacquer thinners or any other product containing acetone, or any abrasive rubbing material or cleaner. Due to extremely high temperatures vented from self-cleaning ovens, it is recommended that a filler be installed between any door & drawer front and a selfcleaning oven. Customers are also advised to open all doors and drawer fronts near the selfcleaning oven when the oven is in self-cleaning mode. Exposure to temperatures above 85°C (185°F) is not covered by warranty. High Gloss RTF products come with a protective film and are not to be stored in direct sunlight which can make the film hard to remove later.

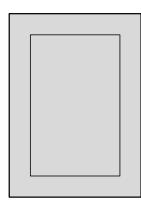
### **How to Order RTF Doors**

See page 194 for how to order instructions. The profiles for RTF doors use the same codes as HDF doors.

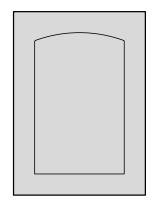
## **Route Patterns**



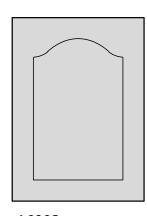
A6000 Square Door



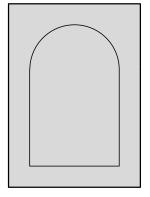
A6001 Square Door



A6002 Windsor Arch Door



A6003 Cathedral Arch Door

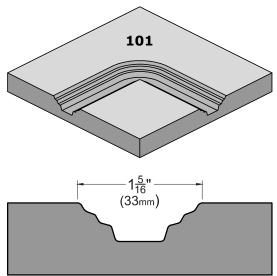


A6004 Half Circle Arch Door

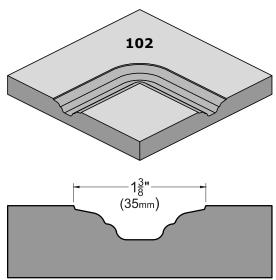


A6005 Square Drawer Front 1 3/4" Top & Bottom Rail

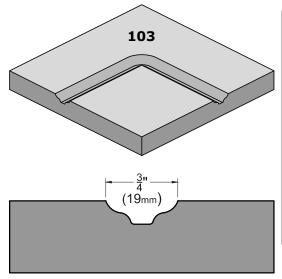
# **Routed Groove Profiles**



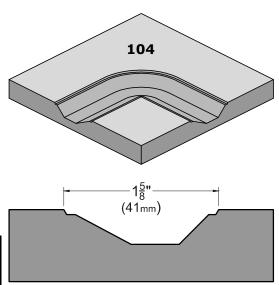
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	75/8" (193mm)	75/8" (193mm)	Yes	Yes
A6002	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>5</sup> /8" (193mm)	8¼" (209mm)	Yes	Yes
A6003	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>1</sup> / <sub>16</sub> " (220.5mm)	89/16" (217mm)	Yes	Yes
A6004	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>5</sup> /8" (193mm)	89/16" (217mm)	Yes	Yes
A6005	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	17⁄16" (36.5mm)	75/8" (193mm)	5 <sup>3</sup> ⁄16" (130.5mm)	Yes	No



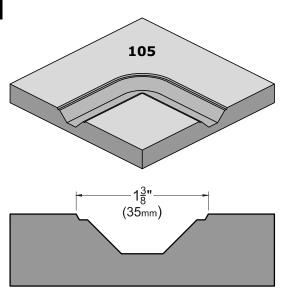
	loute attern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A	6001	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	Yes	Yes
A	6002	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	8½6" (214.5mm)	Yes	Yes
А	6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>15</sup> / <sub>16</sub> " (225.5mm)	8 <sup>13</sup> / <sub>16</sub> " (222.5mm)	Yes	Yes
А	6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	8 <sup>13</sup> / <sub>16</sub> " (222.5mm)	Yes	Yes
А	6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½" (37mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	5 <sup>3</sup> /8" (136mm)	No	No



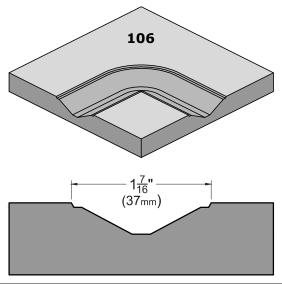
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2½" (63.5mm)	2½" (63.5mm)	6½" (164.5mm)	6½" (164.5mm)	Yes	No
A6002	2½" (63.5mm)	2½" (63.5mm)	6½" (164.5mm)	7½" (180.5mm)	Yes	No
A6003	2½" (63.5mm)	2½" (63.5mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	7½6" (188.5mm)	Yes	No
A6004	2½" (63.5mm)	2½" (63.5mm)	6½" (164.5mm)	7½6" (188.5mm)	Yes	No
A6005	2½" (63.5mm)	15/16" (32.5mm)	6½" (164.5mm)	4½6" (102mm)	Yes	No



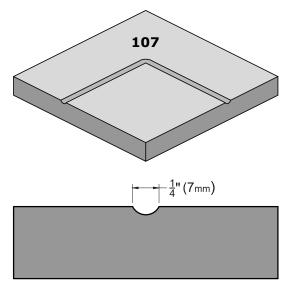
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	9 <sup>3</sup> / <sub>8</sub> " (238mm)	9¼" (234.5mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	5 <sup>5</sup> / <sub>16</sub> " (210.5mm)	9¼" (234.5mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½6" (36.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	5%" (148.5mm)	No	No



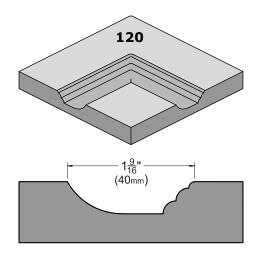
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>9</sup> ⁄16" (191mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	Yes	Yes
A6002	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	8 <sup>3</sup> / <sub>16</sub> " (207mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>5</sup> / <sub>8</sub> " (218.5mm)	8½" (215mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	8½" (215mm)	Yes	Yes
A6005	2 <sup>1</sup> ½6" (67.5mm)	17/16" (36.5mm)	7 <sup>9</sup> ⁄16″ (191mm)	51/8" (129mm)	No	No



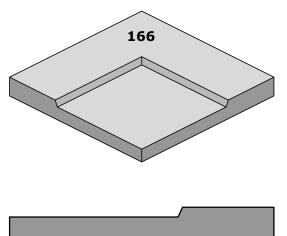
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	75/8" (193mm)	75/8" (193mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>5</sup> /8" (193mm)	8¼" (209mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>1</sup> / <sub>16</sub> " (220.5mm)	89/16" (217mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>5</sup> /8" (193mm)	89/16" (217mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1 <sup>3</sup> ⁄ <sub>4</sub> " (43mm)	75/8" (193mm)	55/8" (142.5mm)	No	No



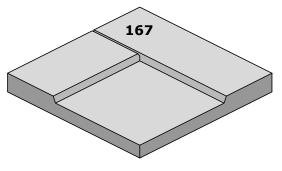
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	No	No
A6002	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	5 <sup>15</sup> / <sub>16</sub> " (149.5mm)	No	No
A6003	2¼" (57mm)	2¼" (57mm)	6 <sup>3</sup> / <sub>8</sub> " (161mm)	6¼" (157.5mm)	No	No
A6004	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	6¼" (157.5mm)	No	No
A6005	2¼" (57mm)	1½6" (26mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	2%" (71.5mm)	No	No



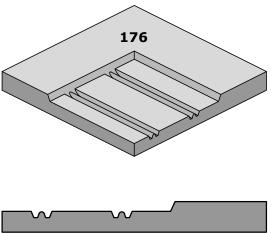
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2½6" (61.5mm)	2½6" (61.5mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	Yes	Yes
A6002	2½6" (61.5mm)	2½6" (61.5mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	8 <sup>5</sup> / <sub>16</sub> " (211mm)	Yes	Yes
A6003	2½6" (61.5mm)	2½6" (61.5mm)	8 <sup>13</sup> / <sub>16</sub> " (222.5mm)	8 <sup>1</sup> / <sub>16</sub> " (219mm)	Yes	Yes
A6004	2½6" (61.5mm)	2½6" (61.5mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	8 <sup>1</sup> / <sub>16</sub> " (219mm)	Yes	Yes
A6005	2½6" (61.5mm)	1½" (38mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	57/8" (148.5mm)	Yes	Yes



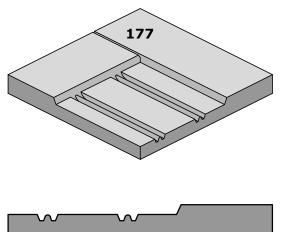
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2¼" (57.2mm)	2¼" (57.2mm)	5" (127.1mm)	5" (127.1mm)	Yes	Yes
A6002	2¼" (57.2mm)	2¼" (57.2mm)	5" (127.1mm)	5" (127.1mm)	Yes	Yes
A6003	2¼" (57.2mm)	2¼" (57.2mm)	6½6" (154.4mm)	5 <sup>15</sup> / <sub>16</sub> " (151.1mm)	Yes	Yes
A6004	2¼" (57.2mm)	2¼" (57.2mm)	5" (127.1mm)	5 <sup>15</sup> / <sub>16</sub> " (151.1mm)	Yes	Yes
A6005	2¼" (57.2mm)	1 <sup>3</sup> ⁄ <sub>4</sub> " (44.5mm)	5" (127.1mm)	4" (101.7mm)	No	No



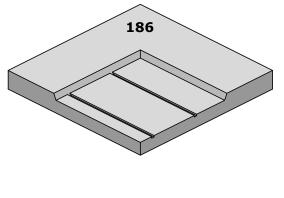
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5½6" (127.1mm)	5½6" (127.1mm)	Yes	Yes
A6002	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5½6" (127.1mm)	5 <sup>1</sup> / <sub>16</sub> " (143.1mm)	Yes	Yes
A6003	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	61/8" (154.4mm)	6" (151.1mm)	Yes	Yes
A6004	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5½6" (127.1mm)	6" (151.1mm)	Yes	Yes
A6005	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	5½6" (127.1mm)	4½6" (101.7mm)	No	No



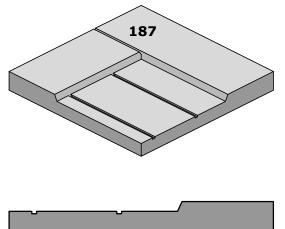
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	25/16" (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> ⁄16" (139.8mm)	5½6" (127.1mm)	Yes	Yes
A6002	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	5 <sup>1</sup> / <sub>16</sub> " (143.1mm)	Yes	Yes
A6003	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	61/8" (254.4mm)	6" (151.1mm)	Yes	Yes
A6004	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	6" (151.1mm)	Yes	Yes
A6005	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	4½6" (101.7mm)	No	No



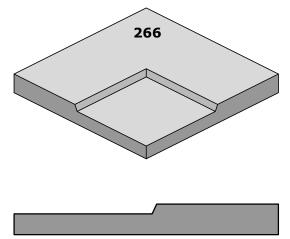
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	25/16" (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	5½6" (127.1mm)	Yes	Yes
A6002	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	5 <sup>1</sup> / <sub>16</sub> " (143.1mm)	Yes	Yes
A6003	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	61/8" (254.4mm)	6" (151.1mm)	Yes	Yes
A6004	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	6" (151.1mm)	Yes	Yes
A6005	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	5 <sup>9</sup> ⁄ <sub>16</sub> " (139.8mm)	4½6" (101.7mm)	No	No



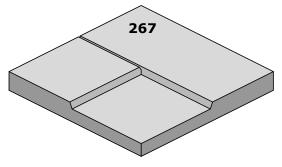
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	5½6" (127.1mm)	Yes	Yes
A6002	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	5 <sup>1</sup> / <sub>16</sub> " (143.1mm)	Yes	Yes
A6003	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	61/8" (254.4mm)	6" (151.1mm)	Yes	Yes
A6004	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	6" (151.1mm)	Yes	Yes
A6005	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	4½6" (101.7mm)	No	No



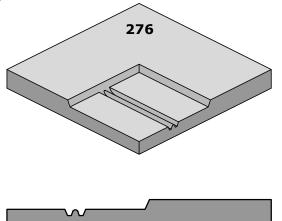
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	5½6" (127.1mm)	Yes	Yes
A6002	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	5 <sup>1</sup> / <sub>16</sub> " (143.1mm)	Yes	Yes
A6003	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	61/8" (254.4mm)	6" (151.1mm)	Yes	Yes
A6004	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5 <sup>9</sup> / <sub>16</sub> " (139.8mm)	6" (151.1mm)	Yes	Yes
A6005	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	5 <sup>9</sup> ⁄ <sub>16</sub> " (139.8mm)	4½6" (101.7mm)	No	No



