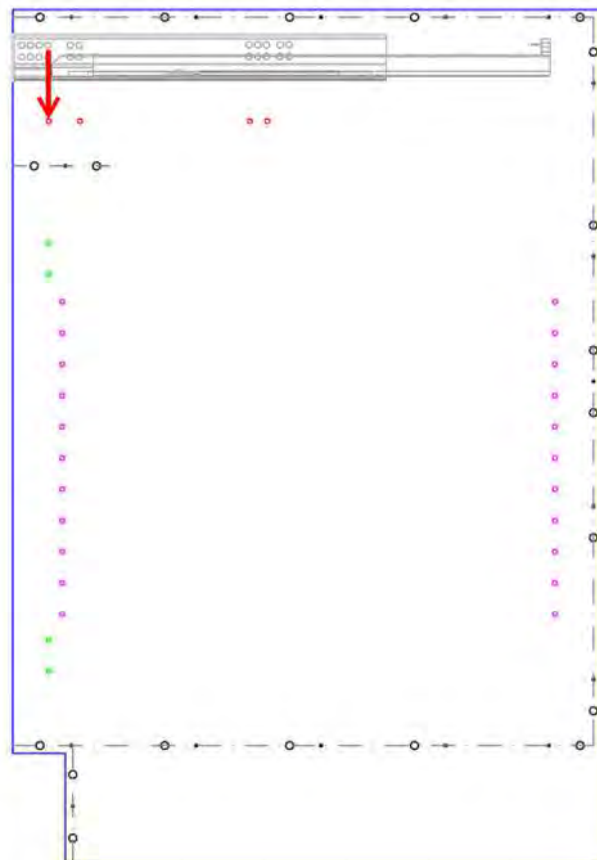


General Information:

- We recommend that you glue all joints in addition to the dowels provided.
- With Lock Dowel construction method, use a rubber mallet to snap the dowels together.
- With Screw & Dowel construction method, start by drilling through the 3mm pilot holes where you would like to have a screw fastener. You can use all or only some of the holes at your discretion.
- Fasten the drawer slides onto both cabinet sides and/or divisions using the top row of holes with the supplied Euro screws. ***Rollouts that require spacers will use the bottom row of holes on the drawer slides to avoid conflict with the hinge plate.**
 - o For drawer boxes, use the fourth hole on the slide lined up with the first hole on the cabinet side. (See below)
 - o For rollouts, use the second hole on the slide lined up with the first hole on the cabinet side.
- Insert the hinge plates and push the clips down to lock.
 - o The hinge plate holes will be closer to the front of the cabinet than the adjustable shelf pin holes for easy identification.





- **If your cabinet does not have an Intermediate Stretcher, bypass step #4.**
 - I.e. B, B3D, BFH, W, etc.
 - 1. Place Base Thick Back on a workbench or the floor. (The back is inset ¼" so setting it on small blocks is beneficial)
 - 2. Apply the Base Top & Base Bottom onto the Back. Snap the lock dowels in place or fasten with screws.
 - 3. Apply the Base Left Side. Line up all the dowels on the Back, Top & Bottom. Snap into place or fasten with screws.
 - 4. Insert the Intermediate Stretcher into the Base Left Side. There will be receiving holes just below the drawer slide. (Make sure the edge banding is facing out)
 - 5. Insert the Front Toe Kick into the Base Left Side. There will be receiving holes just below the cabinet Bottom.
 - 6. Apply the Base Right Side. Line up all the dowels on the Back, Top, Bottom, Intermediate Stretcher & Toe Kick. Snap into place or fasten with screws.
 - The cabinet can be flipped onto the Left Side before this step to make it easier to line up all the dowels.
 - 7. Clamp until glue dries if necessary.loser to the front of the cabinet than the adjustable shelf pin holes for easy identification.



- **If your cabinet does not have an Intermediate Stretcher, bypass step #4.**
 - I.e. B-2, BFHPART, WPART, TP, TOV, etc.
- 1. Place Base Thick Back on a workbench or the floor. (The back is inset ¼” so setting it on small blocks is beneficial)
- 2. Apply the Divisions, Partitions or Fixed Shelves onto the Back. Snap the lock dowels in place or fasten with screws.
 - These screws can also be inserted after the assembly is complete and the back is exposed.
- 3. Apply the Base Top & Base Bottom onto the Back. Snap the lock dowels in place or fasten with screws.
- 4. Apply the Intermediate Stretcher onto the Drawer Divisions. Snap the lock dowels in place or fasten with screws. (Make sure the edge banding is facing out)
- 5. Apply the Base Left Side. Line up all the dowels on the Back, Intermediate Stretcher, Top & Bottom. Snap into place or fasten with screws.
- 6. Insert the Front Toe Kick into the Base Left Side. There will be receiving holes just below the cabinet Bottom.
- 7. Apply the Base Right Side. Line up all the dowels on the Back, Top, Bottom, Intermediate Stretcher & Toe Kick. Snap into place or fasten with screws.
 - The cabinet can be flipped onto the Left Side before this step to make it easier to line up all the dowels.
- 8. Clamp until glue dries if necessary.

- **If your cabinet does not have an Intermediate Stretcher, bypass step #9.**
 - I.e. BAC, BCC, WAC, WCC, etc.
- 1. Place Corner Thick Back Left on a workbench or the floor. (The back is inset ¼" so setting it on small blocks is beneficial)
- 2. Apply the Base Top onto the Back. Snap the lock dowels in place or fasten with screws.
- 3. Insert the Corner Back Angled Notch and the Corner Thick Back Right into the Top. Snap the lock dowels in place or fasten with screws.
 - If drawer divisions are included; insert both of them into the Corner Back Angled Notch prior to inserting the Back into the Top.
- 4. Apply the Bottom. Snap the lock dowels in place or fasten with screws.
- 5. Place all adjustable shelves in the proper orientation inside the cabinet prior to applying the sides!
- 6. Apply the Left Side. Line up all the dowels on the Back, Top & Bottom. Snap into place or fasten with screws.
- 7. For BCC cabinets: Insert Front Toe Kick into the Left Side. (Use the one that has dowels on both ends) Apply remaining Front Toe Kick piece onto the first one.
- 8. Apply the Right Side. Line up all the dowels on the Back, Top, Bottom & Front Toe Kick. Snap into place or fasten with screws.
- 9. For BAC cabinets: Miter the Intermediate Stretcher and apply to the bottom of the drawer divisions. This can also be fastened through the cabinet sides with a screw if more support is necessary.
 - Be sure to mark the short side of the miters measuring from center, between the dowel holes.
- 10. For BAC cabinets: Miter the Front Toe Kick Diagonal piece and fit between the Left & Right Side. Fasten through the cabinet sides or the floor of the cabinet at your discretion.
- 11. Clamp until glue dries if necessary.