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Quality Committed, Timely Delivered, Environmentally Driven

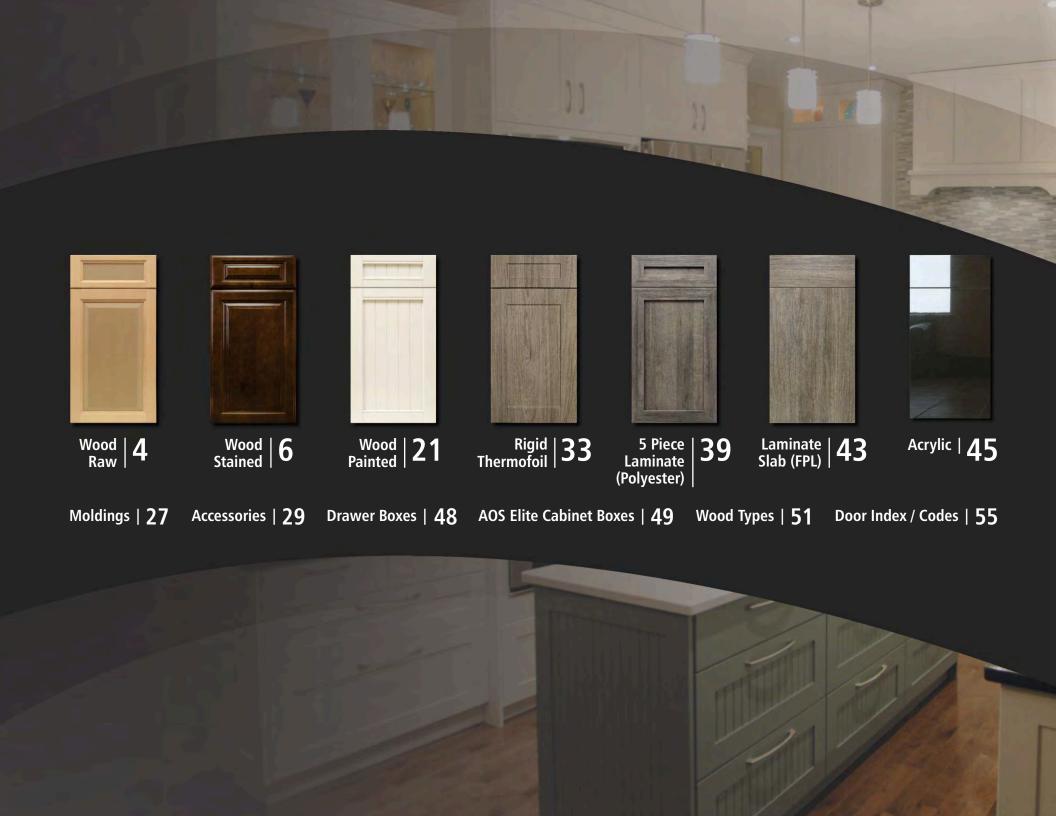
## Quality Committed, Timely Delivered, Environmentally Driven

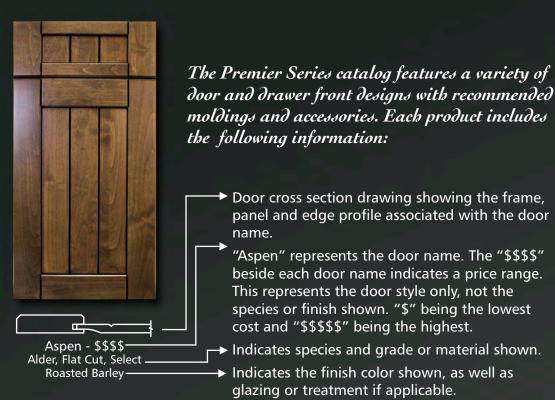
Elias Woodwork has been manufacturing top quality cabinet doors and components since 1983.

Since then, we have been helping kitchen cabinet manufacturers and refacers, along with residential and commercial millwork companies complete their projects by supplying an industry leading selection of products with quick turnaround times. We have grown a reputation of using modern technology to produce the highest quality products in the custom component industry; all with incredible efficiency.

Elias Woodwork is quality committed to the core. From the selection of trees with suitable grain and color characteristics to the final quality control inspection before products are packaged and shipped, Elias Woodwork strives for perfection. We use the latest and best technologies available to the wood manufacturing industry to ensure absolute accuracy and consistency in all steps of production. From German manufactured molding machines to Italian made flat-line spray systems and leading edge U.S. manufactured equipment, Elias Woodwork has spared no expense to bring its quality commitment to the forefront of every product offering. The combination of technology, expertise and quality control rise to the surface of every product that leaves our manufacturing facility bound for your next customer's kitchen. Elias Woodwork is timely delivered on every product. From our Order Processing department to your receipt of tracking information for your in-transit order, Elias Woodwork strives for timeliness. Every step of the order entry process is given a deadline and overseen by your own personal Customer Service Specialist. Once your order has been confirmed, our Production department begins to cut components within a matter of hours. Our lean manufacturing mentality and production organization means that your order is simultaneously put into production in multiple departments. While the frames for your cabinet doors are being cut and shaped, the panels are being carefully selected and color matched, while the wood for your crown mouldings are pulled out of a lift of lumber and prepared for shaping. With every department overseen and collectively managed by our veteran Production Manager, you have more than 300 people working together to deliver your next project on time.

Elias Woodwork is environmentally driven in a conscious world. From our lean manufacturing mentality to absolute use of waste, Elias Woodwork strives for environmental accountability. In all corners of our production process we aim to remove redundancy, waste and product storage. Through years of hard work and experimentation our production processes have been refined and timed to produce components only as they are needed, and not sooner. In this way we reduce the need to store and handle excess product, eliminating all energy consumption associated with doing so. The unavoidable waste wood from our manufacturing processes is converted into heat for our facility and for our lacquer curing ovens. Further, we have the privilege of working with nature's very own fiber reinforced composite: wood. In partnering with us, you and your customers are safely storing carbon removed from the atmosphere by living trees and converted into wood. Wood is the utmost in renewable and environmentally friendly materials available today and is a living, breathing and beautiful choice in an environmentally conscious world.





## Ordering

We know your time is your most valuable resource. Ordering or requesting a quote for any Premier Series door is easier than ever with Access Now Online Ordering. Any of the wood doors in our Premier Series can be ordered in various species described on pages 44-47 and customized with your finish of choice. We offer many finish colors and options which can be found on our website or in our sample color swatch chain. Convenient online order forms can also be found at www.eliaswoodwork.com. Your dedicated Customer Service Specialist is also ready to help!

name.

Door cross section drawing showing the frame,

panel and edge profile associated with the door

"Aspen" represents the door name. The "\$\$\$\$"

beside each door name indicates a price range.

This represents the door style only, not the

cost and "\$\$\$\$" being the highest.

glazing or treatment if applicable.