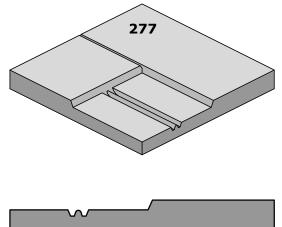
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	6½" (165mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	6½" (165mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> / <sub>8</sub> " (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	6½" (165mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> (44.5mm)	6½" (165mm)	4½6" (101.5mm)	No	No



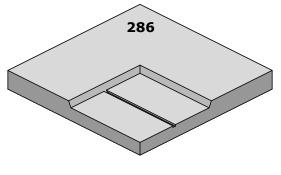
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	6½" (165mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	6½" (165mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> / <sub>8</sub> " (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	6½" (165mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	6½" (165mm)	4½6" (101.5mm)	No	No



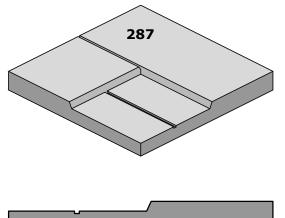
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	7" (177.5mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	7" (177.5mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> / <sub>8</sub> " (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	7" (177.5mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	7" (177.5mm)	4½6" (101.5mm)	No	No



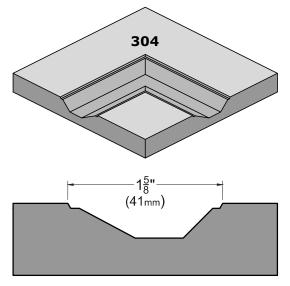
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	7" (177.5mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	7" (177.5mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> /8" (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	7" (177.5mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	7" (177.5mm)	4½6" (101.5mm)	No	No



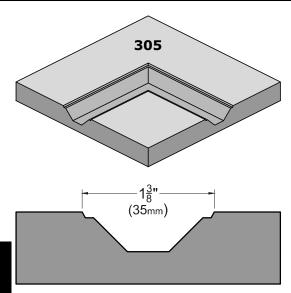
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	7" (177.5mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	7" (177.5mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> /8" (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	7" (177.5mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	7" (177.5mm)	4½6" (101.5mm)	No	No



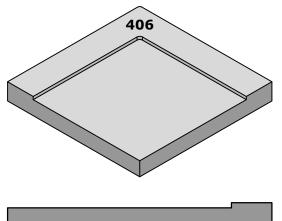
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	7" (177.5mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	7" (177.5mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> / <sub>8</sub> " (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	7" (177.5mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	7" (177.5mm)	4½6" (101.5mm)	No	No



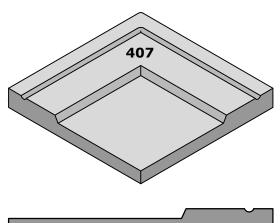
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6002	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>15</sup> / <sub>16</sub> " (226.5mm)	Yes	Yes
A6003	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	9 <sup>3</sup> / <sub>8</sub> " (2385mm)	9¼" (234.5mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	9¼" (234.5mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½6" (36.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	5%" (148.5mm)	No	No



Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>9</sup> ⁄16" (191mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	8 <sup>3</sup> / <sub>16</sub> " (207mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>11</sup> / <sub>16</sub> " (220.5mm)	8½" (215mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	8½" (215mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½6" (36.5mm)	79/16" (191mm)	51/8" (129mm)	No	No

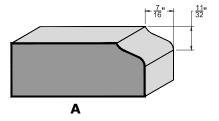


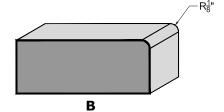
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	1" (25.4mm)	1" (25.4mm)	2½" (63.5mm)	2½" (63.5mm)	Yes	Yes
A6002	N/A	N/A	N/A	N/A	N/A	N/A
A6003	N/A	N/A	N/A	N/A	N/A	N/A
A6004	N/A	N/A	N/A	N/A	N/A	N/A
A6005	N/A	N/A	N/A	N/A	N/A	N/A

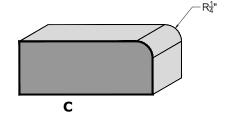


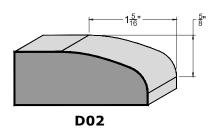
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2¼" (57.2mm)	2¼" (57.2mm)	5" (127.1mm)	5" (127.1mm)	Yes	Yes
A6002	2¼" (57.2mm)	2¼" (57.2mm)	5" (127.1mm)	5" (127.1mm)	Yes	Yes
A6003	2¼" (57.2mm)	2¼" (57.2mm)	6½6" (154.4mm)	5 <sup>15</sup> / <sub>16</sub> " (151.1mm)	Yes	Yes
A6004	2¼" (57.2mm)	2¼" (57.2mm)	5" (127.1mm)	5 <sup>15</sup> / <sub>16</sub> " (151.1mm)	Yes	Yes
A6005	2¼" (57.2mm)	1 <sup>3</sup> ⁄ <sub>4</sub> " (44.5mm)	5" (127.1mm)	4" (101.7mm)	No	No

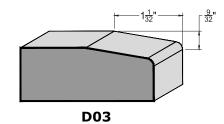
## **Edge Profiles**

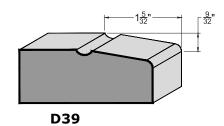




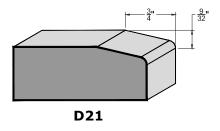


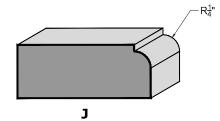


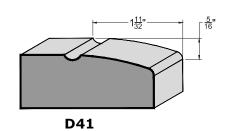


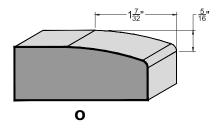


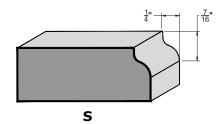


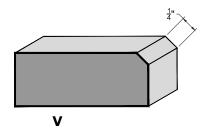


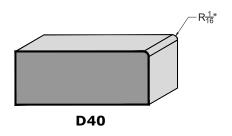


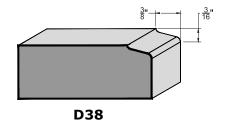




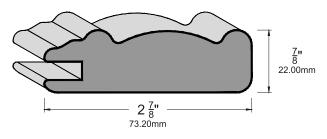








## **5-Piece Frame Profiles**

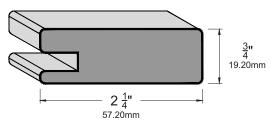


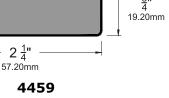
7" 8 22.00mm 2" -50.70mm

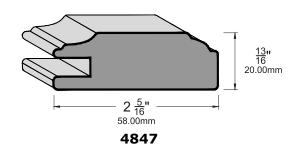
4300

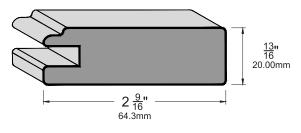
4307





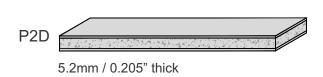


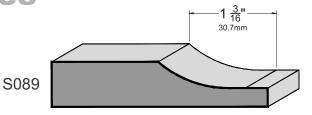


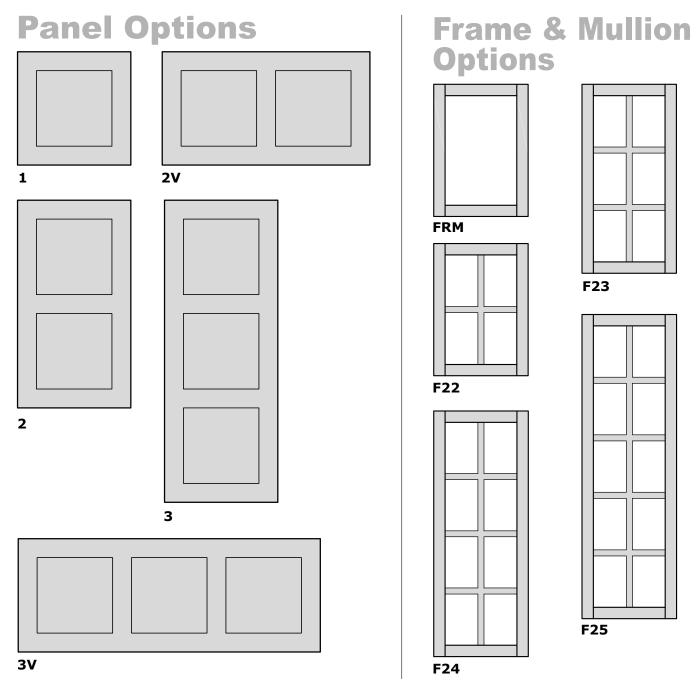


4860

## **5-Piece Panel Profiles**







## **Sheet Goods**

RTF 2' x 8' with pressure sensitive adhesive backer (PSA by 3M) are not available in cut-to-size pieces. Some current RTF colors are available on a 2' x 8' PSA sheet.

RTF bonded to 1/8", 5.2mm, 3/8", 5/8" or 3/4" core is vinyl pressed on an MDF core. This product is cut-to-size only and can be ordered to a maximum size of 40" x 90". Available in all current RTF colors.

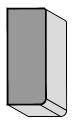
RTF Foil Only is vinyl that may also be ordered separately. The vinyl comes off a roll with a width of 54" x 96" length. Longer lengths are available upon request. Please see our website for a list of current colors.

**High Pressure Laminate** is available in  $4' \times 8'$  sheets or cut to size in several colors. Call for availability.

## **Moldings**

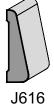
The following moldings are just a few of the more commonly ordered RTF moldings. See Wood Moldings on pages 134-175 for additional molding profiles. Speak to a Customer Service Specialist for more information and restrictions.

#### **Light Rail**

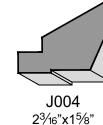


J1786 13/16"x2" (20.3 x 50.8mm)

#### Casing/ **Baseboard**

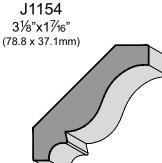


7/16"x11/2" (11.5 x 38.1mm)



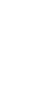
Crown

(55.6 x 41.3mm)



J809 23/8"x23/8"

(61.1 x 61.1mm)



J1155

J877

2"x<sup>11</sup>/<sub>16</sub>"

(50.8 x 18.3mm)



J807





J127



J104

3/4"x3/4"

(19.1 x 19.1mm)

J293

23/4"x2"

(69.9 x 50.8mm)

13/8"x19/16" (34.2 x 40.1mm)



J810 %16"x11%" (14.3 x 28.6mm)

#### Corner



J203 ½"x½" (12.7 x 12.7mm)



J209 1"x1" (25.4 x 25.4mm)



J213 5/8"x5/8"

(15.9 x 15.9mm)

#### **Scribe**



J214 9/16"x3/4" (13.6 x 18.8mm)



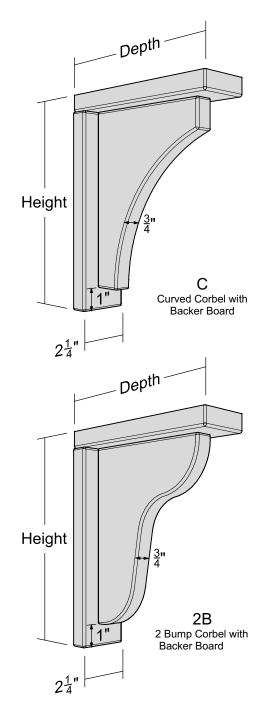
J861 1/4"x3/4" (6.4 x 19.1mm)

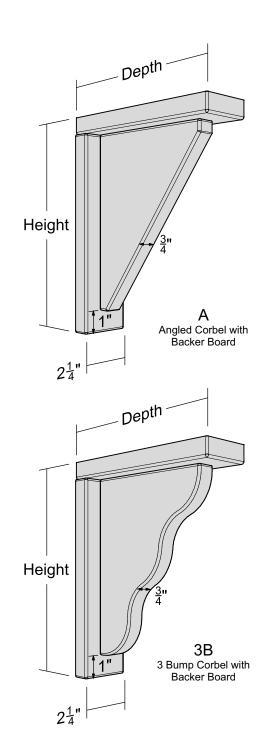


J602 5/16"x11/8" (8.7 x 28.6mm)

## RTF PRODUCTS

## **Corbels**



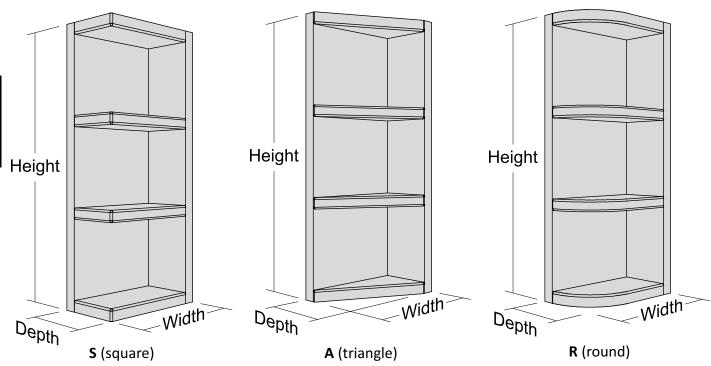


## **Heat Shield**

001000 Clear Heat Shield (4' length sizable)

## **Knick Knack Shelves**

Corner shelf kits can be ordered knock down or assembled. Our standard default when sending you an estimate is knock down, so please specify if you require this to be assembled. The standard shelf unit comes with the two wall pieces and top and bottom shelf, so if more shelves are required, please specify how many extra you require. These "knick knack" shelves can be made in a large range of our product offerings, from wood to RTF (rigid thermofoil) to painted to TFM (thermofused melamine). The shelves are made to order so they are also quite customizable, making them versatile and useful. There are some limitations on how it can be manufactured due to the different products being used so please review the diagrams for clarification or call your Customer Service Specialist.

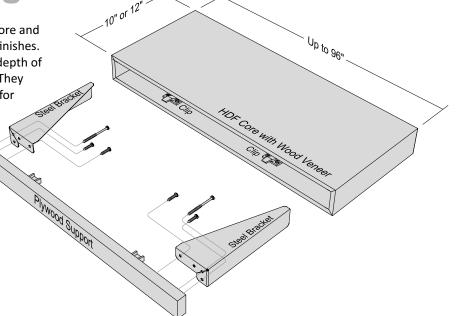


## Floating Shelves

Elias Woodwork Floating Shelves have a hollow core and can be ordered in wood, thermofoil or laminate finishes. They come with a standard height of 2 ½" and a depth of 10" or 12". The length is customizable up to 96". They come supplied with a backer board and brackets for easy mounting. It is recommended that you mount the brackets into studs.

#### **Key Features:**

- No seams tight mitered edges
- 20 lbs per foot load limit using 16 gauge metal brackets
- Preinstalled clips for easy mounting, no need for silicone
- · Plywood mounting cleat for added strength



High Density Fiberboard (HDF) is a strong material made from densely packed wood fibers that offers a smooth and uniform surface ideal for solid color finishing. One of the benefits of HDF is its durability and ability to stand up to changes in heat or humidity which helps to maintain the integrity of the painted finish. We offer a variety of one piece and five piece door styles that can be ordered raw or finished with any of our paint and glaze colors.

All HDF doors are 3/4" thick.

#### Warranty

See page 9 for general wood product warranty.

#### **Tolerances**

Elias Woodwork warrants that its HDF cabinet doors have a size tolerance of +/- 1mm.

#### **Production Lead Times**

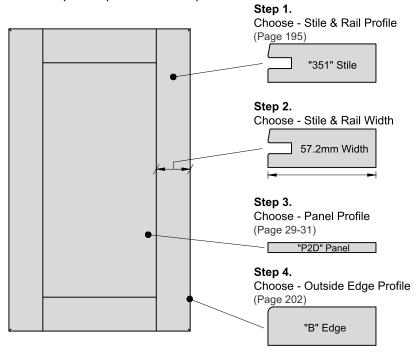
Standard order lead times are 7-10 business days depending on workload.

#### **Rush Orders**

Rush orders have a lead time of 3-5 business days.

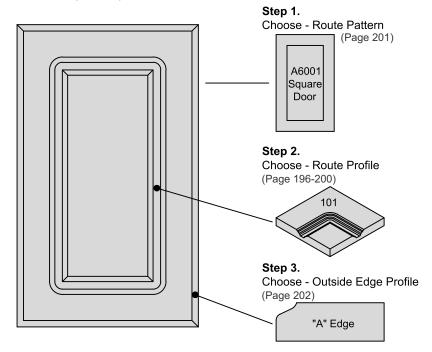
#### How to Order 5-Piece HDF Doors \_

Four Simple steps to order 5-piece HDF doors:

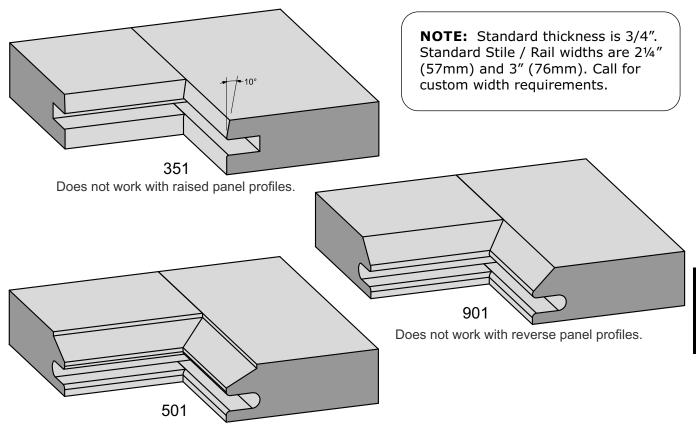


#### **How to Order 1 Piece HDF Doors**

Three Simple steps to order HDF doors:



## 5-PIECE HDF STILE / RAIL OPTIONS



## **5-PIECE HDF OPTIONS**

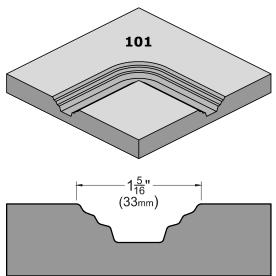
**Panel Options -** See pages 29 - 31 in the Tenon Door section of the catalog.

**Frames & Mullions -** See pages 68 - 70 in the catalog. Note: there is no groove for the retainer molding included in the frame for the 5 piece HDF doors.

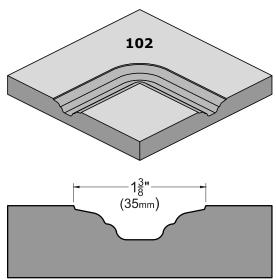
Edge Profiles - B, D04, D13, I and V. See page 202.



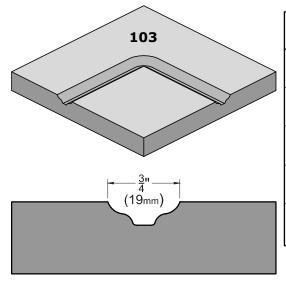
## **One Piece Routed Groove Profiles**



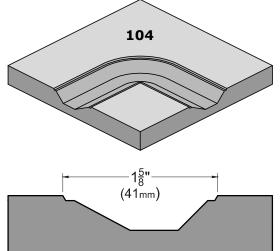
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	75/8" (193mm)	75/8" (193mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>5</sup> /8" (193mm)	8¼" (209mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>1</sup> / <sub>16</sub> " (220.5mm)	89/16" (217mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>5</sup> /8" (193mm)	89/16" (217mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	17/16" (36.5mm)	75/8" (193mm)	5 <sup>3</sup> / <sub>16</sub> " (130.5mm)	Yes	No



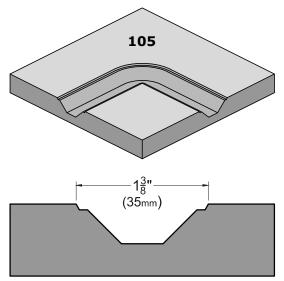
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	8½6" (214.5mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>15</sup> / <sub>16</sub> " (225.5mm)	8 <sup>13</sup> / <sub>16</sub> " (222.5mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	8 <sup>13</sup> / <sub>16</sub> " (222.5mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½" (37mm)	7 <sup>13</sup> / <sub>16</sub> " (198.5mm)	5 <sup>3</sup> /8" (136mm)	No	No



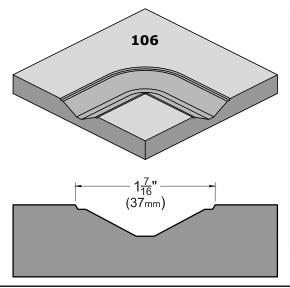
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2½" (63.5mm)	2½" (63.5mm)	6½" (164.5mm)	6½" (164.5mm)	Yes	No
A6002	2½" (63.5mm)	2½" (63.5mm)	6½" (164.5mm)	7½" (180.5mm)	Yes	No
A6003	2½" (63.5mm)	2½" (63.5mm)	7%16" (191mm)	7½6" (188.5mm)	Yes	No
A6004	2½" (63.5mm)	2½" (63.5mm)	6½" (164.5mm)	7½6" (188.5mm)	Yes	No
A6005	2½" (63.5mm)	15/16" (32.5mm)	6½" (164.5mm)	4½6" (102mm)	Yes	No



Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	9 <sup>3</sup> / <sub>8</sub> " (238mm)	9¼" (234.5mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	5 <sup>5</sup> / <sub>16</sub> " (210.5mm)	9¼" (234.5mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½6" (36.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	57/8" (148.5mm)	No	No

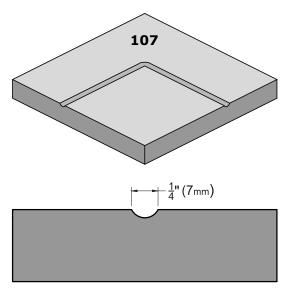


Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	9 <sup>3</sup> / <sub>8</sub> " (238mm)	9¼" (234.5mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	5 <sup>5</sup> / <sub>16</sub> " (210.5mm)	9¼" (234.5mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½6" (36.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	57/8" (148.5mm)	No	No



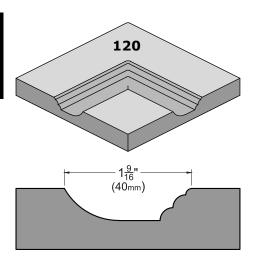
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	75/8" (193mm)	75/8" (193mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>5</sup> /8" (193mm)	8¼" (209mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>1</sup> / <sub>16</sub> " (220.5mm)	89/16" (217mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>5</sup> /8" (193mm)	89/16" (217mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1 <sup>3</sup> ⁄ <sub>4</sub> " (43mm)	75/8" (193mm)	55/8" (142.5mm)	No	No

#### **One Piece Routed Groove Profiles**

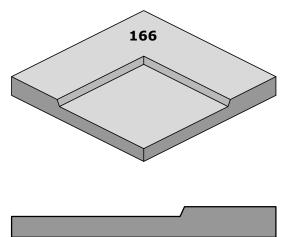


Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> ⁄ <sub>16</sub> " (133.5mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	No	No
A6002	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	5 <sup>15</sup> / <sub>16</sub> " (149.5mm)	No	No
A6003	2¼" (57mm)	2¼" (57mm)	6 <sup>3</sup> ⁄ <sub>8</sub> " (161mm)	6¼" (157.5mm)	No	No
A6004	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> ⁄ <sub>16</sub> " (133.5mm)	6¼" (157.5mm)	No	No
A6005	2¼" (57mm)	1½6" (26mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	2 <sup>7</sup> / <sub>8</sub> " (71.5mm)	No	No



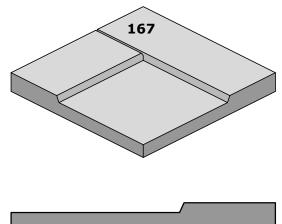


Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2½6" (61.5mm)	2½6" (61.5mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	7 <sup>1</sup> ½6" (195mm)	Yes	Yes
A6002	2½6" (61.5mm)	2½6" (61.5mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	8 <sup>5</sup> / <sub>16</sub> " (211mm)	Yes	Yes
A6003	2½16" (61.5mm)	2½6" (61.5mm)	8 <sup>13</sup> / <sub>16</sub> " (222.5mm)	8 <sup>1</sup> / <sub>16</sub> " (219mm)	Yes	Yes
A6004	2½6" (61.5mm)	2½6" (61.5mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	8 <sup>1</sup> / <sub>16</sub> " (219mm)	Yes	Yes
A6005	2½6" (61.5mm)	1½" (38mm)	7 <sup>1</sup> / <sub>16</sub> " (195mm)	5%" (148.5mm)	Yes	Yes

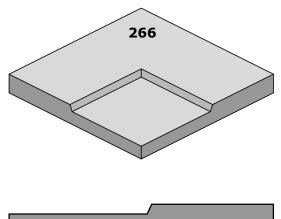


Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	No	No
A6002	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	5 <sup>15</sup> / <sub>16</sub> " (149.5mm)	No	No
A6003	2¼" (57mm)	2¼" (57mm)	6 <sup>3</sup> / <sub>8</sub> " (161mm)	6¼" (157.5mm)	No	No
A6004	2¼" (57mm)	2¼" (57mm)	5 <sup>5</sup> ⁄ <sub>16</sub> " (133.5mm)	6¼" (157.5mm)	No	No
A6005	2¼" (57mm)	1½6" (26mm)	5 <sup>5</sup> / <sub>16</sub> " (133.5mm)	2 <sup>7</sup> / <sub>8</sub> " (71.5mm)	No	No