Indicates the finish color shown, as well as

species or finish shown. "\$" being the lowest

Elias Woodwork is equally as proud of the products that are shipped raw as we are of our top quality stained and painted parts. Whether you decide to order coated or raw products, our commitment to guality is unwavering. Each cabinet door goes through the same rigorous quality inspection stations and careful sanding process, whether we are applying the finish coat or not. That ensures that you receive components which require minimal prep work, saving you time and money. Here are a few examples of our finish ready cabinet doors in Wood, Wood / HDF combinations, and entirely HDF in both one piece and five piece styles. Options beyond these are almost limitless. All of our products can be ordered in their raw state if you wish to add your finishing touch to our products. Our combination of technology, expertise and quality control rise to the surface of every product that leaves our manufacturing facility bound for your next customer's kitchen.

**DOW WP** 

## Why Use Wood?

Wood is, without a doubt, the most environmentally friendly building material on earth. Wood is renewable and is constantly growing. Wood is sustainable; harvesting the older trees allows the younger ones to grow creating a healthy and everlasting woodland environment. Unlike other materials, such as plastic, wood can be disposed of or recycled at the end of its useful life, without detriment to the environment.



Elias Woodwork offers a large range of standard stain colors on a large variety of wood species. Each of the stain colors has been chosen by our industry experts and represents the latest trends in color and fashion, including colors that will appeal to all demographics. These finishes are applied in a variety of different ways, from traditional wipe-on stains and no-touch spray stains to multi-step combination stains. Stains are carefully developed with the following principles: pleasing to the consumer, repeatable by our production department and economical for you. Elias Woodwork uses machines when applying stains wherever possible which helps maintain consistency and will reduce application cost. Our glaze colors and different glaze techniques can be added to stain colors, creating many different eye pleasing combinations. We have a standard stain color selection, please ask for a full sample color chain. Custom color formulations or matches are possible, please ask a Customer Service Specialist for more information. We understand the importance of color and it will show.



**Paramount - \$\$** White Maple, Flat Cut, Select Clear Lacquer







**Unity - \$\$** White Maple, Flat Cut, Select Clear Lacquer



Morris - \$\$

White Maple, Flat Cut, Select

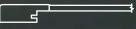
Medford

Bravo - \$\$ White Maple, Flat Cut, Select Butterscotch

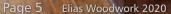


**Ava - \$\$** White Maple, Flat Cut, Select Milky Way





**Mission (FM003)** White Maple, Flat Cut, Select Medford







Bridgeport - \$\$\$\$ White Maple, Flat Cut, Select Dark Honey





**Liberty - \$\$** White Maple, Flat Cut, Select Tell Tale Walnut



**Century - \$\$\$\$** White Maple, Flat Cut, Select Shadow Wall



**Middlesex - \$\$\$\$\$** White Maple, Flat Cut, Select Arctic Whale



**Chalet - \$\$\$\$\$** White Maple, Flat Cut, Select Peace River Espresso

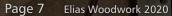


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**Provincial - \$\$\$\$\$** White Maple, Flat Cut, Select Pipestone




**Camryn - \$\$** White Maple, Flat Cut, Select Dark Espresso









Edmond (SFM024) Stanley - \$\$\$\$\$ Cherry, Flat Cut, Select Cherry, Flat Cut, Select Champagne - Artisan Mocha Glaze - Distressed

Clear Lacquer





Laurel - \$\$\$ Cherry, Flat Cut, Select Virginia Cream

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Molise - \$\$\$\$

Cherry, Flat Cut, Select

Amber





William - \$\$\$\$ Cherry, Flat Cut, Select Amber

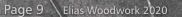


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Highlight - \$\$\$\$ Cherry, Flat Cut, Select Cordovan



Cayman - \$\$\$\$ Cherry, Flat Cut, Select Shadow Wall



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VOOD.





**Malay - \$\$\$** Cherry, Flat Cut, Select Coffee Bean





**Renfrew - \$\$\$\$\$** Cherry, Flat Cut, Select Coffee Bean





**Riverdale - \$\$\$\$\$** Cherry, Flat Cut, Select Cider - Artisan Mocha Glaze





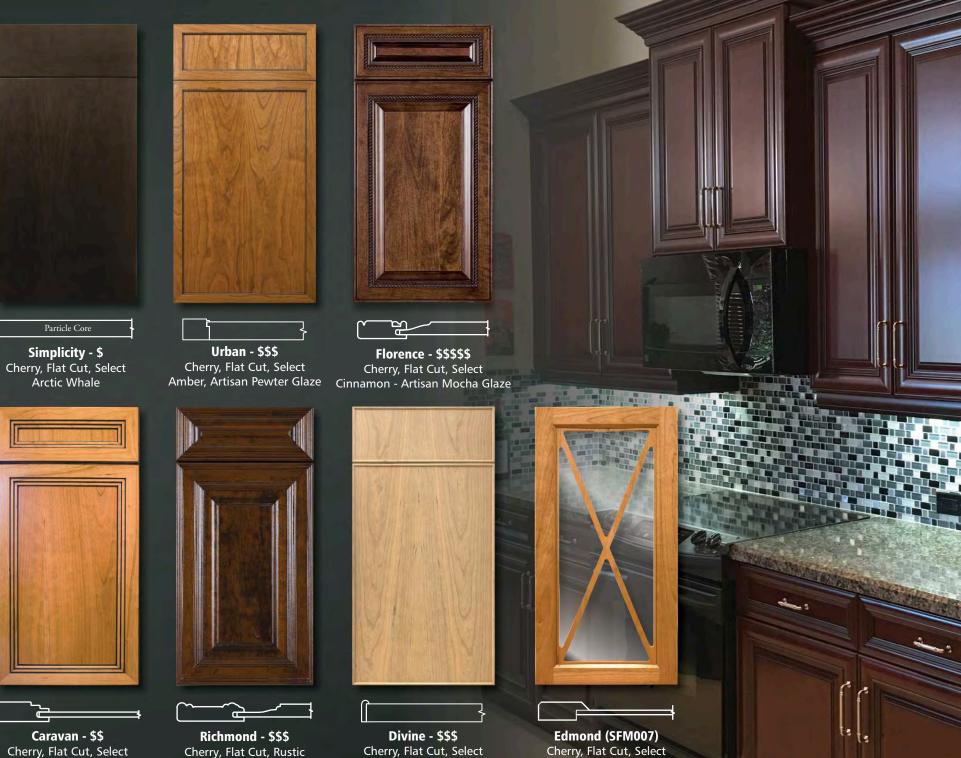
**Cortona - \$\$\$\$** Cherry, Flat Cut, Select Burgundy



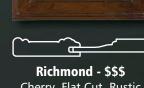
Kelmscott - \$\$\$\$ Cherry, Flat Cut, Select Roasted Barley - Artisan Licorice Glaze







Clear Lacquer - Artisan Licorice Glaze



Cherry, Flat Cut, Rustic Tell Tale Walnut

Cherry, Flat Cut, Select Virginia Cream

Cherry, Flat Cut, Select Clear Lacquer







**Bayside - \$\$\$\$\$** Red Oak, Flat Cut, Select Tell Tale Walnut - Distressed









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**Collingwood - \$\$\$\$** Red Oak, Flat Cut, Select Cinnamon