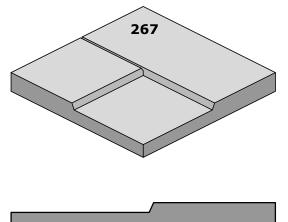
## One Piece Routed Groove Profiles



Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	25/16" (57.2mm)	25/16" (57.2mm)	5½6" (127.1mm)	5½6" (127.1mm)	Yes	Yes
A6002	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5½6" (127.1mm)	5 <sup>1</sup> / <sub>16</sub> " (143.1mm)	Yes	Yes
A6003	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	61/8" (154.4mm)	6" (151.1mm)	Yes	Yes
A6004	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	5½6" (127.1mm)	6" (151.1mm)	Yes	Yes
A6005	2 <sup>5</sup> / <sub>16</sub> " (57.2mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	5½6" (127.1mm)	4½6" (101.7mm)	No	No

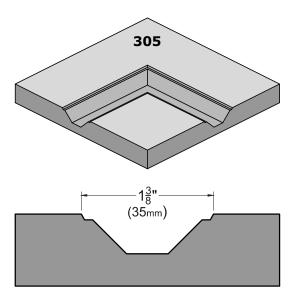


Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	6½" (165mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	6½" (165mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> / <sub>8</sub> " (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	6½" (165mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> (44.5mm)	6½" (165mm)	4½16" (101.5mm)	No	No

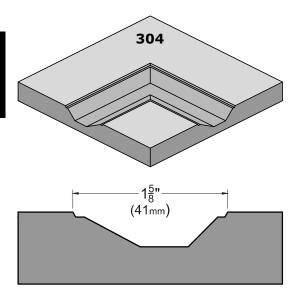


Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	3" (76mm)	3" (76mm)	6½" (165mm)	6½" (165mm)	Yes	Yes
A6002	3" (76mm)	3" (76mm)	6½" (165mm)	7 <sup>3</sup> / <sub>16</sub> " (181mm)	Yes	Yes
A6003	3" (76mm)	3" (76mm)	7 <sup>5</sup> / <sub>8</sub> " (192.5mm)	7½" (189mm)	Yes	Yes
A6004	3" (76mm)	3" (76mm)	6½" (165mm)	7½" (189mm)	Yes	Yes
A6005	3" (76mm)	1 <sup>13</sup> / <sub>16</sub> " (44.5mm)	6½" (165mm)	4½6" (101.5mm)	No	No

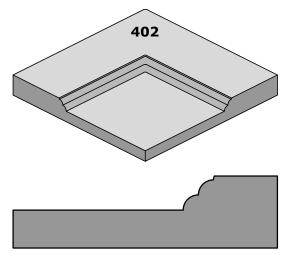
#### One Piece Routed Groove Profiles / Route Patterns



Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>1</sup> ½6" (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	7 <sup>9</sup> ⁄16" (191mm)	7%16" (191mm)	Yes	Yes
A6002	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	8 <sup>3</sup> / <sub>16</sub> " (207mm)	Yes	Yes
A6003	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>1</sup> / <sub>16</sub> " (220.5mm)	8½" (215mm)	Yes	Yes
A6004	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	7 <sup>9</sup> / <sub>16</sub> " (191mm)	8½" (215mm)	Yes	Yes
A6005	2 <sup>1</sup> ½6" (67.5mm)	17/16" (36.5mm)	79/16" (191mm)	51/8" (129mm)	No	No



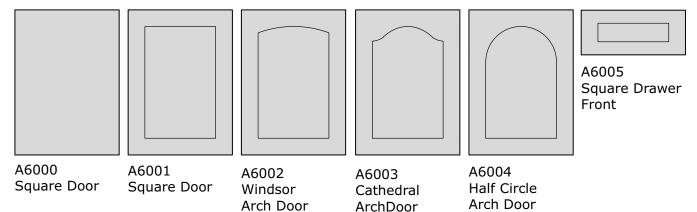
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> ½6" (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	Yes	Yes
A6002	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	8 <sup>15</sup> / <sub>16</sub> " (226.5mm)	Yes	Yes
A6003	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	9 <sup>3</sup> / <sub>8</sub> " (2385mm)	9¼" (234.5mm)	Yes	Yes
A6004	2 <sup>11</sup> / <sub>16</sub> " (67.5mm)	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	9¼" (234.5mm)	Yes	Yes
A6005	2 <sup>1</sup> / <sub>16</sub> " (67.5mm)	1½6" (36.5mm)	8 <sup>5</sup> / <sub>16</sub> " (210.5mm)	57/8" (148.5mm)	No	No



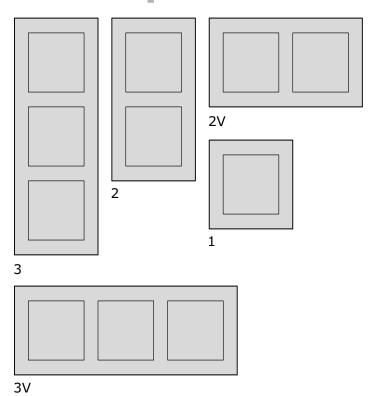
Route Pattern	Stile Width	Rail Width	Min. Width	Min. Height	Frame Options	Mullion Options
A6001	2½6" (61.3mm)	2½6" (61.3mm)	5 <sup>3</sup> / <sub>8</sub> " (135.3mm)	5 <sup>3</sup> / <sub>8</sub> " (135.3mm)	Yes	Yes
A6002	2½6" (61.3mm)	2½6" (61.3mm)	5 <sup>3</sup> / <sub>8</sub> " (135.3mm)	6" (151.3mm)	Yes	Yes
A6003	2½6" (61.3mm)	2½6" (61.3mm)	6½6" (162.6mm)	6 <sup>5</sup> / <sub>16</sub> " (159.3mm)	Yes	Yes
A6004	2½6" (61.3mm)	2½6" (61.3mm)	5 <sup>3</sup> / <sub>8</sub> " (135.3mm)	67/16" (159.3mm)	Yes	Yes
A6005	2½6" (61.3mm)	1½" (38.1mm)	5 <sup>3</sup> / <sub>8</sub> " (135.3mm)	3½" (88.9mm)	No	No

# PRODUCTS

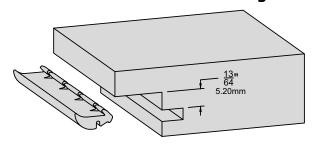
## **One Piece HDF Route Patterns**



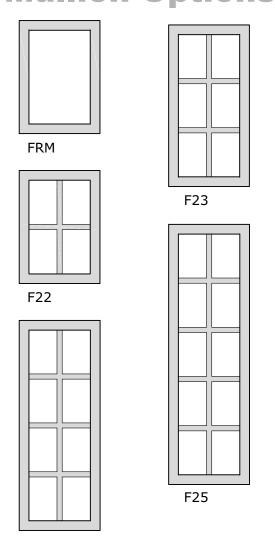
## **One Piece HDF Panel Options**



#### **Rubber Glass Retainer Molding**



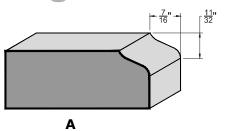
# One Piece HDF Frame & Mullion Options

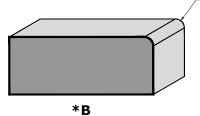


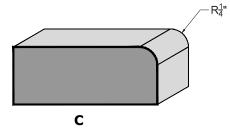
F24

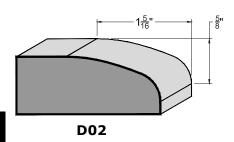
## **Edge Profiles**

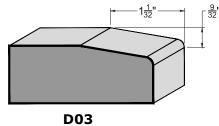
NOTE: \*The HDF 5-Piece construction doors are only available with these edge profiles.

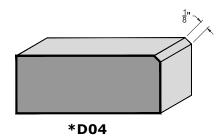


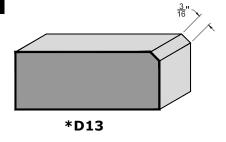


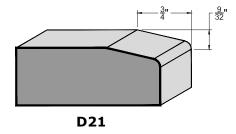


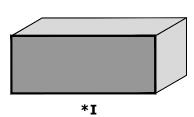


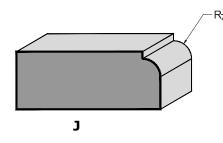


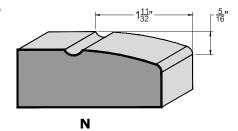


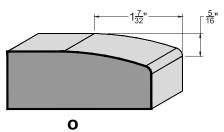


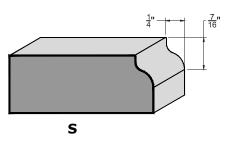


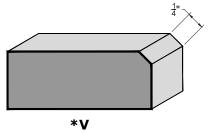


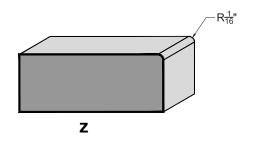














#### **Decorative Laminate Veneer (DLV)**

The Elias Woodwork DLV product line offers a truly perfect synergy. Our cabinet doors and moldings are profile wrapped in the same base materials and prints to perfectly match LPL and HPL materials which are used on exposed cabinet exteriors. No finishing is required! We offer 5 different styles of door profiles and many color options. Other colors and custom door styles are available. Please contact us for pricing and availability. A complete accessory molding program is available to perfectly complement your cabinetry. A complete cabinet refacing product line is available including 1/4" material, PSA sheets and moldings.

#### **Product Appearance**

The colors and finishes of NEXGEN™ laminates produce an elegant wood-like appearance. Stile & rail construction with perpendicular grain direction perfectly resembles a wood door.

NEXGEN™ surface laminates allow for perfect color matching and fade-resistance years after the original cabinetry or reface is installed. Whether you want to add more cabinetry or simply replace a door, any new addition will be a perfect match to the original.

#### **Notable Features**

- Elias Woodwork's 5-piece door components in NEXGEN™ laminates offer a permanent antibacterial surface with high heat, scratch and stain resistance.
- Our 5-piece door profiles use environmentally friendly NEXGEN laminate which is a "green" product that contains an antimicrobial additive to help protect against bacteria – perfect for use in homes, healthcare facilities, schools and commercial buildings.
- There is no staining or finishing required, therefore saving time, labor and equipment costs.
- Wrapped profiles are also available in vinyl, foil paper, polypropylene, 60 gram paper and many veneers.
- Our tight manufacturing tolerances produce beautiful miters.
- We use only premium MDF for a better quality product which stays straight.
- Formaldehyde free, no emission
- · Antimicrobial treatment

#### Care & Handling

DLV products can be kept looking like new, but proper cleaning materials need to be used. Such as: Methyl Hydrate, non-abrasive soap and water, or denatured alcohol and water. Do not use lacquer thinners or any other product containing acetone, or any abrasive rubbing material or cleaner. Due to extremely high temperatures vented from self-cleaning ovens, it is recommended that a filler be installed between any door & drawer front and a self-cleaning oven. Customers are also advised to open all doors and drawer fronts near the self-cleaning oven when the oven is in self-cleaning mode. Exposure to temperatures above 85°C (185°F) is not covered by warranty.

#### **How To Order**

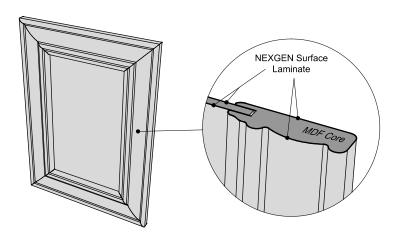
When ordering DLV products, please take note of the following:

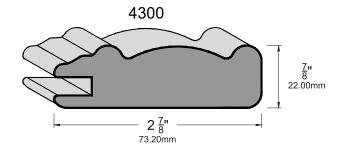
- Edge profiles and moldings are limited to certain color options. Contact your Customer Service Specialist for more information.
- All moldings come in 9' lengths.
- All PSA sheets are 2' x 8'.
- Specify measurements of 1/4" cut to size plywood if ordering for a refacing project.
- Specify hinge hole location.
- · Indicate if edge tape is needed.

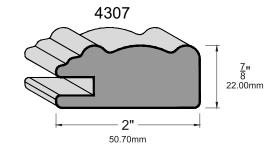
## **Frame Options**

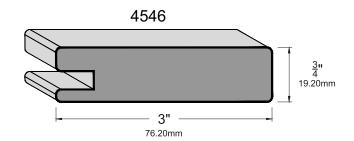
The following frame profiles are available in several colors. See website for color options and restrictions. All profiles shown are available prepared for glass. Mullions are not available. Contact your Customer Service Specialist for more information.

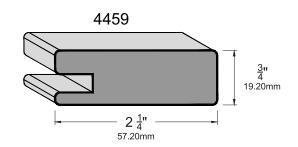
Note: Slab drawer fronts are available in most of the current color options.

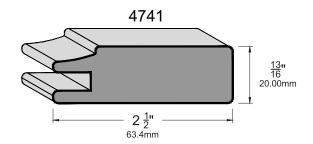


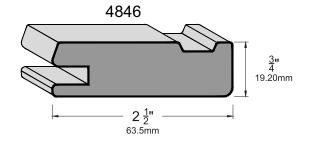


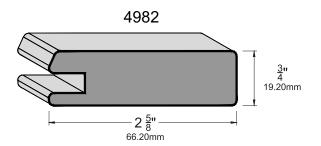


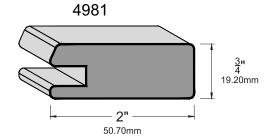






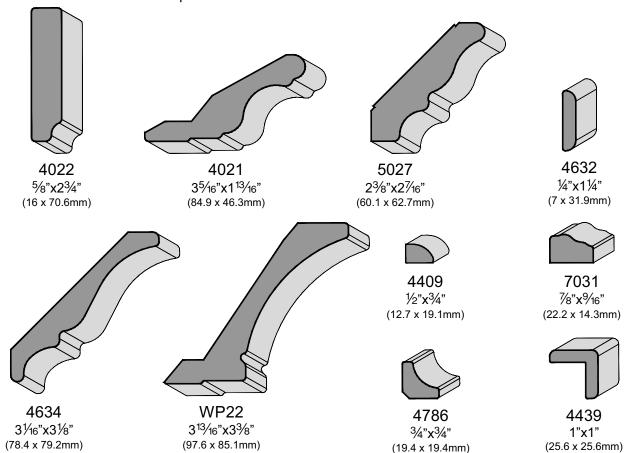






## **Moldings**

The following accessory moldings are available in several colors. See website for color options and restrictions. Contact your Customer Service Specialist for more information.



## **Sheet Goods**

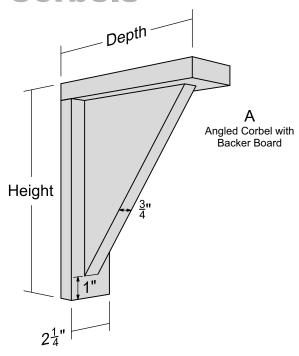
**DLV 2' x 8' with pressure sensitive adhesive backer (PSA by 3M)** are available as 2' x 8' sheets only and not available in cutto-size pieces. Delivery time is based on availability.

**High Pressure Laminate** is available in  $4' \times 8'$  sheets or cut to size in several colors. Call for availability.

**DLV on 5.2 mm core, 4' x 8', Good Two Sides (G2S)** is available as 4' x 8' sheets or cut-to-size. Veneer is bonded to a 5.2 mm core. Please note when ordering cut-to-size that the grain runs in the direction of the height dimension.

See our website for a chart showing available colors for each sheet good. Please contact your Customer Service Specialist to confirm availability and delivery time.

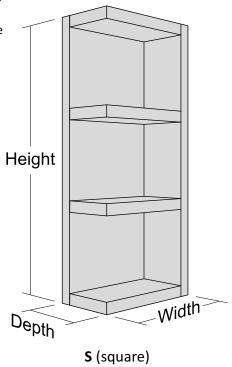
## **Corbels**

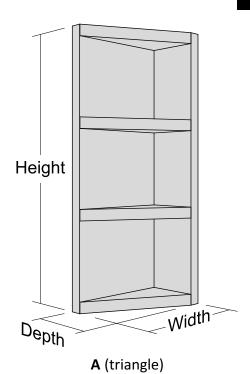


## **Knick Knack Shelves**

Corner shelf kits can be ordered knock down or assembled. Our standard default when sending you an estimate is knock down, so please specify if you require this to be assembled. The standard shelf unit comes with the two wall pieces and top and bottom shelf, so if more shelves are required, please specify how many extra you require. These "knick knack" shelves can be made in a large range of our product offerings, from wood to RTF (rigid thermofoil) to painted to TFM (thermofused

melamine). The shelves are made to order so they are also quite customizable, making them versatile and useful. There are some limitations on how they can be manufactured due to the different products being used so please review the diagrams for clarification or call your Customer Service Specialist.





5-Piece Laminate (Polyester) Products	
Notes	

NOTES	

#### **Acrylic**

Acrylic is an efficient, PVC-free plastic surface used for lamination on MDF or chipboard sheets. This area of application extends to every type of furniture equipment for the kitchen, bathroom, living room, bedroom, office and much more in the form of coated sheets with a high gloss or matte surface.

Our high gloss films, with their unmistakable surface and depth effect, offer a gloss effect like no other material. They can be distinguished by enormous scratch resistance, UV resistance and environment friendly features. All products are exactly matched as required to their target group of furniture manufacturers, suppliers, laminators and designers.

The acrylic layer is done through an extrusion process to provide ultra high gloss acrylic top layer without ripples. It is then laminated on a premium MDF substrate. The core material is carefully selected to have low surface variance, so the surface is not flawed by substrate imperfections. The panels are PUR (polyurethane) laminated inside a Class-100 (ISO 5) cleanroom, which is a manufacturing process that guarantees as close to a perfect product as technologically possible.

The doors and panels have the acrylic on the face with a matching melamine back with the exception of beige metallic which is high gloss on both sides of the door. All other colors can be supplied high gloss on both sides by special order. The doors and panels are edge banded with a color matched or 3D 2 in 1, 1 mm ABS edge banding. Each door is fusion banded for a seamless finish. The acrylic doors are 20 mm thick. Maximum door size is 46" x 94".

High gloss films are available in 2 sizes (2,800  $\times$  1,300 mm or 2,440  $\times$  1,220 mm). Matching edge band material is available.

#### Benefits:

- high scratch resistance (scour resistant)
- enormous chemical resistance
- no polishing of the surface after removal of protective film
- · increased UV resistance

Films are available in several market-adjusted trend colors and can be offered ex-stock in 2 sizes  $(2,800 \times 1,300 \text{ mm})$  or  $(2,440 \times 1,220 \text{ mm})$ . Matching edge band material is available.

#### Benefits:

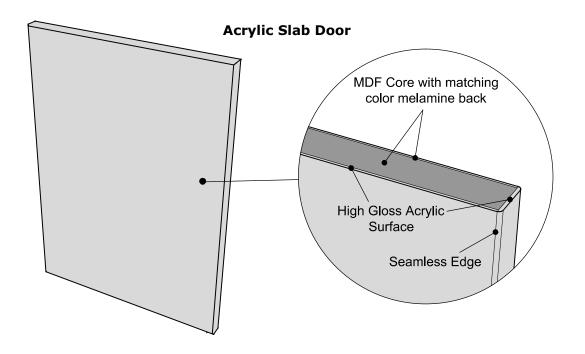
- · supermatte, smooth surface
- excellent scratch resistance, scour resistant
- increased UV resistance
- enormous chemical resistance
- anti fingerprint properties

#### Care & Handling

All high gloss and matte acrylic doors come with a protective film which should not be removed until project is complete. Ensure finished items with protective coating are not stored in direct sunlight as the film could be affected and become difficult to remove. Optimum scratch resistance will be achieved by lightly polishing with a plastic polish, like Vuplex, Ovus I, or Plexux plastic Polish with a clean micro-fibre cloth. Minor scratches and scuffing can be removed by hand using a liquid polish and soft micro-fibre cloths.

#### Cleaning

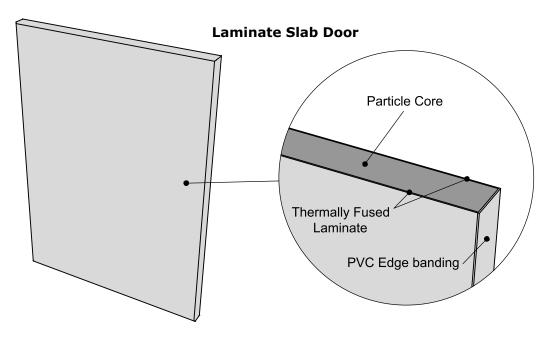
Best results will be achieved using wet microfibre cloths or chamois with non-abrasive soap or detergent. Avoid using paper towel, brushes, scourers, scrapers and dry wiping the finish. Applying Ultra Gloss Superpolish and DGS on a weekly basis will maintain the finish in an optimum condition.



#### Thermally Fused Laminate (TFL)

Elias collaborates with many of the manufacturers of the TFL products. Most of the major TFL manufacturers have implemented new technology and equipment so the look and feel of the prints is as real as the material they are trying to replicate. There is seemingly an endless selection of TFL colors and prints to choose from, making it difficult for Elias to stock, but many of the prints can be obtained relatively quickly through the different distribution channels. Each TFL manufacturer and distributer stocks the different prints and

colors at different levels therefore it is important to inquire on availability prior to making delivery commitments. It should also be noted that many of the TFL manufacturers have made it possible to obtain matching accessory moldings, high pressure laminate (HPL), repair kits, vinyls and Laminate products making it possible to incorporate TFL's into more complex residential and commercial projects. To obtain prices for TFL doors, please call a customer service specialist or send in a list containing sizes, color codes and manufacturers' name.



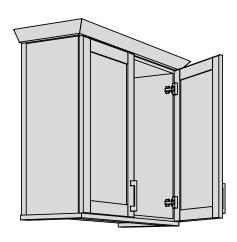
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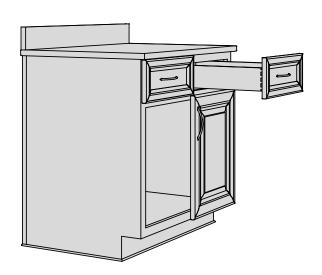




#### **General Information / Wood Refacing Products**

Cabinet refacing is an economical alternative to an entire kitchen cabinetry replacement in a renovation project. A careful evaluation with clients to make sure that refacing is the right choice for them should be done before establishing if it is the correct fit. There are several reasons that refacing can be an excellent option for your customers. In most cases, refacing projects can cost considerably less than a complete cabinetry replacement. Not only do they not have to replace the cabinet boxes, there is also no need for your customer to replace counter tops, flooring, back splash or repaint if they don't want to. Homeowners may have expensive granite or solid surface counter tops that they don't wish to replace, but can refresh their cabinetry with new doors reflecting current styles and colors. Another major consideration is the reduced time a refacing project takes to complete. Many refacing projects can be completed in 1





to 3 days and in most cases the kitchen is still functional and the home can be lived in during the installation period. Some homeowners may also like the fact that refacing creates less waste and is a more environmentally friendly option. Add-on cabinets are also available for those that require that option. If your customers are happy with their current kitchen layout and the existing cabinet boxes are structurally sound, refacing is easily accomplished and can provide cost savings to your customers while generating increased revenue for your company.

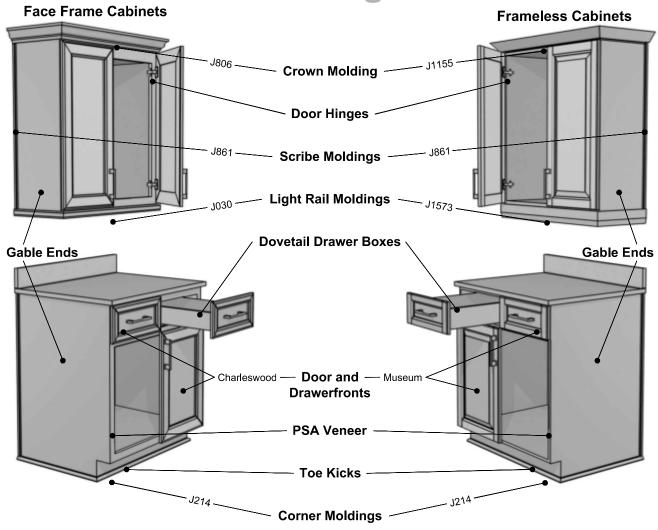
The cabinet refacing products in the following section of this catalog are comprised of products found within different sections of this catalog. This section helps to show what products may be required for the different needs of a refacing project. There are four main categories which are divided up by materials used. They are; Stained Wood, Painted Wood, Rigid Thermofoil (RTF) and 5-Piece Laminate (Polvester). Each of the four sections has some slight differences in the product offerings; please spend time studying the products that are available. If you have any other questions, please call one of our Customer Service Specialists.