**Burdick - \$\$** Red Oak, Flat Cut, Select Harvest





**Valley - \$\$\$\$** Red Oak, Flat Cut, Select Clear Lacquer





**York - \$\$\$** Red Oak, Flat Cut, Select Smoky Mirror





Orchard - \$\$\$\$\$ Red Oak, Flat Cut, Select Roasted Barley





**Charleswood - \$\$** Red Oak, Flat Cut, Select Butterscotch





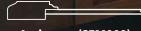
**Gables - \$\$\$** Red Oak, Flat Cut, Select Smoky Mirror





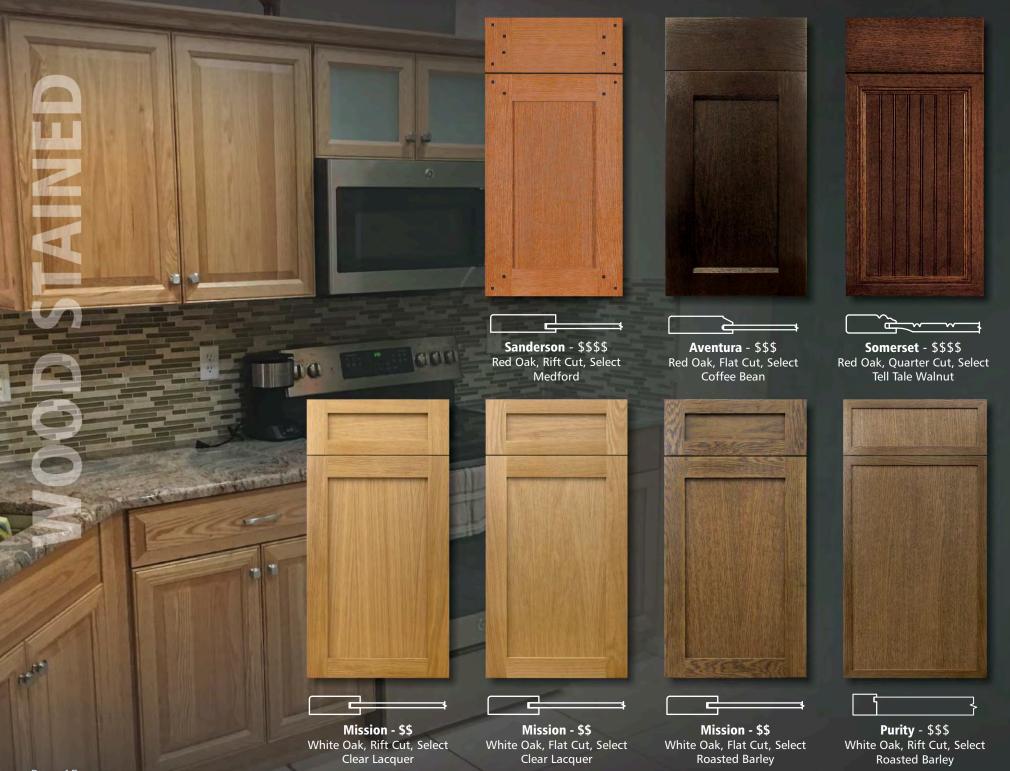
**Pembina - \$\$\$\$** Red Oak, Flat Cut, Select Harvest





Anderson (SFM009) Red Oak, Flat Cut, Select Clear Lacquer 44

WHITE MAN







**Evermore** - \$\$ White Oak, Flat Cut, Select Umbria - Artisan Pewter Glaze





Suffolk (FM012) White Oak, Flat Cut, Select Dark Espresso



**Museum** - \$\$\$ Alder, Flat Cut, Clear Pecan - Artisan Mocha Glaze









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**Cole** - \$\$\$ White Oak, Quarter Cut, Select Champagne

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White Oak, Quarter Cut, Select Dark Honey

**Toscana** - \$\$\$ White Oak, Rift Cut, Select Cinnamon

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Salem - \$\$\$ Alder, Flat Cut, Knotty Dark Espresso - Distressed & Antiqued



Alder, Flat Cut, Clear Charisma



**Dufferin - \$\$\$\$** Alder, Flat Cut, Knotty Cafe - Artisan Licorice Glaze - Distressed



Waverly - \$\$ Alder, Flat Cut, Clear Arctic Whale



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Addison - \$\$

Hickory, Flat Cut, Premium

Clear Lacquer





**Gold Coast - \$\$\$** Hickory, Flat Cut, Premium Champagne





**Wisteria - \$\$\$** Hickory, Flat Cut, Rustic Cinnamon





**Nassau - \$\$\$** Hickory, Flat Cut, Rustic Autumn





Elias Woodwork offers a full line of products with a vast solid color (i.e. paint) selection. These finishes can be applied to our products manufactured from Wood frame / HDF panel combinations, and entirely HDF doors in both one piece and five piece styles. The solid colors are machine sprayed horizontally to achieve high solids, with a no-sag, no-run finish. It is then machine transferred directly into flash off ovens, which are environment and heat controlled. The ovens are key to preventing airborne particle contamination from getting trapped in the top coats. The result of this process is a coating that is both beautiful and durable. Our glaze colors and different glaze techniques can be added to the solid colors, creating many different eye pleasing combinations. We have a standard solid color selection, please ask for a full sample color chain. Custom color formulations or matches are possible, please ask a Customer Service Specialist for more information.









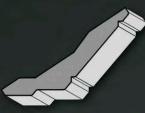




DINICIPAL DING

Moldings can put the finishing touches on a kitchen or millwork project to achieve that perfect look. All of our wood moldings are available raw, stained, primed or painted, and can even have special treatments applied such as glaze and distressing. Elias Woodwork understands the important role that moldings play in design, so our vast profile selection is diversified to suit your vision. This is a small representation of the most popular moldings, but our Product Catalog and website boast thousands of profiles to choose from. If you can't seem to find the perfect design, just contact one of our Customer Service Specialists to get your own custom profile made. If you can dream it and draw it, we can manufacture a unique molding for your project.

**Crown - J1155** 78.9(3 1/8") x 54.4(2 1/8")



**Crown - J1612** 78.8(3 1/8") x 54.4(2 1/8")



**Crown - J884** 54.0(2 1/8") x 88.9(3 1/2")



**Crown - J004** 55.6(2 3/16") x 41.3(1 5/8")



**Crown - J1499** 75.6(3") x 68.3(2 11/16") **Crown - J1242** 96.0(3 3/4") x 86.9(3 7/16")



**Crown - J1118** 76.0(3") x 76.0(3")



Crown - J1535

86(3 3/8") x 65.4(2 9/16")

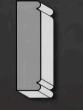
**Crown - J1312** 76.2(3") x 76.2(3")



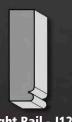
Light Rail - J1805 20.3(13/16") x 50.8(2") D31 Door Edge



Light Rail - J192 19.1(3/4") x 76.2(3")



Light Rail - J1486 20.6(13/16") x 76.2(3")



Light Rail - J1205 20.9(13/16") x 76.2(3")



**Crown - J1517** 125.4(4 15/16") x 125.4(4 15/16")



**Crown - J806** 42.0(1 5/8") x 71.6(2 13/16")



**Crown - J118** 63.0(2 1/2") x 32.5(1 1/4")



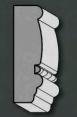
**Crown - J124/J129** 53.8(2 1/8") x 88.7(3 1/2")



**Crown - J113** 78.5(3 1/16") x 48.5(1 15/16")



**Crown - J1528** 80.2(3 1/8") x 96.8(3 13/16")



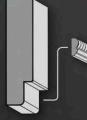
Light Rail - J1630 19.1(3/4") x 63.5(2 1/2")



**Light Rail - J970** 38.1(1 1/2") x 57.1(2 1/4")



Light Rail - J1796 20.3(13/16") x 50.8(2") D10 door edge



Light Rail - J1629/1658 19.1(3/4") x 76.2(3")



Light Rail - J940 19.1(3/4") x 76.2(3")



**Light Rail - J1803** 20.3(13/16") x 50.8(2") T Door Edge

The right custom accessories can give a kitchen a unique personality and be useful at the same time. Carefully selected corbels and posts are a designer's dream, while smart use of range hoods and wine racks are both beautiful and effective. All of our wood accessories are available raw, stained, primed or painted, and can even have special treatments applied such as glaze and distressing. This is a small representation of the most popular accessories, but our Product Catalog and website boast many more options.



Milan Corbel w/ Acanthus Leaves 8030 Cherry, Flat Cut, Select Coffee Bean

Athens Bar Corbel 8020

Walnut, Flat Cut, Select

Clear Lacquer



Athens Mission Corbel 8023 Red Oak, Flat Cut, Select Harvest



Milan Mission Corbel 8013 White Maple, Flat Cut, Select Raw



Traditional Corbel 8730 White Maple, Flat Cut, Select Raw

Roman Classic Island Height Corbel 1405 White Maple, Flat Cut, Select Café Traditional Corbel 8728 Alder, Flat Cut, Clear Pecan



Mendoza Beaded Corbel 8452 White Maple, Flat Cut, Select Cafe - Artisan Mocha Glaze



**Corbel with Backer Board** White Maple, Flat Cut, Select Satin White Classic Modified Bar Corbel 8100 White Maple, Flat Cut, Select Raw

**Traditional Bracket 8721** White Maple, Flat Cut, Select Raw



**Traditional Bracket 8722** White Maple, Flat Cut, Select Raw



Milan Classic Corbel 8010 Cherry, Flat Cut, Select Clear Lacquer



Capri Classic Corbel 8000 White Maple, Flat Cut, Select Raw





Verona Classic Corbel 8080 White Maple, Flat Cut, Select Raw

Hillcrest Coastal Corbel 8092 White Maple, Flat Cut, Select Champagne Athens Bar Corbel with Acanthus Leaves 8025 White Maple, Flat Cut, Select Raw



Cherry, Flat Cut, Select Coffee Bean



Iborne Valance Maple/HDF Sandstone **Solaris Fusion Leg 2410** White Maple, Flat Cut, Select Brushed Aluminum, Dark Espresso Basket Weave Island Post 1474 Cherry, Flat Cut, Select Amber

Fluted Islander Leg 1460 White Maple, Flat Cut, Select Medford Barley Twist Island Post 1495 Cherry, Flat Cut, Select Cider

Fairbank Valance

Cherry, Flat Cut, Select Tell Tale Walnut

**Scalloped Valance** Red Oak, Flat Cut, Select Clear Lacquer Four Sided Tapered Island Post 1480 White Maple, Flat Cut, Select Clear Lacquer

Islander w/ Acanthus Leaves Island Post 1441 Cherry, Flat Cut, Select Coffee Bean

Electrical Receptacle Box Installed 1488 Soft Maple, Flat Cut, Select Sandstone Wilmington Island Post 1408 Red Oak, Flat Cut, Select Dark Mahogany



Square Mission Island Post 1445 White Maple, Flat Cut, Select Raw

Hartford Square Tapered Bun Foot 4084 White Maple, Flat Cut, Select Raw



Square Tulip Furniture Bun Foot 4102 White Maple, Flat Cut, Select Raw

Narrow Islander Island Post 1440 White Maple, Flat Cut, Select Raw

> Massive Farmbrook Island Post 1432 White Maple, Flat Cut, Select Raw

**Fluted Filler "B"** Cherry, Flat Cut, Select Raw



Fluted Filler "D" White Maple, Flat Cut, Select Raw

Artisan Series Range Hood White Maple, Flat Cut, Select Amber

Deluxe Arched Signature Range Hood White Maple, Flat Cut, Select Cider

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Thermofoil, sometimes referred to as RTF (simply meaning Rigid Thermofoil) is actually a form of laminate. It is a vinyl film applied to MDF with heat and pressure. Thermofoil is available in a large variety of solid colors and many patterns including wood grains and metallic patterns. The application process makes it possible for Thermofoil to resemble wood, marble or granite detailing more closely than laminate can. Some of our new RTF colors have incredibly realistic textured wood grains that look great in many applications. Our door and molding styles, as well as our color selection, satisfy both timeless and trendy designs.



**Clarke - \$\$** RTF Soprano



Aurora - \$

RTF

Palomino

Spectrum - \$\$

RTF

Matte Cadet



**Odyssey - \$** RTF Starlight White High Gloss



**Spectrum - \$\$** RTF Stone Grey



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Most of our wood molding profiles are available in RTF as well. These are just a few suggested profiles. See our website or Product Catalog for more options.



<sup>3</sup>⁄4"x<sup>3</sup>⁄4" (19.1 x 19.1mm)

J807

1<sup>1</sup>⁄8"x1<sup>13</sup>⁄16"

J861

<sup>1</sup>⁄4"x<sup>3</sup>⁄4"

(6.4 x 19.1mm)

J208



J1802 <sup>13</sup>/16"x2" (20.3 x 50.8mm)



J202 <sup>3</sup>/4"x<sup>3</sup>/4" (19.1 x 19.1mm)

T 5 PIE Directional grain patterns achieved by a real five piece construction process make this style of door an attractive choice. Realistic textured wood grain patterns have added to an already interesting line of products. The surface of polyester thermally fused laminates equals or exceeds vertical grade high-pressure laminates and outperforms foils, top coated papers and vinyl in wear, scuff, stain and heat resistance.

> Quantum - \$ DLV After Hours

Quantum - \$ DLV

	4.6	
80		

Quantum - \$

DLV

Summer Drops

Quantum - \$

DLV

Latitude East

Southwester



$\neg$		

Quantum - \$ DLV Froth of Sea







Straight lines and a smooth, simple look are easy to achieve with our line of Thermally Fused Laminate (TFL) one piece slab style doors. Our industryleading machinery ensures a virtually invisible transition from the edge-band to the face of the door effectively enhancing this modern style. We have partnered with design leaders to display this color collection, so start designing today! Color choices are nearly endless with our TFL doors, so be sure to contact one of our Customer Service Specialists for more ideas.







Our line of high gloss and matte acrylic doors are the ultimate in modern designs. The acrylic layer is done through an extrusion process to provide deep high gloss color without ripples. It is then laminated on an MDF board. The doors and panels have the acrylic on the face and on the back to maintain panel flatness. The doors and panels are edge banded with a color matched 1mm ABS banding and it will produce a near seamless appearance. The Acrylic doors are 21 mm thick. Minor scratches and scuffs can be easily removed from this acrylic by hand with liquid polishes and soft polishing cloths.