Wood

Our wood cabinet refacing program consists of a broad selection of door styles, colors and wood types. When a wood species is chosen for your project you should note that the beauty of a stained wood door comes from the natural characteristics of the wood with its variations of color and grain. Shading of lighter and darker grain and other features contribute to the distinctive appearance that makes each piece in the kitchen unique. The grain and texture of the wood may range slightly which contributes to making genuine wood cabinet doors so attractive. You can be confident in the craftspeople at Elias Woodwork to make choices that will be aesthetically pleasing, making your customers home a warm and inviting place for years to come.

# REFACING PRODUCTS

## **Wood Refacing Products**



Following is a list of products available with the wood line:

#### 1. Door Styles

- Tenon (cope and stick) doors. Please see
   Tenon door styles and options on pages 26-36 or on our website.
- Miter doors. Please see Miter door styles and options on pages 40-58 or on our website.
- Slab doors. Please see Slab door styles and options on pages 62-64 or on our website.
- For available wood species see pages 10-13.
- See our website for available color options.

#### 2. Sheet Goods

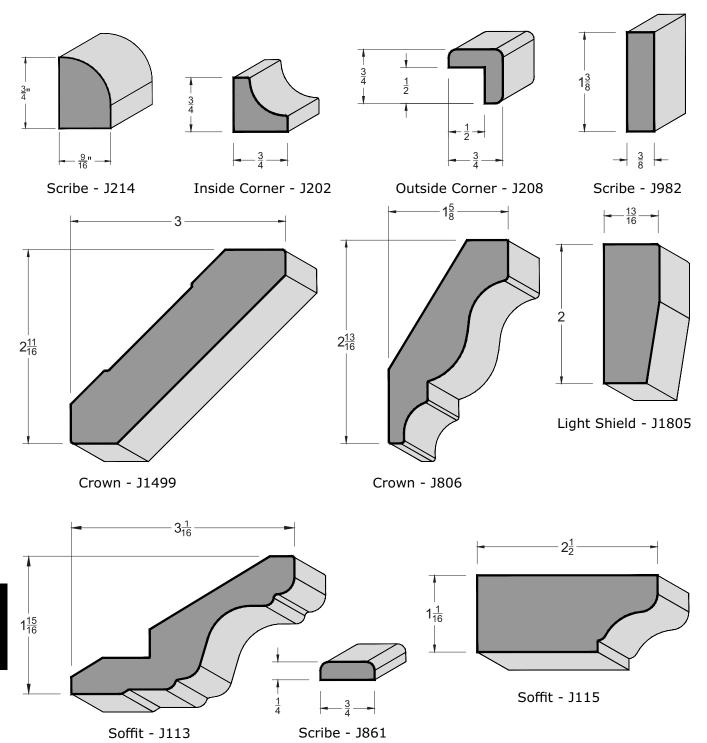
A wide range of sheet goods are available for your refacing project to match your color choice. Please see "Sheet Goods" on page 120 for a more detailed description and stock lists.

Wood sheet goods available:

- 4'x8' wood veneers with a 10 mm paper backer
- 2'x8' with a pressure sensitive adhesive backer (PSA)
- 4'x8' veneer on veneer (two ply)
- 4'x8' veneer on 1/8" core.
- 5.2 mm core with good two side veneers, available in 4'x8' or cut to size.
- 3/8" core with good two side veneers, available in 4'x8' or cut to size.
- 5/8" core with good two side veneers, available in 4'x8' or cut to size. 5/8" may also be ordered with edge banding.
- 3/4" core with good two side veneers, available in 4'x8' or cut to size. 3/4" may also be ordered with edge banding.

#### 3. Molding Suggestions

For a full selection of moldings please see the Molding section on pages 134-175.



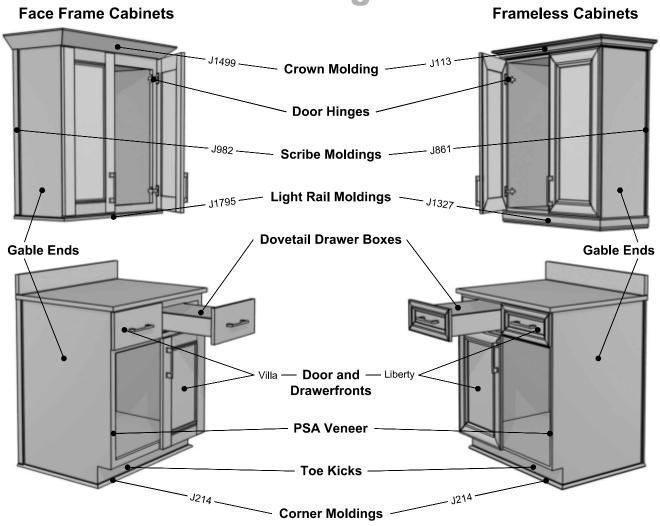
#### 4. Wood Accessories

A wide range of wood products may be required in your project such as wood corbels, posts, fluted fillers, drawer boxes or custom corner shelves. Elias can manufacture these items for your project, please ask your Customer Service Specialist for assistance.

Paint Painted cabinets give you an elegant, high-end look that will be sure to impress all guests. Our Painted Cabinet Refacing Program gives you a choice of many different door styles and paint colors. Our "paint" is actually a multiple stepped

catalyzed lacquer, machine sprayed and oven dried. This process will ensure you are selling a high quality, long lasting finish. The elegant look of a painted finish will ensure your customer will think of their kitchen as the center piece of their house.

## **Paint Refacing Products**



Following is a list of products available with the Paint line:

#### 1. Door Styles

- Tenon (cope and stick) doors. Please see Tenon door styles and options on pages 26-36 or on our website.
- Miter doors. Please see Miter door styles and options on pages 40-58 or on our website.
- Slab doors. Please see Slab door styles and options on pages 62-64 or on our website.

Once a door style has been selected please note that a combination of wood and HDF will be used in the manufacturing process for a painted door. Please see our website and obtain a painted sample chain of our available colors.

#### 2. Sheet Goods

A wide range of sheet good thicknesses are available with the painted program. HDF is our standard default paintable sheet good. Please see "Sheet Goods" on page 120 for a more detailed description.

#### Paint / RTF Refacing Products

Available paintable sheet goods:

- 2'x8' with a pressure sensitive adhesive backer (PSA)
- 1/8" HDF, available in 4'x8' sheets or cut to size.
- 5.2 mm HDF, available in 4'x8' or cut to size.
- 3/8" HDF, available in 4'x8' or cut to size.
- 5/8" HDF, available in 4'x8' or cut to size. 5/8" may also be ordered with edge banding.
- 3/4" HDF, available in 4'x8' or cut to size. 3/4" may also be ordered with edge banding.
- HPL (High Pressure Laminate), available cut to size up to 48" x 96" sheets.

#### 3. Molding Suggestions

See molding suggestions on page 216. For more molding options see the wood moldings section of this catalog on pages 134-175.

•Crown and Soffit: J113, J1155, J806, J1499

Light Shield: J1573Outside corner cap: J208

• Inside corner: J202

•Scribe: J982, J861, J214

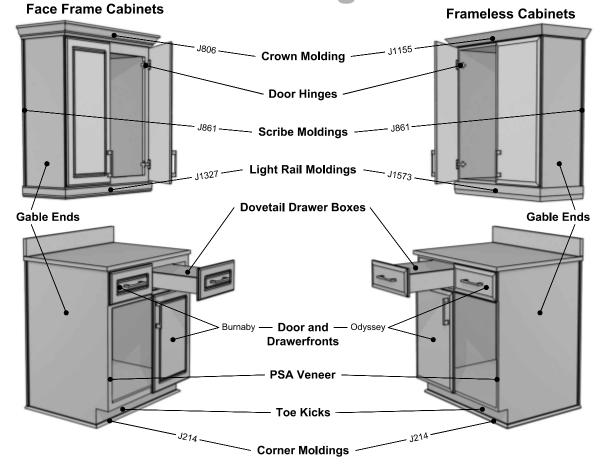
#### 4. Painted Accessories

A wide range of wood products may be required in your project such as wood corbels, posts, fluted fillers, drawer boxes or custom corner shelves. Elias can manufacture these items for your project, please ask your Customer Service Specialist for assistance.

Thermofoil doors are easy to care for, economical, durable, chip and scratch resistant. Thermofoiling is a process whereby a layer of PVC vinyl is glued onto a one piece HDF board. This process uses a

membrane press that heats the vinyl and uses vacuum pressure to form the vinyl into the routed designs. Thermofoil refacing is a great way to change an old, dated kitchen into a kitchen that feels modern and new again.

## RTF Refacing Products



REFACING PRODUCTS

7 REFACING PRODUCTS

Following is a list of products available with the RTF line:

#### 1. Doors Styles

See available options on pages 178-187.

- Choose a route pattern, groove profile and outside edge.
- See our website for available colors. We recommend ordering a sample chain.

#### 2. Sheet Goods

A wide range of sheet goods thicknesses are available with the RTF program. Our standard default when pressing sheet goods is to use HDF sheet as the core product. Please see "Sheet Goods" on page 189 for more details.

Available RTF sheet goods:

- Vinyl only, available 54" x 96".
- 2'x8' with a pressure sensitive adhesive backer (PSA), not available cut to size.
- 1/8" HDF core, cut to size with a maximum of 40"x90".
- 5.2mm HDF core, cut to size with a maximum of 40"x90".

- 3/8" HDF core, cut to size with a maximum of 40"x90".
- 5/8" HDF core, cut to size with a maximum of 40"x90".
- 3/4" HDF core, cut to size with a maximum of 40"x90".
- HPL (High Pressure Laminate), available cut to size up to 48" x 96" sheets.

#### 3. Molding Suggestions

For more molding options see the moldings section on pages 134-175. See Wood Refacing Program on page 216 for diagrams.

- Crown and Soffit: J113, J1155, J806 and J1499
- Light Shield: J1573Outside corner cap: J208Inside corner: J202
- Scribe: J982, J861, J214Paint Accessories

## 4. Accessories

Drawer Boxes and custom accessories can be manufactured for your project. please ask your Customer Service Specialist for assistance.

## **5-Piece Laminate (Polyester)**

5-Piece Laminate (Polyester) cabinet refacing program features several door styles in several finishes. The products in this section have an extremely durable polyester finish. This finish is highly scratch resistant and will remain looking new for years to come. The prints we have chosen for this program look very much like the wood that they are simulating. The rich colors in the DLV program have realistic textures that will be sure to transform your cabinetry into modern works of art.

Following is a list of products available with the DLV line:

#### 1. Door Styles

For available door styles see page 205 or visit our website. We recommend ordering color samples for accurate color representation. See our website for current color availability

#### 2. Sheet Goods

Only two options are available for DLV sheet goods. Our standard default when pressing

sheet goods is to use HDF sheets as the core product. For more details see page 206.

Available DLV sheet goods:

- 2' x 8' with pressure sensitive adhesive backer (PSA by 3M) not available cut-to-size.
- DLV on 5.2 mm core, 4' x 8', Good Two Sides (G2S) available in 4' x 8' sheets or cut-tosize.
- HPL (High Pressure Laminate), available cut to size up to 48" x 96" sheets.

#### 3. Molding Suggestions

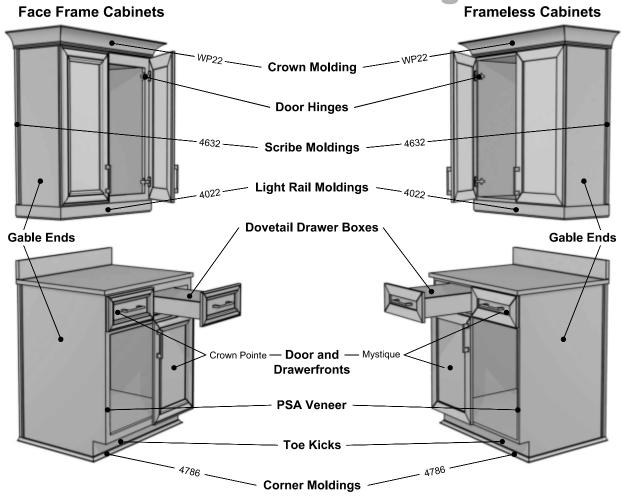
See page 206 for molding diagrams.

Crown: WP22Light Shield: 4022Outside corner: 4439Inside corner: 4786Scribe: 4632

#### 4. Accessories

Replacement drawer boxes can be provided for your refacing project.

## **5-Piece Laminate Refacing Products**



## **NOTES**

# REFACING PRODUCTS



#### Cabinet Boxes - General Information

Elias Woodwork provides a full custom solution to all of your kitchen and bath remodeling needs with our Assemble On Site (AOS Elite) line of Cabinet boxes. Our European style frameless cabinet boxes are available in standard white furniture board or UV finished birch plywood with two assembly options, custom sized to 1/16".