**McLaren - \$\$\$\$** Acrylic High Gloss White



McLaren - \$\$\$\$ Acrylic High Gloss Dark Grey



**McLaren - \$\$\$\$** Acrylic High Gloss Grey Metallic



**McLaren - \$\$\$\$** Acrylic High Gloss Black



McLaren - \$\$\$\$ Acrylic High Gloss Red



McLaren - \$\$\$\$ Acrylic High Gloss Black Metallic

CRYL



# MPONF CURVE

Your options are nearly endless...

...with our curved door and component program.

Choose any door style or molding profile, along with face frames and other wood components in the radius to custom fit your project.



**D104** White Maple, Flat Cut, Select



**D300** Baltic Birch, Flat Cut, Select



Knife Block Insert - KA White Maple, Flat Cut, Select



**Spice Rack Insert - SA** White Maple, Flat Cut, Select



D115 (Pot & Pan with Hand Pull) White Maple, Flat Cut, Select



**D133** Cherry, Flat Cut, Select



D125 Corner Box White Maple, Flat Cut, Select



D123 Corner Box White Maple, Flat Cut, Select



**D141** White Maple, Flat Cut, Select



**D117** Walnut, Flat Cut, Select



**D112** White Maple, Flat Cut, Select



**D112/S** White Maple, Flat Cut, Select

Elias Woodwork provides a full custom solution to all of your kitchen and bath remodeling needs with our Assemble On Site (AOS Elite) line of Cabinet boxes. Our European style frameless cabinet boxes are available in standard white furniture board or UV finished birch plywood with two assembly options, custom sized to 1/16". Our cabinet boxes are designed to accommodate any new remodel or refacing project for the kitchen and bath industry. Available in any width, height or depth, they allow you to create a custom kitchen without the added expenses of creating your own cabinet boxes or shipping fully assembled ones. This in turn provides an economical edge for more competitive pricing.

Frameless AOS Cabinet Box Features:

- Available in white or classic maple furniture board or UV finished birch plywood.
- Edgebanded white or with various matching wood grains.
- Using Carb 2 Compliant materials only.
- Manufactured in North America.
- Lock Dowel Assembly:
- Easy and fast assembly using only a rubber mallet and glue. No screws required.
- > Available in 3/4" (19mm) thick sides, backs, bottoms, tops and shelves.
- Screw & Dowel Assembly:
- Easy fast assembly using supplied dowels and screws.
- Available in 5/8" (16mm) & 3/4"
  (19mm) thick sides, backs, bottoms and tops. Shelves are 3/4" (19mm) thick.

Hardware: Unless otherwise specified, your cabinet boxes are quoted and supplied with door hinges and drawer slides.

Warranty: All components including cabinet boxes, cabinet doors and accessories are warranted for 1 year from the date of purchase against manufacturing defects in materials or workmanship.



Shipping: Freight costs vary with the weight and volume of the product and distance shipped. However, because we are shipping your cabinets packed flat, it will cost much less than shipping fully assembled cabinetry. Your hardware and other components are shipping together with your cabinet boxes. Everything is labeled to ensure ease of assembly. Orders are shipped by LTL Freight or courier.

# We manufacture the following additional products to complete your project:

- Cut To Size Plywood
- Edgebanding
- Veneers
- Cutting Boards
- Laminated Slabs
- Trivets

- Cutlery Inserts
- Curved Dovetail Drawer Boxes
- Curved Molding
- Moldings For Any Application
- Wine Rack Lattice
- Louvered Doors

- Passageway Doors
- Wainscot
- Bread Boards
- Face Frames
- Curved Face Frames
- Stair Railing

- Balusters & Newel Posts
- Knick Knack Shelves
- Laser Engraving
- Door Options Such As Hinge Boring, Finger Pulls, Etc.
- Range Hoods

# **Contact us today to order your Sample Kit**

Get started today with our Dealer Aid Sample Kits. Each kit contains sample doors, product guide package with catalogs, wood color sample chain (stain & paint), DLV color sample chains, Acrylic sample chain and RTF color sample chain. There is additional marketing material available and each kit can be customized with your choice of door samples from our stock door list. Call us today for Sample Kit options available, or to order your customized kit.



### Wood Paint Colors Wo

### Wood Stain Colors Th

Thermofoil Colors

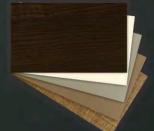
5pc Laminate (polyester) Colors

**TFL Colors** 

**Acrylic Colors** 













# Alder, Flat Cut

Clear – Color on this type of door will be fairly uniform with consistent grain structure. You will receive a light brown color matched door free of knots. This type of door is usually finished with a light colored spray stain.

Knotty – Color on this type of door will be fairly uniform but grain variations and knots of all types and sizes will be present. It should be noted that alder knots usually contain slightly opened cracks or are pitted. Even though the knots are pitted an attempt is made to make sure they are not completely through the door. This type of door is usually finished with a light colored spray stain.

### Cherry, Flat Cut

Natural – is our most economical grade of Cherry. A variety of color and grain variations including sapwood and a moderate amount of pitch marks and or pin knots are randomly assembled to yield an attractive door with lively character. Virtually any spray stain finish colors work well on this wood grade depending on taste.

Select – Is our standard grade of Cherry. Color and grain variations are only tolerated to limited degree. The color is fairly uniform with little or no sapwood and well matched. Moderate color variations are allowed between doors. A few small pitch marks and/or pin knots may be allowed and some sapwood and or mineral streaks may be found in machined areas. This wood grade is well suited to most applications where medium to light spray stain finishes are required.

Premium – Is our finest grade of Cherry. Color and grain uniformity are assured. All products in a given order are made from material of the same color and grain characteristics with very low tolerance for pitch marks, sapwood, and pin knots or variations in machined areas. This wood grade is of excellent quality and perfect for clear or light finishes or where customers expectations of color uniformity are extremely high. Rustic – Is a special designer grade of Cherry with enhanced character. Color, grain variations, and smaller knots including a limited amount of sapwood and a large amount of pitch marks are matched to result in a unique and expensive old world look. Virtually any finish colors in spray stains work well on this wood grade depending on taste.

# Hickory, Flat Cut (sometimes called Pecan)

Premium – In our Premium grade of Hickory cabinet doors you will receive a calico look in each door. Sapwood and heartwood are matched and blended to flow through the panel in such a way as to minimize abrupt color changes along lamination lines. This is a very attractive, natural looking door and is usually finished clear but most light spray stains work well on this door.

Rustic – Our Rustic grade of Hickory is our most colorful grade. Color and grain variations including sapwood and heartwood are included in each door producing a door that has colors that range from whites to blacks. Closed knots, mineral staining, and pitch marks are allowed throughout. Doors in this wood type are usually finished clear but most light spray stains work well on this door.

# Mahogany, African, Flat Cut

Select – African Mahogany has a pale reddish-brown color with a straight, interlocking grain. The irregular patches or streaks in the grain produce beautiful dark and light bands of color when finished. It is free of knots and suited for clear coats to dark stains.

### Maple/HDF (Paint Grade)

Our most common paint grade cabinet door and our standard default is manufactured with a Hard Maple frame and an HDF panel. This product is best suited for a solid colored lacquer or "paint" finish. Please specify other combinations if required.

# Pine, Flat Cut (Eastern White)

Knotty – Is our most popular grade of Pine. Color, grain variations, knots, and other natural characteristics are selected and matched to produce an attractive product. Large knots are avoided in stile material to avoid warping. An attempt is made to insure knots in panels are well spaced, will remain tight, and are not generally in machined areas. This wood grade is usually finished clear or with very light spray stains to avoid the blotchiness often associated with wipe on stains.

Clear – Clear Pine yields an inexpensive clear lightly colored wood product. Color and grain variations are selected and matched to produce a fairly uniform light colored door. This wood grade usually finished clear or with very light spray stains to avoid the blotchiness often associated with wipe on stains.

# Red Oak, Flat Cut

Natural – Is our most economical grade of Oak. Color and grain variations are allowed with a time limited effort in matching. Mineral stain, sapwood, and a limited number of pin knots are allowed with the best side turned forward at glue up. Machining quality is the same as any other grade. This wood grade is best suited to medium to dark finished or spray stains with hiding characteristics.

Select – Is our standard grade used for Oak products. Color and grain variations are held to closer tolerances than in a Natural grade. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. This wood grade is well suited to most applications where lighter spray or wipe stain finishes are specified.

Premium – Is our top grade of Oak. Color and grain uniformity are assured. All doors in a given order are made from material of the same color and grain characteristics with very low tolerance for variations in machined areas. This door is of impeccable quality and perfect for clear or light spray or wipe stain finishes where extremely quality conscious customers are involved.

# Red Oak, Quarter Cut

Select – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Quarter Cut, this wood type creates a fairly 'straight grain' look with an emphasis being placed on choosing material with ray flakes. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

# Red Oak, Rift Cut

Select – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Rift Cut, this wood type minimizes the ray flakes in the Red Oak and creates a fairly 'straight grain' look. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

### Walnut, Flat Cut

Select – Is our standard grade of Walnut. Color and grain variations are tolerated to a limited degree. The color variation is fairly uniform allowing the lighter colors to appear only in some deeper profiles and on the back side of the door. A few pin knots and small knot clusters may be allowed if overall color is consistent. This wood grade is well suited for light stains to dark stains.

Rustic – Color variations and knots are purposely selected. The color may vary from a light creamy white to rich dark browns and this color variation may appear in some of the deeper profiles and on both the front and back faces of the door. The color variation together with the fact that we make sure each door has knots in the face of the door gives this wood grade a completely different look then our select grade. Walnut knots tend to be pitted and cracked in the knot area but you should not be able to see through them. This grade is well suited for all types of finish, depending on personal preference.

# White Oak, Flat Cut

Select – Is our standard grade of White Oak. Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors, with a few small pin knots being allowed. This wood grade is well suited to most applications where light to medium stain finishes are specified.

# White Oak, Rift Cut

Select – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Rift Cut, this wood type minimizes the ray flakes in the White Oak and creates a fairly 'straight grain' look. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

### White Oak, Quarter Cut

Select – Color and grain variations are only tolerated to a limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with a small amount of mineral streaks and sapwood allowed in machined areas. Being Quarter Cut, this wood type creates a fairly 'straight grain' look with an emphasis being placed on choosing material with ray flakes. This wood grade is well suited to most applications where light to medium spray or wipe stain finishes are specified.

### White Maple, Flat Cut

Soft – Is the most economical wood grade. Color and grain variations along with mineral stained and brown or green heartwood are allowed with no effort given to matching. Machining quality is the same as any other grade. This wood grade is best suited for drawer boxes and solid color paints with good hiding characteristics. Natural – Is an economical grade of Maple for cabinet door. Color and grain variations along with mineral staining and brown heartwood are purposely encouraged with a time limited effort in matching. Machining quality is the same as any other grade. This wood grade is best suited to medium to dark spray stains with some hiding characteristics.

Select – Is our standard grade form Maple products. Color and grain variations are only tolerated to limited degree. The color is fairly uniform and well matched. Moderate color variations are allowed between doors. A few of the smallest pin knots may be allowed along with at small amount of mineral streaks and brown heartwood allowed in machined areas. This wood grade is well suited to most applications where medium to light spray stain finishes are specified.

Premium – Is our finest grade of Maple. Color and grain uniformity are assured. All doors in a given order are made from material of the same color and grain characteristics with very low tolerance for variations in machined areas. This wood grade is of excellent quality and perfect for clear or light spray stain finishes or where customers demand a near "plastic laminate" quality look.

### Yellow Poplar, Flat Cut

Select - Is fine texture, soft and lightweight. Yellow Poplar has grayishwhite sapwood with greenish brown heartwood so the color ranges from a light green to an off white. It machines well and take paint exceptionally well. Poplar is frequently finished to look like other woods, and also works well ad a paint grade wood. This grade is free of knots.

# **Door & Drawer Front Code Key**

\*Recommended panel and drawer front options for doors shown with mullions.

			Door						Drawer Front					
Name	Section	Page	Shape	Frame	Panel	Edge	AM/Pegs	Shape	Frame	Panel	Edge	AM/Pegs		
Abbott	Painted	25		E1040	P2D				E1041	P2D				
Addison	Stained	18		E1603	P2D				E1601	P2D				
Alberto	Raw / Painted	4/21		E8700	S059				E8750	DFU				
Alliance	Painted	25		DS0006	P2D	В		E900			В			
Alphonse	Stained	19		DS0006	S070	M			DS0006DF	OR	М			
Alpine	5pc Thermofoil	37		4847	S089				4847	P2D				
Amity	Thermofoil	37	A6001	406		В		A6001	406		В			
Andeo	Painted	22		DS0002	0	J			DS0002DF	DFO	J			
Anderson (SFM009)	Stained	14	E500	101(57.2)	*P2D	A		*E501	*101(57.2)	*P2D	*A			
Anderson (SFM011)	Stained	6	E500	101(57.2)	*P2D	A		*E501	*101(57.2)	*P2D	*A			
Arena	Stained	8		E7550	P2D		AM35		E7560	P2D		AM35		
Aria	Painted	22		E8623	S062				E8687	M				
Arlington	Painted	21	E500	351(57.2)	P2D	В		E900			В			
Aspen	Stained	17	E500	305(76.2)	ORV3	V		E500	305(76.2)	DFORV3	V			
Atlantic	Painted	22		E7702	0				E7102	DFO				
Augustus	Painted	25		DS0007	ORV2	D04			DS0007DF	DFORV2	D04			
Aurora	Thermofoil	33	A6002	267		В		A6000			В			
Ava	Stained	5		E8731	P2F				E8731	P2F				
Aventura	Stained	15		DS0001	P2D	В		E900			В			
Baker	Stained	11	E500	305(57.2)	ORV2	D13		E503	305(57.2)	DFORV2	D13			
Balboa	Painted	25		E8788	P2DFL				E8811	P2D				
Bayside	Stained	13	E500	309(57.2)	S059	G	AM18	E503	309(57.2)	P2D	G	AM18		
Bennett	Stained	8	E500	301(76.2)	ORV3	В		E503	301(76.2)	DFORV3	В			
Bethel	Painted	22	E500	301(76.2)	P2D	В		E501	301(76.2)	P2D	В			
Boswell	Painted	25	E500	340(57.2)	S072	V		E503	340(57.2)	S072	V			
Boulder Ridge	Stained	6	E500	402(63.5)	P2F	D13		E503	402(63.5)	P2F	D13			
Bravo	Stained	5		E8657	P2D				E8696	P2D				
Bridgeport	Stained	7		DS0005	OR	V		E900			V			
Brooklyn	Stained	20	E500	301(57.2)	OR	В		E503	301(57.2)	DFOR	В			
Burdick	Stained	13	E500	101(57.2)	P2D	D10		E503	101(57.2)	P2D	D10			
Burnaby	Thermofoil	35	A6001	103		A		A6005	103		A			
Burrows	Stained	16	E500	501(57.2)	ORV15	V		E503	501(57.2)	DFORV15	V			
Camryn	Stained	7		E8730	P2F			E900			В			