Our cabinet boxes are designed to accommodate any new remodel or refacing project for the kitchen and bath industry. Available in any width, height or depth, they allow you to create a custom kitchen without the added expenses of creating your own cabinet boxes or shipping fully assembled ones. This in turn provides an economical edge for more competitive pricing.

#### Frameless AOS Cabinet Box Features:

- Available in white or classic Maple furniture board or UV finished birch plywood.
- Edgebanded white or with various matching wood grains.
- Using CARB 2 Compliant materials only.
- Manufactured in North America.
- Lock Dowel Assembly:
  - ➤ Easy and fast assembly using only a rubber mallet and glue. No screws required.
  - ➤ Available in 3/4" (19mm) thick sides, backs, bottoms, tops and shelves.
- Screw & Dowel Assembly:
  - Easy, fast assembly using supplied dowels and screws.
  - ➤ Available in 5/8" (16mm) thick sides, backs, bottoms and tops. Shelves are 3/4" (19mm) thick.



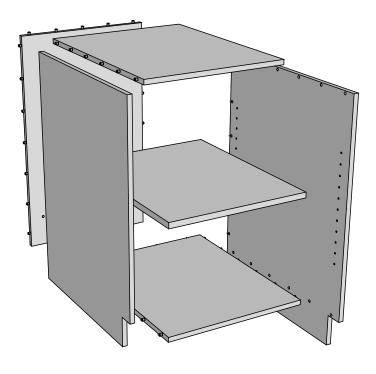
#### **Additional Information:**

<u>Hardware</u> - Unless otherwise specified, your cabinet boxes are quoted and supplied with door hinges and drawer slides.

Warranty - All components including cabinet boxes, cabinet doors and accessories are warranted for 1 year from the date of purchase against manufacturing defects in materials or workmanship.

Shipping - Freight costs vary with the weight and volume of the product and distance shipped. However, because we are shipping your cabinets packed flat, it will cost much less than shipping fully assembled cabinetry. Your hardware and other components are shipping together with your cabinet boxes. Everything is labeled to ensure ease of assembly. Orders are shipped by LTL Freight or courier.

**NOTE:** Appliances and decorative hardware are not included and are shown for illustrative purposes only.



AOS ELITE CABINET:

# AOS ELITE CABINETS

## **Frameless Cabinet Boxes**

#### **Specifications**

- Customizable width, height, and depth to an accuracy of 1/16" (1.5mm).
- Maple or Birch dovetail drawer boxes available.
- Lock Dowel assembly option:
- Assembled using locking dowels and wood dowels already installed in the parts. Gluing is recommended on the wood dowels. Parts then snap together for fast, easy assembly.
- ➤ Sides, top, bottom, back, top and shelves are 3/4" (19mm) thick.
- · Screw & Dowel assembly option:
- Assembled using supplied dowels and screws. Dowels are already installed in the parts and only require glue and screws for easy assembly.
- ➤ Sides, top, bottom, back are 5/8" (16mm) thick. Shelves are 3/4" (19mm).
- Available in white or Maple furniture board or Birch plywood.
- DRAGON PLY Pre-Finished Birch Plywood:
- > UV finished for a smooth, durable, scratch resistant finish.
- ➤ Environmentally friendly CARB 2 Compliant.
- Multi-ply core construction combined with proper core drying to provide best in class performance.
- Core is calibrated before application of face veneer to ensure HPVA or better thickness tolerance.
- Veneers are manufactured and graded onsite ensuring HPVA and better grades.
- UNIBOARD PANVAL 555 Nova White Melamine
- Particle Core with closest matching solid or wood grain PVC edgebanding available.
- Cabinets with shelves have the side panels bored for 5mm shelf pins on 1.26" (32mm) centers.
- > Toe kick is 4 1/2" (114.3mm) high.

#### Hardware

Door Hinges & Shelf Pins:

- 110 degree full overlay soft close CLIP TOP hinges.
- Shelf pin has clear acrylic support end with metal pin.

#### **Dovetail Drawer Box Runner Systems:**

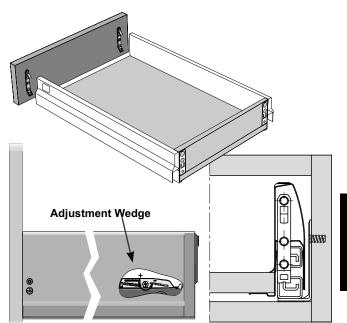
- Tandem plus Blumotion concealed drawer runners offer two-dimensional front adjustment and exceptional load capacity.
- Blumotion technology ensures silent and effortless closing action.
- Load Capacities: 66 lb (30 kg) load capacity.

#### Adjustment:

• Tool-free height adjustment on all locking devices.

#### NOVA PRO DELUXE Drawer System (optional)

- Fully synchronize slide technology without mid-way knock.
- Excellent running characteristics.
- · Maximum stability.
- · Minimal drawer deflection.
- Integrated height and side adjustment.
- Drawer front can be fitted and removed without tools.
- 5/8" bottom and back in the same material as your cabinet carcass
- Optimal use of storage space due to straight inside surfaces and narrow construction width.



## Base Cabinets | Standard height is 34 1/2", standard depth is 24", standard toe kick is 4 1/2".

BFHR
Base Cabinet with 1 Full Height
Door, Hinge Right



**BFHL**Base Cabinet with 1 Full Height
Door, Hinge Left



**BFH**Base Cabinet with 2 Full Height Doors



**BFHPART**Base Cabinet with 2 Full Height Doors, Vertical Partition



BL Base Cabinet with 1 Door, 1 Drawer, Hinge Left



**BR**Base Cabinet with 1 Door,
1 Drawer, Hinge Right



B
Base Cabinet with 2 Doors
1 Drawer



B-2
Base Cabinet with 2 Doors,
2 Split Top Drawers



**B1D**Base Cabinet with 1 Drawer



#### **Base Cabinets** - Frameless Cabinet Boxes

**B2D**Base Cabinet with 2 Drawers



**B3D**Base Cabinet with 3 Drawers



**B3D-2**Base Cabinet with 2 Split Top Drawers, 2 Lower Drawers



**B4D**Base Cabinet with 4 Drawers



**B4D-2**Base Cabinet with 2 Split Top Drawers, 3 Lower Drawers



**B5D**Base Cabinet with 5 Drawers



BCT
Base Cooktop Cabinet with 1 False Front,
2 Doors



BCT2D
Base Cooktop Cabinet with 1 False Front,
2 Drawers



BCT3D
Base Cooktop Cabinet with 1 False Front,
3 Drawers





#### Frameless Cabinet Boxes - Base Cabinets

SBR
Kitchen Sink Base Cabinet with 1 Door,
1 False Front, Hinge Right



SBL
Kitchen Sink Base Cabinet with 1 Door,
1 False Front, Hinge Left



**FSB**Farmer Sink Base with 2 Doors,
Full Top and Full Height Gables



**SBFH**Kitchen Sink Base Cabinet with 2 Full Height Doors



**SB**Kitchen Sink Base Cabinet with 2 Doors, 1 False Front



**SBI**Kitchen Sink Base Cabinet Inverted with 2 Doors, 1 Bottom Drawer



SB3D Kitchen Sink Base Cabinet with 3 Drawers, 1 False Front



**BOV** Base Oven Cabinet



BBCRFH
Base Cabinet with Finished Blind Panel
on Right Side, 1 Full Height Door, Hinge Right





#### **Base Cabinets** - Frameless Cabinet Boxes

**BBCLFH** 

Base Cabinet with Finished Blind Panel on Left Side, 1 Full Height Door, Hinge Left



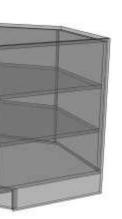
**BBCR** Base Cabinet with Finished Blind Panel on Right Side, 1 Door, 1 Drawer, Hinge Right







**BACFHL** Base Angled Corner Cabinet with 1 Full Height Door, Hinge Left



**BACFHR** Base Angled Corner Cabinet with 1 Full Height Door, Hinge Right



**BACL**Base Angled Corner Cabinet with 1 Door, 1 Drawer, Hinge Left



**BACR**Base Angled Corner Cabinet with 1 Door, 1 Drawer, Hinge Right



**BAL**Base Angled Left End Cabinet with
1 Door, Hinge Left



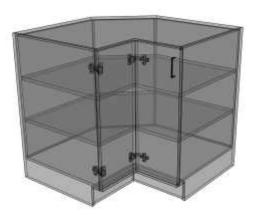
**BAR**Base Angled Right End Cabinet with
1 Door, Hinge Right



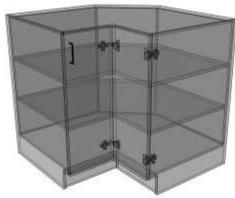


#### Frameless Cabinet Boxes - Base Cabinets

BCCL
Base Corner Cabinet with
1 Bifold Door, Hinge Left



BCCR
Base Corner Cabinet with
1 Bifold Door, Hinge Right



**BMW**Base Microwave Cabinet with
1 Lower Drawer



**BTRDFH**Base Cabinet with Optional
Recycle/Trash Bin Kit Drawer



BTRD
Base Cabinet with 1 Top Drawer,
Optional Recycle/Trash Bin Kit Drawer



**BKDD** Base Knee Desk Drawer



## Vanity Cabinets | Standard height is 31", standard depth is 21", standard toe kick is 4 1/2".

**VBFHR**Vanity Base Cabinet with 1 Full Height Door, Hinge Right



**VBFHL**Vanity Base Cabinet with 1 Full Height Door, Hinge Left



VBFH Vanity Base Cabinet with 2 Full Height Doors



**VBR** Vanity Base Cabinet with 1 Door, 1 Drawer, Hinge Right



**VBL** Vanity Base Cabinet with 1 Door, 1 Drawer, Hinge Left



**VB**Vanity Base Cabinet with 2 Doors, 1 Drawer



VB3D Vanity Base Cabinet with 3 Drawers



**VSBR** Vanity Sink Base Cabinet with 1 Door, 1 False Front, Hinge Right



VSBL Vanity Sink Base Cabinet with 1 Door, 1 False Front, Hinge Left



#### Frameless Cabinet Boxes - Vanity Cabinets

**VSBFH**Vanity Sink Base Cabinet with 2 Full Height Doors



VSB Vanity Sink Base Cabinet with 2 Doors, 1 False Front



**VSBIR**Vanity Sink Base Cabinet Inverted with 1 Door, 1 Bottom Drawer, Hinge Right



VSBIL
Vanity Sink Base Cabinet Inverted with
1 Door, 1 Bottom Drawer, Hinge Left



VSBI Vanity Sink Base Cabinet Inverted with 2 Doors, 1 Bottom Drawer



VSBC2DR
Vanity Sink Base Offset Cabinet with
2 Drawers on Right, 1 Door on Left, Hinge Left



VSBC2DL Vanity Sink Base Offset Cabinet with 2 Drawers on Left, 1 Door on Right, Hinge Right