Door & Drawer Front Co	ode Key Cont.	Door						Drawer Front						
Name	Section	Page	Shape	Frame	Panel	Edge	AM/Pegs	Shape	Frame	Panel	Edge	AM/Pegs		
Caravan	Stained	12		E8682	P2D				E8682	P2D				
Carlo	Stained	11	E500	201(57.2)	S059	E		E503	201(57.2)	DFU	E			
Carson	Stained	6	E500	501(76.2)	P2D	V		E501	501(76.2)	P2D	V			
Causeway	Painted	24		DS0009	P2D	В			DS0009DF	P2D	В			
Cayman	Stained	9	E500	309(57.2)	P2D	E	AM25	E900			E			
Century	Stained	7		E1603	S081				E1601	S083				
Chalet	Stained	7		E8626	P2DFM007				E8626	P2D				
Charleswood	Stained	14		E2601	P2D				E2602	P2D				
Civic	Stained	8		E9037					E9037					
Clarke	Thermofoil	33	A6001	287		V		A6005	287		V			
Colborne	Painted	22		E5600	R				E5601	DFR				
Cole	Stained	16	E500	346(57.2)	OR	В		E900			В			
Collegiate (FM017)	Stained	16	E500	501(76.2)	*OR	Z		*E501	*501(57.2)	*DFOR	*Z			
Collingwood	Stained	13		E1801	S081				E1809	S083				
Copley	Painted	24		E2100	P2D			E708			V			
Cornell	Stained	8	E500	101(57.2)	N	D10		E503	101(57.2)	DFN	D10			
Cortona	Stained	10	E500	201(76.2)	U	J	AM11	E503	201 (76.2)	P2D	J	AM11		
Cottage	Painted	23	E500	309(76.2)	ORB2	К	AM17	E900			K			
Davenport	Painted	23	E500	201(76.2)	S059	J	AM11	E501	201(76.2)	DFU	J	AM11		
Dawson	Painted	23	E500	901(76.2)	P2D	V		E501	901(76.2)	P2D	V			
Destin	Thermofoil	34	A6001	287		В		A6005	287		В			
Discovery <sup>1</sup>	5pc Laminate	42		4546	P2D				TFL					
Discovery <sup>2</sup>	5pc Laminate	42		4546	P2D				4459	P2D				
Divine	Stained	12		E9039					E9039					
Dufferin	Stained	18	E500	201(76.2)	S059	M	AM04	E501	201(76.2)	DFOR	M	AM04		
Dunbar	Stained	19		E8519	S059				E8520	DFU				
Eclipse	Painted	22		E1026	0				E8684	DFO				
Edmond (SFM007)	Stained	12	E500	901(57.2)	*P2D	D13		*E501	*901(57.2)	*P2D	*D13			
Edmond (SFM010)	Stained	16	E500	901(57.2)	*P2D	D13		*E501	*901(57.2)	*P2D	*D13			
Edmond (SFM024)	Stained	9	E500	901(57.2)	*P2D	D13		*E501	*901(57.2)	*P2D	*D13			
Evermore	Stained	16		E1032	P2D				E1033	P2D				
Fairmont	Stained	17	E600Y	201(57.2)	0	A		E503	201(57.2)	DFO	A			
Florence	Stained	12		E1014	N				E8518	DFN				
Foggy Forest	Stained	13	E500	346(76.2)	S062	D20		E900			D20			
Forest Hill	RAW / Stained	4/20	E500	201(76.2)	N	D10		E503	201(76.2)	DFN	D10			
Fraser	Thermofoil	34	A6001	105		V		A6000			V			

Door & Drawer Front Co	de Key Cont.				Door			Drawer Front				
Name	Section	Page	Shape	Frame	Panel	Edge	AM/Pegs	Shape	Frame	Panel	Edge	AM/Pegs
Frederick (FM23)	Stained	13	E600Y	101(57.2)	*0	E		*E900			*E	
Gables	Stained	14		E8519	S064				E8520	P2D		
Garcia	5pc Thermofoil	38		4860	P2D				4860	P2D		
Gold Coast	Stained	18	E500	309(76.2)	S060	В	RP1	E900			В	RP1
Grace	Painted	26		E9038					E9038			
Graham	Painted	26		E8646	0				E8645	DFO		
Harvard	Painted	23	E500	201(76.2)	S081	J		E501	201(76.2)	S083	J	
Highlight	Stained	9		E2630	ORB2				E2640	DFORB2		
Hillcrest	Thermofoil	34	A6001	277		S		A6005	277		S	
Hilltop	Thermofoil	34	A6003	101		S		A6005	101		S	
Норе	Stained	6		E9031					E9031			
Howland	Thermofoil	37	A6001	407		В		A6005	407		В	
Hudson	Thermofoil	33	A6000			D39		A6000			D39	
Hunter	Stained	17		E2430	P2D		AM33	E900			В	
Imperia (FM005)	Stained	18	E800X	201(57.2)	*R	G		*E761			*G	
Imperial	Painted	25		E2600	N				E2602	DFN		
Ireland	Painted	24		E2610	P2D				E2612	P2D		
Kelmscott	Stained	10		E2630	P2D		AM31		E2640	P2D		AM31
Largo (F23) / Largo	Raw / Thermofoil	4/36	A6001	304		V		A6005	304		V	
Laurel	Stained	9		E8500	S059				E8502	DFU		
Liberty	Stained	7		E7500	P2D				E7300	P2D		
Lombard	Thermofoil	35	A6000			0		A6000			0	
Malay	Stained	10		E1800	S065			E802		В		
Marco	Thermofoil	34	A6001	267		В		A6005	267		В	
Marshall	Thermofoil	34	A6002	276		В		A6005	276		В	
McLaren	Acrylic	45/46										
Melbourne	Stained	11	E500	340(57.2)	N	В		E503	340(57.2)	DFN	В	
Mercury	Painted	21		DS0004	P2D	D06		E956			D06	
Mesa	Painted	24		E1901	P2D				E1901	P2D		
Middlesex	Stained	7	E912			C		E900			C	
Milan	Stained	24	E500	201(57.2)	S063	C		E501	201(57.2)	DFO	C	
Miller	Painted	25	E500	305(57.2)	P2D	В		E503	305(57.2)	P2D	В	
Mission	Raw/Stained/Painted	4/15/21	E500	301(57.2)	P2D	В		E503	301(57.2)	P2D	В	
Mission (FM003)	Stained	5	E500	301(57.2)	*P2D	В		*E503	*301(57.2)	*P2D	*B	
Mission (SFM022)	Painted	26	E500	301(57.2)	*P2D	В		*E503	*301(57.2)	*P2D	*B	
Molise	Stained	9		E2600	P2D		AM32		E2602	P2D		AM32

oor & Drawer Front (	Code Key Cont.			Door	Drawer Front							
Name	Section	Page	Shape	Frame	Panel	Edge	AM/Pegs	Shape	Frame	Panel	Edge	AM/Peg
Morris	Stained	5		E2603	P2D				E2604	P2D		
Morrison	Painted	26	E500	346(76.2)	P2D	D04		E503	346(76.2)	P2D	D04	
Murphy	Stained	19		E1800	P2D				E1810	P2D		
Museum	Raw / Stained	4/16	E500	501(57.2)	L	V		E503	501(57.2)	P2D	V	
Mystique	5pc Laminate	41		4459	P2D				4459	P2D		
Naples	Stained	19	E500	101(76.2)	N	D06		E750			D06	
Nassau	Stained	18	E600Y	201(57.2)	R	J		E760			J	
Ocean	Painted	24	E500	901 (57.2)	P2D	В		E503	901(57.2)	P2D	В	
Odyssey	Thermofoil	33	A6000			D03		A6000			D03	
Orchard	Stained	14		E8636	S070				E8653	DFU		
Osprey	Painted	23	E500	340(76.2)	P2D	D13		E900			D13	
Pacific	Thermofoil	36	A6001	166		В		A6005	166		В	
Pacific (SMF011)	Painted	24	A6001	166		В		*A6005	*166		*В	
Pacific Grove	Stained	8		E8787	P2D				E8804	P2D		
Paramount	Stained	5	E500	401(76.2)	P2F	В		E501	401(76.2)	P2F	В	
Parsons	Stained	11	E500	305(76.2)	P2D	D04		E503	305(76.2)	P2D	D04	
Partridge	Stained	17		E1070	P2D				E1070	P2D		
Pembina	Stained	14		E7502	S070				E7302	P2D		
Pike	RAW	4		E8932	P2D			E900			D32	
Pinnacle	5pc Thermofoil	38		4847	P2D				4847	P2D		
Ponderosa	Stained	17	E500	309(76.2)	S072	G		E501	309(76.2)	S072	G	
Portico	5pc Laminate	40		4741	P2D				4741	P2D		
Protean	Thermofoil	35	A6001	402		D38		A6005	402		D38	
Provincial	Stained	7	E500	501(57.2)	P2DFM021	Z		E501	501(57.2)	P2D	Z	
Purity	Stained	15		E9034					E9034			
Quantum	5pc Laminate	39		4982	P2D				4981	P2D		
Regal	Stained	6		E8700	N				E8750	DFN		
Regent	Stained	11	E500	301(57.2)	ORB15	В		E503	301(57.2)	DFORB15	В	
Renfrew	Stained	10		E7504	S064				E7304	DFN		
Richmond	Stained	12		E1013	S059				E1012	DFU		
Riverbed	Stained	17		E1032	OR				E1033	DFOR		AM03
Riverdale	Stained	10	E500	301(76.2)	P2D	Y	AM03	E503	301(76.2)	P2D	Y	
Robinson	Stained	19	E500	101(57.2)	U	J		E503	101(57.2)	DFU	J	
Rockcliffe	Thermofoil	34	A6002	304		J		A6005	304		J	
Rockport	Thermofoil	34	A6001	120		D38		A6005	120		D38	
Romeo	Stained	20	E500	301(57.2)	P2D	В	AM01	E503	301(57.2)	P2D	В	AM01

Door & Drawer Front Co	de Key Cont.	Door						Drawer Front					
Name	Section	Page	Shape	Frame	Panel	Edge	AM/Pegs	Shape	Frame	Panel	Edge	AM/Pegs	
Russell	Painted	26	E500	201(76.2)	P2D	D06		E503	201(76.2)	P2D	D06		
Salem	Stained	18	E500	301(76.2)	OR	В		E503	301(76.2)	DFOR	В		
Sanderson	Stained	15	E500	301(76.2)	P2D	В	SP2	E515	301(76.2)		В	SP2	
Santolina	Painted	23		E1804	P2D				E1812	P2D			
Seaside	Thermofoil	35	A6001	266		В		A6000			В		
Serenity	Painted	21	E500	340(57.2)	S060	J		E900			J		
Shepherd	Painted	23		E1600	P2D				E1601	P2D			
Simplicity	Stained	12/19	E9030					E9030					
Somerset	Stained	15		E8646	ORB15			E900			В		
Spectrum	Thermofoil	33	A6001	186		В		A6005	186		В		
Stanley	Stained	9	E500	301(63.5)	OR	Y	AM36	E503	301(63.5)	DFOR	Y	AM36	
Stewart	Painted	26	E500	101(57.2)	R	F		E503	101(57.2)	DFR	F		
Stirling	Stained	11		E7500	N				E7300	DFOR			
Stream	Stained	13		E2410	P2D			E900			В		
Sturgis	Stained	6	E500	309(57.2)	P2D	В	AM13	E503	309(57.2)	P2D	В	AM13	
Suffolk (FM012)	Stained	16		E8504	*S059				*E8537	*P2D			
Summit	Laminate Slab	43/44		TFL					TFL				
Sunset	Stained	13	E600X	201(57.2)	ORV2	D01		E503	201(57.2)	DFORV2	D01		
Taylor	5pc Thermofoil	37		4300	P2D				4307	P2D			
Toscana	Stained	16		E7550	OR			E801			В		
Tranquility	Thermofoil	37	A6000			В		A6000			В		
Tremblay	Stained	8		E2600	P2D				E2602	P2D			
Umbria	Stained	20		E8646	OR				E8646	DFOR			
Unity	Stained	5		E1706	P2D				E1705	P2D			
Urban	Stained	12		E9036					E9036				
Valley	Stained	14	E800X	101(57.2)	R	М		E761			M		
Verity	Painted	26		E9035					E9035				
Villa	Painted	22		DS0008	P2D	В		E900			В		
Waverly	Stained	18		E1028	P2D				E1029	P2D			
William	Stained	9		DS0003	P2D	W	SP1		DS0003DF	P2D	W	SP1	
Wilson	5pc Thermofoil	38		4459	P2D				4459	P2D			
Winchester	5pc Laminate	42		4846	P2D				4846	P2D			
Wisteria	Stained	18		E1019	N				E1031	DFN			
Woodbine (FM010)	Stained	20	E500	101(57.2)	*S070	F		*E503	*101(57.2)	*DFOR	*F		
York	Stained	14	E600X	340(57.2)	M	D04		E705			D04		
Yukon	Stained	20	E500	901 (57.2)	M	V		E503	901(57.2)	DFOR	V		

Phone:1-204-325-9962 Toll Free:1-800-665-0623 Fax:1-204-325-5617 Email: sales@eliaswoodwork.com Elias Woodwork and Manufacturing Ltd. P.O. Box 1659 275 Badger Ave. Winkler, MB. Canada R6W 4B5



www.eliaswoodwork.com