AOS ELITE CABINETS

## Tall Cabinets | Standard depth is 24", standard toe kick is 4 1/2".

Tall Oven Cabinet with 4 Doors



TDOV-1D Double-Opening Oven Cabinet with 2 Doors, 1 Drawer



TOV-1D Tall Oven Cabinet with 2 Doors, 1 Drawer



**TOV-2D**Tall Oven Cabinet with 2 Doors, 2 Drawers



**TOV-3D**Tall Oven Cabinet with 2 Doors, 3 Drawers



**TPR** Tall Pantry Cabinet with 2 Doors, Fixed Shelf Between, Hinge Right



#### Frameless Cabinet Boxes - Tall Cabinets

**TPL**Tall Pantry Cabinet with 2 Doors
Fixed Shelf Between, Hinge Left



**TP**Tall Pantry Cabinet with 4 Doors,
Fixed Shelf Between



**TPPART**Tall Pantry Cabinet with 4 Doors,
Fixed Shelf Between, Vertical Partition



**TP3HR**Tall Pantry Cabinet with 3 Doors,
Fixed Shelves Between, Hinge Right



**TP3HL**Tall Pantry Cabinet with 3 Doors,
Fixed Shelves Between, Hinge Left



TP
Tall Pantry Cabinet with 6 Doors,
Fixed Shelves Between





#### **Tall Cabinets** - Frameless Cabinet Boxes

TP1DR
Tall Pantry Cabinet with 1 Door,
1 Drawer, Hinge Right



**TP1DL**Tall Pantry Cabinet with 1 Door, 1 Drawer, Hinge Left



**TP1D**Tall Pantry Cabinet with 2 Doors, 1 Drawer



**TP1MDR**Tall Pantry Cabinet with 2 Doors,
1 Middle Drawer, Hinge Right



**TP1MDL**Tall Pantry Cabinet with 2 Doors,
1 Middle Drawer, Hinge Left



**TP1MD**Tall Pantry Cabinet with 4 Doors,
1 Middle Drawer





#### Frameless Cabinet Boxes - Tall Cabinets

**TP2DR**Tall Pantry Cabinet with 1 Door, 2 Drawers, Hinge Right



**TP2DL**Tall Pantry Cabinet with 1 Door, 2 Drawers, Hinge Left



**TP2D**Tall Pantry Cabinet with 2 Doors, 2 Drawers



**TP2MDR**Tall Pantry Cabinet with 2 Doors, 2 Middle Drawers, Hinge Right



**TP2MDL**Tall Pantry Cabinet with 2 Doors, 2 Middle Drawers, Hinge Left



**TP2MD**Tall Pantry Cabinet with 4 Doors,
2 Middle Drawers



AOS ELITE CABINETS

### **Tall Cabinets** - Frameless Cabinet Boxes

**TP3DR**Tall Pantry Cabinet with 1 Door, 3 Drawers, Hinge Right



**TP3DL**Tall Pantry Cabinet with 1 Door, 3 Drawers, Hinge Left



TP3D
Tall Pantry Cabinet with 2 Doors, 3 Drawers





## Wall Cabinets | Standard height is 30", standard depth is 12".

**WR**Wall Cabinet with 1 Door,
Hinge Right



WL Wall Cabinet with 1 Door, Hinge Left



Wall Cabinet with 2 Doors



WSR Wall Cabinet with 2 Doors Stacked, Fixed Shelf Between, Hinge Right



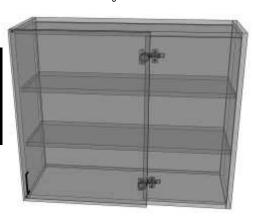
WSL Wall Cabinet with 2 Doors Stacked, Fixed Shelf Between, Hinge Left



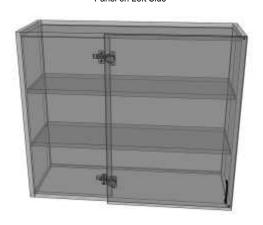
ws Wall Cabinet with 4 Doors, Fixed Shelf Between



**WBCR** Wall Cabinet with Finished Blind Panel on Right Side



**WBCL** Wall Cabinet with Finished Blind Panel on Left Side



WAER Angled End Right Wall Cabinet with 1 Door, Fixed Shelves, Hinge Right



#### Wall Cabinets - Face Frame Cabinet Boxes

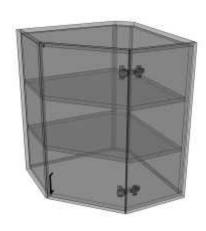
**WAEL**Angled End Left Wall Cabinet with 1 Door, Fixed Shelves, Hinge Left



**WAE**Angled End Wall Cabinet With 2 Doors, Fixed Shelves



**WACR**Angled Corner Wall Cabinet,
Hinge Right



**WACL**Angled Corner Wall Cabinet,
Hinge Left



WACSR
Angled Corner Wall Cabinet with 2 Doors
Stacked, Fixed Shelf Between, Hinge Right



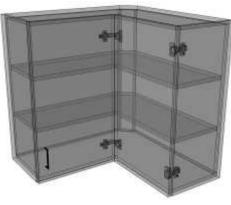
WACSL
Angled Corner Wall Cabinet with 2 Doors
Stacked, Fixed Shelf Between, Hinge Left



WCCL
Pie Cut Corner Cabinet with
1 Bifold Door, Hinge Left



WCCR
Pie Cut Corner Cabinet with
1 Bifold Door, Hinge Right



WMW16 Wall Microwave Cabinet with 2 Doors





### Frameless Cabinet Boxes - Wall Cabinets

WNW12 Wall Microwave Cabinet with 2 Doors and 16" Deep Loose Shelf



WPART
Wall Cabinet with 2 Doors,
Vertical Partition



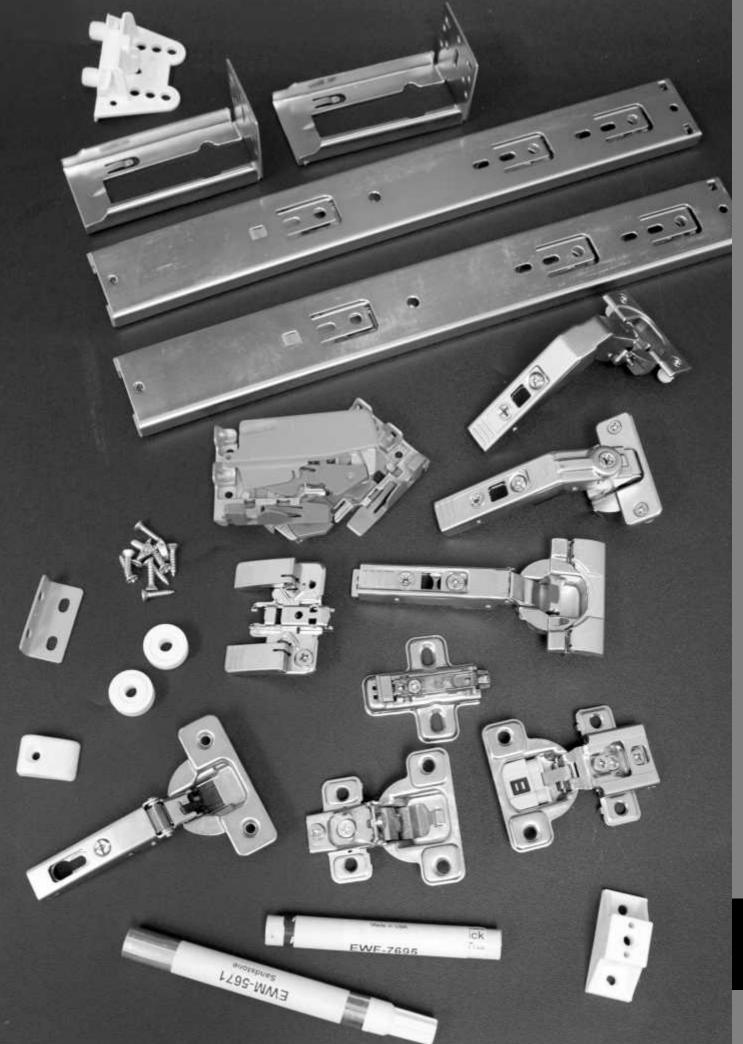
WOB
Wall Cabinet with 2 Doors,
Open Bottom



WREF Wall Refrigerator Cabinet with Optional Full Height Gables



AOS ELITE CABINETS



## **AOS Compatible Drawer Slides**



Blumotion Soft Close Concealed Full-Extension Drawer Slides

07788 - 13 3/4" / 350 mm 07789 - 15 3/4" / 400 mm 07786 - 10 5/8" / 270 mm **07787** - 11 3/4" / 300 mm 07790 - 17 3/4" / 450 mm **07791** - 19 3/4" / 500 mm **07792** - 21 5/8" / 550 mm



Tandem Lock Device (Left) - **07753** 



Tandem Lock Device (Right) - **07754** 

## **AOS Compatible Frameless Hinges**



Clip-Top Blumotion 110° Half Overlay Hinge - 03482



Clip-Top Blumotion 110° Full Overlay Hinge - 03481



Clip-Top Blumotion 45° Angled Hinge - **03120** 



Clip-Top Blumotion 45° Negative Angled Hinge - 03160



Blumotion 170° Self Close Hinge - 02940



Hinge - 03120



Clip-Top Blumotion 60° Bi-Fold Hinge - 03240

## **Drawer Slides**

Undermount Soft Close 75lb Capacity Drawer Slides (Comes with rear mounting brackets and screws.)



000522 - 9" 000521 - 10" 000509 - 12" 000510 - 14" 000511 - 15" 000512 - 18" 000513 - 20" 000514 - 21"

Soft Close Full Extension Ball-Bearing Slide (Comes with rear mounting brackets and screws.)





000539 - 9" 000540 - 10" 000541 - 12" 000542 - 14" 000543 - 15" 000544 - 18" 000545 - 20" 000546 - 21" 000547 - 20" 000548 - 21"

3/4 Extension Self Closing 75lb Slide (Comes with rear mounting brackets and screws.)





000535 - 12" 000534 - 14" 000533 - 16" 000532 - 18" 000531 - 20" 000530 - 22" 000529 - 24"

## **Frameless Hinges - Soft Close**



**000341** 45° SOFT CLOSE S/O HINGE



**000336** 105° 1/2" OVERLAY SCREW ON HINGE



000337 105° FULL OVERLAY SCREW ON HINGE



000340 105° BLIND CORNER SOFT CLOSE SCREW ON HINGE



000339 110° HALF OVERLAY SOFT CLOSE SCREW ON HINGE



000338 110° INSET SOFT CLOSE SCREW ON HINGE

## **Frameless Hinges - Self Close**



984325 1/2" OVERLAY 165° BI-FOLD SCREW ON HINGE



984330 70° PIE CUT CORNER SCREW ON HINGE



000332 BLIND CORNER SCREW ON THICK DOOR HINGE



**000331** 45° CORNER SCREW ON THICK DOOR HINGE

## **Clip On Plates**

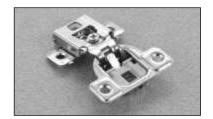


**984350** 1MM STEEL CLIP ON DEPTH CAM ADJ FACE FRAME PLATE

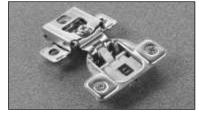


984355 3MM WOOD SCREW CLIP ON PLATE

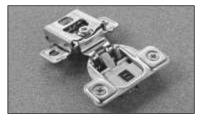
## **Face Frame Hinges - Soft Close**



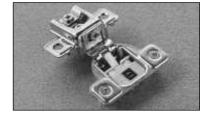
**000300** 1/2" OVERLAY SOFT CLOSE SCREW ON 3 CAM ADJ HINGE



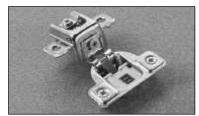
**000303** 5/8" OVERLAY SOFT CLOSE SCREW ON 3 CAM ADJ HINGE



**000301** 3/4" OVERLAY SOFT CLOSE SCREW ON 3 CAM ADJ HINGE



**000302** 1" OVERLAY SOFT CLOSE SCREW ON 3 CAM ADJ HINGE



**000304**1 1/4" OVERLAY SOFT CLOSE
SCREW ON 3 CAM ADJ HINGE



000305 1 3/8" OVERLAY SOFT CLOSE SCREW ON 3 CAM ADJ HINGE

## **Face Frame Hinges - Self Close**



984276 1/4" OVERLAY SCREW ON 2 CAM ADJ HINGE



984299 1/2" OVERLAY SCREW ON 3 CAM ADJ HINGE



984303 5/8" OVERLAY SCREW ON 3 CAM ADJ HINGE



984297 3/4" OVERLAY SCREW ON 3 CAM ADJ HINGE



984300 1" OVERLAY SCREW ON 3 CAM ADJ HINGE



984298 1 1/4" OVERLAY SCREW ON 3 CAM ADJ HINGE



000306 1 3/8" OVERLAY SCREW ON 3 CAM ADJ HINGE

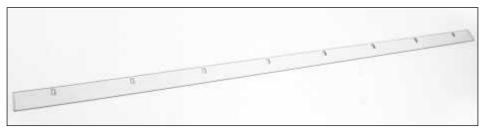


000307 1 7/16" OVERLAY SCREW ON 3 CAM ADJ HINGE



000308 1 9/16" OVERLAY SCREW ON 3 CAM ADJ HINGE

## **Miscellaneous**



001000 - Clear Heat Shield (4' length - sizable)



986081 - Self-Adhesive Bumper Foot - Clear



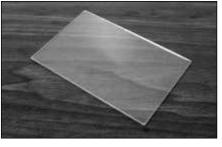
Touch Up Kit (available for all colors)



000376 - Tilt Tray (sizable tray with end caps & hardware included)



1/2" - 000374 / 1/4" - 000373 / 1/8" - 000372 Drawer Slide Spacer



Glass Clear



000329 Angle Reduction Clip



000351 - #6 x 1/2" - FH 000352 - #6 x 5/8" - FH

000353 - #6 x 3/4" - FH 000354 - #6 x 1" - FH



000375 Drawer Bumper



KKCM Kolbe Korner Bracket





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